

HDC S8/24 FC**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com



The MixMate series of connectors can simultaneously transmit high rated currents and voltages as well as signals.

The wire connection level is designed as a crimp contact.

The established crimp connection has been used as a standard for decades.

Crimp contacts are not delivered with the inserts.

Crimp connection

General ordering data

Version	HDC insert, Female, 400 V, 16 A, Number of poles: 32, Crimp connection, Size: 4
Order No.	1023270000
Type	HDC S8/24 FC
GTIN (EAN)	4032248739431
Qty.	1 pc(s).

HDC S8/24 FC**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

Technical data**Dimensions and weights**

Depth	64 mm	Depth (inches)	2.52 inch
Height	37.8 mm	Height (inches)	1.488 inch
Width	34 mm	Width (inches)	1.339 inch
Net weight	48.4 g		

Temperatures

Limit temperature	-40 °C ... 125 °C
-------------------	-------------------

Dimensions

Height of socket	37.8 mm	Total length base	64 mm
Width	34 mm		

General data

BG	4	Colour	beige
Free from halogens	true	Insulating material	PC glass-fibre reinforced (UL-listed and railway-certified)
Insulating material group	IIIa	Insulation strength	10 ¹⁰ Ω
Low smoke acc. DIN EN 45545-2	Yes	Material	Copper alloy
Number of poles	32	Number of power contacts	8
Number of signal contacts	24	Plugging cycles, gold	≥ 500
Plugging cycles, silver	≥ 500	Pollution severity	3
Power contact, type	HE	Rated current (DIN EN 61984)	16 A
Rated impulse voltage (DIN EN 61984)	4 kV	Rated voltage (DIN EN 61984)	400 V
Rated voltage according to UL/CSA	600 V AC/DC	Series	MixMate
Signal contact, type	HD	Size	4
Type	Female	Type of connection	Crimp connection
UL 94 flammability rating	V-0	Volume resistance	≤2 mΩ

Connection data PE

Blade size, slotted (PE connection)	SD 1.2 x 6.5	Connection type PE	Screw connection
Fixing screw	M 5	Rated cross-section	6 mm ²
Stripping length PE connection	13 mm	Tightening torque, max. PE connection	2.5 Nm
Tightening torque, min. PE connection	2 Nm	Wire cross section, AWG (PE), max.	AWG 10
Wire cross section, AWG (PE), min.	AWG 20		

Power contact

Clamping range, power contact, max.	4 mm ²
Clamping range, power contact, min.	0.5 mm ²
Number of poles, performance contact	8
Rated current (DIN EN 61984), power contact	16 A

HDC S8/24 FC**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

Technical data

Rated current power circuit (UR)	Wire connection cross section AWG	AWG 12
	Rated current	16 A
	Wire connection cross section AWG	AWG 14
	Rated current	13 A
	Wire connection cross section AWG	AWG 16
	Rated current	10 A
	Wire connection cross section AWG	AWG 18
	Rated current	7 A
Rated current power circuit (cUR)	Wire connection cross section AWG	AWG 20
	Rated current	5 A
Rated current signal circuit (UR)	Wire connection cross section AWG	AWG 12
	Rated current	14 A
	Wire connection cross section AWG	AWG 14
	Rated current	10 A
	Wire connection cross section AWG	AWG 16
	Rated current	8.5 A
	Wire connection cross section AWG	AWG 18
	Rated current	6 A
Rated current signal circuit (cUR)	Wire connection cross section AWG	AWG 20
	Rated current	4 A
Rated current signal circuit (UR)	Wire connection cross section AWG	AWG 14
	Rated current	10 A
	Wire connection cross section AWG	AWG 16
	Rated current	8 A
	Wire connection cross section AWG	AWG 18
	Rated current	7 A
	Wire connection cross section AWG	AWG 20
	Rated current	5 A
Rated current signal circuit (cUR)	Wire connection cross section AWG	AWG 22
	Rated current	3 A
Rated current signal circuit (cUR)	Wire connection cross section AWG	AWG 14
	Rated current	8 A
	Wire connection cross section AWG	AWG 16
	Rated current	8 A
	Wire connection cross section AWG	AWG 18
	Rated current	7 A
	Wire connection cross section AWG	AWG 20
	Rated current	5 A
Rated current signal circuit (cUR)	Wire connection cross section AWG	AWG 22
	Rated current	3 A
Rated impulse voltage (DIN EN 61984), power contact		4 kV
Rated voltage (DIN EN 61984), power contact		400 V
Stripping length, performance contact		7.5 mm
Type of connection, power contact		Crimp connection

