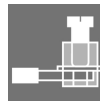
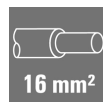


HDC S4/0 FS**Weidmüller Interface GmbH & Co. KG**

Klingenbergstraße 26

D-32758 Detmold

Germany

www.weidmueller.com

The MixMate series of connectors can simultaneously transmit high rated currents and voltages as well as signals.

The wire connection level is designed for screw connections.

Screw connection.

General ordering data

Version	HDC insert, Female, 830 V, 80 A, Number of poles: 4, Screw connection, Size: 6
Order No.	1023210000
Type	HDC S4/0 FS
GTIN (EAN)	4032248739288
Qty.	1 pc(s).

HDC S4/0 FS

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Technical data

Dimensions and weights

Depth	84.5 mm	Depth (inches)	3.327 inch
Height	46.2 mm	Height (inches)	1.819 inch
Width	34 mm	Width (inches)	1.339 inch
Net weight	105 g		

Temperatures

Limit temperature	-40 °C ... 125 °C
-------------------	-------------------

Dimensions

Height of socket	46.2 mm	Total length base	84.5 mm
Width	34 mm		

General data

BG	6	Colour	beige
Conductor cross-section	16 mm ²	Free from halogens	true
Insulating material	PC glass-fibre reinforced (UL-listed and railway-certified)	Insulating material group	IIIa
Insulation strength	10 ¹⁰ Ω	Low smoke acc. DIN EN 45545-2	Yes
Material	Copper alloy	Max. torque for main contact	3 Nm
Min. torque for main contact	1.5 Nm	Number of poles	4
Number of power contacts	4	Plugging cycles, silver	≥ 500
Pollution severity	3	Rated current (DIN EN 61984)	80 A
Rated impulse voltage (DIN EN 61984)	8 kV	Rated voltage (DIN EN 61984)	830 V
Rated voltage according to UL/CSA	600 V AC/DC	Series	MixMate
Size	6	Surface finish	Silver passivated
Type	Female	Type of connection	Screw connection
UL 94 flammability rating	V-0	Volume resistance	≤ 1 mΩ

Connection data PE

Blade size, slotted (PE connection)	SD 1.2 x 6.5	Connection type PE	Screw connection
Fixing screw	M 5	Rated cross-section	16 mm ²
Stripping length PE connection	13 mm	Tightening torque, max. PE connection	2.5 Nm
Tightening torque, min. PE connection	2 Nm	Wire cross section, AWG (PE), max.	AWG 6
Wire cross section, AWG (PE), min.	AWG 20		

Power contact

Clamping range, power contact, max.	16 mm ²
Clamping range, power contact, min.	1.5 mm ²
Number of poles, performance contact	4
Rated current (DIN EN 61984), power contact	80 A

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Rated current power circuit (UR)	Wire connection cross section AWG	AWG 14
	Rated current	30 A
	Wire connection cross section AWG	AWG 12
	Rated current	35 A
	Wire connection cross section AWG	AWG 10
	Rated current	50 A
	Wire connection cross section AWG	AWG 8
	Rated current	70 A
Rated current power circuit (cUR)	Wire connection cross section AWG	AWG 6
	Rated current	80 A
	Wire connection cross section AWG	AWG 14
	Rated current	15 A
	Wire connection cross section AWG	AWG 12
	Rated current	25 A
	Wire connection cross section AWG	AWG 10
	Rated current	29 A
Rated current power circuit (cUR)	Wire connection cross section AWG	AWG 8
	Rated current	33 A
	Wire connection cross section AWG	AWG 6
	Rated current	35 A
Rated current signal circuit (UR)	Wire connection cross section AWG	AWG 14
	Rated current	16 A
Rated current signal circuit (cUR)	Wire connection cross section AWG	AWG 14
	Rated current	12 A
Rated impulse voltage (DIN EN 61984), 8 kV power contact		
Rated voltage (DIN EN 61984), power contact		830 V
Stripping length, performance contact		15 mm
Type of connection, power contact		Screw connection

