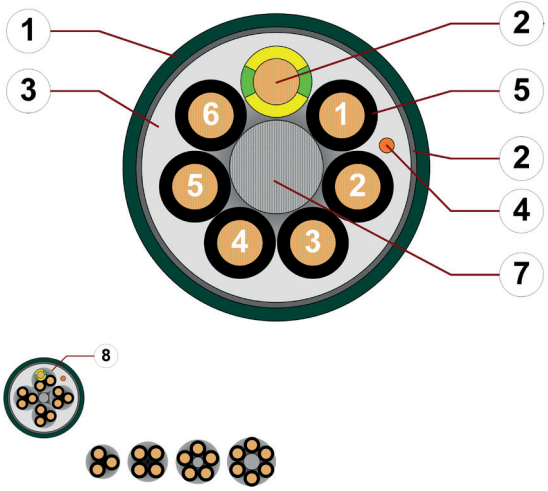
Data sheet
chainflex® CF6

Control cable (Class 5.5.2.1) ● For heavy duty applications ● PVC outer jacket ● Shielded ● Oil-resistant ● Flame retardant

Example image



1. Outer jacket: Pressure extruded, oil-resistant PVC mixture
2. Overall shield: Extremely bending-stable braid made of tinned copper wires
3. Inner jacket: Pressure extruded, gusset-filling PVC mixture
4. CFRIP: Tear strip for faster cable stripping
5. Core insulation: Mechanically high-quality TPE or PVC mixture
6. Conductor: Fine-wire stranded conductor consisting of bare copper wires
7. Strain relief: Tensile stress-resistant centre element
8. 12 cores or more: Bundles with optimised pitch length and pitch direction

Example image
For detailed overview please see design table

Cable structure

Conductor	Finely stranded conductor consisting of bare copper wires (following DIN EN 60228).
Core insulation	**Cores ≤ 0.5 mm²:** Mechanically high-quality TPE mixture. **Cores ≥ 0.75 mm²:** Mechanically high-quality PVC mixture.
Core structure	**Number of cores < 12:** Cores wound in a layer with short pitch length. **Number of cores ≥ 12:** Cores wound in bundles which are then wound around a high tensile strength centre element, all with optimised short pitch lengths and directions. Especially low-torsion structure.
Core identification	**Cores ≤ 0.34 mm²:** Colour code in accordance with DIN 47100. **Cores ≥ 0.5 mm²:** Black cores with white numbers, one green-yellow core.
Inner jacket	PVC mixture adapted to suit the requirements in e-chains®.
Overall shield	Extremely bending-resistant braiding made of tinned copper wires. Coverage approx. 70 % linear, approx. 90 % optical
Outer jacket	Low-adhesion, oil-resistant PVC mixture, adapted to suit the requirements in e-chains® (following DIN EN 50363-4-1). Colour: Moss green (similar to RAL 6005) Printing: white
CFRIP®	Strip cables faster: a tear strip is moulded into the inner jacket Video ▶ www.igus.eu/CFRIP

„00000 m“** igus chainflex CF6.--.--① -----② 300/500V E310776

cЯUus AWM Style 2570 VW-1 AWM I/II A/B 80°C 600V FT1 CE

RoHS-II conform www.igus.de +++ chainflex cable works +++

*** Length printing:** Not calibrated. Only intended as an orientation aid.
① / ② Cable identification according to Part No. (see technical table).
Example: ... chainflex **CF6.02.04 (4x0.25)C 300 V/500 V** ...

Guarantee igus chainflex 4 YEARS up to 4 years guarantee

igus 4-year chainflex cable guarantee and service life calculator based on 2 billion test cycles per year

CFRIP

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Example image

Dynamic information

Bend radius	**e-chain® linear**	minimum 6.8 x d
	flexible	minimum 5 x d
	fixed	minimum 4 x d
Temperature	**e-chain® linear**	+5 °C up to +70 °C
	flexible	-5 °C up to +70 °C (following DIN EN 60811-504)
	fixed	-15 °C up to +70 °C (following DIN EN 50305)
v max.	**unsupported**	10 m/s
	gliding	5 m/s
a max.		80 m/s²
Travel distance		Unsupported travels and up to 100 m for gliding applications, Class 5

These values are based on specific applications or tests. They do not represent the limit of what is technically feasible.

Guaranteed service life according to guarantee conditions

Double strokes	5 million		7.5 million		10 million	
Temperature, from/to [°C]	< 10 m	≥ 10 m	< 10 m	≥ 10 m	< 10 m	≥ 10 m
	R min. [x d]	R min. [x d]	R min. [x d]	R min. [x d]	R min. [x d]	R min. [x d]
+5/+15	7.5	10	8.5	11	9.5	12
+15/+60	6.8	7.5	7.8	8.5	8.8	9.5
+60/+70	7.5	10	8.5	11	9.5	12

Minimum guaranteed service life of the cable under the specified conditions.
The installation of the cable is recommended within the middle temperature range.