Signal contact

Clamping range, signal contact, max.	2.5 mm ²
Clamping range, signal contact, min.	0.5 mm ²
Number of poles, signal	24
Rated current (DIN EN 61984), signal	10 A

HDC S8/24 FC**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

Technical data

Rated current power circuit (UR)	Wire connection cross section AWG	AWG 12
	Rated current	16 A
	Wire connection cross section AWG	AWG 14
	Rated current	13 A
	Wire connection cross section AWG	AWG 16
	Rated current	10 A
	Wire connection cross section AWG	AWG 18
	Rated current	7 A
Rated current power circuit (cUR)	Wire connection cross section AWG	AWG 20
	Rated current	5 A
	Wire connection cross section AWG	AWG 12
	Rated current	14 A
	Wire connection cross section AWG	AWG 14
	Rated current	10 A
	Wire connection cross section AWG	AWG 16
	Rated current	8.5 A
Rated current signal circuit (UR)	Wire connection cross section AWG	AWG 18
	Rated current	6 A
	Wire connection cross section AWG	AWG 20
	Rated current	4 A
	Wire connection cross section AWG	AWG 14
	Rated current	10 A
	Wire connection cross section AWG	AWG 16
	Rated current	8 A
Rated current signal circuit (cUR)	Wire connection cross section AWG	AWG 18
	Rated current	7 A
	Wire connection cross section AWG	AWG 20
	Rated current	5 A
	Wire connection cross section AWG	AWG 22
	Rated current	3 A
	Wire connection cross section AWG	AWG 14
	Rated current	8 A
Rated current signal circuit (cUR)	Wire connection cross section AWG	AWG 16
	Rated current	8 A
	Wire connection cross section AWG	AWG 18
	Rated current	7 A
	Wire connection cross section AWG	AWG 20
	Rated current	5 A
	Wire connection cross section AWG	AWG 22
	Rated current	3 A
Rated impulse voltage (DIN EN 61984), signal		2.5 kV
Rated voltage (DIN EN 61984), signal contact		160 V
Stripping length, signal		8 mm
Type of connection, signal		Crimp connection

HDC S8/24 FC

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

Technical data

Version

BG	4	Conductor cross-section, max.	4 mm ²
Conductor cross-section, min.	0.5 mm ²	Material	Copper alloy
Size	4	Stripping length, rated connection	7.5 mm
Type of connection	Crimp connection	Volume resistance	≤2 mΩ
Wire connection cross section AWG, max.	AWG 12	Wire connection cross section AWG, min.	AWG 20
Wire connection cross section, finely stranded, max.	6 mm ²	Wire connection cross section, finely stranded, min.	0.5 mm ²
Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, max.	6 mm ²	Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, min.	0.5 mm ²
Wire cross-section, solid, max.	6 mm ²	Wire cross-section, solid, min.	0.5 mm ²

Classifications

ETIM 6.0	EC000438	ETIM 7.0	EC000438
ETIM 8.0	EC000438	ETIM 9.0	EC000438
ETIM 10.0	EC000438	ECLASS 9.0	27-44-02-05
ECLASS 9.1	27-44-02-05	ECLASS 10.0	27-44-02-05
ECLASS 11.0	27-44-02-05	ECLASS 12.0	27-44-02-05
ECLASS 13.0	27-44-02-05	ECLASS 14.0	27-44-02-05
ECLASS 15.0	27-44-02-05		

Substance	Acetone
Chemical resistance	Resistant
Substance	Ammonia, watery
Chemical resistance	Conditionally resistant
Substance	Petrol
Chemical resistance	Resistant
Substance	Benzene
Chemical resistance	Resistant
Substance	Diesel oil
Chemical resistance	Conditionally resistant
Substance	Acetic acid, concentrated
Chemical resistance	Resistant
Substance	Potassium hydroxide
Chemical resistance	Conditionally resistant
Substance	Methanol
Chemical resistance	Conditionally resistant
Substance	Motor oil
Chemical resistance	Conditionally resistant
Substance	Lye, diluted
Chemical resistance	Resistant
Substance	Hydrochlorofluorocarbons
Chemical resistance	Conditionally resistant