Signal contact

Rated current power circuit (UR)	Wire connection cross section AWG	AWG 14
	Rated current	30 A
	Wire connection cross section AWG	AWG 12
	Rated current	35 A
	Wire connection cross section AWG	AWG 10
	Rated current	50 A
	Wire connection cross section AWG	AWG 8
	Rated current	70 A
Rated current power circuit (cUR)	Wire connection cross section AWG	AWG 6
	Rated current	80 A
	Wire connection cross section AWG	AWG 14
	Rated current	15 A
	Wire connection cross section AWG	AWG 12
	Rated current	25 A
	Wire connection cross section AWG	AWG 10
	Rated current	29 A
Rated current power circuit (cUR)	Wire connection cross section AWG	AWG 8
	Rated current	33 A
	Wire connection cross section AWG	AWG 6
	Rated current	35 A
Rated current signal circuit (UR)	Wire connection cross section AWG	AWG 14
	Rated current	16 A
Rated current signal circuit (cUR)	Wire connection cross section AWG	AWG 14
	Rated current	12 A

Creation date June 13, 2025 7:38:53 AM CEST

HDC S4/0 FS

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Technical data

Version

BG	6	Blade size, slotted (screw connection)	1.0 x 5.5 mm
Clamping screw	M 6	Conductor cross-section, max.	16 mm ²
Conductor cross-section, min.	1.5 mm ²	Material	Copper alloy
Max. torque for main contact	3 Nm	Min. torque for main contact	1.5 Nm
Size	6	Stripping length, rated connection	15 mm
Surface finish	Silver passivated	Type of connection	Screw connection
Volume resistance	≤1 mΩ	Wire connection cross section AWG, max.	AWG 6
Wire connection cross section AWG, min.	AWG 16	Wire connection cross section, finely stranded, max.	16 mm ²
Wire connection cross section, finely stranded, min.	0.5 mm ²	Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, max.	16 mm ²
Wire connection cross-section, finely stranded with wire-end ferrules DIN 46228/4, min.	0.5 mm ²	Wire cross-section, solid, max.	16 mm ²
Wire cross-section, solid, min.	0.5 mm ²		

Classifications

ETIM 6.0	EC000438	ETIM 7.0	EC000438
ETIM 8.0	EC000438	ETIM 9.0	EC000438
ETIM 10.0	EC000438	ECLASS 9.0	27-44-02-05
ECLASS 9.1	27-44-02-05	ECLASS 10.0	27-44-02-05
ECLASS 11.0	27-44-02-05	ECLASS 12.0	27-44-02-05
ECLASS 13.0	27-44-02-05	ECLASS 14.0	27-44-02-05
ECLASS 15.0	27-44-02-05		

Substance	Acetone
Chemical resistance	Resistant
Substance	Ammonia, watery
Chemical resistance	Conditionally resistant
Substance	Petrol
Chemical resistance	Resistant
Substance	Benzene
Chemical resistance	Resistant
Substance	Diesel oil
Chemical resistance	Conditionally resistant
Substance	Acetic acid, concentrated
Chemical resistance	Resistant
Substance	Potassium hydroxide
Chemical resistance	Conditionally resistant
Substance	Methanol
Chemical resistance	Conditionally resistant
Substance	Motor oil
Chemical resistance	Conditionally resistant
Substance	Lye, diluted

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Technical data

Chemical resistance	Resistant
Substance	Hydrochlorofluorocarbons
Chemical resistance	Conditionally resistant
Substance	Outdoor use
Chemical resistance	Conditionally resistant

Environmental Product Compliance

RoHS Compliance Status	Compliant with exemption
RoHS Exemption (if applicable/known)	6c
REACH SVHC	Lead 7439-92-1 Potassium perfluorobutane sulfonate 29420-49-3
SCIP	b67daa31-7dca-434d-8290-da7fb52f83a2
Chemical resistance	de.myview.objectmodel.impl.BlockImpl@3c836d05 de.myview.objectmodel.impl.BlockImpl@176124cf de.myview.objectmodel.impl.BlockImpl@47403b9f de.myview.objectmodel.impl.BlockImpl@2ed50e8e de.myview.objectmodel.impl.BlockImpl@919b514 de.myview.objectmodel.impl.BlockImpl@17c0bfa4 de.myview.objectmodel.impl.BlockImpl@511ae200 de.myview.objectmodel.impl.BlockImpl@57bd37d3 de.myview.objectmodel.impl.BlockImpl@13489925 de.myview.objectmodel.impl.BlockImpl@1673977 de.myview.objectmodel.impl.BlockImpl@7ebd1b9 de.myview.objectmodel.impl.BlockImpl@39566d38

Approvals

Approvals



Approvals MAMID	https://mdcop.weidmueller.com/mediadelivery/rendition/900_319226/-T1z1mm-S800/ https://mdcop.weidmueller.com/mediadelivery/rendition/900_319230/-T1z1mm-S800/
ROHS	Conform
UL File Number Search	UL Website
Certificate No. (cURus)	E310075

