NVT4558

SIM card interface level translator with EMI filter and ESD protection

Rev. 1.0 — 7 December 2022

Product data sheet

1 General description

The NVT4558 device is built for interfacing a SIM card with a single low-voltage 1.08 V to 1.98 V host side interface. The NVT4558 contains three 1.62 V to 3.6 V level translators to convert the data, RSTn and CLKn signals between a SIM card and a host microcontroller.

The NVT4558 has been optimized for operation with mobile phone processors that support 1.2 V I/O and 1.8 V I/O.

The NVT4558 is compliant with all ISO-7816 SIM/Smart card interface requirements and is compliant with JEDEC JESD76-2 requirements for CMOS 1.2 V logic devices.

2 Features and benefits

- Supports clock speed up to 10 MHz clock
- Compliant with all ISO-7816 SIM/Smart card interface requirements
- Support SIM card supply voltages with range of 1.62 V to 3.6 V
- Host microcontroller operating voltage range: 1.08 V to 1.98 V
- Automatic level translation of I/O, RSTn and CLKn between SIM card and host side interface with capacitance isolation
- Incorporates shutdown feature for the SIM card signals according to ISO-7816-3
- Enable and disable through hardware enable pin or with automatic enable and disable feature
- · Integrated pull-up and pull-down resistors
- Integrated EMI filters suppress higher harmonics of digital I/Os
- Integrated 8 kV ESD protection according to IEC 61000-4-2, level 4 on V_{CCB} or any of the card side pins
- Level shifting buffers keep ESD stress away from the host (zero-clamping concept)
- Pb-free, Restriction of Hazardous Substances (RoHS) compliant and free of halogen and antimony (Dark Green compliant)
- Available in 10-pin XQFN10 package with 0.4 mm pitch

3 Applications

- NVT4558 can be used with a range of SIM card attached devices including:
 - Mobile and personal phones
 - Wireless modems
 - SIM card terminals



SIM card interface level translator with EMI filter and ESD protection

4 Ordering information

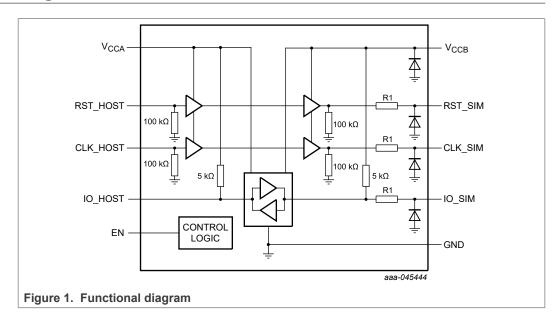
Table 1. Ordering information

Type number	Topside	Package					
mark		Name	Description	Version			
NVT4558HK	58	XQFN10	plastic, extremely thin quad flat package; no leads; 10 terminals; body 1.40 x 1.80 x 0.50 mm	SOT1160-1			

Table 2. Ordering options

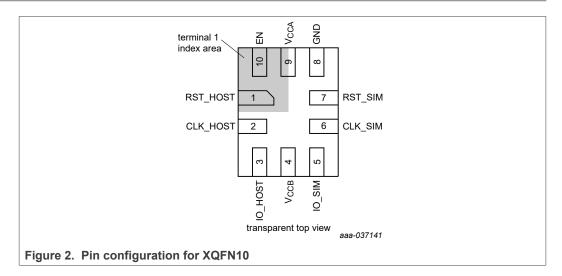
Type number	Orderable part number	Package	J	Minimum order quantity	Temperature
NVT4558HK	NVT4558HKX	XQFN10	Reel 7" Q1/T1 NDP	4000	T_{amb} = -40 °C to +85 °C

5 Functional diagram



SIM card interface level translator with EMI filter and ESD protection

6 Pinning information



6.1 Pin description

Table 3. Pin description

Symbol	Pinning for XQFN10	Туре	Description
RST_HOST	1	I	Reset input from host controller.
V _{CCA}	9	supply	Supply voltage for the host controller side input/output pins (CLK_HOST, RST_HOST, IO_HOST). This pin should be bypassed with a 0.1 μF ceramic capacitor close to the pin.
RST_SIM	7	0	Reset output pin for the SIM card.
CLK_HOST	2	I	Clock input from host controller.
GND	8	ground	Ground for the SIM card and host controller. Proper grounding and bypassing are required to meet ESD specifications.
CLK_SIM	6	0	Clock output pin for the SIM card.
IO_HOST	3	I/O	Host controller bidirectional data input/output. The host output must be on an open-drain driver.
V _{CCB}	4	supply	SIM card supply voltage. When V_{CCB} is below the V_{CCB_DIS} , the device is disabled. This pin should be bypassed with a 0.1 μF ceramic capacitor close to the pin.
IO_SIM	5	I/O	SIM card bidirectional data input/output. The SIM card output must be on an open-drain driver.
EN	10	I	Host controller driven enable pin. This pin should be HIGH (V_{CCA}) for normal operation, and LOW to help avoid race conditions specifically during the shutdown sequence.

