

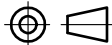



- NOTES
- ① THREAD PORTION OF REF. No. ① IS APPLIED WITH PRECOATING TO PREVENT LOOSENESS.
HOWEVER, THE ADHESIVE EFFECTIVENESS IS DECREASED WHEN REUSED.
 - ① THEREFORE, THREAD PORTION APPLIES TO COAT WITH LOCTITE 263 MANUFACTURED BY
HENKEL JAPAN OR EQUIVALENT.
 - ② THE RECOMMENDED TIGHTENING TORQUE OF REF. No. ⑥ TO BE 1 N·m.
 - ③ THE TIP OF REF. No. ⑪ SHALL BE FIXED TO THE CONCAVE PORTION WITH REF. No. ⑫
CLAMPED TO THE CABLE.
OPPOSITE SIDE DIMENSION OF A HEXAGON SOCKET OF REF. No. ⑪ IS 1.27mm.
AND THE RECOMMENDED TIGHTENING TORQUE OF REF. No. ⑪ TO BE 0.3 TO 0.4 N·m.
 - ④ MANUAL CRIMPING TOOL OF REF. No. ⑫ : HR10A-TC-02(CL150-0041-2)(THE HOLE DIAMETER FOR CRIMPING:φ7)
 - 5 ROTATION EXAMPLES OF REF. No. ① AND ⑥ ARE SHOWN.
 - ⑥ OVER PLATING : GOLD 0.2μm min.
UNDER PLATING : NICKEL 2μm min.
 - 7 THE CABLE PULL AND TWISTING STRENGTH AND OTHER CHARACTERISTICS MAY DIFFER, DEPENDING ON THE CABLE STRUCTURE.
PLEASE CONFIRM BEFORE THE USE.
 - ① 8 THE ASSEMBLY THIS PRODUCT APPLIES TO THE MANUAL ETAD-C0361-00.

6	BRASS	NICKEL PLATING	12	BRASS	
5	ETHYLENE PROPYLENE RUBBER	(BLACK)	11	STEEL	NICKEL PLATING M2.6X0.45X3
4	PHOSPHOR BRONZE		10	ETHYLENE PROPYLENE RUBBER	(BLACK)
3	PHOSPHOR BRONZE		9	ETHYLENE PROPYLENE RUBBER	(BLACK)
2	POLYPHENYLENE SULFIDE	(BLACK) UL94V-0	8	PHOSPHOR BRONZE	NICKLE PLATING
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	7	BRASS	NICKEL PLATING
NO.	MATERIAL	FINISH , REMARKS	NO.	MATERIAL	FINISH , REMARKS

<div>UNITS mm</div> 	<div>SCALE 5 : 1</div> 	<div>COUNT 2</div>	<div>DESCRIPTION OF REVISIONS DIS-C-00016972</div>	<div>DESIGNED HT. ZENBA</div>	<div>CHECKED EJ. KUNII</div>	<div>DATE 20240229</div>
<div>HIROSE ELECTRIC CO., LTD.</div>	APPROVED	EJ. KUNII	20070621	DRAWING NO. EDC3-048646-72		
	CHECKED	YH. YAMADA	20070619	PART NO. HR25-9TP-12P(72)		
	DESIGNED	HS. KAWASHIMA	20070618	CODE NO. CL0125-0101-2-72		
	DRAWN	MK. SATO	20070606	