Downloads

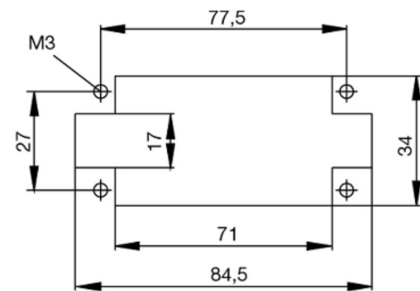
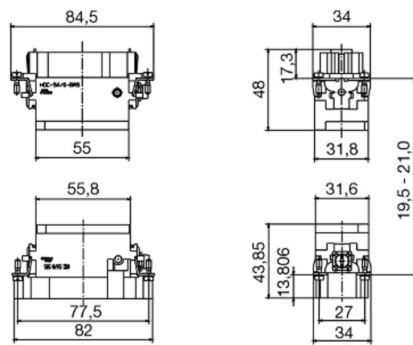
Approval/Certificate/Document of Conformity	Manufacturer's declaration
Engineering Data	CAD data – STEP
Catalogues	Catalogues in PDF-format
Brochures	FL FIELDWIRING EN FL FIELDWIRING EN

HDC S4/0 FS

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Drawings



Tightening torques and screwing tools

Screw size	Connector type	Dia. tightening torque in Nm	Recommended blade inserts and AF size for hexagon socket
M 2.5	Signal contacts		
	S 6/6	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 6/12	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
M 2.9 x 0.5	Fastening screws		
	HQ 4/2	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 8	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
	HQ 17	0.8 (plastic) / 1.1 (metal)	SD 0.6 x 3.5 mm or PH0
M 3	Contact screws		
	HA 3	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 4	0.5 - 0.55	SD 0.5 x 3.0 mm
	HA 10 bis HA 48	0.5 - 0.55	SD 0.6 x 3.5 mm or PH0
	HE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	HVE	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Signal contacts:		
	S 4/2	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	S 4/8	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	PE connection via female contact		
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm
	ConCept modular frame, metal	0.5 - 0.55	SD 0.6 x 3.5 mm
	PE terminal		
	HQ 5	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	HQ 7	0.5 - 0.55	SD 0.6 x 3.5 or 0.8 x 4 mm
	Fastening screws	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Guide pin	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Guide bush	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
	Coding pins	0.5 - 0.55	SD 0.6 x 3.5 mm or PZ0
M 4	Contact screws		
	HSB	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	PE connection via male contact		
	S 4	0.5 - 0.8	SD 0.6 x 3.5 mm
	ConCept modular frame, metal	1.2 - 1.5	SD 0.6 x 3.5 mm
	PE terminal		
	HA	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HEE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HVE	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PH1
	HD	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	HDD	1.2 - 1.5	SD 0.6 x 3.5 or 0.8 x 4 mm or PZ1
	S 6/6 (for signal contacts)	1.2 - 1.5	0.8 x 4 mm or PZ1
	ConCept modular frame, plastic	1.2 - 1.5	0.8 x 4 mm or PZ1
M 5	PE terminal		
	HSB	2 - 2.5	SD 1 x 5.5 mm or PZ2
	S 4/0 (Screw connection)	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/0 (Axial screw connection)	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 4/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 4/8	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 6/12	2 - 2.5	SD 0.8 x 4 mm or PZ 2
	S 6/36	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 8/24	2 - 2.5	SD 1.2 x 6.5 mm or PH2
	S 12/2	2 - 2.5	SD 1.2 x 6.5 mm or PH2
M 6	Power contacts		
	S 4/0 (Screw connection)	1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm
	S 4/2	1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm
	S 4/8	1.2 (1.5 mm ²) / 2 (2.5 mm ²) / 3 (4-16 mm ²)	SD 0.8 x 4 mm
M 7 x 0.75	Power contacts		
	S 4	1.1 - 1.7	SW 2
	S 6/6 (+ PE)	6 - 8	SW 4
M 8 x 0.75	Power contacts		
	S 6/12	1.1 - 1.7	SW 2
	S 8/0 (+ PE)	6 (10-16 mm ²) - 7 (25 mm ²)	SW 4
M10 x 1	Power contacts		
	S 4/0 (Axial connection)	2 - 3	SW 3

Increasing the tightening torque does not improve the contact resistance. The stated torque settings offer optimal mechanical, thermal and electrical conditions. Exceeding the recommended values may even damage the conductor and terminal.