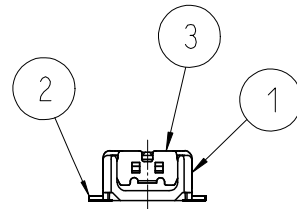
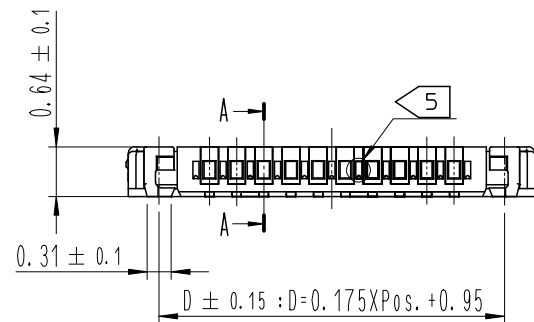
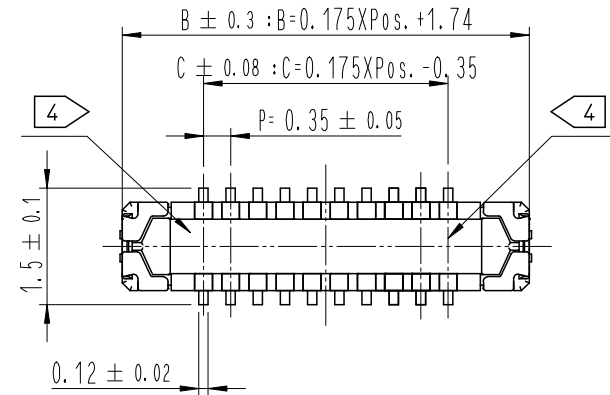


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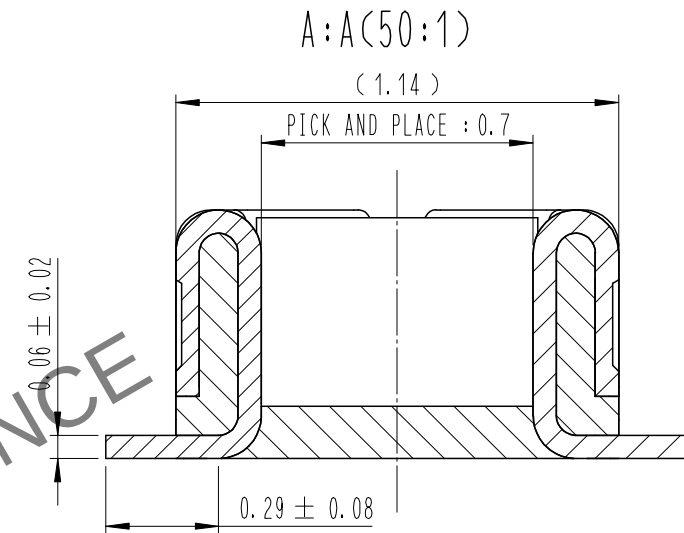
A
B
C
D
E
F



