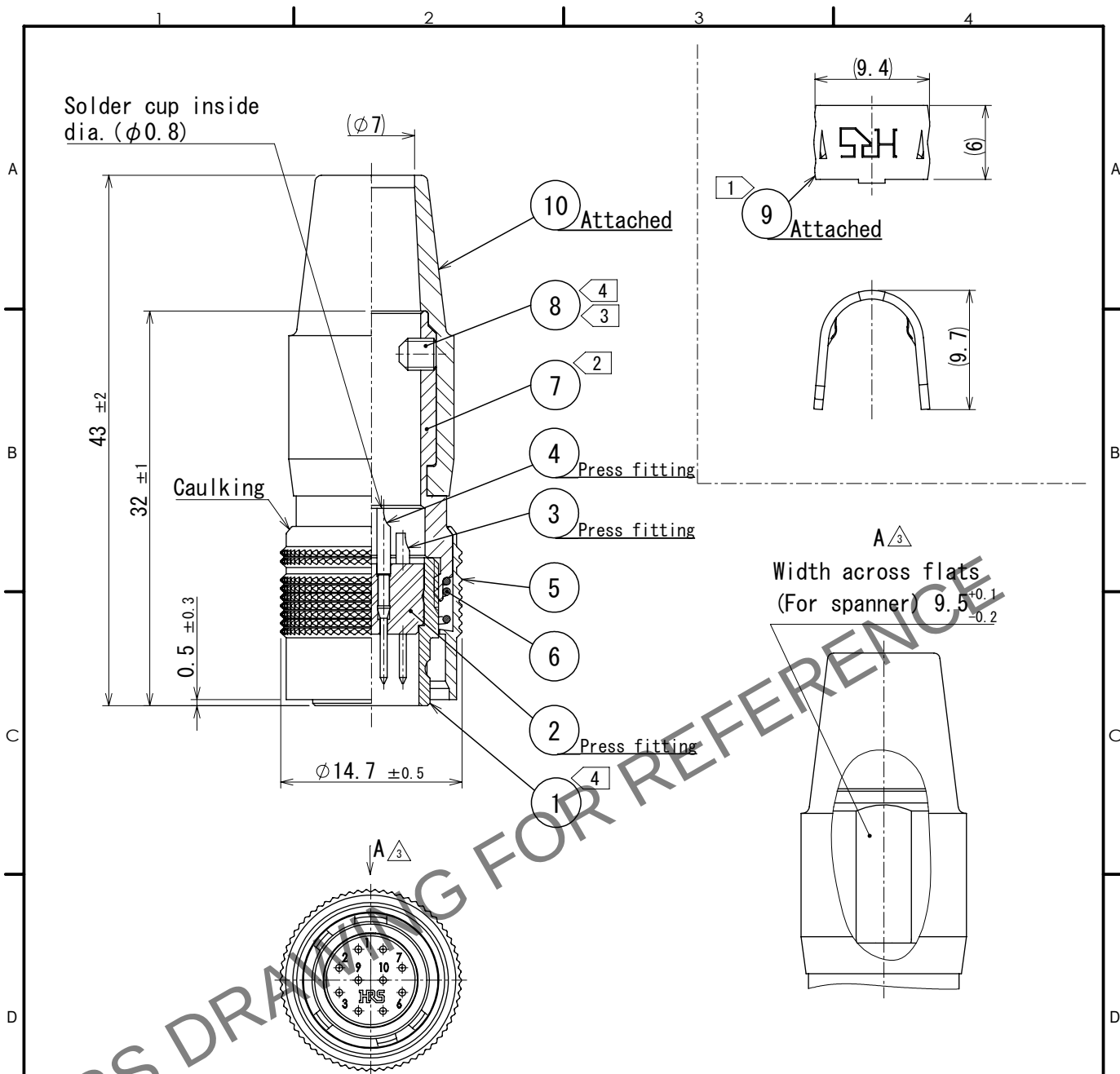




- Notes
- Hand crimping tool. Ref. No. ⑨ : HR10A-TC-02 (CL150-0041-2)
The hole diameter for crimping : $\phi 7.0$
 - The recommended clamp torque, Ref. No. ⑦ : 2 to 2.5 N · m.
 - Across flats hexagon head of Ref. No. ⑧ : 1.27
The recommended clamp torque, Ref. No. ⑧ : 0.3 to 0.4 N · m.
 - Loctite 263, Henkel Japan or equivalent applies to prevent Ref. No. ① and ⑧ from loosening.
 - One example of the rotation of Ref. No. ⑦ to Ref. No. ① is shown.
 - The assembly this product applies to the manual ETAD-C0354-00.

△ CAD change

5	Brass	Matte finish nickel plated	10	Chloroprene rubber	(Black)
4	Brass	Silver plating 2μm min.	9	Brass	
3	Brass	Silver plating 2μm min.	8	Steel	Nickel plating Hexagon socket set Screw M2.6×0.45×3
2	Polyamide	(Black) UL94V-0	7	Brass	Nickel plating
1	Zinc alloy	Matte finish nickel plated	6	Steel	Nickel plating
NO.	MATERIAL	FINISH , REMARKS	NO.	MATERIAL	FINISH , REMARKS

UNITS mm		SCALE 2:1	COUNT 3	DESCRIPTION OF REVISIONS DIS-C-00020284	DESIGNED TY. SUZUKI	CHECKED HY. KOBAYASHI	DATE 2025. 07. 07
APPROVED : MO. SATOH 2005. 10. 20				DRAWING NO. EDC-021366-73-73			
CHECKED : E.J. KUNII 2005. 10. 20				PART NO. HR10A-10P-10P (73)			
DESIGNED : DS. MATSUNE 2005. 10. 19				CODE NO. CL0110-0407-3-73			
DRAWN : DS. MATSUNE 2005. 10. 19				△ 1/1			