

# OSRAM LT T67D

## Datasheet

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TOPLED®

# LT T67D

TOPLED, SMT LED with integrated reflector. With our great experience in SMT LED we are able to offer a high quality product for all kind of applications.



## Applications

- Functional Illumination

## Features

- Package: white PLCC-2 package, colorless clear resin
- Chip technology: ThinGaN
- Typ. Radiation: 120° (Lambertian emitter)
- Color:  $\lambda_{\text{dom}} = 534 \text{ nm}$  (● true green)
- Corrosion Robustness Class: 3B
- Qualifications: AEC-Q102 Qualified
- ESD: 2 kV acc. to ANSI/ESDA/JEDEC JS-001 (HBM, Class 2)



Ordering Information

Type	Luminous Intensity <sup>1)</sup> $I_F = 1.5 \text{ mA}$ $I_v$	Ordering Code
LT T67D-R2S2-46-L6Z6-1.5	140 ... 280 mcd	Q65113A4958



## Maximum Ratings

Parameter	Symbol		Values
Operating Temperature	$T_{op}$	min. max.	-40 °C 100 °C
Storage Temperature	$T_{stg}$	min. max.	-40 °C 100 °C
Junction Temperature	$T_j$	max.	125 °C
Forward current $T_s = 25\text{ °C}$	$I_F$	min. max.	0.25 mA 10 mA
Forward current pulsed $t \leq 0.1\text{ ms}$ ; $D \leq 3\%$ ; $T_s = 25\text{ °C}$	$I_{F\text{ pulse}}$	max.	40 mA
Reverse voltage <sup>2)</sup> $T_s = 25\text{ °C}$	$V_R$	max.	5 V
ESD withstand voltage acc. to ANSI/ESDA/JEDEC JS-001 (HBM, Class 2)	$V_{ESD}$		2 kV



## Characteristics

$I_F = 1.5 \text{ mA}$ ;  $T_S = 25 \text{ °C}$

Parameter	Symbol	Values
Peak Wavelength	$\lambda_{\text{peak}}$	typ. 526 nm
Dominant Wavelength <sup>3)</sup> $I_F = 1.5 \text{ mA}$	$\lambda_{\text{dom}}$	min. 529 nm typ. 534 nm max. 547 nm
Spectral Bandwidth at 50% $I_{\text{rel,max}}$	$\Delta\lambda$	typ. 27 nm
Viewing angle at 50% $I_V$	$2\phi$	typ. 120 °
Forward Voltage <sup>4)</sup> $I_F = 1.5 \text{ mA}$	$V_F$	min. 2.10 V typ. 2.40 V max. 3.00 V
Reverse current <sup>2)</sup> $V_R = 5 \text{ V}$	$I_R$	typ. 0.01 $\mu\text{A}$ max. 10 $\mu\text{A}$
Real thermal resistance junction/solderpoint <sup>5)</sup>	$R_{\text{thJS real}}$	typ. 100 K / W max. 120 K / W



## Brightness Groups

Group	Luminous Intensity <sup>1)</sup> $I_F = 1.5 \text{ mA}$ min. $I_v$	Luminous Intensity <sup>1)</sup> $I_F = 1.5 \text{ mA}$ max. $I_v$	Luminous Flux <sup>6)</sup> $I_F = 1.5 \text{ mA}$ typ. $\Phi_v$
R2	140 mcd	180 mcd	480 mlm
S1	180 mcd	224 mcd	606 mlm
S2	224 mcd	280 mcd	756 mlm

## Forward Voltage Groups

Group	Forward Voltage <sup>4)</sup> $I_F = 1.5 \text{ mA}$ min. $V_F$	Forward Voltage <sup>4)</sup> $I_F = 1.5 \text{ mA}$ max. $V_F$
L6	2.10 V	2.40 V
S6	2.40 V	2.70 V
Z6	2.70 V	3.00 V

## Wavelength Groups

Group	Dominant Wavelength <sup>3)</sup> $I_F = 1.5 \text{ mA}$ min. $\lambda_{\text{dom}}$	Dominant Wavelength <sup>3)</sup> $I_F = 1.5 \text{ mA}$ max. $\lambda_{\text{dom}}$
4	529 nm	535 nm
5	535 nm	541 nm
6	541 nm	547 nm