SIM card interface level translator with EMI filter and ESD protection

7 Functional description

Table 4. Function table

Supply voltage		Input	Input/output		Input/output		Input/output		Operational mode
V _{CCA}	V _{CCB}	EN [1] [2]	Host	SIM card					
1.08 V to 1.98 V	1.62 V to 3.6 V	Н	HOST = SIM Card SIM Card = HOST		Active				
1.08 V to 1.98 V	1.62 V to 3.6 V	L	See Table 5, Condition B		Shutdown Mode				
GND	1.62 V to 3.6 V	X	See <u>Table 5</u> , Condit	ion B	Shutdown Mode				
1.08 V to 1.98 V	GND	X	See Table 5, Condition A		Shutdown Mode				
GND	GND	X	See Table 5, Condition A		Shutdown Mode				

^[1] H = HIGH voltage level; L = LOW voltage level; X = don't care.

Table 5. Pin condition

Pin condition	Condition A	Condition B
RST_HOST	100 kΩ pull LOW	100 kΩ pull LOW
CLK_HOST	100 kΩ pull LOW	100 kΩ pull LOW
IO_HOST	5 kΩ pull to V _{CCA}	5 kΩ pull to V _{CCA}
RST_SIM	100 kΩ pull LOW	750 Ω pull LOW
CLK_SIM	100 kΩ pull LOW	750 Ω pull LOW
IO_SIM	High Z	163 Ω pull LOW

Refer to Figure 1.

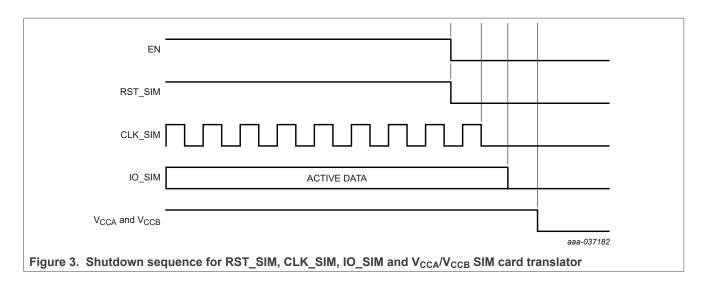
7.1 Shutdown sequence

The ISO 7816-3 specification specifies the shutdown sequence for the SIM card signals to ensure that the card is properly disabled for power savings. Also during hot swap, the orderly shutdown of these signals helps to avoid any improper write and corruption of data.

When the enable, EN, is asserted LOW, the shutdown sequence is initiated by powering down the RST_SIM channel. Once the RST_SIM channel is powered down, CLK_SIM and IO_SIM are powered down sequentially one-by-one. An internal pull-down resistor on the SIM pins is used to pull these channels LOW. The shutdown sequence is completed in a few microseconds. It is important that EN is pulled LOW before V_{CCA} and V_{CCB} supplies go LOW to ensure that the shutdown sequence is properly initiated.

^[2] V_{IL} and V_{IH} are referenced to V_{CCA} . The EN can be controlled by an external device limit of V_{CCA} + 0.3 V.

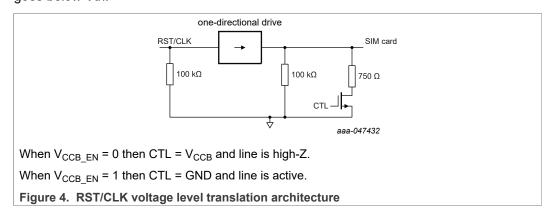
SIM card interface level translator with EMI filter and ESD protection



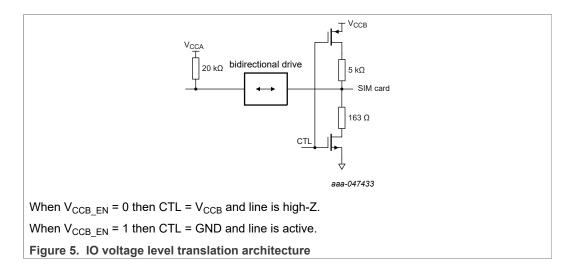
7.2 Embedded Enable if Enable is tied to V_{CCA}

The device contains an auto-enable feature. If V_{CCB} rises above V_{CCB_EN} , the level translator logic is enabled automatically. As soon as V_{CCB} drops below the V_{CCB_DIS} , the SIM card side drivers and the level translator logic is disabled. Host side IO pin is configured as input with a 5 k Ω resistor pulled up to V_{CCA} .

When the V_{CCB} drops below V_{CCB_DIS} voltage but is still higher than a Vth MOS threshold (e.g., 0.8 V) the pulldown NMOS in the one-directional drive will be off and NMOS controlled by CTL will be on, and the 750 Ω resistor for CLK/RST and 163 Ω resistor for IO will keep the card side signals low. Additionally the CLK/RST pins on both the Host and Card side have a 100 k Ω pull down resistor. The 163 Ω resistor is used for discharge at power off and the 100 k Ω resister is used for keep RST_SIM/CLK_SIM low when VCCB goes below Vth.



SIM card interface level translator with EMI filter and ESD protection



7.3 EMI filter

All input/output driver stages are equipped with EMI filters to reduce interferences towards sensitive mobile communication.

7.4 ESD protection

The device has robust ESD protections on all SIM card pins as well as on the V_{CCB} pin. The architecture prevents any stress for the host: the voltage translator discharges any stress to supply ground.

8 Limiting values

Table 6. Limiting values
In accordance with the Absolute Maximum Rating System (IEC 60134).

