

Customer Information Sheet

DRAWING No.: Z80-290

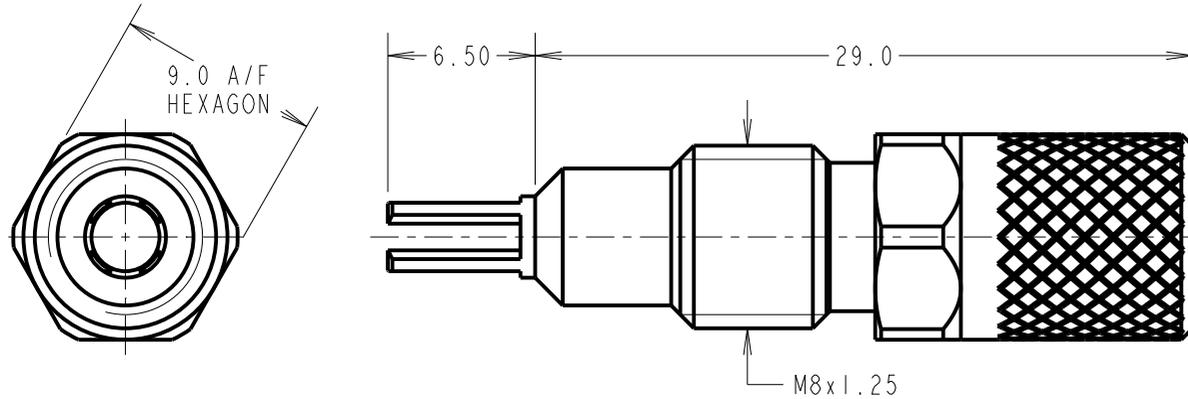
IF IN DOUBT - ASK

©

NOT TO SCALE

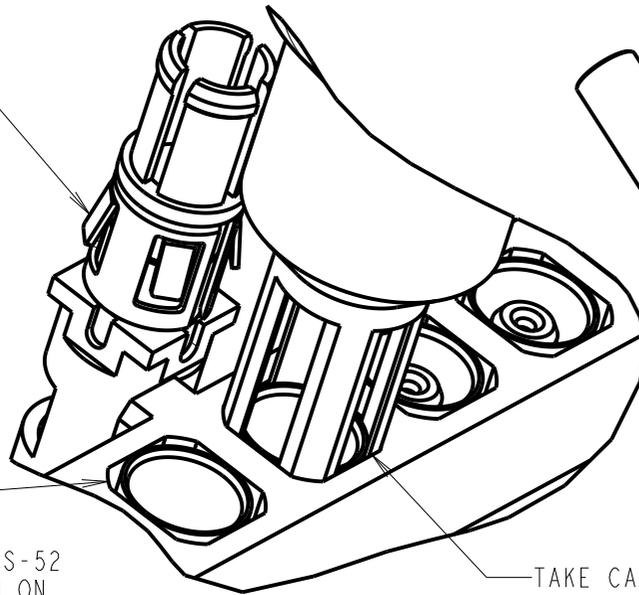
THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm



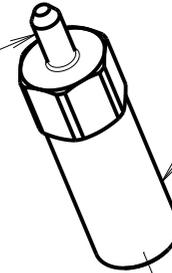
FOR REMOVAL OF CONTACT PART No.:
M80-305, M80-307, M80-308, M80-309
M80-315, M80-317, M80-318, M80-319
M80-325, M80-326, M80-327, M80-PF5
M80-328, M80-329
M80-32A, M80-32B, M80-32C
M80-335, M80-336, M80-337, M80-PM5
M80-338, M80-339

LINE UP TOOL WITH RETENTION FEATURE AND INSERT TO RELEASE CONTACT FROM MOULDING



TAKE CARE TO ENSURE TOOL IS INSERTED OUTSIDE OF CONTACT

TOOL CHECK PIN



SUPPLIED WITH SCREW ON PROTECTIVE CAP

INSERT PIN TO CHECK TOOL BLADES ARE SET CORRECTLY. ADJUST IF REQUIRED.



NOTES:
1. SEE INSTRUCTION SHEET IS-52 FOR FURTHER INFORMATION ON ASSEMBLY AND REMOVAL OF DATAMATE MIX-TEK CONTACTS.

MGP	6	03.01.23	31679
NAME	ISS.	DATE	CN/CO
APPROVED: MGP			
CHECKED: AB			
DRAWN: J BROOKES			
CUSTOMER REF.:			
ASSEMBLY DRG:			

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TOLERANCES
X. = ±1mm
X.X = ±0.50mm
X.XX = ±0.20mm
X.XXX = ±0.01mm
ANGLES = ±5°
UNLESS STATED

MATERIAL:
STAINLESS STEEL
FINISH:
S/AREA: mm²

TITLE:
MIX-TEK SPECIAL CONTACT
REMOVAL TOOL

DRAWING NUMBER:
Z80-290

SHT
2
OF
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