

Fig.2(1:1)

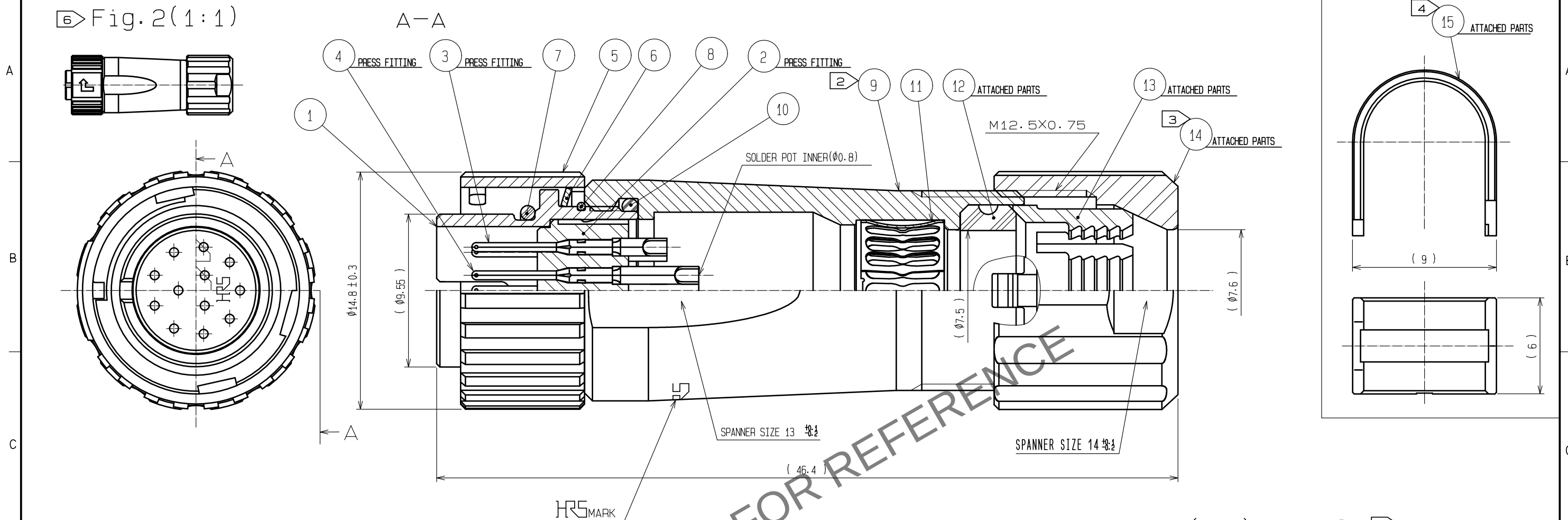
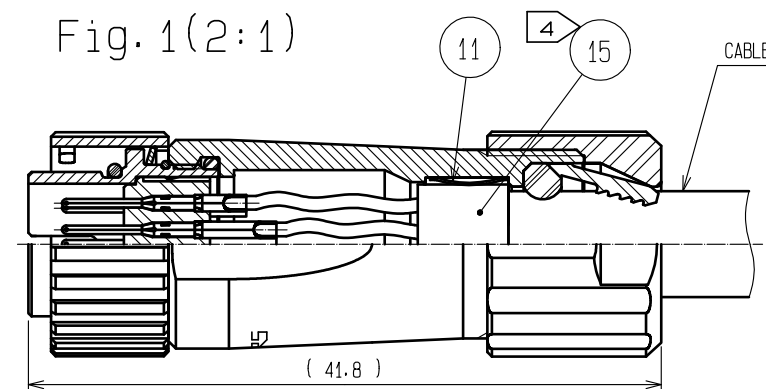


Fig.1(2:1)



- NOTES
- ① PLATING(REF.NO.③, ④)
CONTACT AREA : GOLD 0.2μm min
OTHERS : GOLD AND NICKEL
UNDER PLATING : NICKEL 2μm min
 - ② THE RECOMMENDED CLAMP TORQUE OF REF.NO.⑨ TO BE 1 TO 1.5N·m.
THREAD LOCKER TO THE THREADED PORTION OF REF.NO.① APPLIES TO PREVENT REF.NO.⑨ FROM LOOSING.
RECOMMENDED THREAD LOCKER : LOCTITE 263, HENKEL JAPAN LTD.
 - ③ THE RECOMMENDED CLAMP TORQUE OF REF.NO.⑭ TO BE 0.8 TO 1N·m.
THREAD LOCKER AND LOCK PRIMER TO THE THREADED PORTION M12.5X0.75 OF REF.NO.⑨ APPLIES TO PREVENT REF.NO.⑭ FROM LOOSING.
RECOMMENDED THREAD LOCKER AND LOCK PRIMER : LOCTITE 263, LOCK PRIMER 7649, HENKEL JAPAN LTD.
 - ④ FASTEN REF.NO.⑮ TO THE CABLE WITH THE CABLE CRIMPING TOOL.
AND MAKE REF.NO.⑮ CONTACT WITH REF.NO.⑪(REFER TO Fig.1).
REFER TO THE TECHNICAL SPECIFICATION ETAD-C0099 FOR DETAILS.
APPLICABLE CABLE CRIMPING TOOL : LF-TC-01 (CL150-0234-6)
 - ⑤ APPLICABLE CABLE ASSEMBLY FIXTURE : LF10BP-T01 (CL150-0235-9)
CABLE ASSEMBLY FIXTURE IS USED AS A RECEPTACLE STAND OF EXTRACT AND THE PART NUMBER ① OF AN ASSEMBLY.
 - ⑥ Fig.2 SHOWS THE APPEARANCE AFTER ASSEMBLY.
 - ⑦ ROTATION EXAMPLES OF REF. NOS.⑤, ⑨ AND ⑭ TO ① ARE SHOWN.
 - ⑧ CABLE PULL FORCE, TWISTING STRENGTH, WATER TIGHTNESS AND OTHER CHARACTERISTICS MAY DIFFER DEPENDING ON CABLE SPECIFICATIONS AND STRUCTURE.
PLEASE EVALUATE UNDER THE ACTUAL CONDITIONS PRIOR TO USE.

8	STAINLESS STEEL		15	BRASS	NICKEL PLATING
7	CHLOROPRENE RUBBER	(BLACK)	14	PPS	(NATURAL, BROWN) UL94V-0
6	STAINLESS STEEL		13	POLYAMIDE	(NATURAL, MILKY WHITE) UL94V-0
5	ZINC ALLOY	NICKEL PLATING	12	CHLOROPRENE RUBBER	(BLACK)
4	COPPER ALLOY	①	11	PHOSPHOR BRONZE	NICKEL PLATING
3	COPPER ALLOY	①	10	CHLOROPRENE RUBBER	(BLACK)
2	PPS	(BLACK) UL94V-0	9	ZINC ALLOY	NICKEL PLATING
1	ZINC ALLOY	NICKEL PLATING			
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS
UNITS mm		SCALE 4 : 1	COUNT 2	DESCRIPTION OF REVISIONS DIS-C-00017016	DESIGNED HT. ZENBA
HIROSE ELECTRIC CO., LTD.		APPROVED : HY. KOBAYASHI	20180221	DRAWING NO.	EDC-114243-31-00
		CHECKED : HY. KOBAYASHI	20180221	PART NO.	LF10WBP-12P(31)
		DESIGNED : TY. SUZUKI	20180221	CODE NO.	CL0136-0008-0-31
		DRAWN : HM. SAITO	20180216		
		DATE	20240311		