Symbol	Parameter	Conditions	Min	Max	Unit
V _{CCA}	host supply voltage		GND - 0.5	2.4	V
V _{CCB}	SIM supply voltage		GND - 0.5	4.0	V
V _{I(CLK_HOST)}	input voltage on pin CLK_HOST	input signal voltage, HOST side	GND - 0.5	V _{CCA} + 0.3	V
V _{I(RST_HOST)}	input voltage on pin RST_HOST	input signal voltage, HOST side	GND - 0.5	V _{CCA} + 0.3	V
V _{I(IO_HOST)}	input voltage on pin IO_HOST	input signal voltage, HOST side	GND - 0.5	V _{CCA} + 0.3	V
V _{I(CLK_SIM)}	input voltage on pin CLK_SIM	input signal voltage, SIM side	GND - 0.5	V _{CCB} + 0.3	V
V _{I(RST_SIM)}	input voltage on pin RST_SIM	input signal voltage, SIM side	GND - 0.5	V _{CCB} + 0.3	V
V _{I(IO_SIM)}	input voltage on pin IO_SIM	input signal voltage, SIM side	GND - 0.5	V _{CCB} + 0.3	V
V _{I(enable)}	input voltage on enable	input signal voltage, enable	GND - 0.5	V _{CCA} + 0.3	V
T _{stg}	storage temperature		-55	+125	°C

NVT4558

SIM card interface level translator with EMI filter and ESD protection

Table 6. Limiting values...continued

In accordance with the Absolute Maximum Rating System (IEC 60134).

Symbol	Parameter	Conditions		Min	Max	Unit
T _{amb}	ambient temperature			-40	+85	°C
V _{ESD}	electrostatic discharge voltage	IEC 61000-4-2, level 4, all memory card- side pins, V _{CCB} and GND	[1]			
		contact discharge		-8	+8	kV
		air discharge	[2]	-15	+15	kV
		Human Body Model (HBM) JS-001-2017; all pins		-2000	+2000	V
		Charge Device Model (CDM) JS-002-2018; all pins		-500	+500	V
I _{Iu(IO)}	input/output latch-up current	JESD 78: -0.5 x $V_{CC} < V_1 < 1.5 x V_{CC}$; $T_j = 85 ^{\circ}C$		-100	+100	mA

9 **Characteristics**

Table 7. Supplies

 $1.62~V \le V_{CCB} \le 3.6~V$; $1.08~V \le V_{CCA} \le 1.98~V$; $T_{amb} = -40~^{\circ}C$ to $+85~^{\circ}C$; unless otherwise specified.

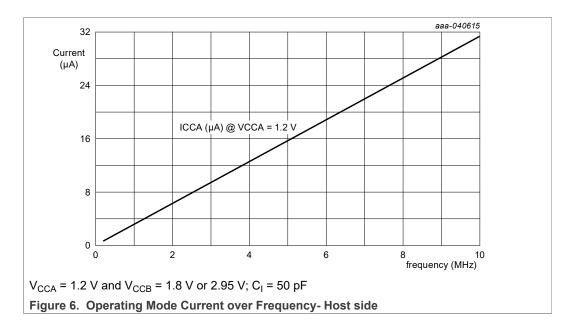
Symbol	Parameter	Conditions		Min	Typ ^[1]	Max	Unit
V _{CCA}	supply voltage			1.08	-	1.98	V
I _{CCA}	supply current	operating mode; f _{CLK_HOST} = 1 MHz, EN = V _{CCA}		-	5	10	μΑ
		Quiescent current; EN = V _{CCA} , IO_HOST = V _{CCA} and CLK_HOST = GND		-	0.01	1	μА
		shutdown mode; EN = GND		-	-	1	μA
V _{CCB}	SIM supply voltage			1.62	-	3.6	V
I _{CCB} SIM supply curre	SIM supply current	operating mode; $f_{CLK_HOST} = 1 \text{ MHz}$, EN = V_{CCA} , $C_I = 50 \text{ pF } V_{CCB} = 3.6 \text{ V}$		-	300	350	μΑ
			Quiescent current; EN = V _{CCA} , IO_HOST = V _{CCA} and CLK_HOST = GND		-	3.7	10
		shutdown mode; EN = GND		-	-	1	μA
V _I	input voltage	host side	[2]	-0.3	-	V _{CCA} + 0.3	V
		sim card side		-0.3	-	V _{CCB} + 0.3	V
		enable pin		-0.3	-	V _{CCA} + 0.3	V

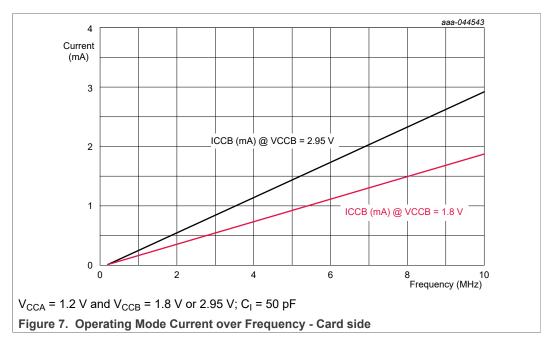
Typical values measured at 25 °C.

All system level tests are performed with the application-specific capacitors connected to the supply pins V_{SUPPLY}, V_{LDO} and V_{CCA}. The IEC 61000-4-2 standards are defined so that each level is considered equivalent - a Level 4 contact discharge of 8 kV is considered equivalent to a 15 kV air discharge. Air discharge is provided for information only and was not tested. Per IEC61000-4-2: Contact discharge is the preferred test method, air discharges shall be used where contact discharge cannot be applied. Please refer to AN10897: A guide to designing for ESD and EMC and AN11267: EMC and system level ESD design guidelines for LCD drivers for more information on ESD testing and ESD design techniques.

