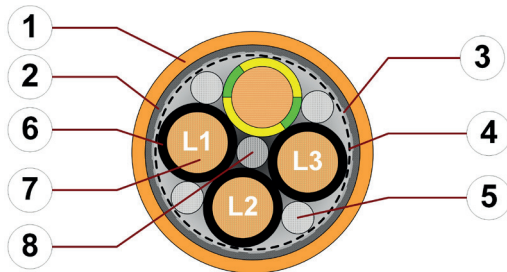


# Data sheet

## chainflex® CF896



Motor cable (Class 3.1.3.1) ● For flexing applications ● iguPUR outer jacket ● Oil-resistant  
● Shielded ● Flame retardant



1. Outer jacket: Pressure extruded iguPUR mixture
2. Overall shield: Braiding made of tinned copper wires
3. Shield foil: Aluminium clad plastic foil
4. Banding: Plastic foil
5. Filling: Plastic yarns
6. Core insulation: Mechanically high-quality, especially low-capacitance TPE mixture
7. Conductor: Stranded conductor consisting of bare copper wires
8. Strain relief: Plastic centre element



igus 4-year  
chainflex cable  
guarantee and  
service life  
calculator based  
on 2 billion test  
cycles per year



### Example image

For detailed overview please see design table

### Cable structure



#### Conductor

Conductor consisting of bare copper wires (according to DIN EN 60228).



#### Core insulation

Mechanically high-quality, especially low-capacitance TPE mixture.



#### Core structure

Cores wound with an optimised pitch length.



#### Core identification

Black cores with white numbers, one green-yellow core.

1. Core: U / L1 / C / L+
2. Core: V / L2
3. Core: W / L3 / D / L-



#### Overall shield

Braiding made of tinned copper wires.  
Coverage approx. 60 % optical



#### Outer jacket

Low-adhesion iguPUR mixture, adapted to suit the requirements in e-chains®.  
Colour: Pastel orange (similar to RAL 2003)  
Printing: black

„00000 m“\* igus chainflex M CF896.-- -- 600/1000V E310776

cRUus AWM Style 20940 AWM I/II A/B 80°C 1000V FT1 CE

RoHS-II conform [www.igus.de](http://www.igus.de) +++ chainflex cable works +++

\* Length printing: Not calibrated. Only intended as an orientation aid.

① / ② Cable identification according to Part No. (see technical table).

Example: ... chainflex ... CF886.15.04 ... (4G1.5)C ... 600/1000V ...

Example image

# Data sheet






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### Dynamic information

	<b>Bend radius</b>	<b>e-chain® linear</b> <b>flexible</b> <b>fixed</b>	minimum 15 x d minimum 12 x d minimum 8 x d
	<b>Temperature</b>	<b>e-chain® linear</b> <b>flexible</b> <b>fixed</b>	-20 °C up to +80 °C -40 °C up to +80 °C (following DIN EN 60811-504) -50 °C up to +80 °C (following DIN EN 50305)
	<b>v max.</b>	<b>unsupported</b>	3 m/s
	<b>a max.</b>		20 m/s <sup>2</sup>
	<b>Travel distance</b>		Unsupported travel distances up to 10 m, Class 1



These values are based on specific applications or tests. They do not represent the limit of what is technically feasible.

### Guaranteed service life according to guarantee conditions

Double strokes	1 million	3 million	5 million
Temperature, from/to [°C]	R min. [x d]	R min. [x d]	R min. [x d]
-20/-10	17.5	18.5	19.5
-10/+70	15	16	17
+70/+80	17.5	18.5	19.5

Minimum guaranteed service life of the cable under the specified conditions.  
The installation of the cable is recommended within the middle temperature range.

### Electrical information

	<b>Nominal voltage</b>	600/1000 V (following DIN VDE 0298-3) 1000 V (following UL)
	<b>Testing voltage</b>	4000 V (following DIN EN 50395)



Example image

# Data sheet

## chainflex® CF896



Motor cable (Class 3.1.3.1) ● For flexing applications ● iguPUR outer jacket ● Oil-resistant  
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### Properties and approvals

