

DO NOT
SCALE FROM
THIS PRINT

1.  REPRESENTS A CRITICAL DIMENSION.
2. TUBE POSITIONS -05 THRU -36 ONLY; POSITIONS -02 THRU -04 TO BE LAYER PACKAGED.
3. MAXIMUM CUT FLASH: .020 [.051] CUT FLASH TO BE IN A NON-CRITICAL AREA LOCATED BETWEEN BODIES.
4. FOR ADDED MECHANICAL STABILITY, SAMTEC RECOMMENDS MECHANICAL BOARD SPACERS BE USED IN APPLICATIONS WITH GOLD OR SELECTIVE GOLD PLATED CONNECTORS. CONTACT IPG@SAMTEC.COM FOR MORE INFORMATION.
5. ORDERS WILL BE PACKAGED ACCORDING TO THE SAMTEC PACKAGING EFFICIENCY STANDARDS (SPES) FOUND ON WWW.SAMTEC.COM
6. ATTACH LABEL TO EACH REEL

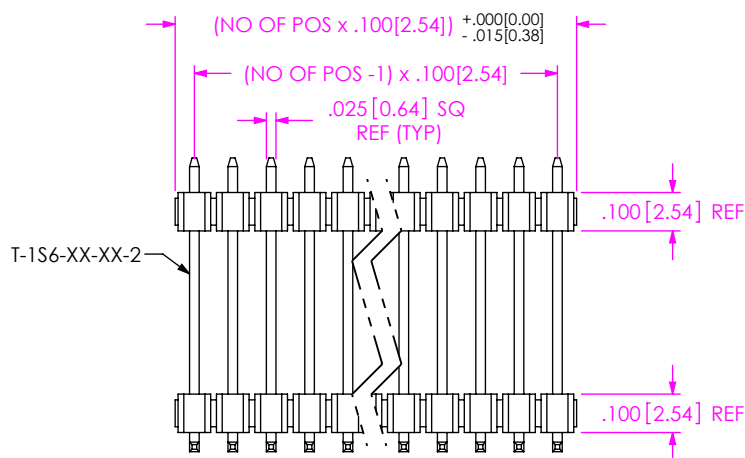
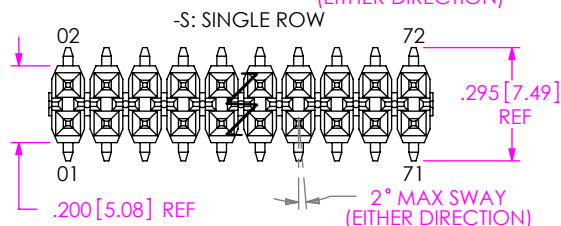
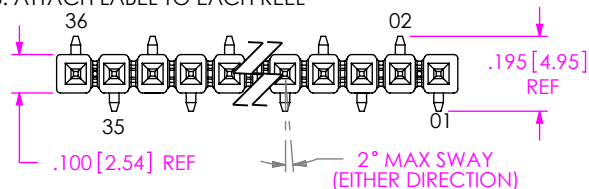


TABLE 1

LEAD STYLE	TERMINAL	"H"	"A" WHEN "B" IS .090[2.29]	"C"	IN-PROCESS OAL REF
-08	T-1S6-08-XX-2	.465 [11.81]	.375 [9.53]	.315 [8.00]	.530 [13.46]
-09	T-1S6-09-XX-2	.665 [16.89]	.575 [14.61]	.515 [13.08]	.730 [18.54]
-10	T-1S6-10-XX-2	.765 [19.43]	.675 [17.15]	.615 [15.62]	.830 [21.08]
-11	T-1S6-11-XX-2	.865 [21.97]	.775 [19.69]	.715 [18.16]	.930 [23.62]
-12	T-1S6-12-XX-2	.965 [24.51]	.875 [22.23]	.815 [20.70]	1.030 [26.16]
-15	T-1S6-15-XX-2	.565 [14.35]	.475 [12.07]	.415 [10.54]	.630 [16.00]
-16	T-1S6-16-XX-2	.380 [9.65]	.290 [7.37]	.230 [5.84]	.445 [11.30]
-17	T-1S6-17-XX-2	.415 [10.54]	.325 [8.26]	.265 [6.73]	.480 [12.19]
-20	T-1S6-20-XX-2	1.065 [27.05]	.975 [24.77]	.915 [23.24]	1.130 [28.70]