The voltage must not exceed 1.98 V steady state.

SIM card interface level translator with EMI filter and ESD protection





SIM card interface level translator with EMI filter and ESD protection

Table 8. Static characteristics

 $1.62~V \le V_{CCB} \le 3.6~V$; $1.08~V \le V_{CCA} \le 1.98~V$; $T_{amb} = -40~^{\circ}C$ to $+85~^{\circ}C$; unless otherwise specified.

Symbol	Parameter	Conditions		Min	Typ ^[1]	Max	Unit
Automatic	enable feature: V _{CCB}						
V _{CCB_EN}	device enable voltage level	V _{CCA} ≥ 1.0 V, V _{CCB} rising edge		1.62	-	-	V
V _{CCB_DIS}	device disable voltage level	V _{CCA} ≥ 1.0 V, V _{CCB} falling edge		-	-	0.8	V
Hardware	enable pin				-1	1	
V_{IH}	HIGH-level input voltage	EN pin		0.7 × V _{CCA}	-	-	V
V _{IL}	LOW-level input voltage	EN pin		-	-	0.3 × V _{CCA}	V
Level shift	er				-		
V _{IH}	HIGH-level input	IO_HOST, RST_HOST, CLK_HOST					
	voltage	1.08 V ≤ V _{CCA} < 1.98 V	[2]	0.65 × V _{CCA}	-	-	V
		IO_SIM	[2]	0.7 × V _{CCB}	-	-	V
V _{IL}	LOW-level input	IO_HOST, RST_HOST, CLK_HOST	[2]	-	-	0.35 × V _{CCA}	V
	voltage	IO_SIM	[2]	-	-	0.3 × V _{CCB}	V
R _{PU}	pull-up resistance	IO_SIM connected to V _{CCB}	[3]	3.5	5	7.5	kΩ
		IO_HOST connected to V _{CCA}	[3]	3.5	5	7.5	kΩ
V _{OH}	HIGH-level output	RST_SIM, CLK_SIM; I _{OH} = -1 mA	[2]	0.8 × V _{CCB}	-	V _{CCB}	V
	voltage	IO_SIM; I _{OH} = -10 μA	[2]	0.8 × V _{CCB}	-	V _{CCB}	V
		IO_HOST; I _{OH} = -8 μA	[2]	0.8 × V _{CCA}	-	V _{CCA}	V
V _{OL}	LOW-level output	RST_SIM, CLK_SIM; I _{OL} = 1 mA	[2]	0	-	0.125 × V _{CCB}	mV
	voltage	IO_SIM; I _{OL} = 1 mA	[2]	0	-	0.125 × V _{CCB}	mV
		IO_HOST; I _{OL} = 1 mA	[2]	0	-	0.25 × V _{CCA}	mV
R _{pd}	pull-down resistance	CLK_HOST/SIM, RST_HOST/SIM		70	100	130	kΩ
EMI filter							
R _s	series resistance	IO_SIM; R1 tolerance ± 30 % [4]	[2]	-	30	-	Ω
		RST_SIM; R1 tolerance ± 30 % [4]		-	30	-	Ω
		CLK_SIM; R1 tolerance ± 30 % [4]	[2]	-	30	-	Ω
C _{io}	input/output	IO_SIM	[2]	-	8.5	-	pF
	capacitance	RST_SIM		-	8.5	-	pF
		CLK_SIM	[2]	-	8.5	-	pF

^[1] [2] [3] [4]

Typical values measured at 25 °C. $V_{\rm IL}, V_{\rm IH}$ depend on the individual supply voltage per interface. See Figure 10 for details. Guaranteed by design

SIM card interface level translator with EMI filter and ESD protection

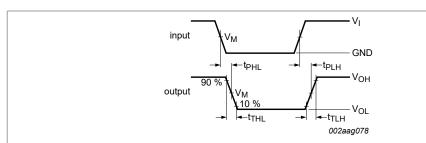
Table 9. Dynamic characteristics

 $1.62\ V \le V_{CCB} \le 3.6\ V$; $1.08\ V \le V_{CCA} \le 1.98\ V$; $f_{clk} = f_{io} = 1\ MHz$; $T_{amb} = -40\ ^{\circ}C$ to $+85\ ^{\circ}C$; unless otherwise specified. Refer to Figure 8.