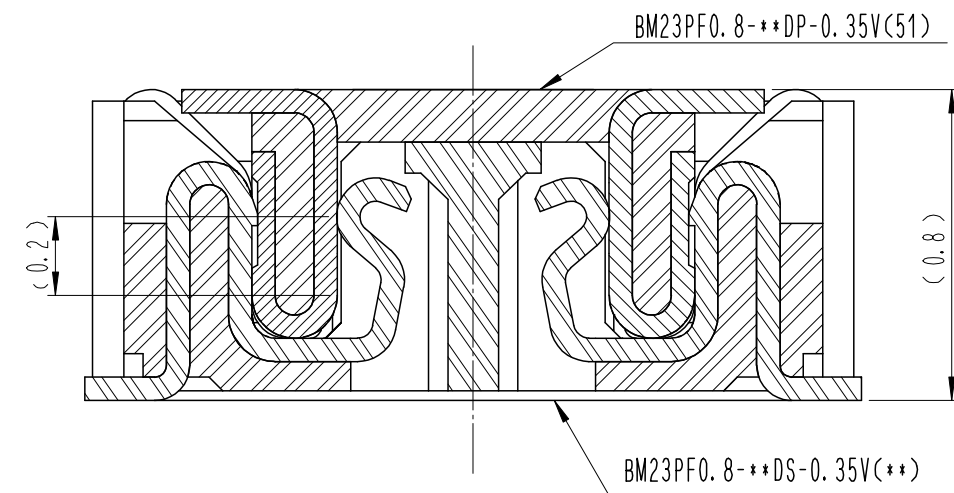
PART No.	CODE No.	POS.	B	C	D
BM23PF0.8-10DP-0.35V(51)	-	10	3.49	1.40	2.70
BM23PF0.8-14DP-0.35V(51)	-	14	4.19	2.10	3.40
BM23PF0.8-20DP-0.35V(51)	-	20	5.24	3.15	4.45
BM23PF0.8-24DP-0.35V(51)	-	24	5.94	3.85	5.15
BM23PF0.8-30DP-0.35V(51)	-	30	6.99	4.90	6.20
BM23PF0.8-40DP-0.35V(51)	-	40	8.74	6.65	7.95
BM23PF0.8-42DP-0.35V(51)	-	42	9.09	7.00	8.30
BM23PF0.8-44DP-0.35V(51)	-	44	9.44	7.35	8.65
BM23PF0.8-46DP-0.35V(51)	-	46	9.79	7.70	9.00
BM23PF0.8-50DP-0.35V(51)	-	50	10.49	8.40	9.70
BM23PF0.8-54DP-0.35V(51)	-	54	11.19	9.10	10.40
BM23PF0.8-60DP-0.35V(51)	-	60	12.24	10.15	11.45
BM23PF0.8-64DP-0.35V(51)	-	64	12.94	10.85	12.15

- NOTE
1. ALL LEAD CO-PLANARITY SHALL BE 0.08mm MAX.
2. CONTACT PLATING SPECIFICATIONS.
CONTACT AREA : GOLD 0.05μm MIN.
SMT LEAD : GOLD 0.05μm MIN.
UNDER PLATING : NICKEL 1μm MIN.
(SURFACE : SEALING)
3. METAL FITTING PLATING SPECIFICATIONS.
SMT LEAD : GOLD 0.05μm MIN.
UNDERPLATING : NICKEL 1μm MIN.
(SURFACE : SEALING)
4. HRS MARK AND CAV No. ARE INDICATED IN APPROX POSITION SHOWN.
5. A PART OF THE WALL COULD BE NOTCHED.

	COUNT	DESCRIPTION OF REVISIONS	B	Y	CHKD	DATE		COUNT	DESCRIPTION OF REVISIONS	B	Y	CHKD	DATE
⚠	2	RE-6-0742	LYJ	JHW		16. 09 . 27	⚠	3	RE-6-1784	PSH	JHW		20. 04 . 09
⚠	3	RE-6-0806	MSH	JHW		17. 01 . 05							
⚠	1	RE-6-1137	KBJ	JHW		19. 02 . 14							



ENGAGEMENT FIGURE (50:1)