HW-XX-XX-XX-X-XXXX-SM-X-XXX-XX

No OF POSITIONS
-02 THRU -36

LEAD STYLE —
(SEE TABLE 1)

PLATING SPECIFICATION

- T: MATTE TIN ON CONTACT AND TAIL.
- S: 30 μ " SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL.
- G: 10 μ " SELECTIVE GOLD IN CONTACT AREA,
3 μ " SELECTIVE GOLD ON TAIL.
- L: 10 μ " SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL.
- TL: 250 μ " TIN/LEAD ON CONTACT AND TAIL.
- H: 30 μ " SELECTIVE GOLD IN CONTACT
AREA, 3 μ " SELECTIVE GOLD ON TAIL.
- F: 3 μ " SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL.
- TM: MATTE TIN ON CONTACT AND TAIL.
- SM: 30 μ " SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL.
- LM: 10 μ " SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL.
- FM: 3 μ " SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL.

ROW OPTION

- D: DOUBLE ROW
(USE RTSM-50-DVU FOR BOTTOM INSULATOR)
(USE WRTSM-50-DVU FOR TOP INSULATOR)
-S: SINGLE ROW
(USE TSM-XX-S BODY FOR BOTTOM INSULATOR)
(USE WTSM-50-SV FOR TOP INSULATOR)

PACKAGING

- BLANK: TUBES (SEE NOTE 2)
-TR: TAPE & REEL (SEE NOTE 5 & 6)
(4 THRU 27 POSITIONS ONLY)
(MAX HEIGHT: .6875)
-FR: FULL REELQTY TAPE & REEL
(SEE NOTE 5 & 6)
(4 THRU 27 POSITIONS ONLY)
(MAX HEIGHT: .6875)

OPTION #2
POLARIZED POSITION
SPECIFY OMITTED PIN

— OPTION #1

- LC: LOCKING CLIP (SEE FIG 2, SHT 2)
 (-D: USE RTSM-50-DVU, USE LC-05-TM)
 (-S: USE TSM-50-SV BODY, USE LC-08-TM-02)
- A: ALIGNMENT PIN (SEE FIG 3, SHT 2)
 (-S: 3 POSITION USE TSM-03-SV-A,
 MUST BE MOLDED TO POSITION)
 (4-50 POSITIONS USE TSM-XX-SV-XX,
 2 POSITIONS TO USE TSM-48-SV-04)
 (-D: FOR MOLDED TO POSITION,
 USE RTSM-50-DVU-XX BODY,
 AVAILABLE ON POS -02 THRU -36)
 (-D: FOR STAKED, USE RTSM-50-DVU BODY,
 3 POS MIN)
- LEAVE BLANK FOR NO HOLD DOWN OPTION
 (-D: USE RTSM-50-DVU, CAN BE CUT
 TO POSITION, SEE FIG 1)
 (-S: USE TSM-50-SV, CAN BE CUT
 TO POSITION, SEE FIG 1)