Parameter	Conditions		Min	Тур	Max	Unit
/; V _{CCB} = 3.0 V; SIM card C _L ≤	30 pF; host C _L ≤ 10 pF					
propagation delay	I/O channel; SIM card side to host side		-	8	15	ns
	all channels; host side to SIM card side		-	8	15	ns
transition time			-	-	10	ns
output skew time	between channels; IO_SIM and CLK_SIM	[1]	-	2	-	ns
clock frequency	CLK_SIM [2]		-	-	10	MHz
/; V _{CCB} = 1.8 V; SIM card C _L ≤	30 pF; host C _L ≤ 10 pF					
propagation delay	I/O channel; SIM card side to host side		-	15	25	ns
	all channels; host side to SIM card side		-	15	25	ns
transition time			-	-	10	ns
output skew time	between channels; IO_SIM and CLK_SIM	[1]	-	2	-	ns
clock frequency	CLK_SIM [2]		-	-	10	MHz
	V; V _{CCB} = 3.0 V; SIM card C _L ≤ propagation delay transition time output skew time clock frequency V; V _{CCB} = 1.8 V; SIM card C _L ≤ propagation delay transition time output skew time	$V; V_{CCB} = 3.0 \text{ V}; \text{ SIM card } C_L \leq 30 \text{ pF}; \text{ host } C_L \leq 10 \text{ pF}$ $ V_{CCB} = 3.0 \text{ V}; \text{ SIM card } C_L \leq 30 \text{ pF}; \text{ host } C_L \leq 10 \text{ pF}$ $ I_{CCB} = 1.0 \text{ V}; \text{ SIM card } C_L \leq 10 \text{ pF} $ $ I_{CCB} = 1.0 \text{ V}; \text{ SIM card } C_L \leq 10 \text{ pF} $ $ I_{CCB} = 1.0 \text{ V}; \text{ SIM card } C_L \leq 10 \text{ pF} $ $ I_{CCB} = 1.0 \text{ V}; \text{ SIM card } C_L \leq 10 \text{ pF} $ $ I_{CCB} = 1.0 \text{ V}; \text{ SIM card } C_L \leq 10 \text{ pF} $ $ I_{CCB} = 1.0 \text{ V}; \text{ SIM card } C_L \leq 10 \text{ pF} $ $ I_{CCB} = 1.0 \text{ V}; \text{ SIM card } C_L \leq 10 \text{ pF} $ $ I_{CCB} = 1.0 \text{ V}; \text{ SIM card } C_L \leq 10 \text{ pF} $ $ I_{CCB} = 1.0 \text{ V}; \text{ SIM card } C_L \leq 10 \text{ pF} $ $ I_{CCB} = 1.0 \text{ V}; \text{ SIM card } C_L \leq 10 \text{ pF} $ $ I_{CCB} = 1.0 \text{ V}; \text{ SIM card } C_L \leq 10 \text{ pF} $ $ I_{CCB} = 1.0 \text{ V}; \text{ SIM card } C_L \leq 10 \text{ pF} $ $ I_{CCB} = 1.0 \text{ V}; \text{ SIM card } C_L \leq 10 \text{ pF} $ $ I_{CCB} = 1.0 \text{ V}; \text{ SIM card } C_L \leq 10 \text{ pF} $ $ I_{CCB} = 1.0 \text{ V}; \text{ SIM card } C_L \leq 10 \text{ pF} $ $ I_{CCB} = 1.0 \text{ V}; \text{ SIM card } C_L \leq 10 \text{ pF} $ $ I_{CCB} = 1.0 \text{ V}; \text{ SIM card } C_L \leq 10 \text{ pF} $ $ I_{CCB} = 1.0 \text{ V}; \text{ SIM card } C_L \leq 10 \text{ pF} $ $ I_{CCB} = 1.0 \text{ V}; \text{ SIM card } C_L \leq 10 \text{ pF} $ $ I_{CCB} = 1.0 \text{ V}; \text{ SIM card } C_L \leq 10 \text{ pF} $ $ I_{CCB} = 1.0 \text{ V}; \text{ SIM card } C_L \leq 10 \text{ pF} $ $ I_{CCB} = 1.0 \text{ V}; \text{ SIM card } C_L \leq 10 \text{ pF} $ $ I_{CCB} = 1.0 \text{ V}; \text{ SIM card } C_L \leq 10 \text{ pF} $ $ I_{CCB} = 1.0 \text{ V}; \text{ SIM card } C_L \leq 10 \text{ pF} $ $ I_{CCB} = 1.0 \text{ V}; \text{ SIM card } C_L \leq 10 \text{ pF} $ $ I_{CCB} = 1.0 \text{ V}; \text{ SIM card } C_L \leq 10 \text{ pF} $ $ I_{CCB} = 1.0 \text{ V}; \text{ SIM card } C_L \leq 10 \text{ pF} $ $ I_{CCB} = 1.0 \text{ V}; \text{ SIM card } C_L \leq 10 \text{ pF} $ $ I_{CCB} = 1.0 \text{ V}; \text{ SIM card } C_L \leq 10 \text{ pF} $ $ I_{CCB} = 1.0 \text{ V}; \text{ SIM card } C_L \leq 10 \text{ pF} $ $ I_{CCB} = 1.0 \text{ V}; \text{ SIM card } C_L \leq 10 \text{ pF} $ $ I_{CCB} = 1.0 \text{ V}; \text{ SIM card } C_L \leq 10 \text{ pF} $ $ I_{CCB} = 1.0 \text{ V}; \text{ SIM card } C_L \leq 10 \text{ pF} $ $ I_{CCB} = 1.0 \text{ V}; SIM c$	$V; V_{CCB} = 3.0 \text{ V}; \text{ SIM card } C_L \leq 30 \text{ pF}; \text{ host } C_L \leq 10 \text{ pF}$ $ V_{CCB} = 3.0 \text{ V}; \text{ SIM card } C_L \leq 30 \text{ pF}; \text{ host } C_L \leq 10 \text{ pF}$ $ I_{CC} = 10 \text{ pF} I_{CC} =$	$V; V_{CCB} = 3.0 \text{ V}; \text{ SIM card } C_L \leq 30 \text{ pF}; \text{ host } C_L \leq 10 \text{ pF}$ $ I/O \text{ channel}; \text{ SIM card side to host side} \qquad - \\ all \text{ channels}; \text{ host side to SIM card side} \qquad - \\ transition time \qquad - \\ output \text{ skew time} \qquad between \text{ channels}; \text{ IO_SIM and CLK_SIM} \qquad [1] - \\ clock \text{ frequency} \qquad CLK_SIM \qquad [2] \qquad - \\ V; V_{CCB} = 1.8 \text{ V}; \text{ SIM card } C_L \leq 30 \text{ pF}; \text{ host } C_L \leq 10 \text{ pF} \\ propagation \text{ delay} \qquad I/O \text{ channel}; \text{ SIM card side to host side} \qquad - \\ all \text{ channels}; \text{ host side to SIM card side} \qquad - \\ transition time \qquad - \\ output \text{ skew time} \qquad between \text{ channels}; \text{ IO_SIM and CLK_SIM} \qquad [1] - \\ - \\ output \text{ skew time} \qquad - \\ - \\ - \\ - \\ -$		

