

FMHR0041-18 DATA SHEET

N Female Bulkhead to N Female Bulkhead MIL-DTL-17 Cable M17/84-RG223 Coax in 18 Inch

MIL-DTL-17 N (M39012/03-0503) to N (M39012/03-0503) cable assemblies with test reports from Fairview Microwave are part of our full line of reliable RF components available with same-day shipping. These COTS (commercial-off-the-shelf) cable assemblies using M17/84-RG223 have traceable processes and materials that are recorded and provided in the included test report. The MIL-DTL-17 coaxial cable and MIL-PRF-39012 connectors are assembled with J-STD-001 soldering processes and meet WHMA-A-620 workmanship criteria. These carefully selected materials, assembly processes and test sequence ensure a dependable cable assembly for high reliability applications where the cost of failure or replacement is high. Each serialized N to N MIL-DTL-17 cable assembly is traceable to its component lots and test data ship with every cable.

This MIL-C-17 M39012/03-0503 to M39012/03-0503 cable assembly using M17/84-RG223 datasheet PDF contains specifications, CAD drawing and dimensions that are shown below. Fairview Microwave offers these high reliability RF cable assemblies with test data, and many other RF, microwave and millimeter wave components which allow designers to configure and customize their signal systems however they like. Whether the need is to provide reliable MIL-DTL-17 interconnects or supporting test reports, Fairview Microwave has the right cable assemblies for the job. Fairview can also expertly build your custom cable assemblies for you and ship same day.

Referenced Specifications

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IPC/WHMA-A-620	Requirements and Acceptance for Cable and Wire Harness Assemblies							
MIL-DTL-17	Cables, Radio Frequency, Flexible and Semirigid,							
	General Specification for							
MIL-STD-348	Radio Frequency Connector Interfaces for MIL-							
	DTL-3643, MIL-DTL-3650, MIL-DTL-3655, MIL-							
	DTL-25516, MIL-PRF-31031, MIL-PRF-39012,							
	MIL-PRF-49142, MIL-PRF							
MIL-PRF-39012	Connectors, Coaxial, Radio Frequency, General							
	Specification for							
IPC J-STD-001	Requirements for Soldered Electrical and Electronic							
	Assemblies							
IPC J-STD-006	Requirements for Electronic Grade Solder Alloys and							
	Fluxed and Non-Fluxed Solid Solders for Electronic							
	Soldering Applications							
SAE AS5942	Marking of Electrical Insulating Materials							
SAE AS23053	Insulation Sleeving, Electrical, Heat Shrinkable, General							
	Specifications For							
SAE AS22520	Crimping Tools, Wire Termination, General Specification For							

Material Specifications

Component	Specification
Cable	M17/84-RG223 in accordance with MIL-DTL-17
Connector 1	M39012/03-0503 in accordance with MIL-PRF-39012
Connector 2	M39012/03-0503 in accordance with MIL-PRF-39012
Heat Shrink 1	M23053/5-106-0 in accordance with SAE AS23053
Heat Shrink 2	M23053/5-106-0 in accordance with SAE AS23053



Configuration:

- Connector 1: M39012/03-0503(N Female Bulkhead)
- Connector 2: M39012/03-0503(N Female Bulkhead)
- Cable: M17/84-RG223

Features:

- Max Frequency 11 GHz
- 65.9% Phase Velocity
- Double Shielded
- PVC Jacket
- J-STD-Soldering
- Lot Traceability Data
- Qualified cable and connectors (QPL)
- Acceptance Test Report
- RF Test Data
- · In stock and ready to ship

Applications:

- Hi-Reliability
- Unmanned Systems
- Drones
- MIL-DTL-17 Requirements
- Military Electronics

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Solder

SN63 in accordance with J-STD-006

Electrical Specifications

Description			Min	Т	ур	Max	U	Inits	
Frequency Range			DC			11		GHz	
VSWR						1.7:1			
Velocity of Propagat	tion			6!	5.9			%	
Capacitance			3	2.2 [105.64]	pF/ft	[pF/r	<u>n]</u>
DC Resistance Inner (Conduct	or		0.9 [2.95]		Ω/100	Oft [Ω/l	Km]
Dielectric Withstand	ling Vo	tage (AC)				1,500	V	rms/	
Specifications by	Frequ	iency							
Description	F1	F2	F:	3	F4		F5	Unit	S
Frequency	0.05	0.4	1		5		11	GH	lz
Insertion Loss (Max.)	0.19	0.32	0.4	48	1.06		1.58	dE	3

Typ

Electrical Specification Notes:

The Insertion Loss data above is based on the performance specifications of the coax cable used in this assembly. The Insertion Loss includes an estimated insertion loss of 0.1 dB for the connectors.

Units

Max

Mechanical Specifications

Description

Cable Assembly

Shield Layer 2

Jacket Material

Outer Conductor Diameter

Length*	18 [457.2]	18 [457.2]	19 [482.6]	in [mm]				
Cable Outer Diameter	0.208	0.212	0.216	in				
Weight		0	.26 [117.93]	lbs [g]				
Cable Characteristics	:							
Component		Specification						
	M17/84-RG223							
Cable Type		M17/8	34-RG223					
Cable Type Impedance			34-RG223 Ohms					
		50						
Impedance	t.	50	Ohms					
Impedance Inner Conductor Type	t.	50	Ohms Solid					
Impedance Inner Conductor Type Inner Conductor Mat. & Pla	t.	50	Ohms Solid Clad Copper					

Min

Silver Clad Copper

0.176 in [4.47 mm]