Group Name on Label

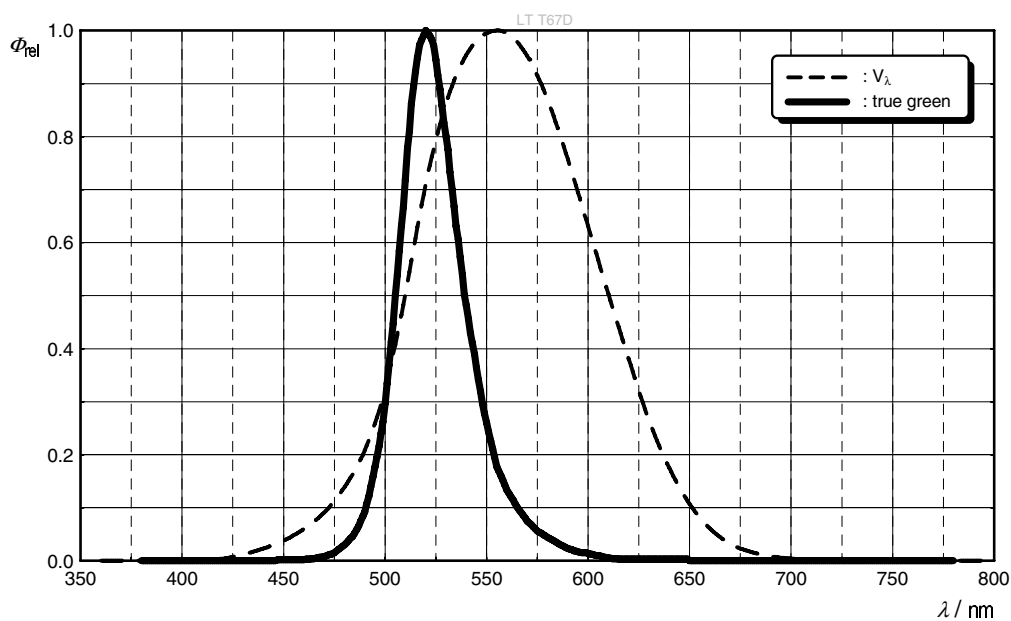
Example: R2-4-L6

Brightness	Wavelength	Forward Voltage
R2	4	L6



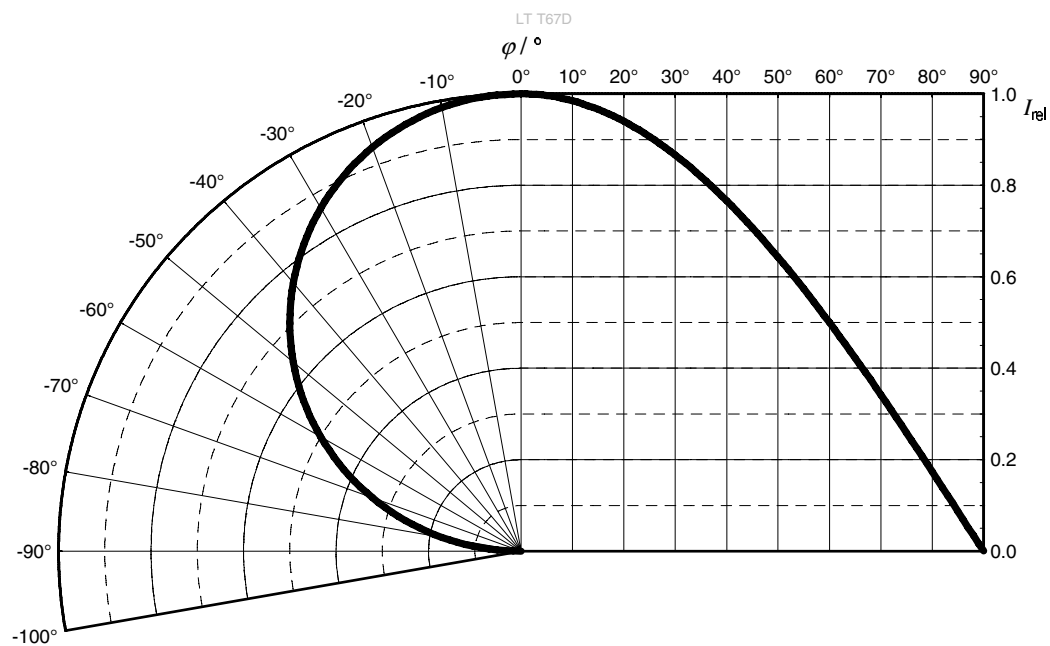
## Relative Spectral Emission <sup>6)</sup>

