

SWITCHES & SENSORS FOR VALVES & ACTUATORS



- › Microswitches for Industrial applications
- › Limit switches for Explosive atmospheres
- › Limit switches for Nuclear environments



ABOUT CROUZET SWITCHES

With over 60 years involvement in highly demanding markets where security and reliability are requested, Crouzet Switches, specialist in snap-action electrical switching brings peace of mind to design engineers through expert product support, in-depth knowledge of application design constraints and related standards and approvals issues.

Crouzet Switches is a brand of Custom Sensors & Technologies (CST).

MARKETS

Crouzet Switches has worked for decades with customers who design products for highly technical applications that demand superior quality, reliability and meet national and international regulatory standards. Crouzet's switches and sensors are utilized in a wide spectrum of applications in the following markets:

- › Industrial Valve & Pumps
- › Nuclear Industry
- › Energy Distribution
- › Trains
- › Specialty Vehicles



Custom Sensors & Technologies (CST) is a specialist in designing and manufacturing sensing, control and motion products.

Through its brands, BEI Kimco, BEI Sensors, BEI PSSC, Crouzet, Crydom, Kavlico, Newall and Systron Donner Inertial, CST offers customizable, reliable and efficient components for mission-critical systems in Aerospace & Defense, Transportation, Energy & Infrastructure, Medical, Food and Beverage and Building Equipment markets.

Focused on premium value offers and committed to excellence, CST, with 4,500 employees worldwide and sales of \$600 M US in 2013, is the dependable and adaptable partner for the most demanding customers.

www.cstsensors.com

HEADQUARTERS, MANUFACTURING FACILITIES & OFFICES



▲ Headquarters
● Manufacturing facilities & offices

HEADQUARTERS

Custom Sensors & Technologies (CST)
14401 Princeton Avenue Moorpark, CA 93021 - USA

WHO ARE WE?

Crouzet Switches is a specialist in snap-action technology with its detection solutions, and offers ranges of microswitches, limit switches, manually operated switches and sensors.

Crouzet Switches contact elements are intended for machine manufacturers, parts manufacturers, OEM distributors and integrators.

Designed for the most severe environments they are used in domestic, industrial, explosive atmospheres and in nuclear valves & actuators.

Crouzet Switches works closely with its customers to design its products to meet their specific requirements, while complying with the most rigorous quality requirements, thus providing the best solution in terms of both technical features and cost.

- For explosive atmospheres, nuclear environments, and harsh environments, Crouzet Switches offers 2 valve and actuator product ranges:
- › Snap-action microswitches
 - › Limit switches

Crouzet Switches is a Custom Sensors & Technologies (CST) brand.

QUALITY

- To support this demanding market, Crouzet Switches put in place and maintains the highest level of quality approval:
- › ISO 9001, ISO 14001
 - › EDF certified
 - › ATEX, IECEx
 - › OHSAS 18001

Industry	ISO 9001, ISO 14001 / OHSAS 18001
Transportation	ISO / TS 16949
Aerospace	EN 9100, AS 9100, JIS Q 9100, Part 21G, Part 145, Nadcap (Welding)
Nuclear	EDF
Explosive atmosphere	ATEX, IECEx, EN/ISO/IEC 80079-34

THE CROUZET SWITCHES OFFER FOR VALVES & ACTUATORS

Crouzet Switches has worked closely with its customers for many years in the design and production of switching and detection components.

With a presence in the valves field, Crouzet Switches makes its technical and industrial expertise available to its customers, that is based on a wide range of microswitches and limit switches. These are for use in the most demanding systems, in explosive atmospheres (ATEX/IECEX) and in nuclear environments (K1/K2/K3) complying with RCCE regulations.

From adapted components to specific products, Crouzet Switches has just the solution for the technical and economic requirements of applications ranging from switching high currents to integration into the latest generation mechatronic modules to the development of robust products for severe environments.

Throughout the lifetime of the application, Crouzet Switches conducts qualification/ approval tests and monitors the characteristics of its products.

The Crouzet Switches laboratory is compliant with NF EN ISO 17025.




























It is certified:

- › CTDp (Client Test Data Program) by Underwriters Laboratory (UL) for electrical tests in accordance with UL1054 standard and CSA C22.2N°55.
- › SMT (Supervised Manufacturer's Testing) by Laboratoire Central des Industries Electriques (LCIE) for electrical tests in accordance with EN 61058-1 and IEC 61058-1.

Crouzet Switches currently supplies electromechanical components to more than 60 valve and actuator manufacturers worldwide, including the market leaders.

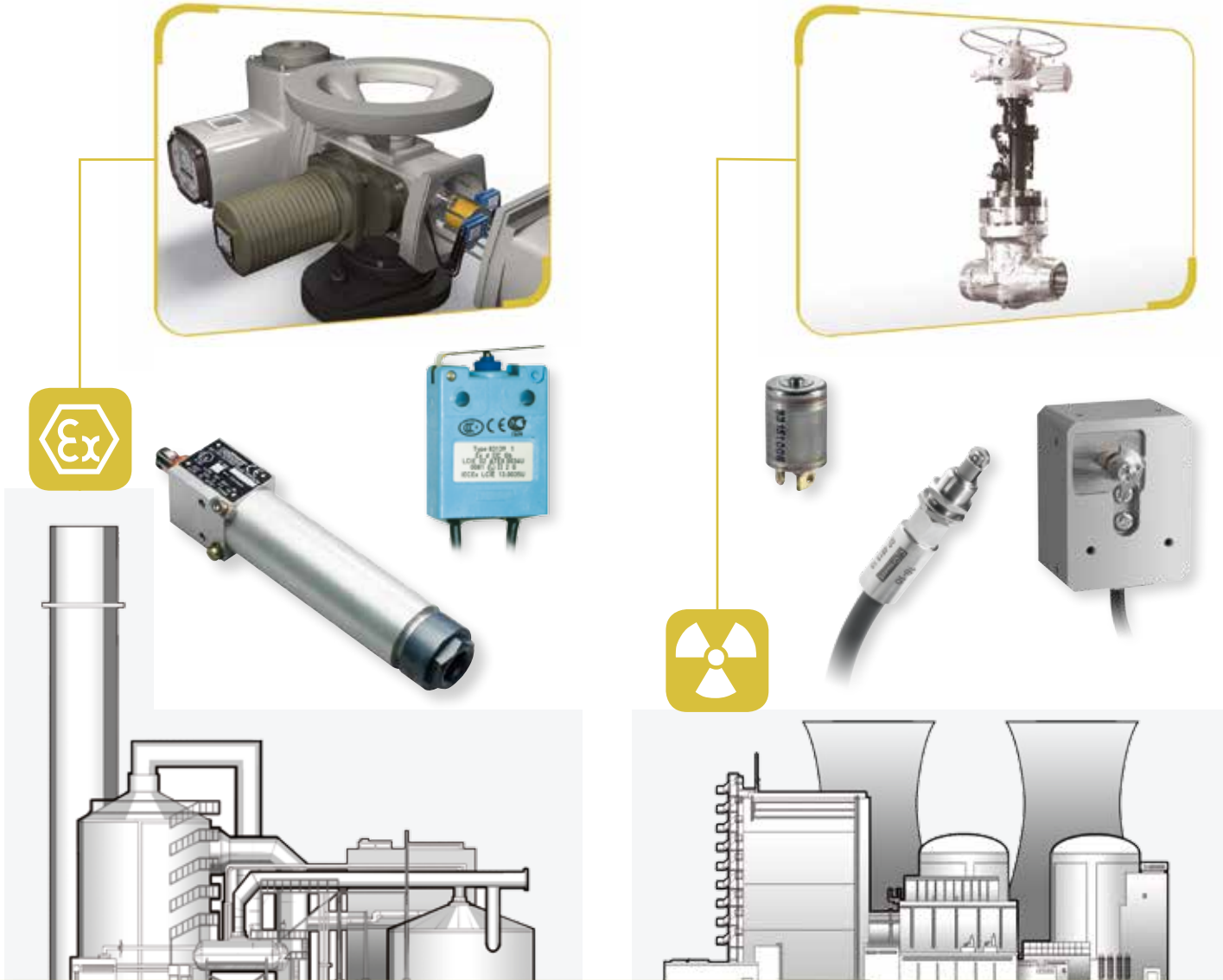


MICROSWITCHES FOR INDUSTRIAL APPLICATIONS






83106	Double break bi-stable microswitch	  
83133	Double break bi-stable microswitch	  
83161	V3 standard miniature microswitch	  
831607	V3 miniature microswitch with positive opening action	  
83170	V4 standard subminiature microswitch	  
83181	V4 sealed subminiature microswitch	  
83200	V5 sealed sub-subminiature microswitch	  
831395	Low temperature sealed double break microswitch	  
831392	Double insulated sealed double break microswitch	  
831398	2-pole synchronised switching microswitch	—

* Approval pending







The application areas (industrial, explosive atmospheres, nuclear, etc.) require very high quality levels. Crouzet Switches products comply with the standards and certifications established by national and international bodies.