	UV resistance	Medium
	Oil resistance	Oil-resistant (following DIN EN 50363-10-2), Class 3
	Flame retardant	According to IEC 60332-1-2, FT1, VW-1
	Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
	PFAS-free	Use of PFAS-free materials according to the content of the REACH directive and its rules for the production and processing of chemical substances
	UL verified	Certificate No. V293560: „igus 4-year chainflex cable guarantee and service life calculator based on 2 billion test cycles per year“
	UL/CSA AWM	See UL/CSA AWM table for details
	NFPA	Following NFPA 79-2018, chapter 12.9
	REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
	Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
	CE	Following 2014/35/EU

### Properties and approvals

#### UL/CSA AWM Details

Conductor nominal cross section [mm <sup>2</sup> ]	Number of cores	UL style core insulation	UL style outer jacket	UL Voltage Rating [V]	UL Temperature Rating [°C]
0.75	4	10492	20940	1000	80
1.5	4	10492	20940	1000	80
2.5	4	10492	20940	1000	80
4	4	10492	20940	1000	80
6	4	10492	20940	1000	80
10	4	10492	20940	1000	80
16	4	10492	20940	1000	80



igus 4-year chainflex cable guarantee and service life calculator based on 2 billion test cycles per year



Example image

# Data sheet

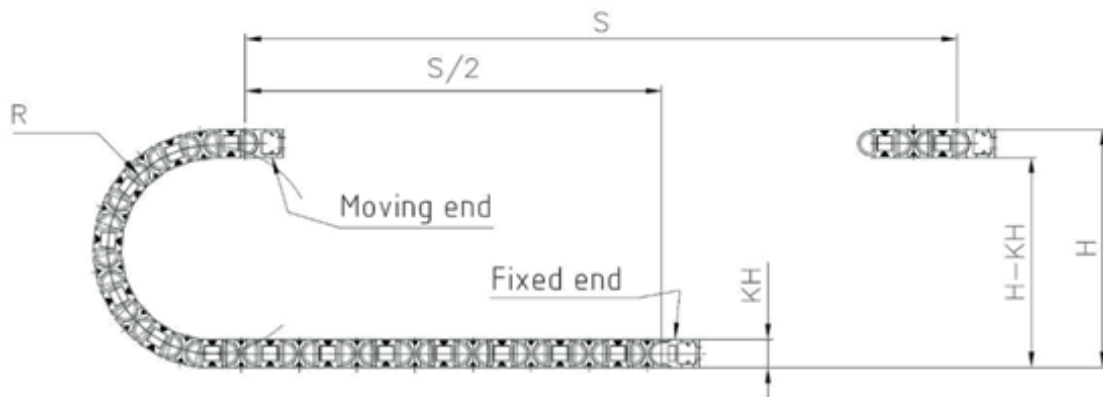
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### Typical lab test setup for this cable series

Test bend radius R	approx. 75 - 225 mm
Test travel S	approx. 1 - 15 m
Test duration	minimum 2 - 4 million double strokes
Test speed	approx. 0.5 - 2 m / s
Test acceleration	approx. 0.5 - 1.5 m / s <sup>2</sup>



### Typical application areas

- For flexing applications, Class 3
- Especially for unsupported travels, Class 1
- With influence of oil, Class 3
- No torsion, Class 1
- Indoor and outdoor applications without direct solar radiation
- Machining units/machine tools, low temperature applications

Example image



igus 4-year  
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### Technical tables:

#### Mechanical information

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF896.07.04	(4G0.75)C	7.5	52	77
CF896.15.04	(4G1.5)C	9.0	82	122
CF896.25.04	(4G2.5)C	10.5	132	173
CF896.40.04	(4G4.0)C	12.0	204	257
CF896.60.04	(4G6.0)C	14.5	306	378
CF896.100.04	(4G10)C	18.5	458	653
CF896.160.04	(4G16)C	21.0	709	835

**Note:** The given outer diameters are maximum values and may tend toward lower tolerance limits.  
G = with green-yellow earth core x = without earth core

#### Electrical information

Conductor nominal cross section [mm²]	Maximum conductor resistance at 20 °C (following DIN EN 50289-1-2) [Ω/km]	Max. current rating at 30 °C [A]
0.75	26	13
1.5	13.3	19
2.5	7.98	27
4	4.95	37
6	3.3	48
10	1.91	69
16	1.21	92

The final maximum current rating depends among other things on the ambient conditions, the type of the installation and the number of loaded cores.

Example image



igus 4-year chainflex cable guarantee and service life calculator based on 2 billion test cycles per year



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### Design table

Part No.	Number of cores	Core design
CF896.XX.04	4	



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Example image