– SURFACE MOUNT

BOARD SPACE

"A" = -XXX
(SEE FIG 1 & TABLE 1)
MAX = C + .150

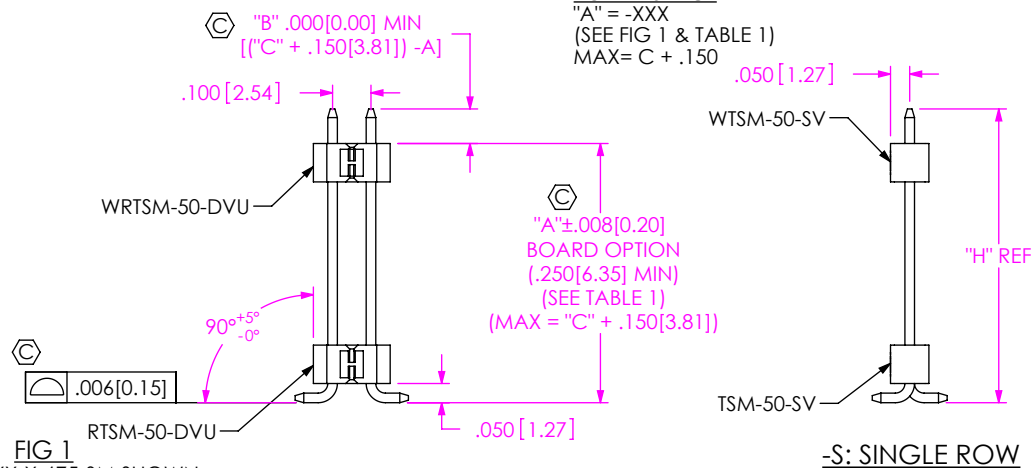


FIG 1

HW-XX-10-XX-X-675-SM SHOWN

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS	ANGLES
0.0001	0.0001
0.0002	0.0002
0.0003	0.0003
0.0004	0.0004
0.0005	0.0005
0.0006	0.0006
0.0007	0.0007
0.0008	0.0008
0.0009	0.0009
0.0010	0.0010
0.0011	0.0011
0.0012	0.0012
0.0013	0.0013
0.0014	0.0014
0.0015	0.0015
0.0016	0.0016
0.0017	0.0017
0.0018	0.0018
0.0019	0.0019
0.0020	0.0020
0.0021	0.0021
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0.0023	0.0023
0.0024	0.0024
0.0025	0.0025
0.0026	0.0026
0.0027	0.0027
0.0028	0.0028
0.0029	0.0029
0.0030	0.0030
0.0031	0.0031
0.0032	0.0032
0.0033	0.0033
0.0034	0.0034
0.0035	0.0035
0.0036	0.0036
0.0037	0.0037
0.0038	0.0038
0.0039	0.0039
0.0040	0.0040
0.0041	0.0041
0.0042	0.0042
0.0043	0.0043
0.0044	0.0044
0.0045	0.0045
0.0046	0.0046
0.0047	0.0047
0.0048	0.0048
0.0049	0.0049
0.0050	0.0050
0.0051	0.0051
0.0052	0.0052
0.0053	0.0053
0.0054	0.0054
0.0055	0.0055
0.0056	0.0056
0.0057	0.0057
0.0058	0.0058
0.0059	0.0059
0.0060	0.0060
0.0061	0.0061
0.0062	0.0062
0.0063	0.0063
0.0064	0.0064
0.0065	0.0065
0.0066	0.0066
0.0067	0.0067
0.0068	0.0068
0.0069	0.0069
0.0070	0.0070
0.0071	0.0071
0.0072	0.0072
0.0073	0.0073
0.0074	0.0074
0.0075	0.0075
0.0076	0.0076
0.0077	0.0077
0.0078	0.0078
0.0079	0.0079
0.0080	0.0080
0.0081	0.0081
0.0082	0.0082
0.0083	0.0083
0.0084	0.0084
0.0085	0.0085
0.0086	0.0086
0.0087	0.0087
0.0088	0.0088
0.0089	0.0089
0.0090	0.0090
0.0091	0.0091
0.0092	0.0092
0.0093	0.0093
0.0094	0.0094
0.0095	0.0095
0.0096	0.0096
0.0097	0.0097
0.0098	0.0098
0.0099	0.0099
0.0100	0.0100
0.0101	0.0101
0.0102	0.0102
0.0103	0.0103
0.0104	0.0104
0.0105	0.0105
0.0106	0.0106
0.0107	0.0107
0.0108	0.0108
0.0109	0.0109
0.0110	0.0110
0.0111	0.0111
0.0112	0.0112
0.0113	0.0113
0.0114	0.0114
0.0115	0.0115
0.0116	0.0116
0.0117	0.0117
0.0118	0.0118
0.0119	0.0119
0.0120	0.0120
0.0121	0.0121
0.0122	0.0122
0.0123	0.0123
0.0124	0.0124
0.0125	0.0125
0.0126	0.0126
0.0127	0.0127
0.0128	0.0128
0.0129	0.0129
0.0130	0.0130
0.0131	0.0131

XX: +.01 [0.3]

.XXX: $\pm .005$ [0.13]

.XXX: $\pm .0020$ [0.05

PROPRIETARY NOTE

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MATERIAL:

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SHEET SCALE: 2:1

INSULATOR: LCP, UL 94 V0, COLOR: BLACK
TERMINAL: PHOS BRONZE

DESCRIPTION:	
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HW BOARD TO BOARD ASSEMBLY