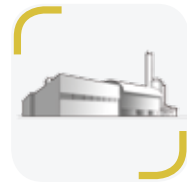
LIMIT SWITCHES FOR EXPLOSIVE ATMOSPHERES

831391	Sealed double break microswitch	
8399 Ex	Family	
	SP3941 Aluminium & bronze limit switches	
	SP3969 Aluminium & bronze limit switches	
	SP3990 Stainless steel limit switch	

LIMIT SWITCHES FOR NUCLEAR ENVIRONMENTS

83151	Hermetically sealed cell	 
8399 Nuc	Nuclear family	
	SP4522 Nuclear limit switch, aluminium or bronze	
	SP4813 Nuclear limit switch, cylindrical with cable output	
	SP4863 Nuclear limit switch	

* Approval pending



DETECTION FOR INDUSTRIAL VALVES & ACTUATORS

There are several types of industrial valves:

- › Pneumatic
- › Electric
- › Hydraulic
- › Manual valves

For electrical operation totally integrated in the valve body, the position of the motorized device is detected mechanically by microswitches and their function is to directly cut the phases of the motor (for example, an asynchronous motor).

Regardless of the type of operation used, some valves are equipped with a positioning unit that is used to display the open/closed state of the valve and send this information electrically to its actuator control, and also to perform supervisory functions.

It is therefore necessary to have very precise detection. The switching directly effects the kinematics of the valve, and thus the flow of the fluid.

Crouzet Switches microswitches are designed to perform snap-action switching.

The switching from one state to another takes place in a few milliseconds, over several million cycles with excellent repeatability.



DETECTION/SWITCHING FOR ELECTRIC VALVE ACTUATORS

For electric geared motors, Crouzet Switches offers mainly the 83139 microswitch and its variants.

With its special format and variety of fixings, it is easy to integrate in a mechanism that may require maintenance.

This microswitch can switch high currents (6 A max.), and has a dust and liquid proof casing.

- › IP 67
- › Double break switching
- › Low temperature version (-40 °C)
- › Double insulated version
- › 2-pole version with synchronized switching