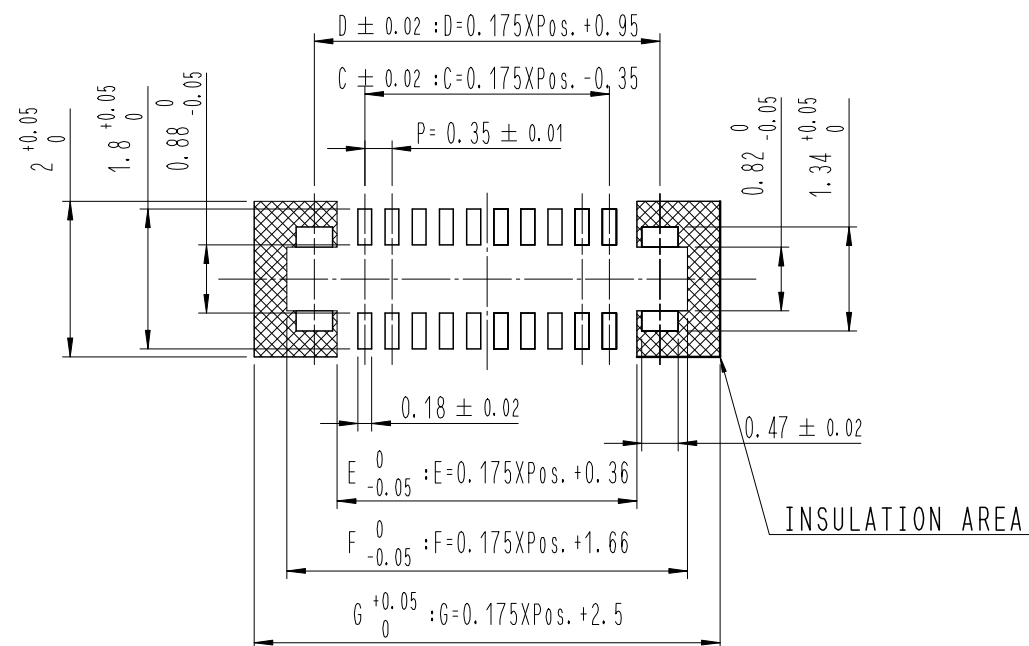


4	PS	CLEAR (EMBOSSED CARRIER TAPE)			
3	COOPER ALLOY	3	7	PS	CLEAR(REINFORCEMENT COLLAR)
2	COOPER ALLOY	2	6	PS	BLACK (PLASTIC REEL)
1	LCP	UL94 V-0, BLACK	5	POLYESTER	CLEAR (COVER TAPE)
NO.	MATERIAL	FINISH , REMARKS	NO.	MATERIAL	FINISH , REMARKS
REMARKS			DRAWN	DESIGNED	CHECKED
			J. S. JANG	J. S. JANG	H. W. JO
			20.10.06	20.10.06	20.10.06
				APPROVED	RELEASED
				H. W. JO	24.07.03
CODE NO. (OLD)	SCALE	DRAWING NO.	PART NO.		
	10:1	EDC3-*****	BM23PF0.8-**-DP-0.35V(51)		
UNITS	HRS	HIROSE KOREA CO., LTD.	CODE NO	CL 66**-*****-51	
mm					1/3

A
B
C
D
E
F

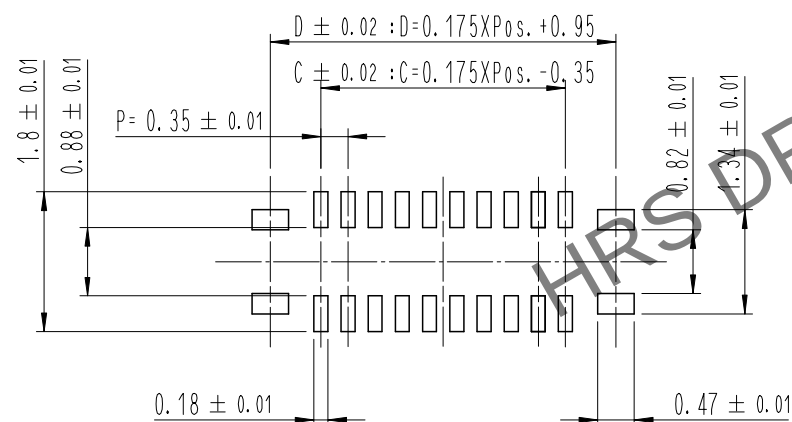
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7 RECOMMENDED PCB LAYOUT