PVC





Connector Characteristics

Description	Connector 1	Connector 2
Туре	N Female Bulkhead	d N Female Bulkhead
Specification	MIL-PRF-39012	MIL-PRF-39012
Impedance	50 Ohms	50 Ohms
Contact Mat. & Plat.	Phosphor Bronze, Go	old Phosphor Bronze, Gold
Contact Plating Spec.	MIL-G-45204	MIL-G-45204
Dielectric Type	Teflon	Teflon
Outer Conductor Mat. & Plat.	Brass, Silver	Brass, Silver
Outer Conductor Plating Spec	. QQ-S-365	QQ-S-365
Body Mat. & Plat.	Brass, Silver	Brass, Silver
Body Plating Spec.	QQ-S-365	QQ-S-365
Coupling Nut Mat. & Plat.	Brass, Silver	Brass, Silver
Coupling Nut Plating Spec.	QQ-S-365	QQ-S-365
Seal Gasket Material	Silicone Rubber	Silicone Rubber
Contact Gage Spec.	0.187 to 0.207 in	0.187 to 0.207 in

Mechanical Specification Notes:

Environmental Specifications

Description	Specification
Temperature Operating Range	-40 to +85 deg C

Compliance Certifications (see product page for current document)

Process Specifications

Process	Specification
Soldering	in accordance with J-STD-001, class 3
Crimping	dies in accordance with SAE AS22520
Marking	shall meet the adherence requirements of SAE AS5942
Workmanship	shall be in accordance with IPC/WHMA-A-620, class 3

Tests and Inspections

Test	Sampling	
Connector Gaging (pin and insulator position)	100%	
Insertion Loss	100%	
VSWR	100%	
Dielectric Withstanding Voltage (DWV)	100%	
Visual - workmanship, configuration and marking	100%	
Length	C=0, 1.5 AQL	
Mass	C=0, 1.5 AQL	





Plotted and Other Data

Notes:

• Values at 25°C, sea level.

How to Order

Part Number Configuration: FMHR0041 - xx uu | cm = Centimeters | cblank> = Inches | Length

Example: FMHR0041-12 = 12 inches long cable

FMHR0041-100cm = 100 cm long cable

Cable Assembly Length Tolerances:

Imperial English		Metric				
"L" ≤ 1 ft	+0.5 in / -0 in	"L" ≤ 0.3 m	+12.5 mm / -0 mm			
1 ft < "L" ≤ 5 ft	+1 in / -0 in	0.3 m < "L" ≤ 1.5 m	+25 mm / -0 mm			
5 ft < "L" ≤ 10 ft	+2 in / -0 in	1.5 m < "L" ≤ 3 m	+50 mm / -0 mm			
10 ft < "L" ≤ 25 ft	+3 in / -0 in	3 m < "L" ≤ 7.5 m	+75 mm / -0 mm			
25 ft < "L"	+2%"L" / -0%"L"	7.5 m < "L"	+2%"L" / -0%"L"			

^{*} Cable Length = "L"

N Female Bulkhead to N Female Bulkhead MIL-DTL-17 Cable M17/84-RG223 Coax in 18 Inch from Fairview Microwave has same day shipment for domestic and International orders. Our RF, microwave and fiber optic products maintain a 99% availability and are part of the broadest selection in the industry.

Click the following link to obtain additional part information: N Female Bulkhead to N Female Bulkhead MIL-DTL-17 Cable M17/84-RG223 Coax in 18 Inch FMHR0041-18

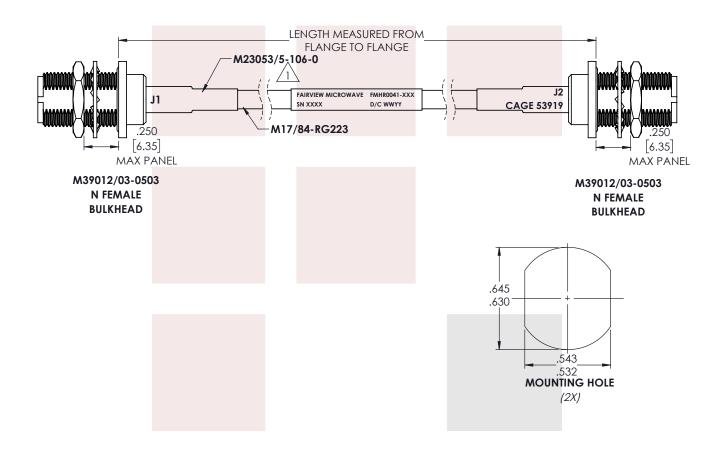
URL: https://www.fairviewmicrowave.com/n-female-n-female-cable-m17-84-rg223-coax-fmhr0041-18-p.aspx

The information contained in this document is accurate to the best of our knowledge and representative of the part described herein. It may be necessary to make modifications to the part and/or the documentation of the part, in order to implement improvements. Fairview Microwave reserves the right to make such changes as required. Unless otherwise stated, all specifications are nominal. Fairview Microwave does not make any representation or warranty regarding the suitability of the part described herein for any particular purpose, and Fairview Microwave does not assume any liability arising out of the use of any part or documentation.

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STANDARD TOLERANCES

.X ±0.2 .XX ±0.01 .XXX ±0.005

*STANDARD TOLERANCES APPLY ONLY TO DIMENSIONS IN INCHES

NOTES:

 BLACK HEAT SHRINK WITH WHITE MARKINGS 3 PLACES.

Fairview Microwave	NOTES: 1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL. 2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME. 3. DIMENSIONS ARE IN INCHES [mm].				ГІМЕ.		
N Female Bulkhead to N Female Bulkhead MIL-DTL-17	DWG NO FMHR0041				CAGE CODE 3FKR5		
Cable M17/84-RG223 Coax in 18 Inch	CAD FILE 11/15/18	SHEET 1 OF 1	SCAL	E N/A	SIZE A	CN2379	