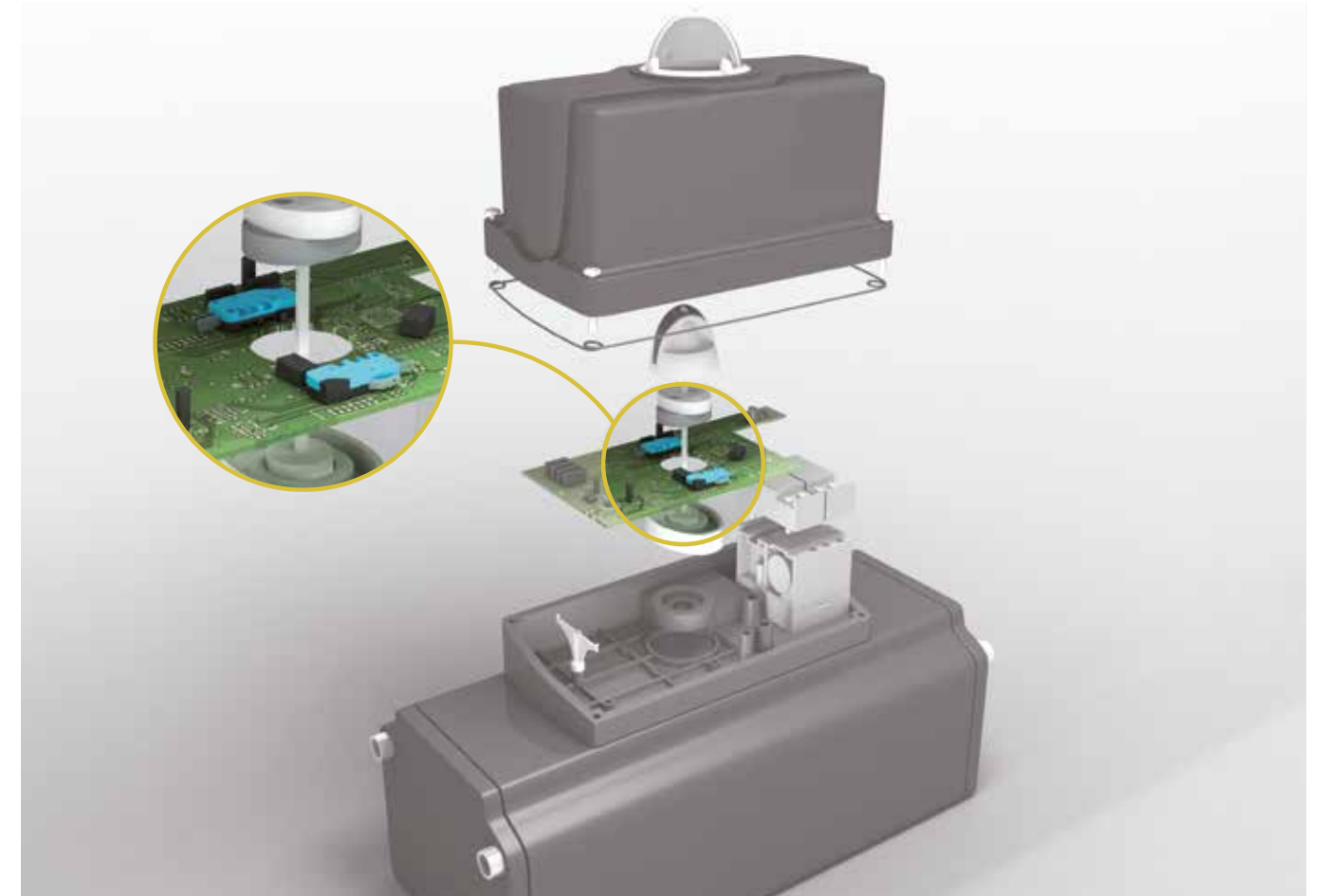
831395 low temperature



831392 double insulated



831398 2-pole with synchronized switching



Example of a positioning unit, with printed control circuit equipped with 83161 V3 miniature microswitches

DETECTION/SWITCHING UNITS FOR POSITIONING

For positioning units, Crouzet Switches offers a range of compact microswitches and several connection configurations specially designed for electronic boards and wave soldering.

Crouzet Switches products have been qualified over millions of cycles to ensure their switching reliability even after many years of operation.

- › Compact size
- › Special connections for printed circuits
- › Wide range of levers
- › IP 67 sealed versions
- › UL approved, EN 60947-5-1 compliant

NON-CONTACT DETECTION TECHNOLOGY

Crouzet Switches also offers detection components with non-contact action for even longer service lives.

› Microswitches



83106



83133



V3 83161



83181



83170



83200

› Sensors



Inductive proximity sensors





DETECTION FOR EXPLOSIVE ATMOSPHERES VALVES & ACTUATORS

The family of 8399 Ex limit switches have been developed and certified for use in potentially explosive atmospheres, taking into account the standards:

- › EN60079-0 - EN60079-1 for the European zone (ATEX)
- › IEC 60079-0 and IEC 60079-1 for international area (IECEX).

It comes in three different types: SP3941, SP3969 and SP3990.

All types are built with the same hermetically sealed microswitch encapsulated in a sealed box and called a «hermetic cell».

All products have the same electrical characteristics. The mechanical properties vary depending on the type of SP.

Variations between each type of SP include:

- › Material: Stainless steel, aluminium and bronze
- › Typical operating style: linear or rotary
- › Typical output: wires or cable
- › The temperature ranges: different for ATEX and IECEX see tables on the right.

All materials can be combined with all models of operating and output connections. In these combinations, you can add different wires and cables that can be installed on the products.