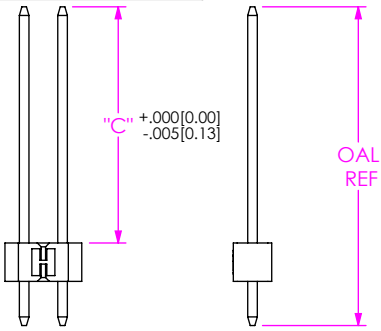
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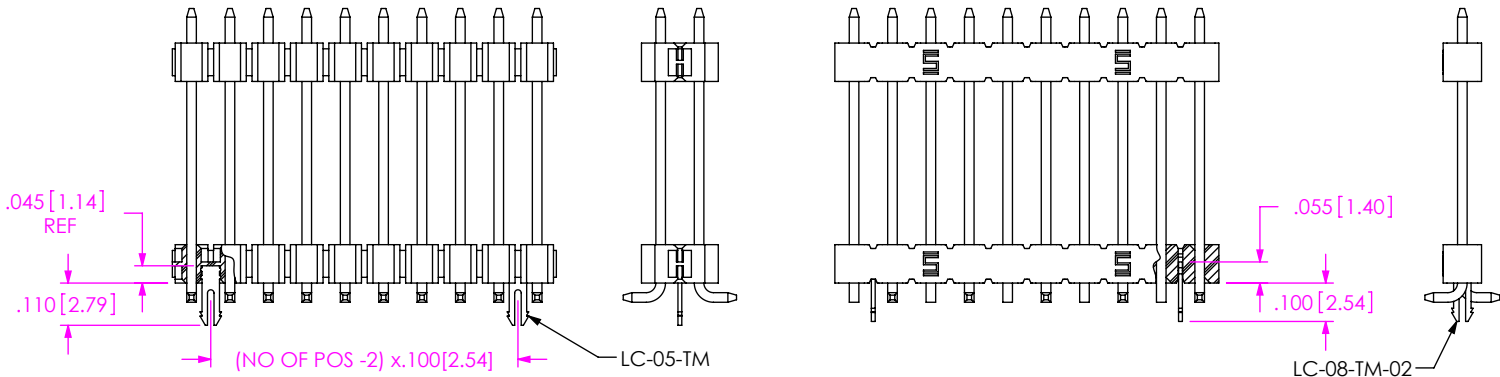
BY: G PURVIS 03/12/1993	SHEET 1 OF 3
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F:\DWG\SW\Exisprod\Assembly\100\HW-XX-XX-XX-X-XXXX-SM-X-XXX-XX.SLDDRW

REVISION BE



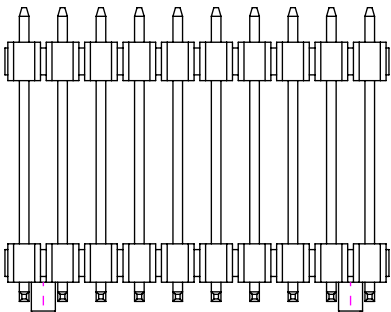
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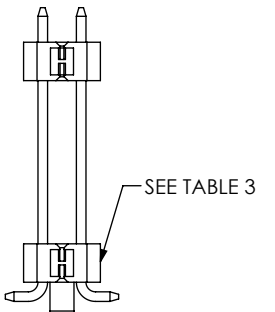
-D: DOUBLE ROW

FIG 2
-LC: LOCKING CLIP
(SAME AS FIG 1, DIFFERENT AS SHOWN)

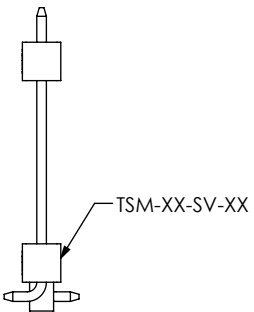
-S: SINGLE ROW



STAKED ALIGNMENT PINS

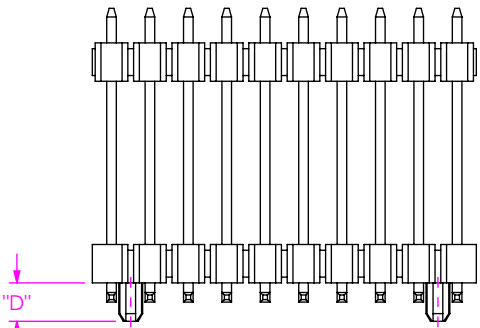


-D: DOUBLE ROW

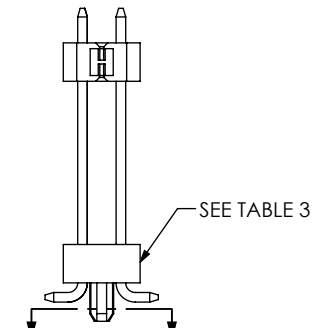


-S: SINGLE ROW

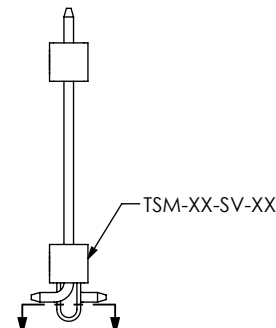
TABLE 3		
	"D"	BODY
MOLDED	.100[2.54] REF	RTSM-50-DVU-XX TSM-XX-SV-XX
STAKED	.100[2.54] ±.005[0.13]	RTSM-50-DVU



