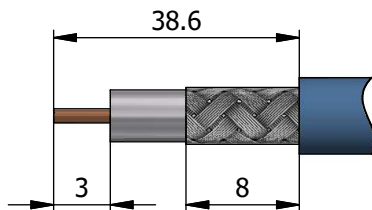
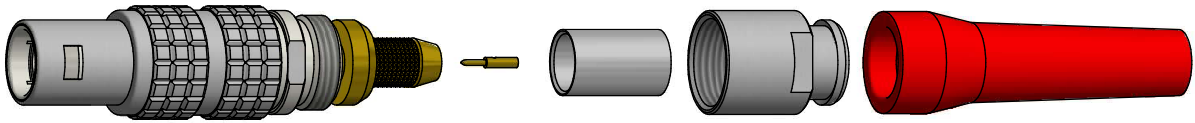


Cable Assembly Instruction

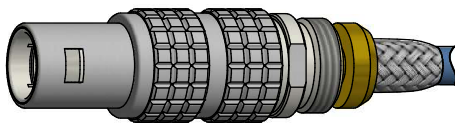
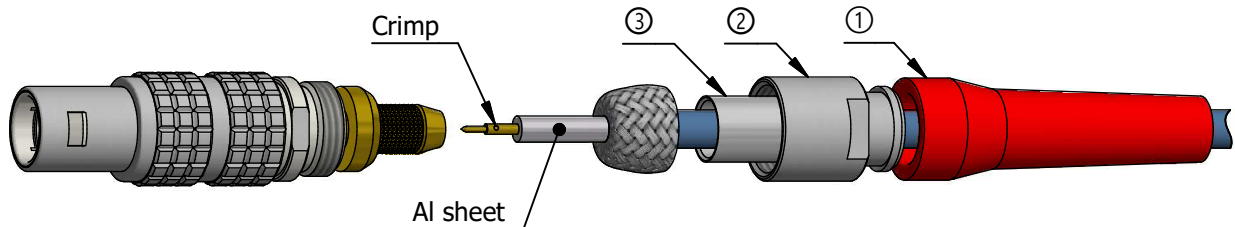


Cable stripping

Strip the cable according to the dimensions indicated.

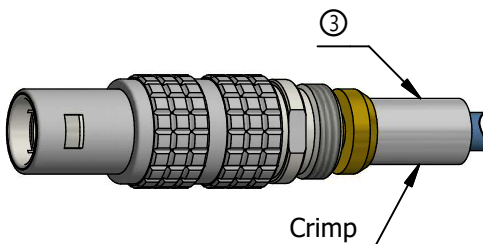
Connector preparation

Slide the following items onto the cable: bend relief ① (if ordered separately), collet nut ② and crimp ferrule ③. Fold back the shielding braid. In case of using DRAKA cable, remove the Al sheet from the dielectric.



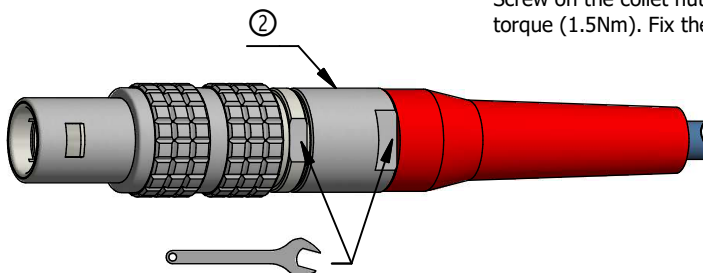
Crimping of contact

Fit the conductor into the contact; make sure that the conductor is visible through the contact's inspection hole. Slide the conductor-contact assembly into the opened crimping tool; make sure that the contact is pushed fully into the positioner. Close the tool. Pull it out from the crimping tool and check that the conductor is securely crimped into the contact and visible through the inspection hole.



Assembling parts inside connector housing

Insert the cable inside the connector assembly until it stops and the contact is fully visible from the front of the connector. Bring back the shielding braid around the crimp surface of the connector assembly and slide back the crimp ferrule ③ around it, in abutment of the connector. Crimp the crimp ferrule using the appropriate tooling.



Screw on the collet nut ② using the appropriate tooling and respecting the tightening torque (1.5Nm). Fix the bend relief (if ordered separately) onto the collet nut.

Straight Plugs, 1S Series, Crimp Contact, 75 Ohms, 12G-SDI

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