

- 2>THE RECOMMENDED TIGHTENING TORQUE OF REF. No. @ TO BE 1N·m.
- THE TIP OF REF. No. SHALL BE FIXED TO THE CONCAVE PORTION WITH REF. No. CLAMPED TO THE CABLE. OPPOSITE SIDE DIMENSION OF A HEXAGON SOCKET OF REF. No. IS 1.27mm.

 AND THE RECOMMENDED TIGHTENING TORQUE OF REF. No. TO BE 0.3 TO 0.4 N·m.
- 4 > MANUAL CRIMPING TOOL OF REF. No. ⊗: HR10A-TC-02(CL150-0041-2)(THE HOLE DIAMETER FOR CRIMPING: φ 5. 3)
- 5>REF. No. (5) IS INCLUDED IN REF. No. (4).
- 6 ONE EXAMPLE OF THE ROTATION OF REF. No. ② TO REF. No. ① IS SHOWN.
- 7 OVER PLATING : GOLD 0.2 μ m min. TERMINAL AREA : GOLD FLASH

FORM HC0011-5-7 1

UNDER PLATING : NICKEL 2 μ m min.

8 THE CABLE PULL AND TWISTING STRENGTH AND OTHER CHARACTERISTICS MAY DIFFER, DEPENDING ON THE CABLE STRUCTURE. PLEASE CONFIRM BEFORE THE USE.

4	BRASS			NICKEL PLATING					8	BRASS					
3	PHOSPHOR BRONZE			7>					7	STEEL		NICKEL	PLATING	JIS B 1 Screw N	177 HEXAGON SOCKET 2.6×0.45×3
2	POLYP	HENYLENE SULF	IDE	(BLACK) UL94V-0					6	ETHYLENE F	ETHYLENE PROPYLENE RUBBER (BLACK)				
1	ZINC ALLOY			MATTE FINISH NICKEL P			PLATED	5	ETHYLENE F	ETHYLENE PROPYLENE RUBBER		()			
NO.		MATERIAL	FINISH . REMARKS				NO.	MA	TERIAL	FINISH . REMARKS					
UNIT			SC	CALE		COUNT	DESC	DESCRIPTION (SIONS DESIGNED)	CHECKED		DATE
mm	1	Ψ	5	: 1	◬										
				APPROVED : EJ. KUNII 15.1			10.14	DRAWING NO.	EDC-110373-72-00						
	HIROSE			CHECKED : EJ. KUNII 15.				10.14	PART				7		
		ELECTRI		DESIGNED :MM. ISHII			15.	10.14	NO.	HR25-7TJ-4S(72)					
	CO., LTD.		٠.	DRAWN : MM. ISHII			ΙΙ	15.	10.14	CODE NO.	CL125	-0013	3-7-72		$ \triangle ^{1}_{1}$

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