RECOMMENDED METAL MASK DIMENSIONS

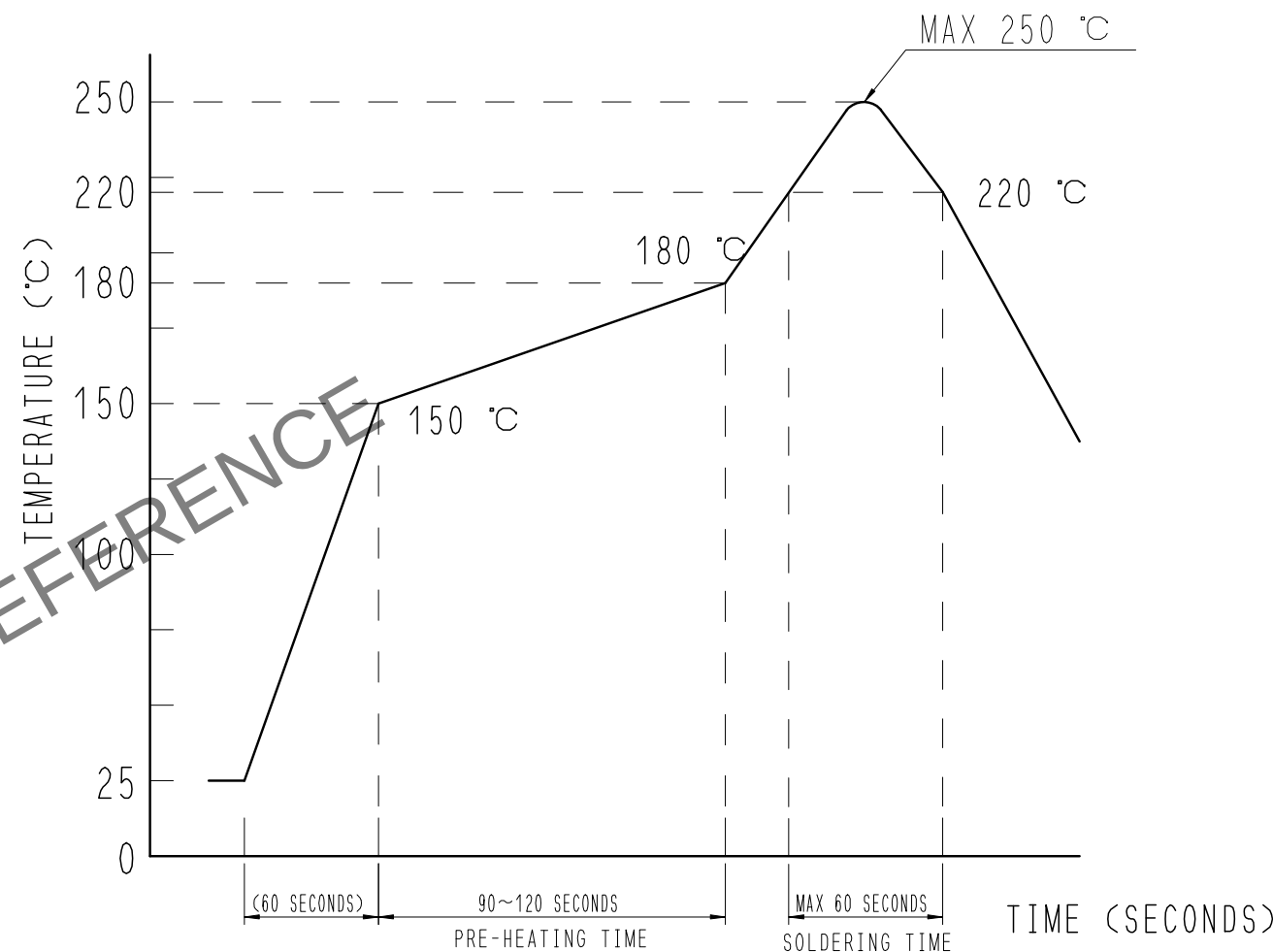
METAL MASK THICKNESS : $100 \mu\text{m}$