Electrical information

Nominal voltage	300/500 V (following DIN VDE 0298-3) 600 V (following UL)
Testing voltage	2000 V (following DIN EN 50395)

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Example image

Properties and approvals

UV resistance	Medium
Oil resistance	Oil-resistant (following DIN EN 50363-4-1), Class 2
Flame retardant	According to IEC 60332-1-2, Cable Flame, VW-1, FT1, FT2 / Horizontal Flame
Silicone-free	Free from silicone which can affect paint adhesion (following PV 3.10.7 – status 1992)
PFAS-free	Use of PFAS-free materials according to the content of the REACH directive and its rules for the production and processing of chemical substances
UL verified	Certificate No. V293560: „igus 4-year chainflex cable guarantee and service life calculator based on 2 billion test cycles per year“
UL/CSA AWM	Details see table UL/CSA AWM
NFPA	Following NFPA 79-2018, chapter 12.9
REACH	In accordance with regulation (EC) No. 1907/2006 (REACH)
Lead-free	Following 2011/65/EC (RoHS-II/RoHS-III)
Cleanroom	According to ISO Class 2. The outer jacket material of this series complies with CF5.10.07 - tested by IPA according to standard DIN EN ISO 14644-1
CE	Following 2014/35/EU

Properties and approvals

UL/CSA AWM Details

Conductor nominal cross section [mm²]	Number of cores	UL style core insultation	UL style outer jacket	UL Voltage Rating [V]	UL Temperature Rating [°C]
0.25	4-25	10492	2570	600	80
0.34	5	10492	2570	600	80
0.5	2-25	10492	2570	600	80
0.75	3-25	11113	2570	600	80
1	3-25	11113	2570	600	80
1.5	3-36	11113	2570	600	80
2.5	4	11113	2570	600	80

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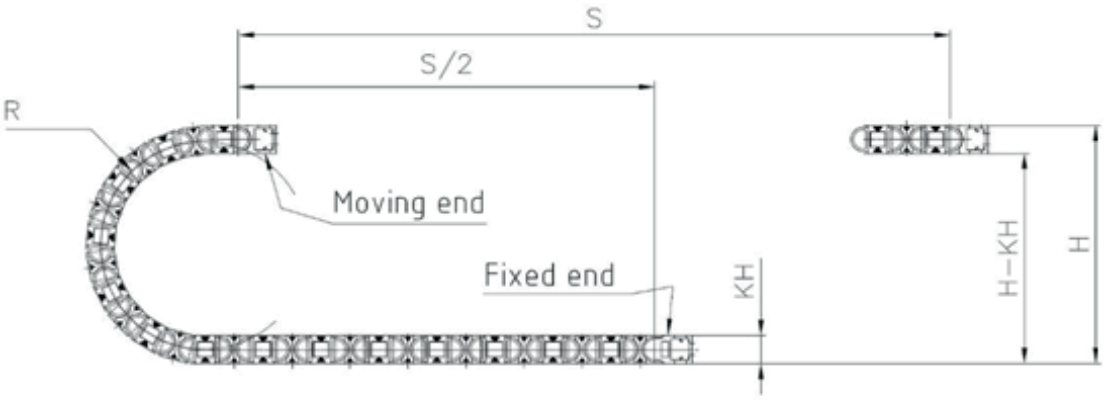
Example image

Typical lab test setup for this cable series

Test bend radius R	approx. 38 - 200 mm
Test travel S	approx. 1 - 15 m
Test duration	minimum 2 - 4 million double strokes
Test speed	approx. 0.5 - 2 m / s
Test acceleration	approx. 0.5 - 1.5 m / s²



Typical application areas

- For heavy duty applications, Class 5
- Unsupported travel distances and up to 100 m for gliding applications, Class 5
- Light oil influence, Class 2
- No torsion, Class 1
- Preferably indoor applications, but also outdoor ones at temperatures > 5 °C
- Storage and retrieval units for high-bay warehouses, machining units/packaging machines, quick handling, indoor cranes

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Example image

Technical tables:

Mechanical information

Part No.	Number of cores and conductor nominal cross section [mm²]	Outer diameter (d) max. [mm]	Copper index [kg/km]	Weight [kg/km]
CF6.02.04	(4x0.25)C	7.0	29	61
CF6.02.25	(25x0.25)C	14.5	111	260
CF6.03.05	(5x0.34)C	7.5	37	90
CF6.05.02	(2x0.5)C	7.0	30	77
CF6.05.05	(5G0.5)C	8.5	49	106
CF6.05.07	(7G0.5)C	10.0	64	127
CF6.05.09	(9G0.5)C	12.0	80	154
CF6.05.12	(12G0.5)C	13.0	98	232
CF6.05.18	(18G0.5)C	15.0	145	286
CF6.05.25	(25G0.5)C	17.5	192	399
CF6.07.03	(3G0.75)C	8.0	46	98
CF6.07.04	(4G0.75)C	8.5	56	113
CF6.07.05	(5G0.75)C	9.0	67	128
CF6.07.07	(7G0.75)C	10.5	87	152
CF6.07.12	(12G0.75)C	14.0	128	266
CF6.07.18	(18G0.75)C	17.5	196	400
CF6.07.25	(25G0.75)C	19.5	265	536
CF6.10.03	(3G1.0)C	8.0	54	107
CF6.10.04	(4G1.0)C	9.0	65	116
CF6.10.05	(5G1.0)C	9.5	77	136
CF6.10.07	(7G1.0)C	12.0	103	205
CF6.10.12	(12G1.0)C	15.0	161	319
CF6.10.18	(18G1.0)C	19.0	245	482
CF6.10.25	(25G1.0)C	21.0	322	595
CF6.15.03	(3G1.5)C	9.0	72	122
CF6.15.04	(4G1.5)C	9.5	88	155
CF6.15.05	(5G1.5)C	10.5	105	177
CF6.15.07 [17)]	(7G1.5)C	12.5	146	258
CF6.15.12	(12G1.5)C	17.0	225	375
CF6.15.18	(18G1.5)C	21.0	345	581
CF6.15.25	(25G1.5)C	24.0	462	865
CF6.25.03	(3G2.5)C	10.5	107	180
CF6.25.04	(4G2.5)C	11.5	131	222

[17)] When using the cables with „7G1.5mm²“ and „G2.5mm²“ minimum bend radius must be 17.5xd with gliding travel distance ≥ 5m.

Note: The given outer diameters are maximum values and may tend toward lower tolerance limits.
G = with green-yellow earth core **x =** without earth core

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Example image

Electrical information

Conductor nominal cross section [mm²]	Maximum conductor resistance at 20 °C (following DIN EN 50289-1-2) [Ω/km]	Max. current rating at 30 °C [A]
0.25	79	4
0.34	57	5
0.5	39	8
0.75	26	12
1	19.5	15
1.5	13.3	18
2.5	8	26

The final maximum current rating depends among other things on the ambient conditions, the type of the installation and the number of loaded cores.

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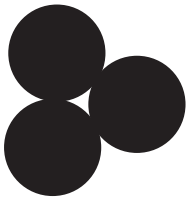
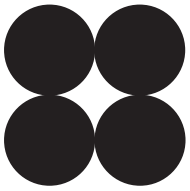
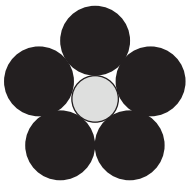
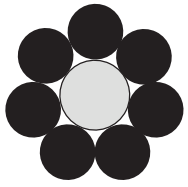
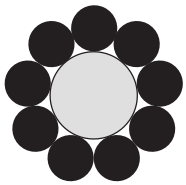
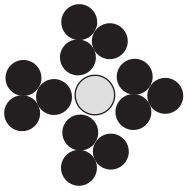
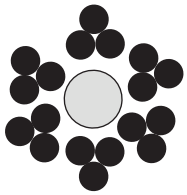
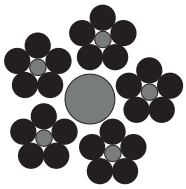
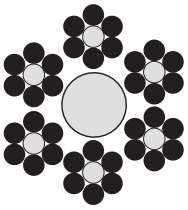
Example image

Design table

Part No.	Number of cores	Core design
CF6.XX.02	2	
CF6.XX.03	3	
CF6.XX.04	4	
CF6.XX.05	5	
CF6.XX.07	7	

Part No.	Number of cores	Core design
CF6.XX.09	9	
CF6.XX.12	4x3	
CF6.XX.18	6x3	
CF6.XX.25	5x5	
CF6.XX.36	6x6	

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Colour code in accordance with DIN 47100

Conductor no.	Colours according to DIN ISO 47100
1	white
2	brown
3	green
4	yellow
5	grey
6	pink
7	blue
8	red
9	black
10	violet
11	grey-pink
12	red-blue
13	white-green
14	brown-green
15	white-yellow
16	yellow-brown
17	white-grey
18	grey-brown

Conductor no.	Colours according to DIN ISO 47100
19	white-pink
20	pink-brown
21	white-blue
22	brown-blue
23	white-red
24	brown-red
25	white-black
26	brown-black
27	grey-green
28	yellow-grey
29	pink-green
30	yellow-pink
31	green-blue
32	yellow-blue
33	green-red
34	yellow-red
35	green-black
36	yellow-black

Guarantee igus chainflex 4 YEARS up to 4 years guarantee

igus 4-year chainflex cable guarantee and service life calculator based on 2 billion test cycles per year

CFRIP

NFPA

REACH

RoHS

clean-room

CE