HDC S8/24 FC

Weidmüller Interface GmbH & Co. KG

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

Technical data

Substance	Outdoor use
Chemical resistance	Conditionally resistant

Environmental Product Compliance

RoHS Compliance Status	Compliant without exemption
REACH SVHC	Potassium perfluorobutane sulfonate 29420-49-3
SCIP	1609748e-c278-4c9b-b3d1-e6215d2988cd
Chemical resistance	de.myview.objectmodel.impl.BlockImpl@5125b7d2 de.myview.objectmodel.impl.BlockImpl@1a43893e de.myview.objectmodel.impl.BlockImpl@20fb612c de.myview.objectmodel.impl.BlockImpl@75d4b84 de.myview.objectmodel.impl.BlockImpl@7b3af79a de.myview.objectmodel.impl.BlockImpl@7d369bba de.myview.objectmodel.impl.BlockImpl@63f7731 de.myview.objectmodel.impl.BlockImpl@6bd31d19 de.myview.objectmodel.impl.BlockImpl@4779a1de de.myview.objectmodel.impl.BlockImpl@edb19c0 de.myview.objectmodel.impl.BlockImpl@73a071d5 de.myview.objectmodel.impl.BlockImpl@e8916d

Approvals

Approvals



Approvals MAMID	https://mdcop.weidmueller.com/mediadelivery/rendition/900_319226/-T1z1mm-S800/ https://mdcop.weidmueller.com/mediadelivery/rendition/900_319230/-T1z1mm-S800/
ROHS	Conform
UL File Number Search	UL Website
Certificate No. (cURus)	E92202

Downloads

Approval/Certificate/Document of Conformity	Manufacturer's declaration
Engineering Data	CAD data – STEP
Catalogues	Catalogues in PDF-format
Brochures	FL FIELDWIRING EN FL FIELDWIRING EN

Tightening torques and screwing tools

Screw size	Connector type	Dia. tightening torque in Nm	Recommended blade inserts and AF size for hexagon socket
M 2.5	Signal contacts		
	S 6/6	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 6/12	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
M 2.9 x 0.5	Fastening screws		
	HQ 4/2	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 8	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 17	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
M 3	Contact screws		
	HA 3	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 4	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 10 bis HA 48	0.5 - 0.55	SD 0.6 x 3.5 mm or PH0
	HE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	HVE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Signal contacts:		
	S 4/2	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 4/8	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	PE connection via female contact		
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm
	ConCept modular frame, metal	0.5 - 0.55	SD 0.6 x 3.5 mm
	PE terminal		
	HQ 5	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	HQ 7	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	Fastening screws	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Guide pin	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Guide bush	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Coding pins	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
M 4	Contact screws		
	HSB	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	PE connection via male contact		
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm
	ConCept modular frame, metal	1.2 - 1.5	SD 0.6 x 3.5 mm
	PE terminal		
	HA	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HEE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HVE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HD	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	HDD	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	S 6/6 (for signal contacts)	1.2 - 1.5	0.8 x 4 mm or PZ1
	ConCept modular frame, plastic	1.2 - 1.5	0.8 x 4 mm or PZ1
M 5	PE terminal		
	HSB	2 - 2.5	SD 1 x 5.5 mm or PZ2
	S 4/0 (Screw connection)	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/0 (Axial screw connection)	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 4/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/8	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 6/12	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 6/36	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 8/24	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 12/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
M 6	Power contacts		
	S 4/0 (Screw connection)	1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm
	S 4/2	1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm
	S 4/8	1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm
M 7 x 0.75	Power contacts		
	S 4	1.1 - 1.7	SW 2
	S 6/6 (+ PE)	6 - 8	SW 4
M 8 x 0.75	Power contacts		
	S 6/12	1.1 - 1.7	SW 2
	S 8/0 (+ PE)	6 (10-16 mm ²) - 7 (25 mm ²)	SW 4
M10 x 1	Power contacts		
	S 4/0 (Axial connection)	2 - 3	SW 3

Increasing the tightening torque does not improve the contact resistance. The stated torque settings offer optimal mechanical, thermal and electrical conditions. Exceeding the recommended values may even damage the conductor and terminal.