2/3/4

POS.	C	D	E	F	G
10	1.40	2.70	2.11	3.41	4.25
14	2.10	3.40	2.81	4.11	4.95
20	3.15	4.45	3.86	5.16	6.00
24	3.85	5.15	4.56	5.86	6.70
30	4.90	6.20	5.61	6.91	7.75
40	6.65	7.95	7.36	8.66	9.50
42	7.00	8.30	7.71	9.01	9.85
44	7.35	8.65	8.06	9.36	10.20
46	7.70	9.00	8.41	9.71	10.55
50	8.40	9.70	9.11	10.41	11.25
54	9.10	10.40	9.81	11.11	11.95
60	10.15	11.45	10.86	12.16	13.00
64	10.85	12.15	11.56	12.86	13.70

6 RECOMMENDED REFLOW TEMPERATURE PROFILE USING LEAD-FREE SOLDER PASTE.



REFLOW METHOD: N_2 REFLOW
NUMBER OF REFLOW CYCLES: 2 CYCLES MAX.

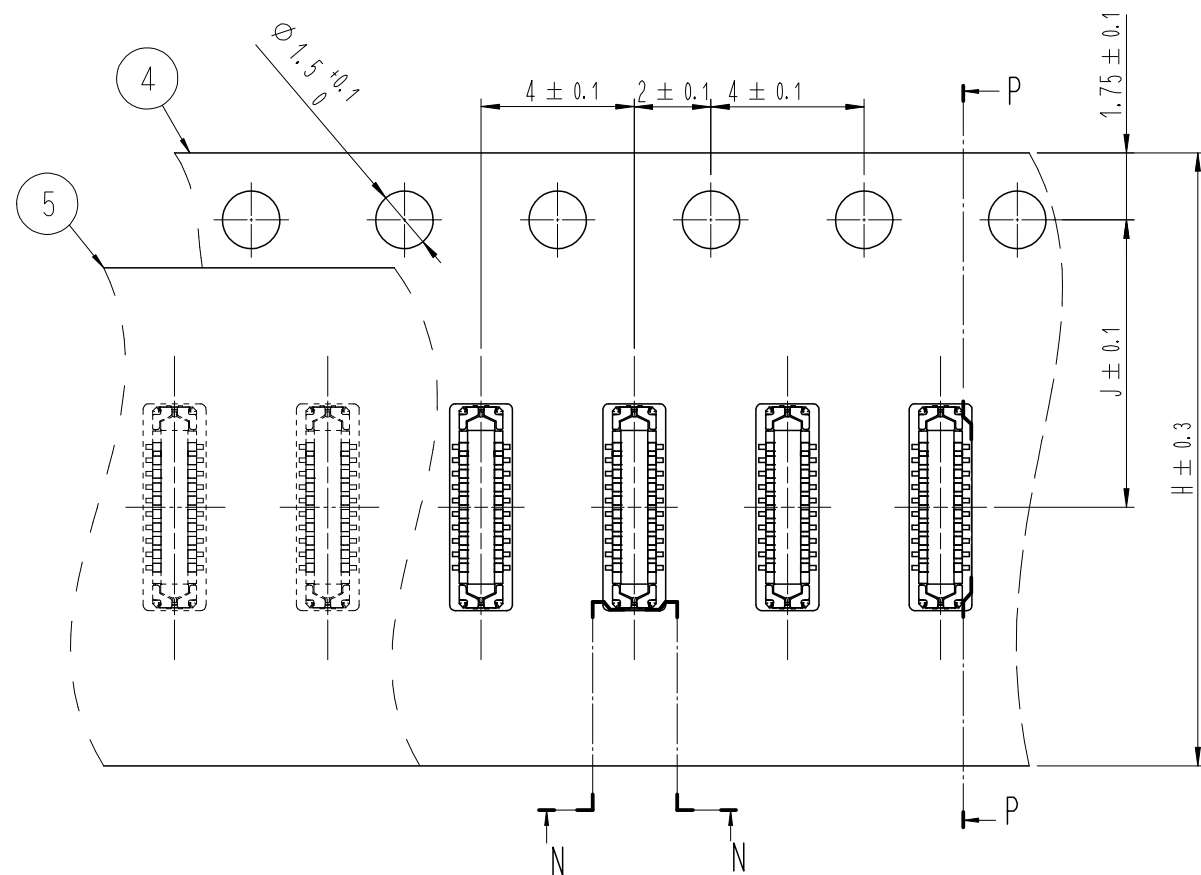
- 1) REFLOW TIME
DURATION ABOVE 220°C: 60 SEC MAX.
(PEAK TEMPERATURE: 250°C MAX)
- 2) PRE-HEAT TIME
PRE-HEAT TEMPERATURE (MIN): 150°C
PRE-HEAT TEMPERATURE (MAX): 180°C
PRE-HEAT TIME: 90-120 SEC.