8399 Ex LIMIT SWITCHES FOR EXPLOSIVE ATMOSPHERES

› **Electrical characteristics**
Rating: 30 VDC – 3 A, 140 VDC – 4 mA, 250 VAC – 1 A

› **Certification**
The 8399 Ex family is:
ATEX certified by: LCIE 02 ATEX 6159X and marked:
CE 0081 II 2 G Ex d IIC T(*) Gb

IECEX certified by: IECEX LCIE 14.0032X and marked:
Ex d IIC T(*) Gb

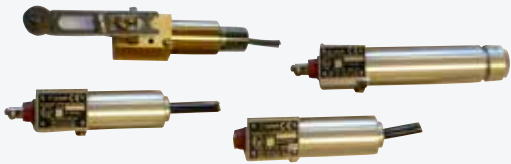
(*) Temperature value by product, see appropriate ambient temperature table below.

› Table for ATEX certification:

Ambient Temperature	Temperature Class
-40 °C to +60 °C	T6
-40 °C to +75 °C	T6
-40 °C to + 90 °C	T5
-40 °C to + 125 °C	T4
-40 °C to + 190 °C	T3
-40 °C to + 200 °C	T 210 °C

› Table for IECEX certification:

Ambient Temperature	Temperature Class
-40 °C to +60 °C	T6
-40 °C to +75 °C	T6
-40 °C to + 90 °C	T5
-40 °C to + 125 °C	T4



8399 Ex limit switches ATEX family
CE test certificate LCIE 02 ATEX 6159X



Example of 1/4 turn ATEX valve, equipped with 831391 ATEX microswitches on the electric geared motor to detect intermediate positions.

DETECTION/SWITCHING FOR ATEX ELECTRIC VALVE ACTUATORS

For valves equipped with an electric geared motor subject to ATEX regulations, Crouzet Switches offers the 831391 ATEX microswitch and its variants.

› IP 67

Ex II 2 G Ex d IIC Gb

- › ATEX certificate N°: LCIE 02 ATEX 0034 U
- › IECEX certificate N°: IECEX LCIE 13.0035 U
- › GOST Ex certificate N°: POCC FR. ГБ 06.B01135
- › Ambient temperature: -40 °C up to 70 °C
- › CCC certificate: 2011010304487383
- › Version cURul approved available
- › ROHS compliant



831391 with flat lever



831391 with threaded barrel and metal roller





DETECTION FOR NUCLEAR ENVIRONMENTS

VALVES & ACTUATORS

Crouzet Switches has been involved in the nuclear industry for 35 years, and offers a range of special limit switches. Classified as Electrical Safety Systems, these products are certified in accordance with the RCCE regulations (rules regarding the design and construction of electrical equipment for nuclear islands).

The limit switches comprise a hermetically sealed microswitch (83151) which combines a snap-action switching system, and a high degree of resistance to shocks and vibration. The hermetically sealed microswitch filled with an inert gas (hydrogenated nitrogen) protects the contacts and allows the limit switches to be used in low level circuits and also at higher currents.

This technology enables Crouzet Switches limit switches to be approved for severe environments inside and outside the reactor containment and to meet the requirements of the associated specific tests: Thermal ageing, relative humidity, seismic tests, irradiation ageing tests (K2), irradiation accident tests (K1), resistance tests to thermodynamic and chemical accident conditions (K1).



