Introduction

Rechargeable, or secondary, batteries are commonly used in place of disposable batteries in electronic devices such as video game controllers, digital cameras, and remote controls. Common types of rechargeable batteries include Li-ion (Lithium Ion), Ni-MH (Nickel Metal Hydride), and NiCd (Nickel Cadmium). The characteristics of a secondary battery are commonly tested using discharge and charge cycling. Cycle tests provide information about the battery such as its internal chemistry, capacity, number of useable cycles, and lifetime. In production testing, a discharge/charge cycle is often performed to verify battery specifications and to ensure it is not defective.

A typical battery discharge/charge test setup often includes a programmable power supply, an electronic load, a voltmeter, and an ammeter. Battery testing can be simplified by using a single instrument, the Model 2450 SourceMeter SMU Instrument, which has the flexibility to source/sink current as well as measure voltage and current. By using the Model 2450, the user only needs to set up a single unit instead of an entire rack full of equipment. As a result, the Model 2450 can charge the battery by sourcing current, discharge the battery by dissipating power, and monitor the battery’s voltage and load current. The Model 2450 can output ±21V @ ±1.05A or ±210V @ ±105mA.

Figure 1 illustrates a typical system for charge/discharge cycling using the Model 2450.

Battery Charging/Discharging

Rates for constant current charging and discharging are defined in terms of the battery’s capacity, which is the amount of electrical charge that the battery can store. The capacity is specified in milliampere-hours (mAh) available and should be expressed in terms of a discharge, or load, current. The rate at which the discharge current will discharge the entire battery in one hour is known as the C-rate. For example, a battery rated at 1000mAh will output 1000mA for one hour if discharged at 1C. If a 500mAh cell is discharged at 50mA, then it is discharged at one-tenth the C-rate (0.1C) and therefore can source 50mA for ten hours.

Test Description

For both the charging and discharging cycles, the Model 2450 SourceMeter SMU Instrument is configured to source voltage and measure current. A simplified circuit diagram of both the charge and discharge cycles is shown in Figure 2.

A battery is usually charged using a constant current. This is accomplished using the Model 2450 SourceMeter SMU Instrument as a voltage source set to the voltage rating of the battery with the desired charging current set as the current limit. At the start of the test, the battery voltage is less than the voltage output setting of the Model 2450. As a result, this voltage difference drives a current that is immediately limited to the user-defined current limit. When in current limit, the Model 2450 is acting as a constant current source until it reaches the programmed voltage level. As the battery becomes fully charged, the current will decrease until it reaches zero or near zero. To
prevent safety hazards or damage to the battery, care must be taken not to overcharge the battery.

When discharging a battery, the Model 2450 SourceMeter SMU Instrument operates as a sink because it is dissipating power rather than sourcing it. The voltage source of the Model 2450 is set to a lower level than the battery voltage. The current limit sets the discharge rate. When the output is enabled, the current from the battery flows into the HI terminal of the Model 2450. As a result, the current readings will be negative. The discharge current should stay constant until the battery voltage decreases to the voltage source setting of the Model 2450.

Making Connections to the Battery

To set up the test, the Model 2450 SourceMeter SMU Instrument is connected to the battery as shown in Figure 3. A four-wire, or remote sense, connection is made from the instrument terminals to the battery to eliminate the effects of the lead resistance. This enables the battery voltage to be measured as close as possible to its terminals.

The Force HI and Sense HI output terminals of the Model 2450 are connected to the positive (+) terminal of the battery and the Sense LO and Force LO outputs are connected to the negative (–) terminal of the battery.

When the output of the Model 2450 SourceMeter SMU Instrument is turned off, be sure that it is set to the High Impedance (High Z) Output Off State. With High Z Output Off State selected, the output relay opens when the output is turned off. This will prevent the battery from draining while the output is off. To set the Output Off State to High, press the MENU key and select Source Settings. Select High Impedance and then press HOME.

Automating the Discharge Cycle

Charging and discharging cycles often take several hours, so automating the test is important. The tests can be executed using any of the supported communication interfaces for the instrument (GPIB, USB, or Ethernet). The rear panel connection locations for the remote communication interfaces are shown in Figure 4.