- 6 THIS TEMPERATURE PROFILE IS PER THE CONDITIONS SHOWN ABOVE. ADDITIONAL FACTORS, SUCH AS SOLDER PASTE TYPE, PCB SIZE AND OTHER MOUNTED COMPONENTS COULD AFFECT THE PROFILE. THEREFORE, A THOROUGH EVALUATION OF MOUNTING CONDITION IS REQUIRED PRIOR TO PRODUCTION. TEMPERATURE IS MEASURED AT CONTACT LEAD.
- 7 PLEASE CONTACT US IN CASE YOU WILL MAKE DIFFERENT SETTINGS FROM OUR RECOMMENDATION.

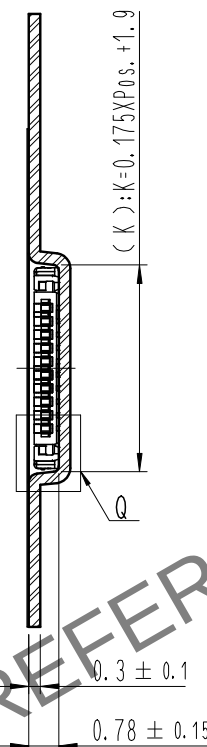
DRAWING NO.	EDC3-*****	PART NO.	BM23PF0.8-**DP-0.35V(51)
SCALE	10:1	CODE NO	CL 66**-*****-51
UNITS	mm		

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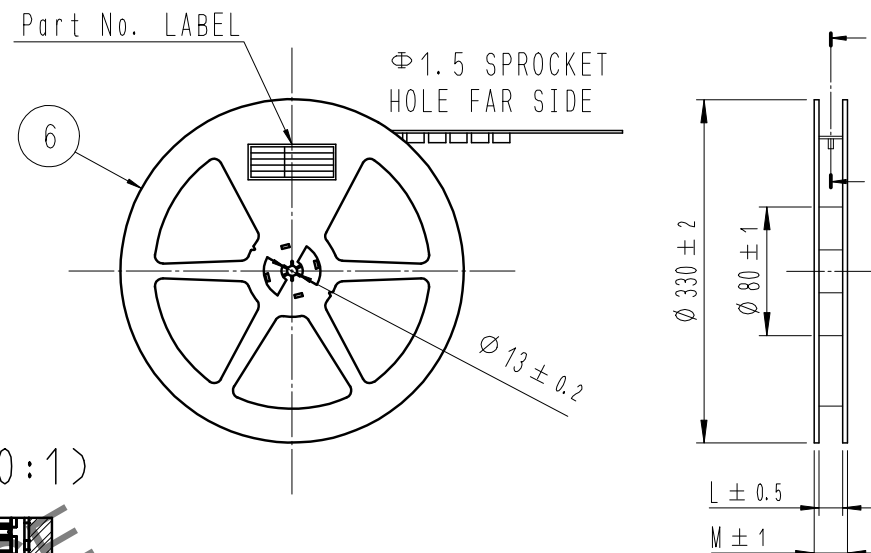
EMBOSSED CARRIER TAPE PACKAGING (5:1)



