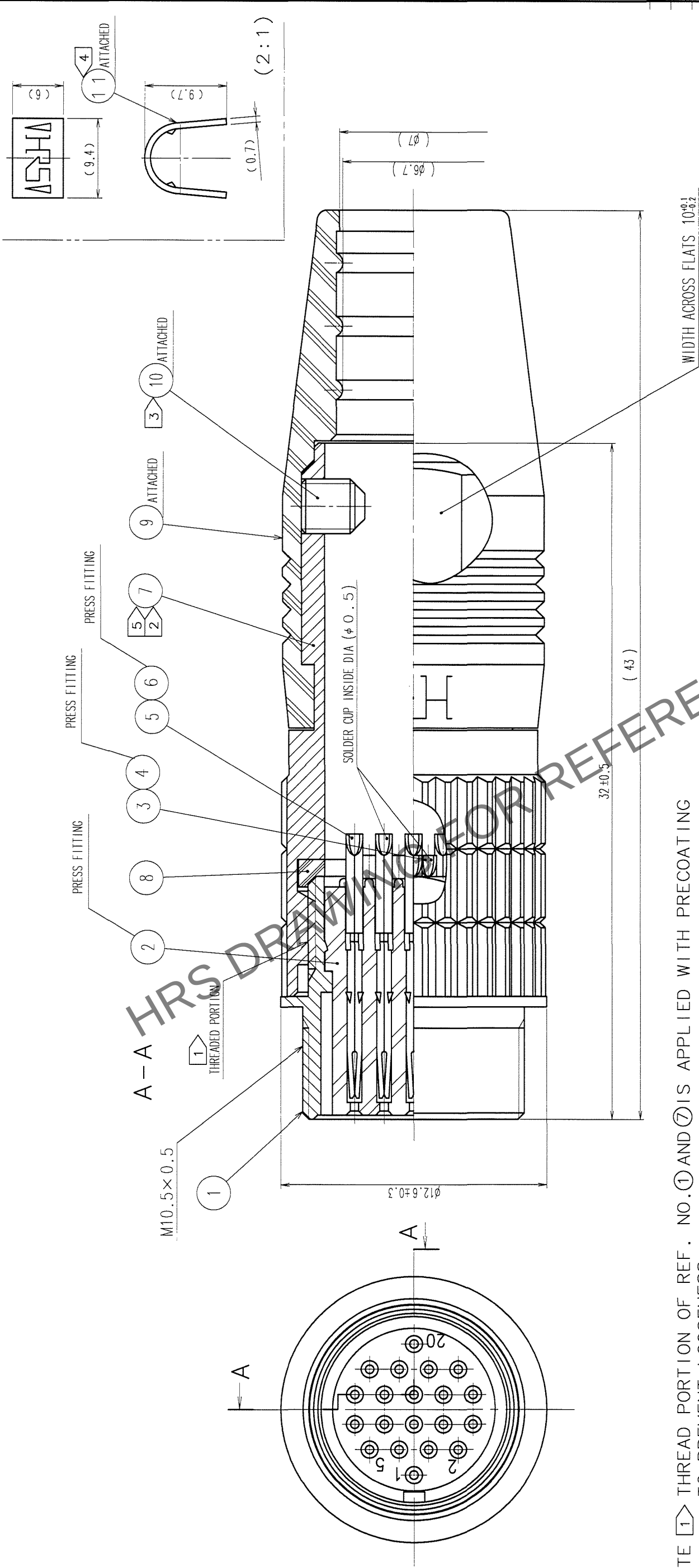


COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE



NOTE 1> THREAD PORTION OF REF. NO.①AND⑦IS APPLIED WITH PRECOATING TO PREVENT LOOSENESS.
HOWEVER THE ADHESIVE EFFECTIVENESS IS DECREASED WHEN REUSED.
THEREFORE, TREAD PORTION IS RECOMMENDED TO COAT WITH
LOCTITE 271 MANUFACTURED BY HENKEL JAPAN OR EQUIVALENT.
2> THE RECOMMENDED TIGHTENING TORQUE OF REF. NO.⑦TO BE 1 N · m.
3> THE TIP OF REF. NO.⑩SHALL BE FIXED TO THE CONCAVE PORTION WITH REF. NO.①CLAMPED TO THE CABLE.
OPPOSITE SIDE DIMENSION OF A HEXAGON SOCKET OF REF. NO.⑩IS 1.27mm.
AND THE RECOMMENDED TIGHTENING TORQUE OF REF. NO.⑩TO BE 0.3 TO 0.4 N · m.
4> MANUAL CRIMPING TOOL OF REF. NO.⑪: HR10A-TC- 02 (THE HOLE DIAMETER FOR CRIMPING : ϕ 7)
5 ROTATION EXAMPLES OF REF. NO.①AND ⑦ARE SHOWN.
6> CONTACT AREA : GOLD 0.2μm min.
TERMINAL AREA : GOLD FLASH
UNDER PLATING : NICKEL 2μm min.

7	BRASS	NICKEL PLATING	11	BRASS
5, 6	PHOSPHOR BRONZE	6	10	STEEL
3, 4	PHOSPHOR BRONZE	6	9	EPDM
2	PPS	(BLACK) UL94V-0	8	EPDM
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED		
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL
CODE NO. (OLD)	CL			

DESIGNED	CHECKED	APPROVED	RELEASED
H. Kawashima	T. Higashimura	M. Saito	
105.11.25	105.11.25	05.11.30	
PART NO. HR25-9TJ-20S(73)			
DRAWING NO. EDC3-048750-73			
SCALE 5 : 1			
UNITS mm			
HIROSE ELECTRIC CO., LTD			
CODE NO. CL125-0117-2-73			
1/1			