

1					2					3					4				
COUNT	DESCRIPTION OF REVISIONS			BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS			BY	CHKD	DATE						
△							△												
△							△												
△							△												

WIDE ACROSS FLATS
(FOR SPANNER) 9.5 ± 0.2

$(\phi 7)$

41.3 $\pm$ 2

30.3 $\pm$ 1

SOLDER CUP
INSIDE DIA. ($\phi 0.8$)

M13 $\times$ 0.75

$\phi 14.7 \pm 0.5$

8 3 4

5 2

6 ATTACHED

4 PRESS FITTING

3 PRESS FITTING

7 3 4

1 4

2 PRESS FITTING

9 (9.4) (6)

1 9 ATTACHED

(9.7)

CONTACT ARRANGEMENTS
VIEWED FROM MATING SIDE

NOTE 1 HAND CRIMPING TOOL, REF. NO. ⑨: HR10A-TC-02 (CL150-0041-2)
THE HOLE DIAMETER FOR CRIMPING: $\phi 7.0$
2 THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑤: 2-2.5 N·m.
3 ACROSS FLATS HEXAGON HEAD OF REF. NO. ⑦ AND ⑧: 1.27
THE RECOMMENDED CLAMP TORQUE,
REF. NO. ⑦ AND ⑧: 0.3-0.4 N·m.
4 LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS RECOMMENDED
TO PREVENT REF. NO. ①, ⑦ AND ⑧ FROM LOOSENING.
5 ONE EXAMPLE OF THE ROTATION OF REF. NO. ⑤ TO
REF. NO. ① IS SHOWN.

5	BRASS	NICKEL PLATING			
4	PHOSPHOR BRONZE	SILVER PLATING 2 μ m min.	9	BRASS	
3	PHOSPHOR BRONZE		8	STEEL	NICKEL PLATING HEXAGON SOCKET SET SCREW M2.6 $\times$ 0.45 $\times$ 3
2	POLYAMIDE	(BLACK) UL94V-0	7	STEEL	NICKEL PLATING HEXAGON SOCKET SET SCREW M2.6 $\times$ 0.45 $\times$ 2
1	BRASS	NICKEL PLATING	6	CR	(BLACK)

NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS			
CODE NO. (OLD)			DRAWN		DESIGNED	CHECKED	APPROVED	RELEASED
CL			D. Matsume		D. Matsume	E. Kunii	M. Sato	
			05.10.01		05.10.01	05.10.03	05.10.14	

SACLE 2 : 1	DRAWING NO.	PART NO.
	EDC4-040449-73	HR10A-10TJ-12S(73)
UNITS mm	CODE NO.	
	CL110-0436-1-73	1

HRS HIROSE ELECTRIC CO., LTD.

FORM NO. 228