^[1] Skew between any two outputs of the same package switching in the same direction with the same C_L.

9.1 Waveforms



Measurement points are given in Table 9.

 V_{OL} and V_{OH} are typical output voltage levels that occur with the output load.

 t_{PHL} and t_{PLH} are t_{PD} propagation delay; t_{THL} and t_{TLH} are the transition time.

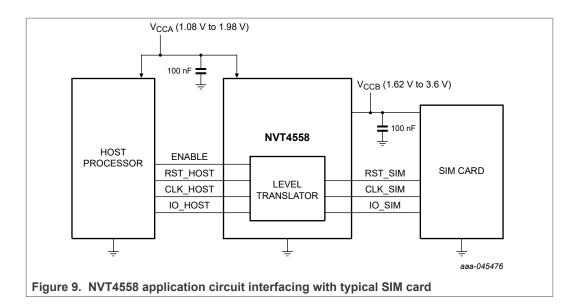
Figure 8. Data input to data output propagation delay times

10 Application information

The application circuit for the NVT4558, which shows the typical interface with a SIM card, is shown in Figure 9.

^[2] Guaranteed by design

SIM card interface level translator with EMI filter and ESD protection



10.1 Input/output capacitor considerations

It is recommended that a low Equivalent Series Resistance (ESR) 100 nF capacitor is used respectively at V_{CCA} and V_{CCB} input terminals of the device. X5R and X7R type multi-layer ceramic capacitors (MLCC) are preferred because they have minimal variation in value and ESR over temperature. The maximum ESR should be < 500 m Ω (50 m Ω typical).

10.2 Layout consideration

The capacitors should be placed directly at the terminals and ground plane. It is recommended to design the PCB so that the V_{CCA} and V_{CCB} pins are bypassed with a capacitor with each ground returning to a common node at the GND pin of the device such that ground loops are minimized.

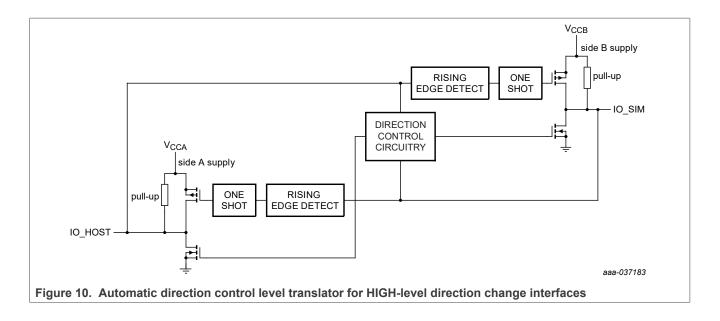
Additional information can be found in *AN13158 - NVT4858/NVT4557/NVT4558* voltage-level translator layout guideline https://www.nxp.com/docs/en/application-note/AN13158.pdf.

10.3 Level translator stage

The architecture of the device I/O channel is shown in Figure 10. The device does not require an extra input signal to control the direction of data flow from host to SIM or from SIM to host. As a change of driving direction is just possible when both sides are in HIGH state, the control logic is recognizing the first falling edge granting it control about the other signal side. During a rising edge signal, the non-driving output is driven by a one-shot circuit to accelerate the rising edge. In case of a communication error or some other unforeseen incident that would drive both connected sides to be drivers at the same time, the internal logic automatically prevents stuck-at situation, so both I/Os will return to HIGH level once released from being driven LOW.

