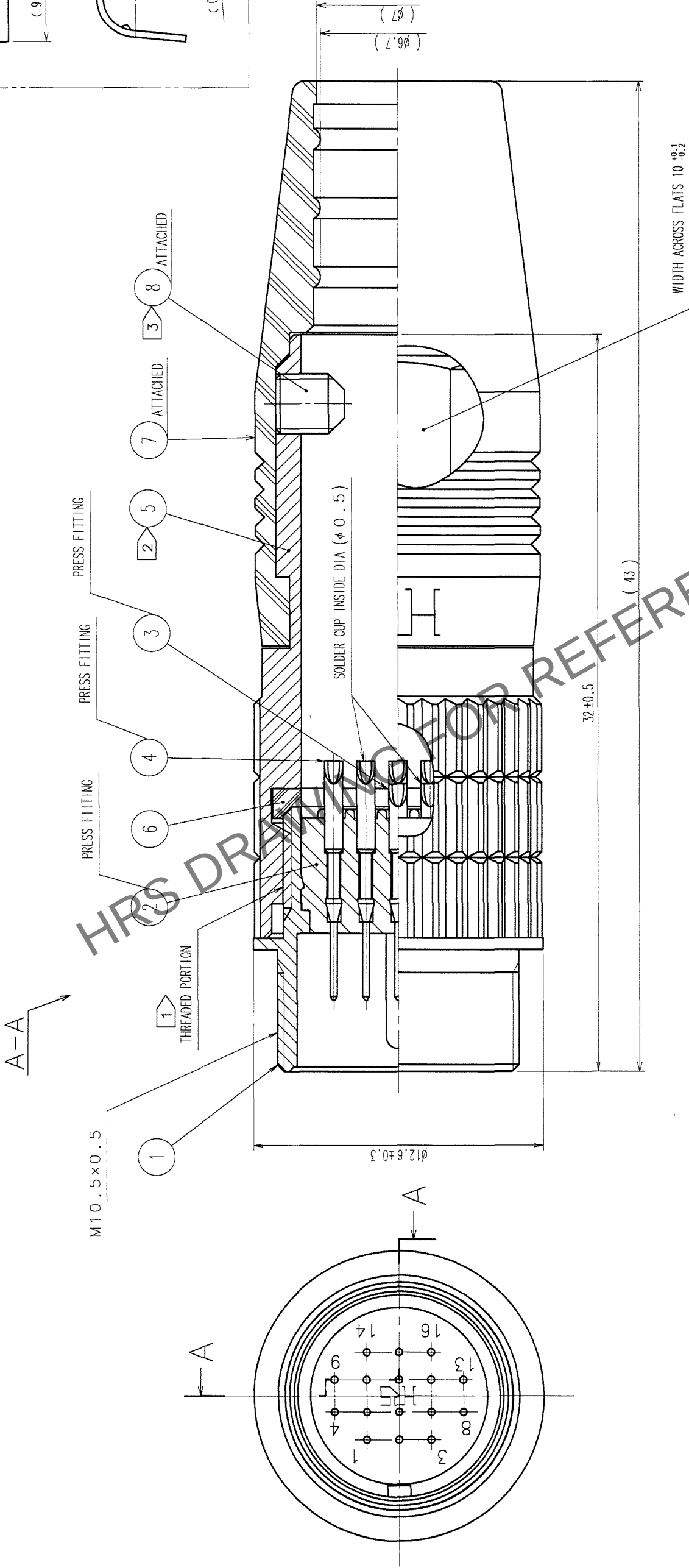
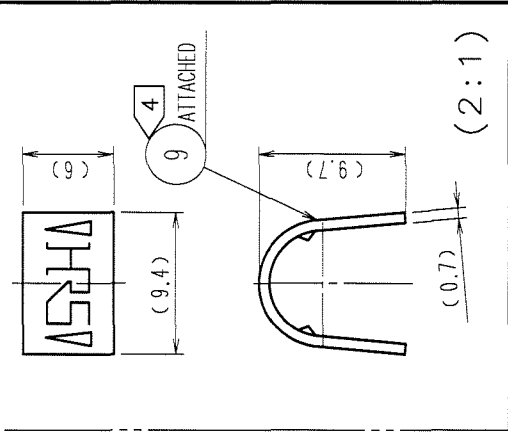


COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE



NOTE 1 THREAD PORTION OF REF. NO. 1 AND 5 IS APPLIED WITH PRECOATING TO PREVENT LOOSENESS.

HOWEVER THE ADHESIVE EFFECTIVENESS IS DECREASED WHEN REUSED. THEREFORE, TREAD PORTION IS RECOMMENDED TO COAT WITH LOCITE 271 MANUFACTURED BY HENKEL JAPAN OR EQUIVALENT.

2 THE RECOMMENDED TIGHTENING TORQUE OF REF. NO. 5 TO BE 1 N · m. 3 THE TIP OF REF. NO. 8 SHALL BE FIXED TO THE CONCAVE PORTION WITH REF. NO. 9 CLAMPED TO THE CABLE.

OPPOSITE SIDE DIMENSION OF A HEXAGON SOCKET OF REF. NO. 8 IS 1.27mm. AND THE RECOMMENDED TIGHTENING TORQUE OF REF. NO. 8 TO BE 0.3 TO 0.4 N · m.

4 MANUAL CRIMPING TOOL OF REF. NO. 9 : HR10A-TC- 02 (THE HOLE DIAMETER FOR CRIMPING : 7)

5 ROTATION EXAMPLES OF REF. NO. 1 AND 5 ARE SHOWN. 6 OVER PLATING : GOLD 0.2μ m min. UNDER PLATING : NICKEL 2μ m min.

NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS
5	BRASS	NICKEL PLATING	9	BRASS	
4	PHOSPHOR BRONZE	6	8	STEEL	NICKEL PLATING JIS B 1177 HEXAGON SOCKET SCREW M2.6x0.45x3
3	PHOSPHOR BRONZE	6	7	EPDM	(BLACK)
2	PPS	(BLACK) UL94V-0	6	EPDM	(BLACK)
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED			

CODE NO. (OLD)	CL	DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
		H. Kawashima	H. Kawashima	T. Ohgama	M. Sato	
		05.11.25	05.11.25	05.11.25	05.11.30	
DRAWING NO.		PART NO.				
EDC3-110299-72		HR25-9TJ-16P(72)				
SCALE		CODE NO.				
5 : 1		CL125-0116-0-72				
UNITS						
mm						

TO
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