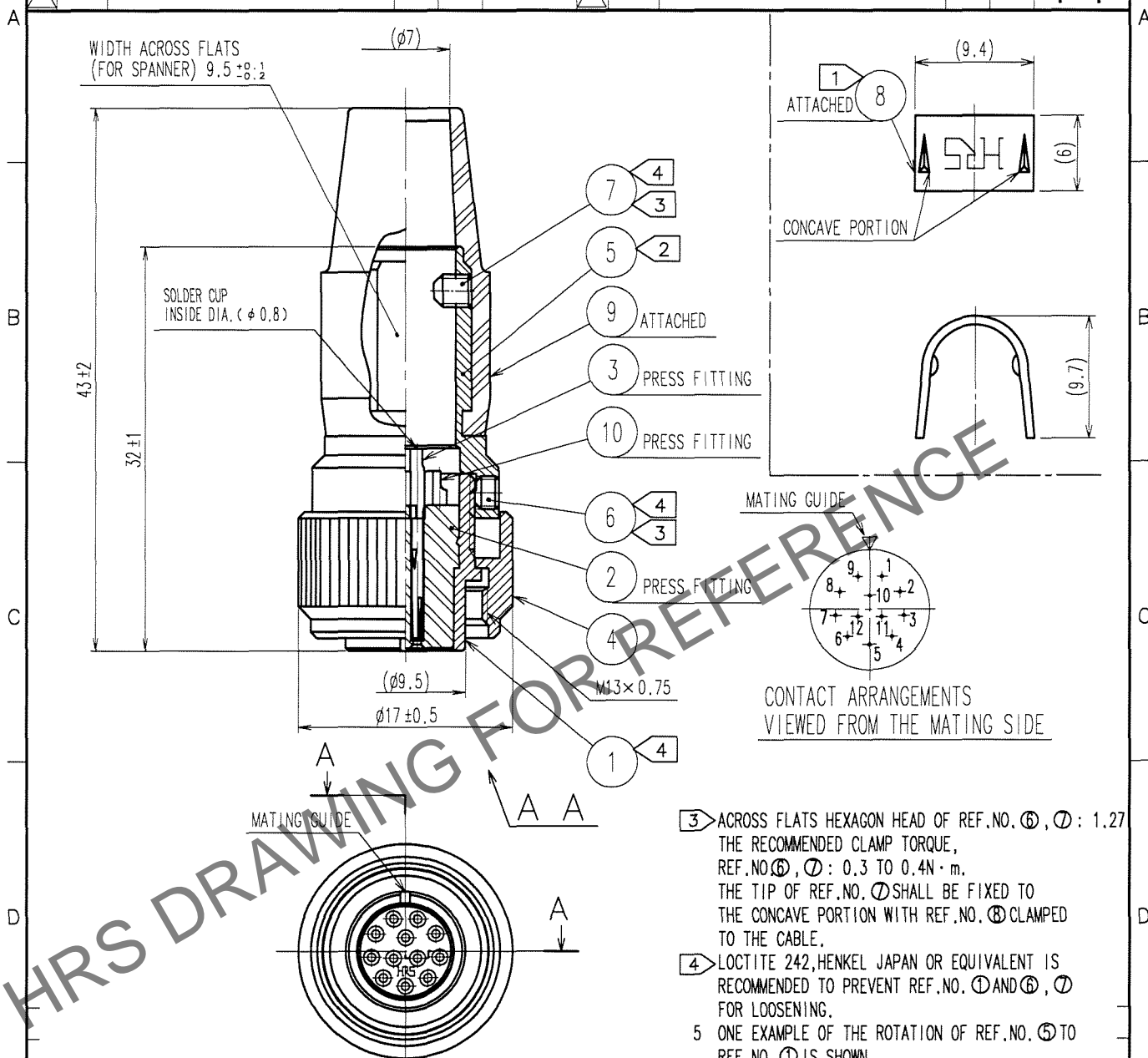


1					2					3					4				
COUNT	DESCRIPTION OF REVISIONS				BY	CHKD	DATE			COUNT	DESCRIPTION OF REVISIONS				BY	CHKD	DATE		
△										△									
△										△									
△										△									



- NOTES ① HAND CRIMPING TOOL, REF. NO. ⑧:
HR10A-TC-02 (CL150-0041-2)
THE HOLE DIAMETER FOR CRIMPING: $\phi 7.0$
② THE RECOMMENDED CLAMP TORQUE,
REF. NO. ⑤: 2 TO 2.5 N · m.

- ③ ACROSS FLATS HEXAGON HEAD OF REF. NO. ⑥, ⑦: 1.27
THE RECOMMENDED CLAMP TORQUE,
REF. NO. ⑥, ⑦: 0.3 TO 0.4 N · m.
THE TIP OF REF. NO. ⑦ SHALL BE FIXED TO
THE CONCAVE PORTION WITH REF. NO. ⑧ CLAMPED
TO THE CABLE.
④ LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS
RECOMMENDED TO PREVENT REF. NO. ① AND ⑥, ⑦
FOR LOOSENING.
5 ONE EXAMPLE OF THE ROTATION OF REF. NO. ⑤ TO
REF. NO. ① IS SHOWN.
6 THE CABLE PULL AND TWISTING STRENGTH AND
OTHER CHARACTERISTICS MAY DIFFER,
DEPENDING ON THE CABLE STRUCTURE.
PLEASE CONFIRM BEFORE THE USE.

5	BRASS	NICKEL PLATING	10	PHOSPHOR BRONZE	SILVER PLATING 2 μ m min.
4	BRASS	NICKEL PLATING	9	CHLOROPRENE RUBBER	(BLACK)
3	PHOSPHOR BRONZE	SILVER PLATING 2 μ m min.	8	BRASS	
2	POLYAMIDE	(BLACK) UL94V-0	7	STEEL	NICKEL PLATING M2.6 \times 0.45 \times 3
1	BRASS	NICKEL PLATING	6	STEEL	NICKEL PLATING M2.6 \times 0.45 \times 2
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS

CODE NO. (OLD)
CL

DRAWN

DESIGNED

CHECKED

APPROVED

RELEASED

M. Sato T. Horie E. Horie M. Sato
07.03.08 07.03.08 07.03.08 07.03.08

DRAWING NO. EDC4-041438-73		PART NO. HR10A-10TPA-12S(73)	
CODE NO. CL110-0446-5-73		1 1	
SCALE 2 : 1		UNITS mm	
HRS HIROSE ELECTRIC CO., LTD.			