MOLDED ALIGNMENT PINS

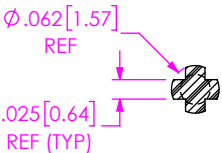


-D: DOUBLE ROW

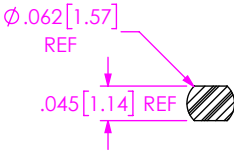


-S: SINGLE ROW

FIG 3
-A: ALIGNMENT PIN
(SAME AS FIG 1, DIFFERENT AS SHOWN)
(2 POS USE 1 PER STRIP, 3-36 POS USE 2 PER STRIP)



SECTION "A"- "A"
SCALE 4 : 1



SECTION "B"- "B"
SCALE 4 : 1

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SHEET SCALE: 2:1

samtec

520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

DESCRIPTION:
HW BOARD TO BOARD ASSEMBLY

DWG. NO.
HW-XX-XX-XX-X-XXXX-SM-X-XXX-XX

BY: G PURVIS 03/12/1993 SHEET 2 OF 3

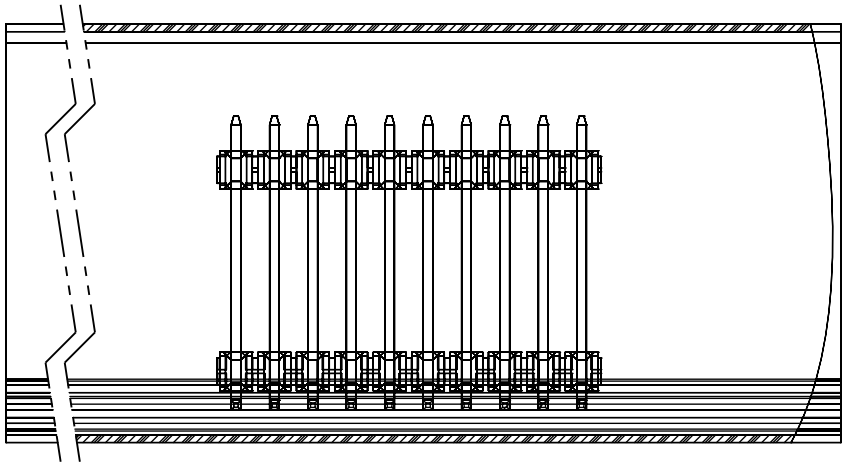


FIG 4
PACKAGING VIEW
(TUBE PLUG LOCATED AS SHOWN)

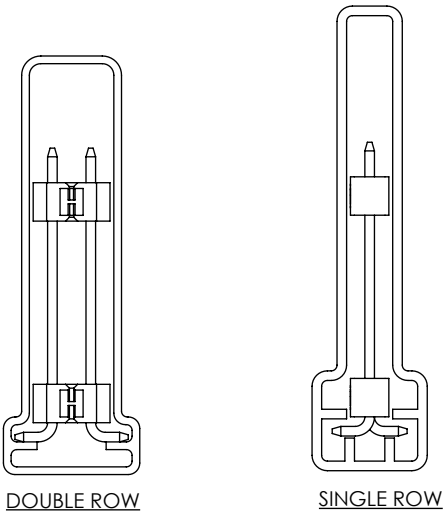


TABLE 2			
ROW OPTION	LEAD STYLE	PACKAGING TUBE (SEE NOTE 2)	PLUG
-S: SINGLE	-08, -09, -15, -16, -17	PT-HW002	TP-03
	-10, -11, -12, -20	PT-HW002	TP-03
-D: DOUBLE	-08, -09, -10, -11, -12, -15, -16, -17	PT-1-24-02-47	TP-26
	-20	PT-1-24-03-47	TP-26

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	DESCRIPTION: HW BOARD TO BOARD ASSEMBLY
	DWG. NO. HW-XX-XX-XX-X-XXXX-SM-X-XXX-XX
	BY: G PURVIS 03/12/1993