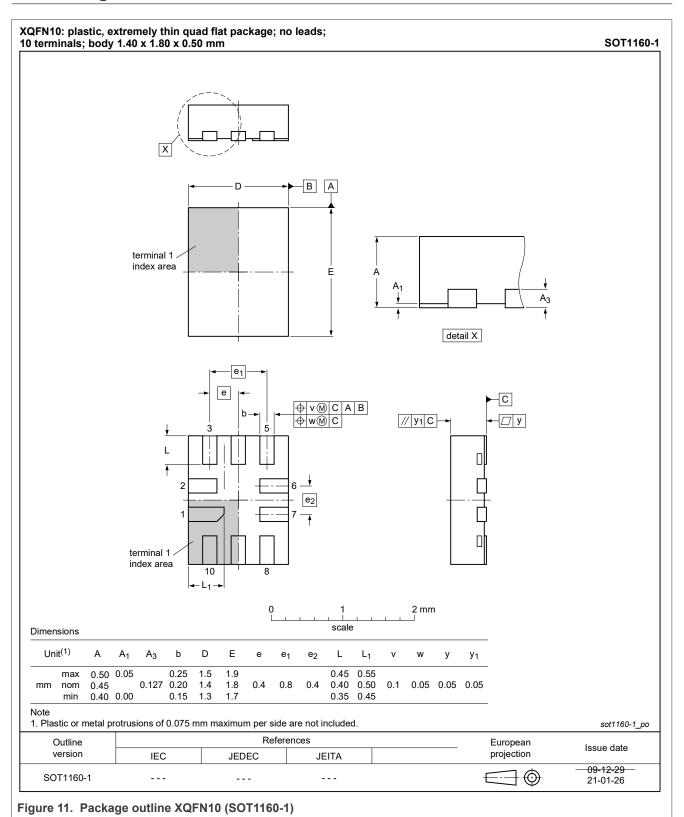
The channels RST and CLK only contain single direction drivers without the direction control mechanism of the I/O channel, as these are only driven from the host to the card side.

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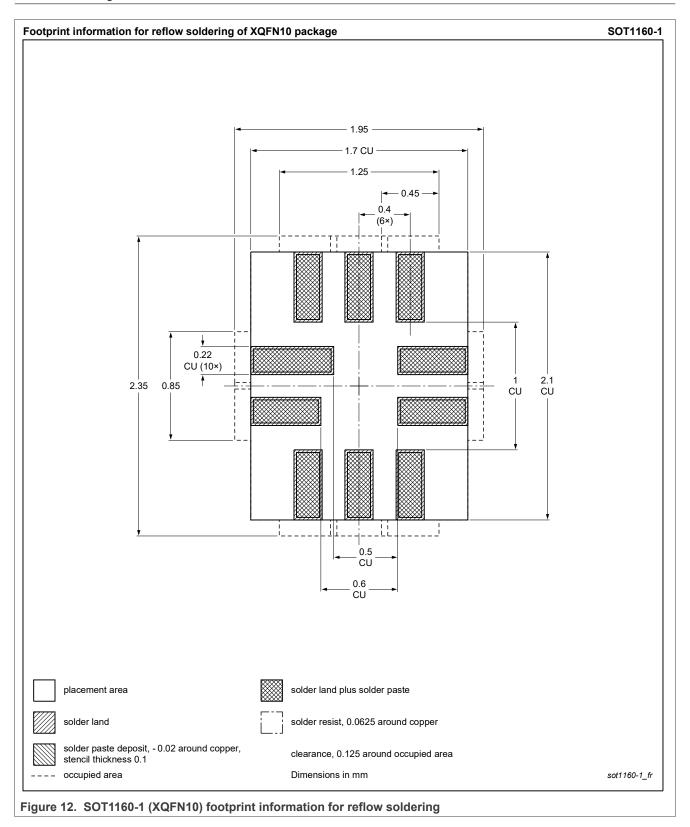
SIM card interface level translator with EMI filter and ESD protection

11 Package outline



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12 PCB layout



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13 Soldering of SMD packages

This text provides a very brief insight into a complex technology. A more in-depth account of soldering ICs can be found in Application Note *AN10365 "Surface mount reflow soldering description"*.

13.1 Introduction to soldering

Soldering is one of the most common methods through which packages are attached to Printed Circuit Boards (PCBs), to form electrical circuits. The soldered joint provides both the mechanical and the electrical connection. There is no single soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and Surface Mount Devices (SMDs) are mixed on one printed wiring board; however, it is not suitable for fine pitch SMDs. Reflow soldering is ideal for the small pitches and high densities that come with increased miniaturization.

13.2 Wave and reflow soldering

Wave soldering is a joining technology in which the joints are made by solder coming from a standing wave of liquid solder. The wave soldering process is suitable for the following:

- Through-hole components
- · Leaded or leadless SMDs, which are glued to the surface of the printed circuit board

Not all SMDs can be wave soldered. Packages with solder balls, and some leadless packages which have solder lands underneath the body, cannot be wave soldered. Also, leaded SMDs with leads having a pitch smaller than ~0.6 mm cannot be wave soldered, due to an increased probability of bridging.

The reflow soldering process involves applying solder paste to a board, followed by component placement and exposure to a temperature profile. Leaded packages, packages with solder balls, and leadless packages are all reflow solderable.

Key characteristics in both wave and reflow soldering are:

- · Board specifications, including the board finish, solder masks and vias
- · Package footprints, including solder thieves and orientation
- The moisture sensitivity level of the packages
- Package placement
- · Inspection and repair
- Lead-free soldering versus SnPb soldering

13.3 Wave soldering

Key characteristics in wave soldering are:

- Process issues, such as application of adhesive and flux, clinching of leads, board transport, the solder wave parameters, and the time during which components are exposed to the wave
- Solder bath specifications, including temperature and impurities

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13.4 Reflow soldering

Key characteristics in reflow soldering are:

