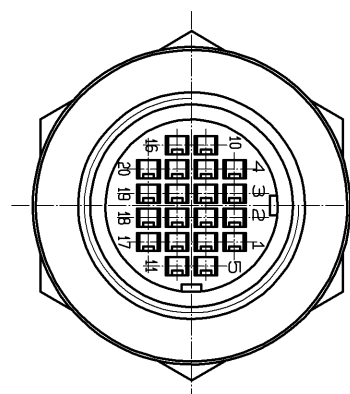




- NOTES
- 1 TABLE 1 SHOWS APPLICABLE CRIMP CONTACT AND APPLICABLE TOOL.
 - 2 THE RECOMMENDED CLAMP TORQUE OF REF. NO. ⑤: 3 TO 4 N·m
LOCTITE 242 HENKEL JAPAN OR EQUIVALENT IS
RECOMMENDED TO PREVENT REF. NO. ⑤ FROM LOOSENING.
 - 3 MAKE SURE THAT REF. NO. ③ DOES NOT HAVE ANY FACTORS TO
REDUCE WATER-RESISTANCY, SUCH AS SCRATCH, TWIST,
PINCHING, OR DUST.

1 TABLE 1

		LOOSE PIECE CONTACT	STRIP CONTACT
APPLICABLE CRIMP CONTACT		HR22-SC-122 (CL122-0016-6)	HR22-SC-222 (CL122-0008-8)
APPLICABLE CABLE	SIZE	AWG#24~28	
	JACKET DIAMETER	Ø0.7~Ø1.15	
APPLICABLE CRIMPING TOOL		HR22-TA2428HC	AUTOMATIC CRIMPING MACHINE:CM-105 APPLICATOR:AP105-HR22-2
CONTACT EXTRACTION TOOL		RP6-SC-TP	

3	SILICONE RUBBER	(BLACK)			
2	POLYBUTYLENE TEREPHTHALATE	(BLACK) UL94V-0	5	BRASS	NICKEL PLATING
1	ZINC ALLOY	NICKEL PLATING	4	BRASS	NICKEL PLATING
NO.	MATERIAL	FINISH , REMARKS	NO.	MATERIAL	FINISH , REMARKS

UNITS mm		SCALE 2 : 1		COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
 HIROSE ELECTRIC CO., LTD.		APPROVED :SU. OBARA	11. 02. 18	DRAWING NO.	EDC3-045137-73			
		CHECKED :HY. KISHI	11. 02. 18	PART NO.	HR22-12WTRA-20SC(73)			
		DESIGNED :WR. AJIRO	11. 02. 18	CODE NO.	CL122-0021-6-73			
		DRAWN :WR. AJIRO	11. 02. 18					