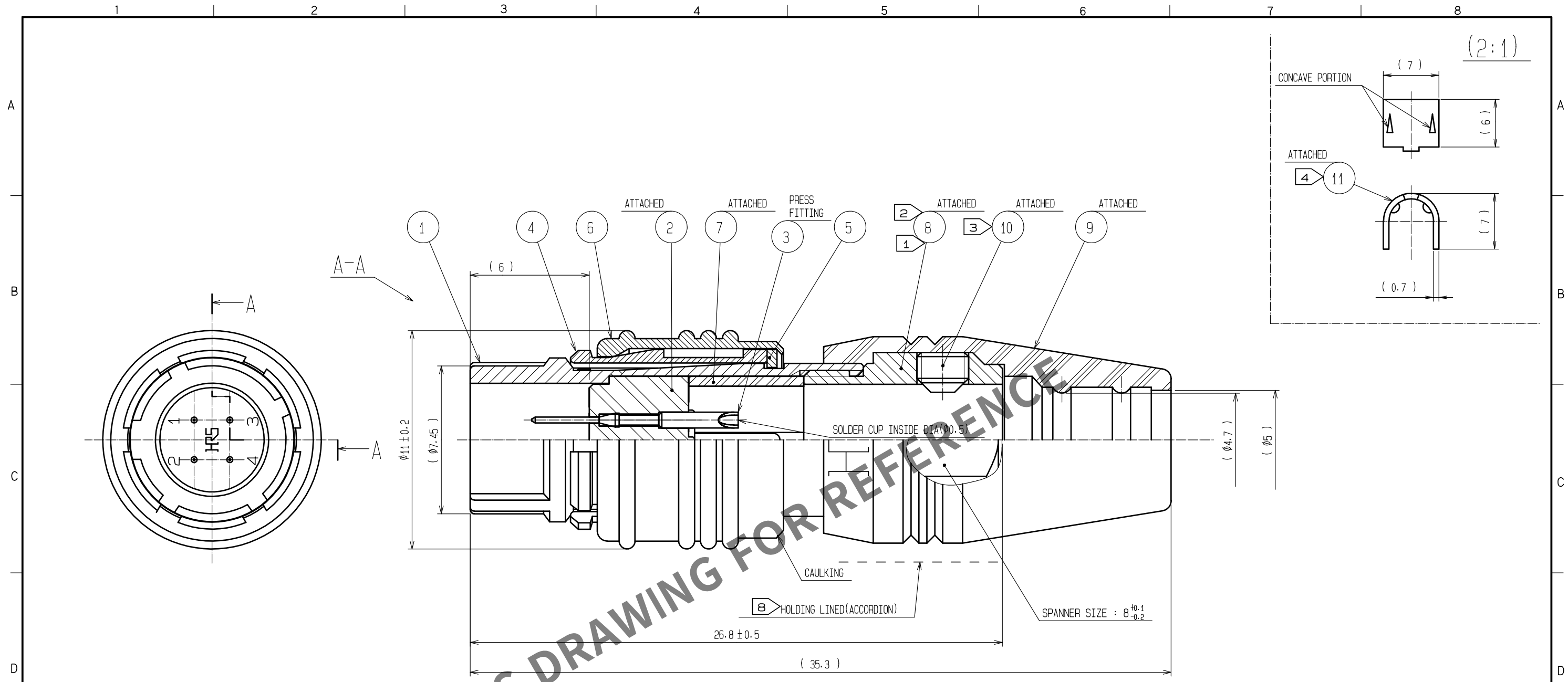
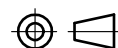




- NOTES
- ① THREAD PORTION OF REF. No. ⑧ IS APPLIED WITH PRECOATING TO PREVENT LOOSENESS.
HOWEVER, THE ADHESIVE EFFECTIVENESS IS DECREASED WHEN REUSED.
 - ② THEREFORE, THREAD PORTION APPLIES TO COAT WITH LOCTITE 263 MANUFACTURED BY
HENKEL JAPAN OR EQUIVALENT.
 - ② THE RECOMMENDED TIGHTENING TORQUE OF REF. No. ⑧ TO BE 1 N·m.
 - ③ THE TIP OF REF. No. ⑩ SHALL BE FIXED TO THE CONCAVE PORTION WITH REF. No. ⑪
CLAMPED TO THE CABLE.
OPPOSITE SIDE DIMENSION OF A HEXAGON SOCKET OF REF. No. ⑩ IS 1.27mm.
AND THE RECOMMENDED TIGHTENING TORQUE OF REF. No. ⑩ TO BE 0.3 TO 0.4 N·m.
 - ④ MANUAL CRIMPING TOOL OF REF. No. ⑪ : HR10A-TC-02(THE HOLE DIAMETER FOR CRIMPING:φ5.3)
 - 5 ROTATION EXAMPLES OF REF. No. ① AND ⑧, ⑨ ARE SHOWN.
 - ⑥ OVERPLATING : GOLD 0.2 μm min.
UNDERPLATING : NICKEL 2 μm min.
 - ⑦ REFER TO THE TECHNICAL SPECIFICATION ETAD-C0140 FOR ASSEMBLY PROCEDURE.
 - ⑧ FOR SECURE CLICK SENSATION WHEN MATING, DO NOT HOLD REF. No. ⑥.
THIS PRODUCT SHALL BE MATED WITH HOLDING LINED(ACCORDION) AREA OF REF. No. ⑨.
INSERT THE PLUG UNTIL IT CLICKS.
FOR THE WITHDRAWAL, PULL THE CONNECTOR BY HOLDING REF. No. ⑥.
 - 9 THE CABLE PULL AND TWISTING STRENGTH AND OTHER CHARACTERISTICS MAY DIFFER, DEPENDING ON THE CABLE STRUCTURE.
PLEASE CONFIRM BEFORE THE USE.

6	BRASS	MATTE FINISH NICKEL PLATING					
5	BRASS	NICKEL PLATING	11	BRASS			
4	PHOSPHOR BRONZE	NICKEL PLATING	10	STEEL	NICKEL PLATING M2.6X0.45X2		
3	PHOSPHOR BRONZE		9	ETHYLENE PROPYLENE RUBBER	(BLACK)		
2	POLYPHENYLENE SULFIDE	(BLACK) UL94V-0	8	BRASS	NICKEL PLATING		
1	ZINC ALLOY	MATTE FINISH NICKEL PLATING	7	POLYACETAL	(NATURAL)		
NO.	MATERIAL	FINISH , REMARKS		NO.	MATERIAL	FINISH , REMARKS	

UNITS mm 		SCALE 5 : 1	 2	COUNT 2	DESCRIPTION OF REVISIONS DIS-C-00016984	DESIGNED HT. ZENBA	CHECKED EJ. KUNII	DATE 20240311
APPROVED : MO. SATOH 20061002					DRAWING NO. EDC3-115054-00 PART NO. HR25A-7P-4P CODE NO. CL0125-0612-1-00			
CHECKED : MO. SATOH 20061002								
DESIGNED : YH. YAMADA 20061002								
DRAWN : MK. SATO 20060831								

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