LIMIT SWITCHES FOR VALVE MOTORIZATION IN K3 ENVIRONMENTS

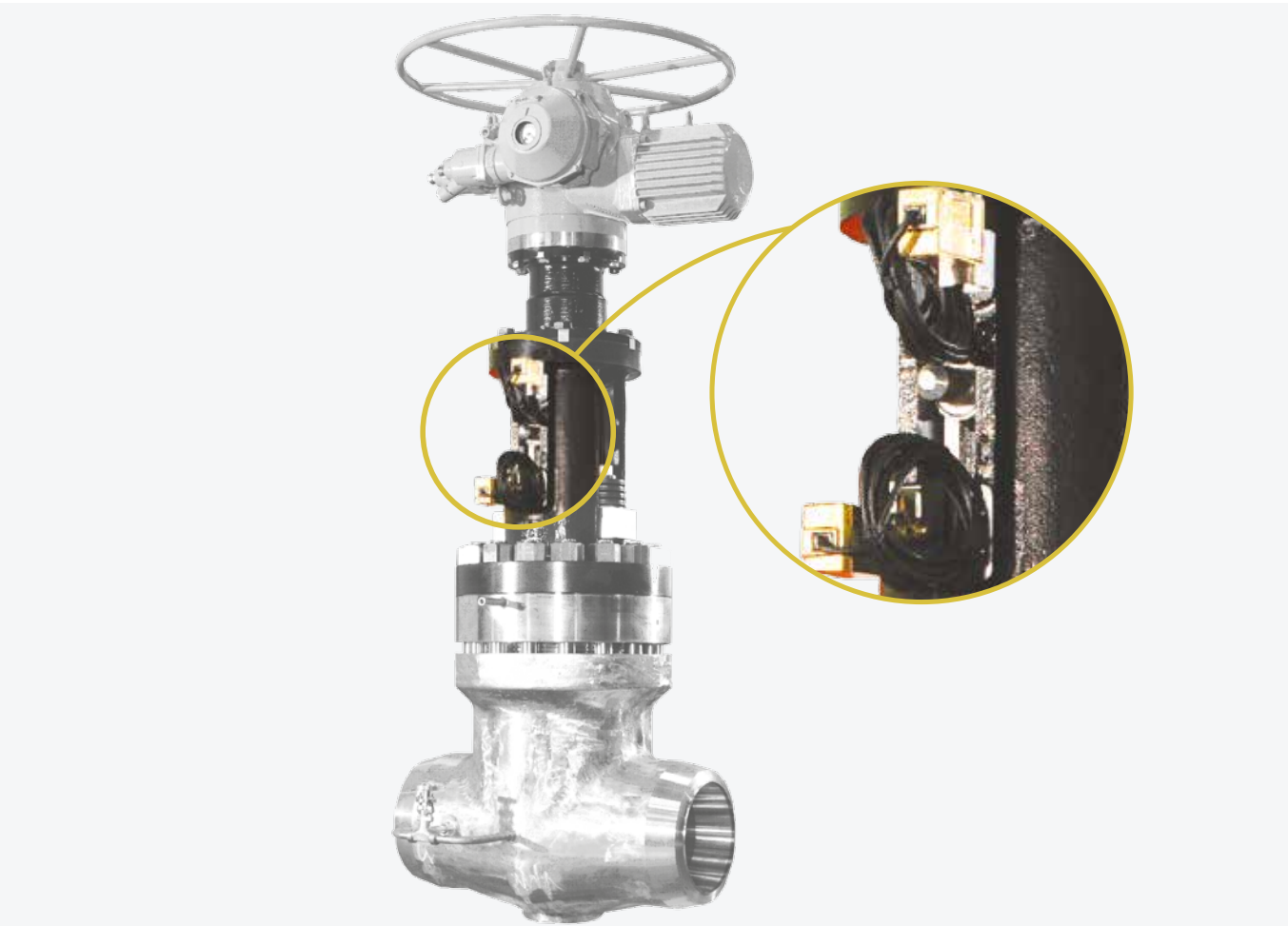
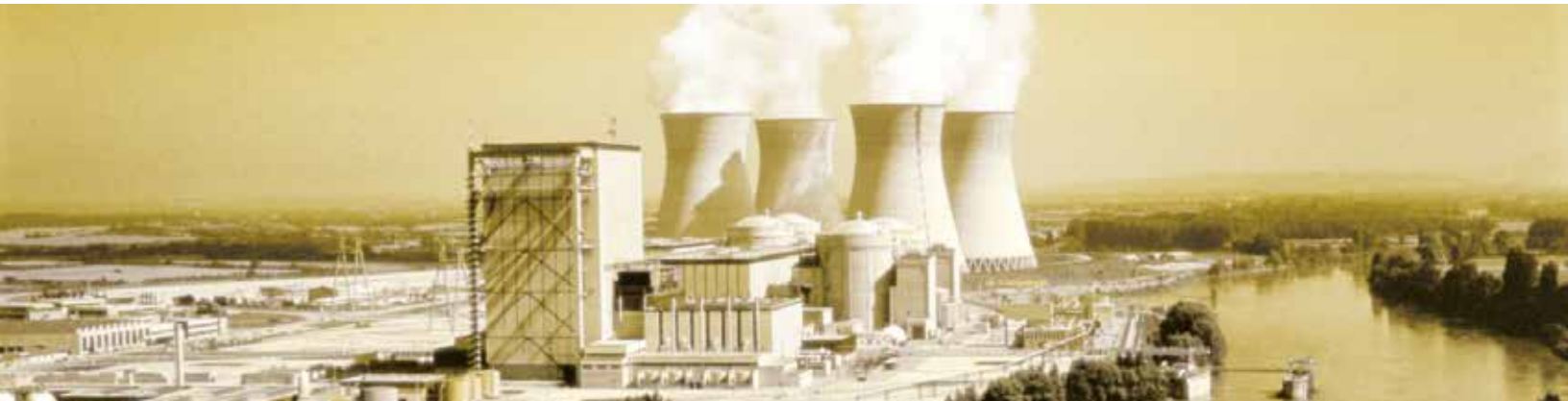