$\Phi_{\text{rel}} = f(\lambda)$ ;  $I_F = 1.5 \text{ mA}$ ;  $T_S = 25 \text{ }^\circ\text{C}$



## Radiation Characteristics <sup>6)</sup>

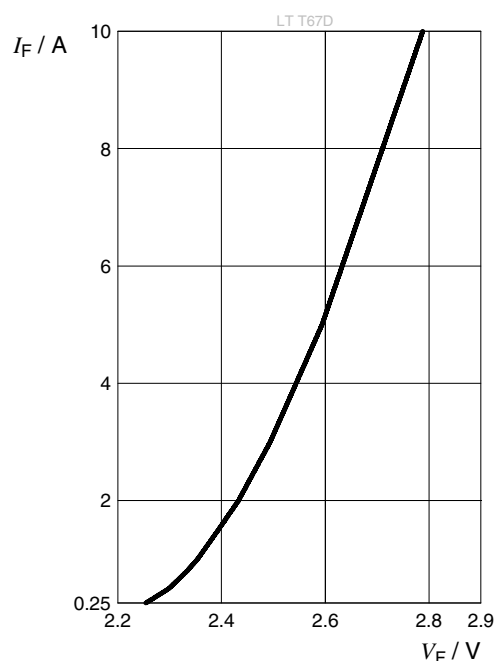
$I_{\text{rel}} = f(\phi)$ ;  $T_S = 25 \text{ }^\circ\text{C}$





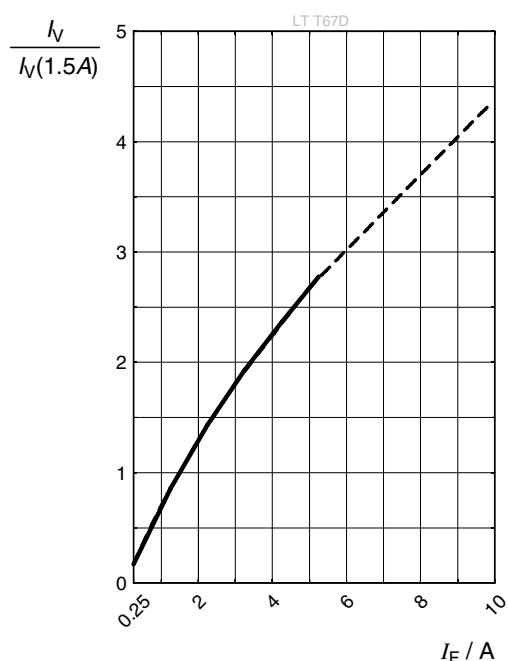
## Forward current <sup>6)</sup>

$$I_F = f(V_F); T_S = 25\text{ °C}$$



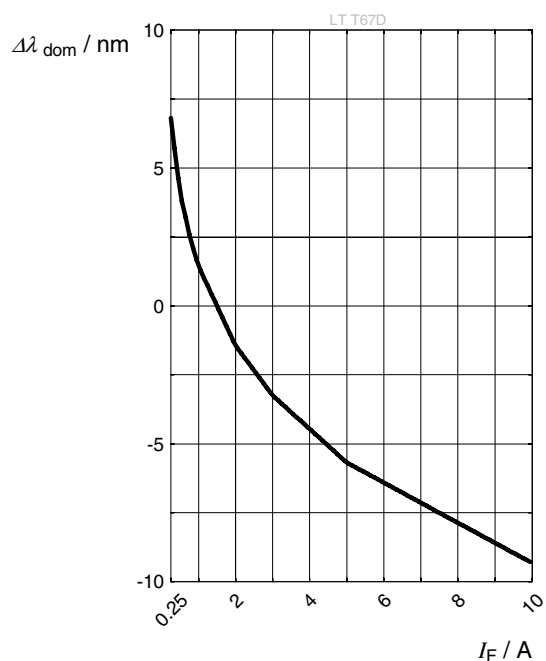
## Relative Luminous Intensity <sup>6), 7)</sup>