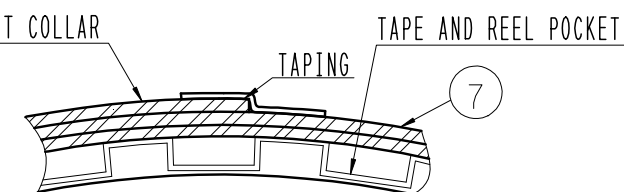
P-P (5:1)



STYLE AND DIMENTION OF REEL (FREE)

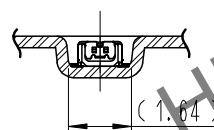


E-E (FREE)

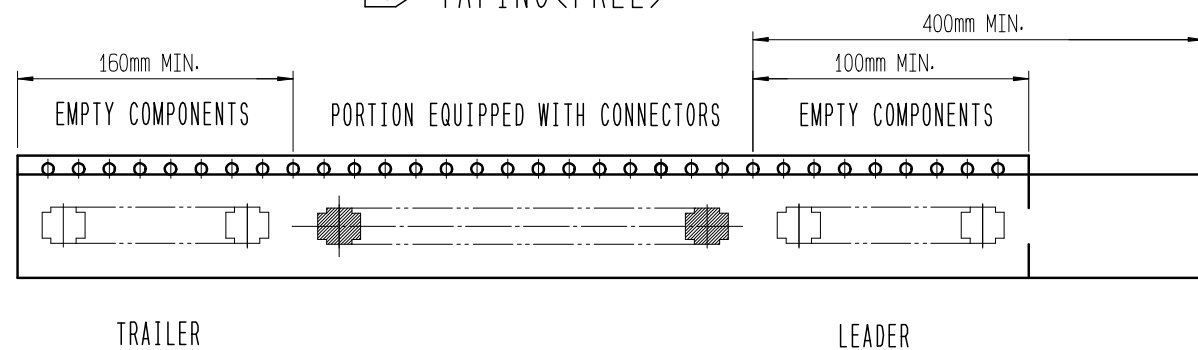


DIRECTION OF UNREELING

N-N (5:1)



10 TAPING(FREE)



POS.	H	J	K	L	M
10	12	5.5	3.65	13.5	17.5
14	16	7.5	4.35	17.5	21.5
20	16	7.5	5.40	17.5	21.5
24	16	7.5	6.10	17.5	21.5
30	16	7.5	7.15	17.5	21.5
40	24	11.5	8.90	25.5	29.5
42	24	11.5	9.25	25.5	29.5
44	24	11.5	9.60	25.5	29.5
46	24	11.5	9.95	25.5	29.5
50	24	11.5	10.65	25.5	29.5
54	24	11.5	11.35	25.5	29.5
60	24	11.5	12.40	25.5	29.5
64	24	11.5	13.10	25.5	29.5

DETAIL OF PART No. LABEL

SUPPLIER	QUANTITY
PART NO.	CODE NO.
DATE OF MANUFACTURED	
生産月日	年 月 日
図番	** ** *
品名	BM23PF0.8-**-DP-0.35V(51)
納入数量	10,000個
納入者	HIROSE KOREA

8 . PER REEL 10,000 CONNECTORS.

9 . THE DIMENSIONS IN PARENTHESSES ARE FOR REFERENCE.

10> REFER TO JIS C 0806, IEC-60286-3 (PACKAGING OF COMPONENTS FOR AUTOMATIC HANDLING)

11> AFTER PACKAGING, ROLL 2 METERS OF THE REINFORCEMENT COLLAR TO OUTER CIRCUMFERENCE OF TAPE AND REEL POCKET. AND TAPE DOWN AT THE END THE COLLAR.

DRAWING NO.	EDC3-*****	PART NO.	BM23PF0.8-**-DP-0.35V(51)
SCALE	10:1	CODE NO	CL 66**-*****-51
UNITS	mm		