SP 4863 limit switch

- › Operates up to a pressure of 1 bar
- › Mechanically very robust
- › Flexible roller lever fixed to the body
- › High seismic resistance
- › Operating temperature -55 °C to +105 °C

CLASSIFICATION SUMMARY

8399 Nuc	K1-K2	K3	KBE-EP-154
SP4522	• Bronze	• Aluminium	
SP4813		•	
SP4863		•	
SP4816	•		
83999033			•

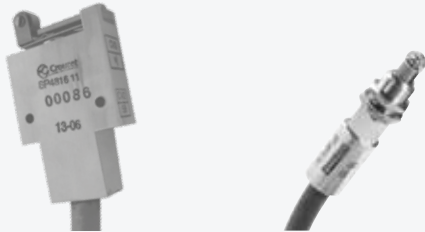


Example of a valve located close to a nuclear reactor, equipped with K1 SP4522 certified limit switches

POSITION DETECTION ON THE MAIN VALVE SHAFT IN K1/K2/K3 ENVIRONMENTS

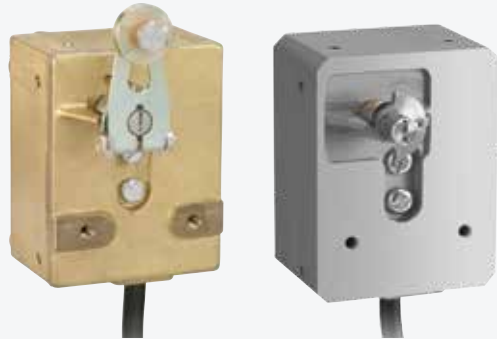
8399 Nuc (nuclear family) limit switches are mounted on the valve frame to detect the positions of the main shaft.

That includes 3 valve positions (open, closed, intermediate) which will provide a very high level of reliability.



SP4816 and SP4813 limit switches

- › Operates up to a pressure of 6 bar
- › Mechanically very robust with stainless steel body
- › Plunger or roller lever that is spring returned to rest position, providing excellent resistance to vibration



SP4522 limit switches

- › Single-pole or 2-pole circuit
- › Lever adjustable over 360°
- › Special cables
- › Operates within pressures of between 1 and 6 bar
- › CW / CCW actuation

AMERICAS

BRAZIL

Custom Sensors & Technologies (CST)

Alameda Rio Negro
1030 - cj 1803
Barueri
SP - 06454-000
BRASIL
Tel.: +55 (11) 2505 7500
Fax: +55 (11) 2505 7507
info@cst-latinoamerica.com
www.crouzet.com.br

CANADA

Custom Sensors & Technologies (CST)

2320 Paseo de las Americas,
Suite 201
San Diego, CA 92143 - USA
Tel.: +1 (619) 210-1550 Ext 41690
Fax: +1 (800) 677-3865
switches.cs@crouzet.com
www.crouzet.com

MEXICO

Custom Sensors & Technologies (CST)

Calzada Zavaleta 2505
C- Santa Cruz Buenavista
Puebla, 72150 - MEXICO
Tel.: +1 (222) 409 7000
Fax: +1 (222) 409 7810
mexico@cstsensors.com
www.crouzet.com

USA

Custom Sensors & Technologies (CST)

2320 Paseo de las Americas,
Suite 201
San Diego, CA 92143 - USA
Tel.: +1 (800) 677-5311
Fax: +1 (800) 677-3865
switches.cs@crouzet.com
www.crouzet.com

COUNTRIES NOT LISTED

Custom Sensors & Technologies (CST)

2320 Paseo de las Americas,
Suite 201
San Diego, CA 92143 - USA
Tel.: +1 (800) 677-5311
Fax: +1 (800) 677-3865
switches.cs@crouzet.com
www.crouzet.com