For charging and discharging, the Model 2450 should be programmed to perform the following steps:

1. Set the measurement to a four-wire configuration.
2. Set the Model 2450 to measure current. This will enable you to monitor the load current.
3. Use the High Impedance Output Off State. This output off state opens the output relay when the Output is turned off. This will prevent the battery from draining when the battery is connected with the Output off.
4. Set the Model 2450 to output voltage. Even though the unit is set to output voltage, it will be operating in constant current mode because it will be in current limit until it reaches the desired voltage.
   - For charging the battery, \( V_S > V_B \).
   - For discharging the battery, \( V_S < V_B \).
5. Turn on the voltage source readback function. This will enable the Model 2450 voltmeter to measure the battery voltage as it is either charging or discharging.
6. Set the current limit (or compliance) to the current level at which the battery is to be charged or discharged. This is the load current of the test.
7. Read back the load current, source readback voltage, and the relative time stamp.
8. Monitor the voltage until the battery voltage reaches the desired voltage level and stop the test.

Using the Model 2450 SourceMeter SMU Instrument to Discharge a 2300mAH AA Battery

A 2300mAH AA (1.2V) battery was used to illustrate how to discharge a battery by using the Model 2450 SourceMeter SMU Instrument. The instrument was programmed as described in the steps listed in the previous section (four-wire, source voltage, measure current, etc.) For this particular test, a 2300mAH AA battery was discharged at a rate of 0.2C by using a 460mA load current. Readings of the battery voltage, load current, and relative time were taken every ten seconds until the battery
voltage reached the specified level, 1V. The results of measuring the discharge characteristics of the 2300mAh battery are shown in the graph of Figure 5.

In addition to monitoring the readings over the bus, the Model 2450 SourceMeter SMU Instrument can simultaneously display on its user interface the load current, the battery voltage, and the elapsed test time while the test is in progress. Notice the large, easy-to-read measurements of the AA battery on the Model 2450 display that is shown in the screen capture in Figure 6.

The code used to generate the discharge characteristics is listed in the Appendix. Although the Model 2450 SourceMeter SMU Instrument’s flexibility lets the user choose either SCPI or TSP® (Test Script Processor) commands for programming, this code was written with TSP commands using the software tool, Test Script Builder. This is a free software tool that is provided with the Model 2450 to help users create and modify TSP code and scripts. It also has an immediate instrument control console to send commands and receive data from the instrument.

Conclusion
The Model 2450 SourceMeter SMU Instrument is an ideal tool to perform charge and discharge cycle testing on rechargeable batteries because of its accurate four-quadrant, high-power output and the ability to measure both current and voltage accurately. Using a single instrument to perform battery testing simplifies test setup, reduces programming time, and saves rack space.
Appendix: TSP code used to generate discharge characteristics of the 2300mAH battery

```plaintext
--Reset the instrument and clear the buffer
reset()

--Source Settings
smu.source.func = smu.FUNC_DC_VOLTAGE
smu.source.offmode = smu.OFFMODE_HIGHZ
smu.source.level = 1
smu.source.range = 2
smu.source.readback = smu.ON
smu.source.ilimit.level = 460e-3

--Measurement Settings
smu.measure.func = smu.FUNC_DC_CURRENT
smu.measure.range = 460e-3
smu.measure.sense = smu.SENSE_4WIRE

--Set the voltage limit for the battery to stop discharging
--Set the variable for number of iterations
voltLimit = 1.0
iteration = 1

--Turn on the source output
smu.source.output = smu.ON

--Change display to user screen
display.changescreen(display.SCREEN_USER_SWIPE)

--Keep taking readings in the while loop until the measured voltage
--is equal to the voltage limit
while true do
    --Take a reading and get the current, voltage and time
    curr = smu.measure.read(defbuffer1)
    volt = defbuffer1.sourcevalues[iteration]
    time = defbuffer1.relativetimestamps[iteration]
    hours = time/3600

    --Print the # of completed cycles, the voltage and the time for
    --the iteration. Display information on front panel

    display.settext(display.TEXT1, string.format("Voltage = %.4fV", volt))
    display.settext(display.TEXT2, string.format("Current = %.2fA, Time = %.2fHrs", curr, hours))

    --Increment the number of iterations and wait 10 seconds
    --Compare the measured voltage to the voltage limit
    --Exit the loop if it is
    if volt <= voltLimit then
        break
    end
    iteration = iteration + 1
    delay(10)
end

--Turn the output off when the voltage limit is reached
smu.source.output = smu.OFF

--Print out the measured values in a 4 column format
print("\nIteration: \tCurrent: \tVoltage: \tTime: \n")
for i = 1, defbuffer1.n do
    print(i, ', ', defbuffer1[i], ', ', defbuffer1.sourcevalues[i], ', ', defbuffer1.relativetimestamps[i])
end
```