- Lead-free versus SnPb soldering; note that a lead-free reflow process usually leads to higher minimum peak temperatures (see <u>Figure 13</u>) than a SnPb process, thus reducing the process window
- Solder paste printing issues including smearing, release, and adjusting the process window for a mix of large and small components on one board
- Reflow temperature profile; this profile includes preheat, reflow (in which the board
 is heated to the peak temperature) and cooling down. It is imperative that the peak
 temperature is high enough for the solder to make reliable solder joints (a solder
 paste characteristic). In addition, the peak temperature must be low enough that the
 packages and/or boards are not damaged. The peak temperature of the package
 depends on package thickness and volume and is classified in accordance with
 Table 10 and Table 11

Table 10. SnPb eutectic process (from J-STD-020D)

Package thickness (mm)	Package reflow temperature (°C)			
	Volume (mm³)			
	< 350	≥ 350		
< 2.5	235	220		
≥ 2.5	220	220		

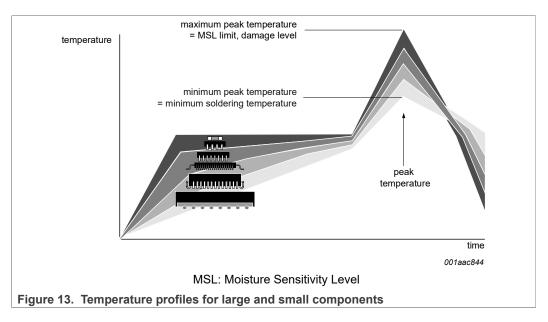
Table 11. Lead-free process (from J-STD-020D)

Package thickness (mm)	Package reflow temperature (°C) Volume (mm³)					
	< 350 350 to 2000 > 2000					
< 1.6	260	260	260			
1.6 to 2.5	260	250	245			
> 2.5	250	245	245			

Moisture sensitivity precautions, as indicated on the packing, must be respected at all times.

Studies have shown that small packages reach higher temperatures during reflow soldering, see Figure 13.

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For further information on temperature profiles, refer to Application Note *AN10365* "Surface mount reflow soldering description".

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14 Abbreviations

Table 12. Abbreviations

Acronym	Description
CDM	Charged-Device Model
DP	Dry Pack
ESD	ElectroStatic Discharge
ESR	Equivalent Series Resistance
НВМ	Human Body Model
I/O	Input/Output
LDO	Low DropOut regulator
PCB	Printed-Circuit Board
PMOS	Positive-channel Metal-Oxide Semiconductor
SIM	Subscriber Identification Module

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15 Revision history

Table 13. Revision history

Document ID	Release date		Change notice	Supersedes
NVT4558 v.1.0	20221207	Product data sheet	-	-

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16 Legal information

16.1 Data sheet status

Document status ^{[1][2]}	Product status ^[3]	Definition
Objective [short] data sheet	Development	This document contains data from the objective specification for product development.
Preliminary [short] data sheet	Qualification	This document contains data from the preliminary specification.
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SIM card interface level translator with EMI filter and ESD protection

Tables

Tab. 1.	Ordering information		Tab. 8.	Static characteristics	
Tab. 2.	Ordering options		Tab. 9.	Dynamic characteristics	
Tab. 3.	Pin description		Tab. 10.	SnPb eutectic process (from J-STD-020D)	
Tab. 4.	Function table	4	Tab. 11.	Lead-free process (from J-STD-020D)	16
Tab. 5.	Pin condition	4	Tab. 12.	Abbreviations	18
Tab. 6.	Limiting values	. 6	Tab. 13.	Revision history	19
Tab. 7.	Supplies	7		•	
Figur	res				
Fig. 1.	Functional diagram	2	Fig. 8.	Data input to data output propagation delay	
Fig. 2.	Pin configuration for XQFN10	3		times	10
Fig. 3.	Shutdown sequence for RST_SIM, CLK_		Fig. 9.	NVT4558 application circuit interfacing with	
	SIM, IO_SIM and VCCA/VCCB SIM card			typical SIM card	11
	translator	5	Fig. 10.	Automatic direction control level translator	
Fig. 4.	RST/CLK voltage level translation			for HIGH-level direction change interfaces	12
	architecture	5	Fig. 11.	Package outline XQFN10 (SOT1160-1)	13
Fig. 5.	IO voltage level translation architecture	. 6	Fig. 12.	SOT1160-1 (XQFN10) footprint information	
Fig. 6.	Operating Mode Current over Frequency-		· ·	for reflow soldering	14
•	Host side	8	Fig. 13.	Temperature profiles for large and small	
Fig. 7.	Operating Mode Current over Frequency -		Ü	components	17
Ü	Card side	8		·	

SIM card interface level translator with EMI filter and ESD protection

Contents

1	General description	1
2	Features and benefits	1
3	Applications	1
4	Ordering information	2
5	Functional diagram	2
6	Pinning information	3
6.1	Pin description	3
7	Functional description	4
7.1	Shutdown sequence	4
7.2	Embedded Enable if Enable is tied to	
	VCCA	5
7.3	EMI filter	6
7.4	ESD protection	6
8	Limiting values	6
9	Characteristics	7
9.1	Waveforms	10
10	Application information	10
10.1	Input/output capacitor considerations	
10.2	Layout consideration	
10.3	Level translator stage	
11	Package outline	
12	PCB layout	
13	Soldering of SMD packages	
13.1	Introduction to soldering	
13.2	Wave and reflow soldering	
13.3	Wave soldering	
13.4	Reflow soldering	
14	Abbreviations	
15	Revision history	
16	Legal information	

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