$$I_V / I_V(1.5\text{ mA}) = f(I_F); T_S = 25\text{ °C}$$



## Dominant Wavelength <sup>6)</sup>

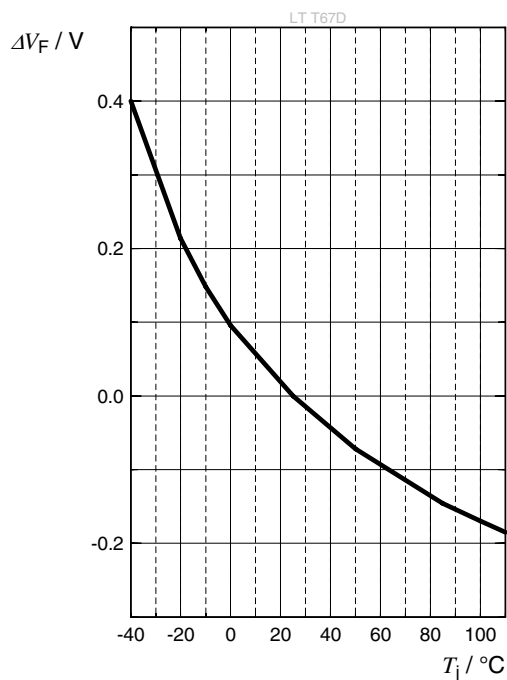
$$\lambda_{\text{dom}} = f(I_F); T_S = 25\text{ °C}$$





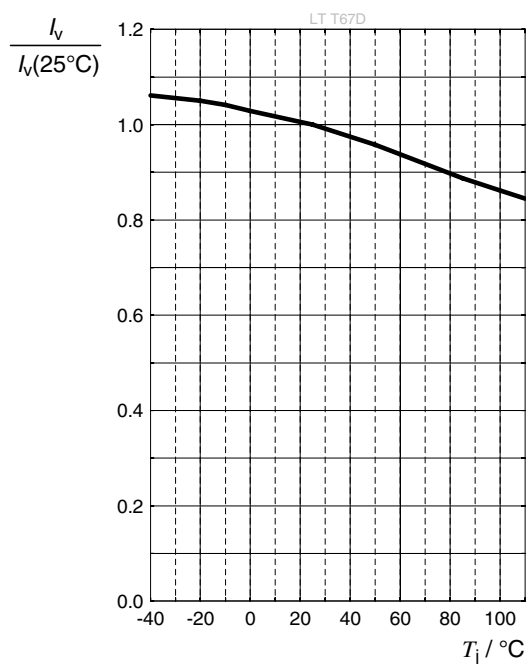
## Forward Voltage <sup>6)</sup>

$$\Delta V_F = V_F - V_F(25^\circ\text{C}) = f(T_j); I_F = 1.5\text{ mA}$$



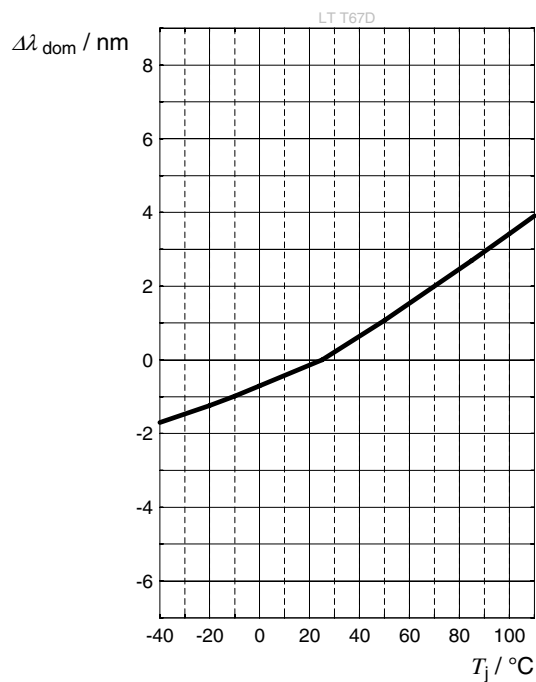
## Relative Luminous Intensity <sup>6)</sup>

