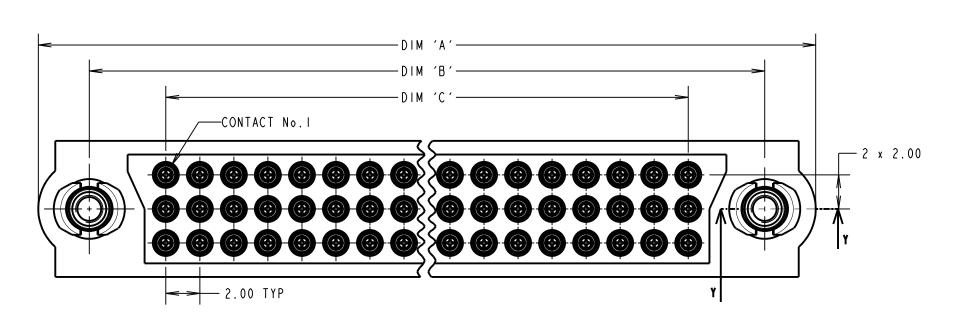
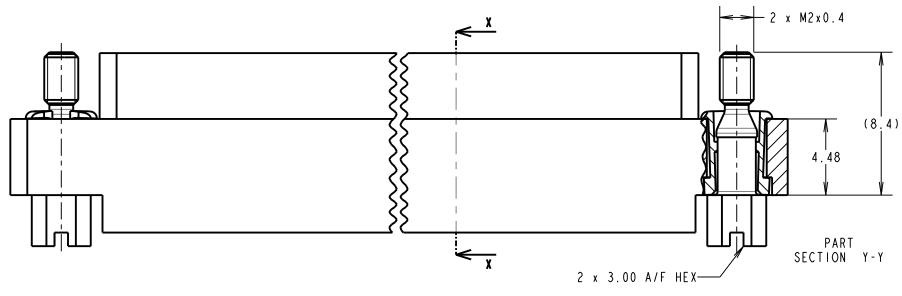
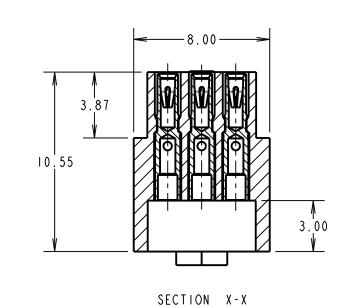
Customer Information

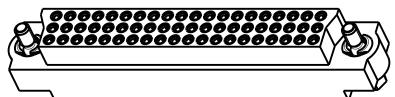
IF IN DOUBT - ASK DRAWING No.: M83-LFDIFINXX-0000-000 NOT TO SCALE THIRD ANGLE PROJECTION ALL DIMENSIONS IN mm



SPECIFICATIONS: MATERIAL: MOULDING = GLASS-FILLED PPS, UL94V-0, BLACK JACKSCREW = STAINLESS STEEL CONTACT CLIP = BERYLLIUM COPPER CONTACT SHELL = BRASS FINISH: CONTACT CLIP = 0.3 µm GOLD CONTACT SHELL = 0.25-0.3µm GOLD ELECTRICAL: CURRENT RATING AT 25°C = 3.0A MAX CURRENT RATING AT 85°C = 2.2A MAX WORKING VOLTAGE = 800V AC/DC VOLTAGE PROOF = 1200V AC/DC CONTACT RESISTANCE = 25 mΩ MAX INSULATION RESISTANCE = 100 M Ω MIN MECHANICAL: DURABILITY = 500 OPERATIONS INSERTION FORCE = 1.0N MAX WITHDRAWAL FORCE = 0.2N MIN FNVIRONMENTAL TEMPERATURE RANGE = -55°C TO +125°C PACKING: FOR COMPLETE SPECIFICATION, SEE COMPONENT SPECIFICATION COO5XX (LATEST ISSUE)







DIMENSION	CALCULATION			
DIM 'A'	((TOTAL No. OF CONTACTS /3) x2) +13.0			
DIM 'B'	((TOTAL No. OF CONTACTS /3) x2) +7.00			
DIM 'C'	((TOTAL No. OF CONTACTS /3) x2) -2.00			

EXAMPLE: CONNECTOR WITH 27 CONTACTS. M83-LFDIFIN27-0000-000 DIM 'A' = 31.0, DIM 'B' = 25.00, DIM 'C' = 16.00 ORDER CODE:

M83-LFDIFINXX-0000-000

TOTAL No. OF CONTACTS-18, 27, 36, 51, 54, 60, 72, 96

- CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE
- FOR EXTRA CONTACTS, USE PART NUMBER M83-0110005.
- 3. RECOMMENDED WIRE TYPE = BS 3G 210 TYPE A, PTFE INSULATED
- 22 AWG. MAX INSULATION DIAMETER = \emptyset I.IOmm, STRIP WIRE BY 2.00mm. 4. RECOMMENDED HAND CRIMP TOOL = M22520/2-01 WITH POSITIONER T5747,
- SEE INSTRUCTION SHEET IS-01 FOR CRIMPING INSTRUCTIONS.
- 5. CONTACT INSERTION AND EXTRACTION TOOL = Z80-280. SEE INSTRUCTION SHEET IS-25 FOR ASSEMBLY INFORMATION.

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	MGP	3	17.02.21	22194		
	NAME	188.	DATE	CN/CO		
	APPROVED: MGP					
	CHECKED: RTP					
	DRAW	١:	S. MCCUL	LAGH		
	CUSTO	MER I	REF.:			

TOLERANCES MATERIAL:



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INFORMATION OR DESCRIPTIVE
MATTER SET OUT HEREON ARE
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GROUP AND MUST NOT BE
DISCLOSED, LOANED, COPIED
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TENDERING OR FOR ANY
OTHER PURPOSE WITHOUT
THEIR WRITTEN PERMISSION.

X. = ±1mm X.X = ±0.50mm $X.XX = \pm 0.20$ mm (.XXX = ±0.01mm ANGLES = ±5° UNLESS STATED

SEE ABOVE

JACKSCREW DATAMATE 3-ROW CRIMP FEMALE ASSY

ASSEMBLY DRG:

FINISH:

DRAWING NUMBER:

SEE ABOVE |M83-LFD1F1NXX-0000-000|²0F₂ S/AREA: