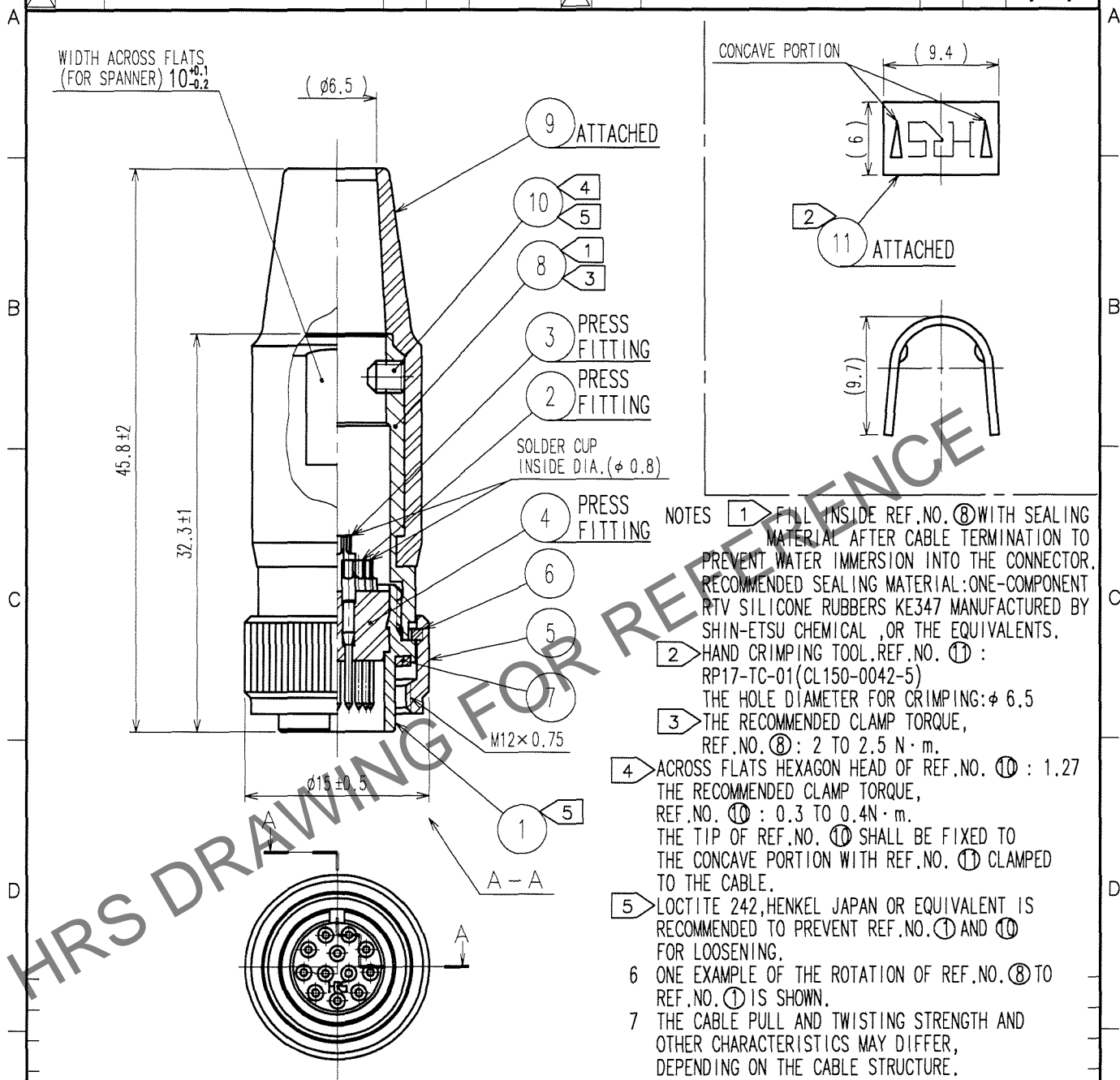


1			2			3			4		
COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE		COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	
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- NOTES
- 1 > FILL INSIDE REF.NO. ⑧ WITH SEALING MATERIAL AFTER CABLE TERMINATION TO PREVENT WATER IMMERSION INTO THE CONNECTOR. RECOMMENDED SEALING MATERIAL: ONE-COMPONENT RTV SILICONE RUBBERS KE347 MANUFACTURED BY SHIN-ETSU CHEMICAL, OR THE EQUIVALENTS.
 - 2 > HAND CRIMPING TOOL, REF. NO. ⑪ : RP17-TC-01 (CL150-0042-5)
THE HOLE DIAMETER FOR CRIMPING: $\phi 6.5$
 - 3 > THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑧ : 2 TO 2.5 N · m.
 - 4 > ACROSS FLATS HEXAGON HEAD OF REF. NO. ⑩ : 1.27
THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑩ : 0.3 TO 0.4 N · m.
THE TIP OF REF. NO. ⑩ SHALL BE FIXED TO THE CONCAVE PORTION WITH REF. NO. ⑪ CLAMPED TO THE CABLE.
 - 5 > LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS RECOMMENDED TO PREVENT REF. NO. ① AND ⑩ FOR LOOSENING.
 - 6 ONE EXAMPLE OF THE ROTATION OF REF. NO. ⑧ TO REF. NO. ① IS SHOWN.
 - 7 THE CABLE PULL AND TWISTING STRENGTH AND OTHER CHARACTERISTICS MAY DIFFER, DEPENDING ON THE CABLE STRUCTURE. PLEASE CONFIRM BEFORE THE USE.

6	PHOSPHOR BRONZE	NICKEL PLATING			
5	BRASS	NICKEL PLATING	11	BRASS	
4	POLYAMIDE	(BLACK) UL94V-0	10	STEEL	NICKEL PLATING
3	BRASS	SILVER PLATING 2 μ m min.	9	CHLOROPRENE RUBBER	(BLACK)
2	BRASS	SILVER PLATING 2 μ m min.	8	BRASS	NICKEL PLATING
1	BRASS	NICKEL PLATING	7	CHLOROPRENE RUBBER	(BLACK)
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS

CODE NO. (OLD) CL	DRAWN <i>M. Sato</i> 07.03.23	DESIGNED <i>T. Horie</i> 07.03.24	CHECKED <i>E. Kurui</i> 07.03.24	APPROVED <i>M. Sato</i> 07.03.28	RELEASED
DRAWING NO. EDC4-027421-73		PART NO. HR10A-10WTP-12P(73)			
SCALE 2 : 1		CODE NO. CL110-1101-9-73			
UNITS mm		1 1			

HRS

HIROSE ELECTRIC CO., LTD.