$$I_V / I_V(25^\circ\text{C}) = f(T_j); I_F = 1.5\text{ mA}$$



## Dominant Wavelength <sup>6)</sup>

$$\lambda_{\text{dom}} = f(T_j); I_F = 1.5\text{ mA}$$

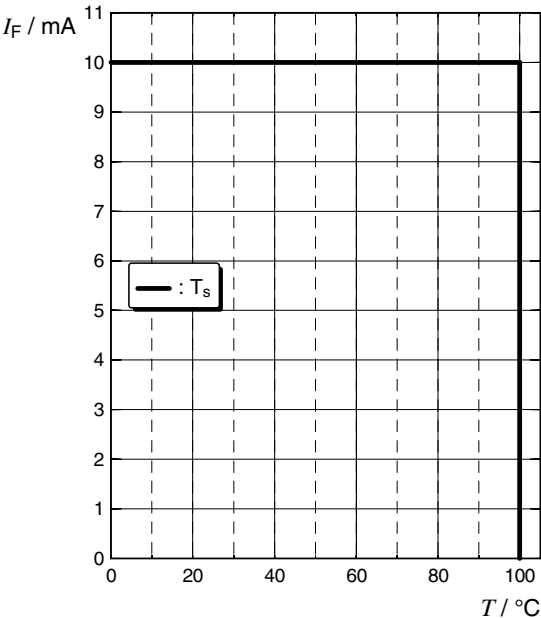




# Max. Permissible Forward Current

$I_F = f(T)$

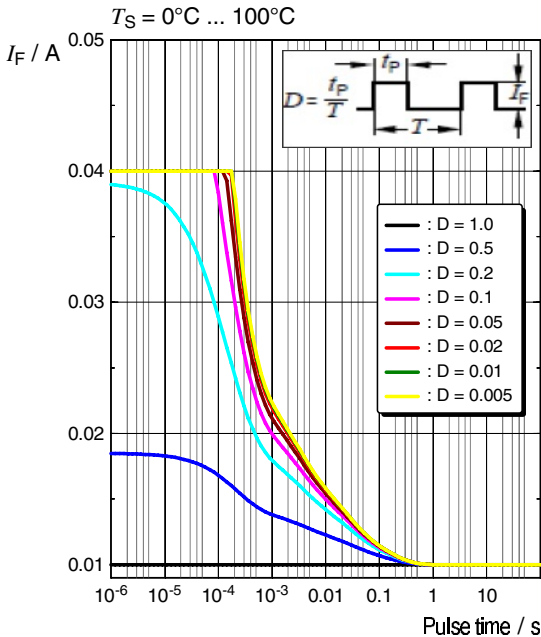
LT T67D



# Permissible Pulse Handling Capability

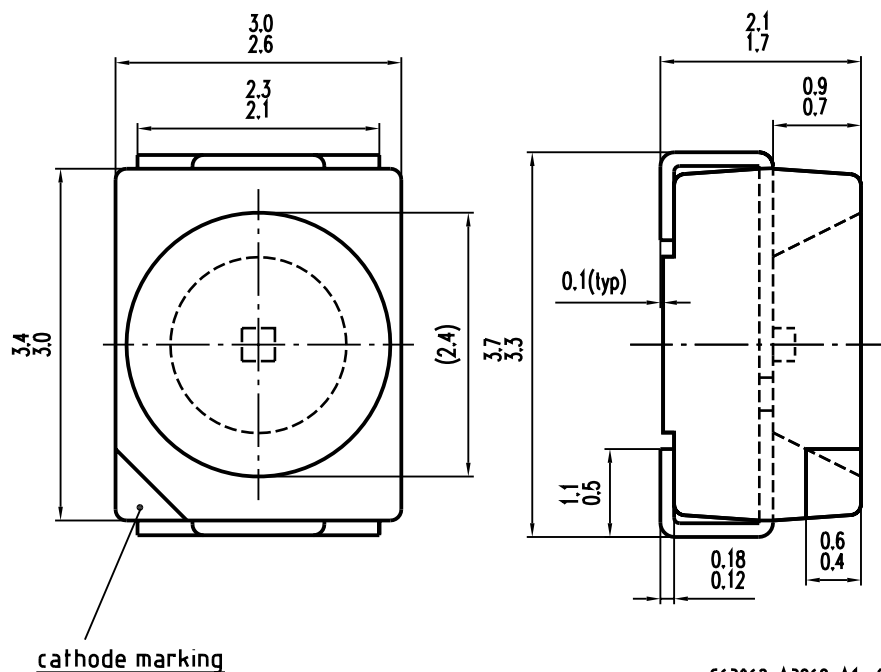
$I_F = f(t_p)$ ; D: Duty cycle

LT T67D





