

1		2		3		4			
COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
△					△				
△					△				
△					△				

NOTES

① HAND CRIMPING TOOL, REF. NO. ⑨ :
HR10A-TC-02 (CL150-0041-2)

② THE HOLE DIAMETER FOR CRIMPING: φ 7.0

③ ACROSS FLATS HEXAGON HEAD OF REF. NO. ⑧ : 1.27
THE RECOMMENDED CLAMP TORQUE,
REF. NO. ⑧ : 0.3 TO 0.4 N · m.
THE TIP OF REF. NO. ⑧ SHALL BE FIXED TO
THE CONCAVE PORTION WITH REF. NO. ⑨ CLAMPED
TO THE CABLE.

④ LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS
RECOMMENDED TO PREVENT REF. NO. ① AND ⑧
FOR LOOSENING.

⑤ ONE EXAMPLE OF THE ROTATION OF REF. NO. ⑦ TO
REF. NO. ① IS SHOWN.

⑥ THE CABLE PULL AND TWISTING STRENGTH AND
OTHER CHARACTERISTICS MAY DIFFER,
DEPENDING ON THE CABLE STRUCTURE.
PLEASE CONFIRM BEFORE THE USE.

5	POLYAMIDE	(BLACK) UL94V-0	10	CHLOROPRENE RUBBER	(BLACK)
4	PHOSPHOR BRONZE	OVER PLATING: GOLD 0.2 μ m min.	9	BRASS	
3	PHOSPHOR BRONZE	UNDER PLATING: NICKEL 2 μ m min.	8	STEEL	NICKEL PLATING M2.6×0.45×3
2	STAINLESS STEEL		7	BRASS	MATTE FINISH NICKEL PLATED
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	6	BRASS	MATTE FINISH NICKEL PLATED
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS

CODE NO. (OLD)
CL

DRAWN
M. Sato
07.04.11

DESIGNED
T. Akasaka
07.04.11

CHECKED
E. Kunita
07.04.11

APPROVED
M. Sato
07.04.11

RELEASED

SCALE
2 : 1

UNITS
mm

DRAWING NO.
EDC4-021370-74

PART NO.
HR10A-10J-10S(74)

CODE NO.
CL110-0411-0-74

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FORM NO. 22B