EUROPE / MIDDLE EAST / AFRICA

BELGIUM

Custom Sensors & Technologies (CST)

Dieweg 3 B
1180 Uccle - BELGIQUE
Tel.: +32 (0) 2 462 07 30
Fax: +32 (0) 2 461 00 23
klantenservice@cstsensors.com
www.crouzet.be

FRANCE

Custom Sensors & Technologies (CST)

2 rue du Docteur Henri Abel,
CS 60059
26902 Valence Cedex 9
FRANCE
Tel.: +33 (0) 475 802 101
Fax: +33 (0) 475 828 900
relationclient@cstsensors.com
www.crouzet.fr

GERMANY / AUSTRIA

Custom Sensors & Technologies (CST)

Otto-Hahn-Str. 3
40721 Hilden
DEUTSCHLAND
Tel.: +49 (0) 2103/980-0
Fax: +49 (0) 2103/980-222
kundenservice@cstsensors.com
www.crouzet.de

ITALY

Custom Sensors & Technologies (CST)

Via Viganò De Vizzi, 93/95
20092 Cinisello Balsamo (Mi)
ITALIA
Tel.: +39 (02) 66 599 211
Fax: +39 (02) 66 599 218
assistenzaclienti@cstsensors.com
www.crouzet.it

SPAIN / PORTUGAL

Custom Sensors & Technologies (CST)

Avda. Dels Vents, 9-13
Esc.A.3ª Planta Oficina 2B
08917 Badalona - ESPAÑA
Tel.: +34 (93) 484 39 70
Fax: +34 (93) 484 39 73
atencionalcliente@cstsensors.com
www.crouzet.es

SWITZERLAND

Custom Sensors & Technologies (CST)

Gewerbepark - Postfach 56
5506 Mägenwil - SCHWEIZ
Tel.: +49 (0) 2103/980-0
Fax: +49 (0) 2103/980-222
kundenservice@cstsensors.com
www.crouzet.ch

THE NETHERLANDS

Custom Sensors & Technologies (CST)

Industrieweg 17
2382 NR Zoeterwoude
NEDERLAND
Tel.: +31 (0) 71-581 20 30
Fax: +31 (0) 71-541 35 74
klantenservice@cstsensors.com
www.crouzet.nl

UNITED KINGDOM

Custom Sensors & Technologies (CST)

8 Cedarwood, Chineham
Business Park
Crockford Lane
Basingstoke, Hampshire
RG24 8WD
UNITED KINGDOM
Tel.: +44 (0) 1256 318 900
Fax: +44 (0) 1256 318 901
customer.relation@cstsensors.com
www.crouzet.com

COUNTRIES NOT LISTED

Custom Sensors & Technologies (CST)

2 rue du Docteur Henri Abel,
CS 60059
26902 Valence Cedex 9
FRANCE
Tel.: +33 (0) 475 802 102
Fax: +33 (0) 475 828 900
customer.relation@cstsensors.com
www.crouzet.com

ASIA / PACIFIC

CHINA

Custom Sensors & Technologies (CST)

11th floor, Chang Feng
International Tower,
89 Yunling Road (East),
Putuo District,
Shanghai 200 062 - CHINA
Tel.: +86 (21) 6065 6888
Fax: +86 (21) 6065 7749
china@cstsensors.com
www.crouzet.cn

INDIA

Custom Sensors & Technologies (CST)

4th floor, Trident Towers, #23
100 Feet Ashoka Pillar Road,
2nd Block, Jaynagar
Bangalore 560 011 - INDIA
Tel.: +91 (80) 4113 2204/05
Fax: +91 (80) 4113 2206
india@cstsensors.com
www.crouzet.co.in

SOUTH KOREA

Custom Sensors & Technologies (CST)

14F, Kbiz DMC Tower,
189, Seongam-Ro, Mapo-Gu,
Seoul 121-904
SOUTH KOREA
Tel.: +82 (2) 2629 8312
Fax: +82 (2) 2630 9800
korea@cstsensors.com
www.crouzet.com

EAST ASIA PACIFIC

Custom Sensors & Technologies (CST)

Tel.: +86 (21) 6065 6333
Fax: +86 (21) 6065 7749
taiwan@cstsensors.com
eap@cstsensors.com
www.crouzet.com

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