## Dimensional Drawing <sup>8)</sup>



C63062-A3969-A1..-02

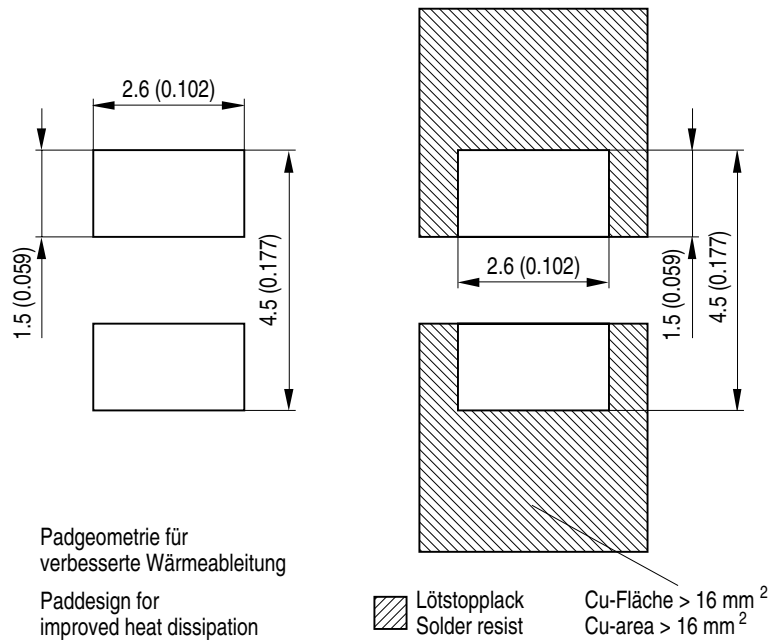
## Further Information:

**Approximate Weight:** 34.0 mg

**Corrosion test:** Class: 3B  
Test condition: 40°C / 90 % RH / 15 ppm H<sub>2</sub>S / 14 days (stricter than IEC 60068-2-43)

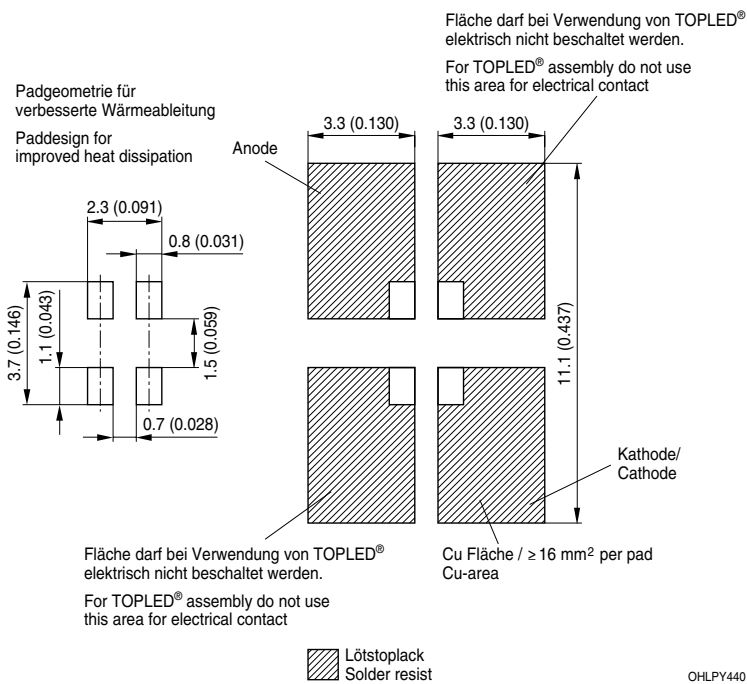


## Recommended Solder Pad <sup>8)</sup>



OHLPY970

## Recommended Solder Pad <sup>8)</sup>



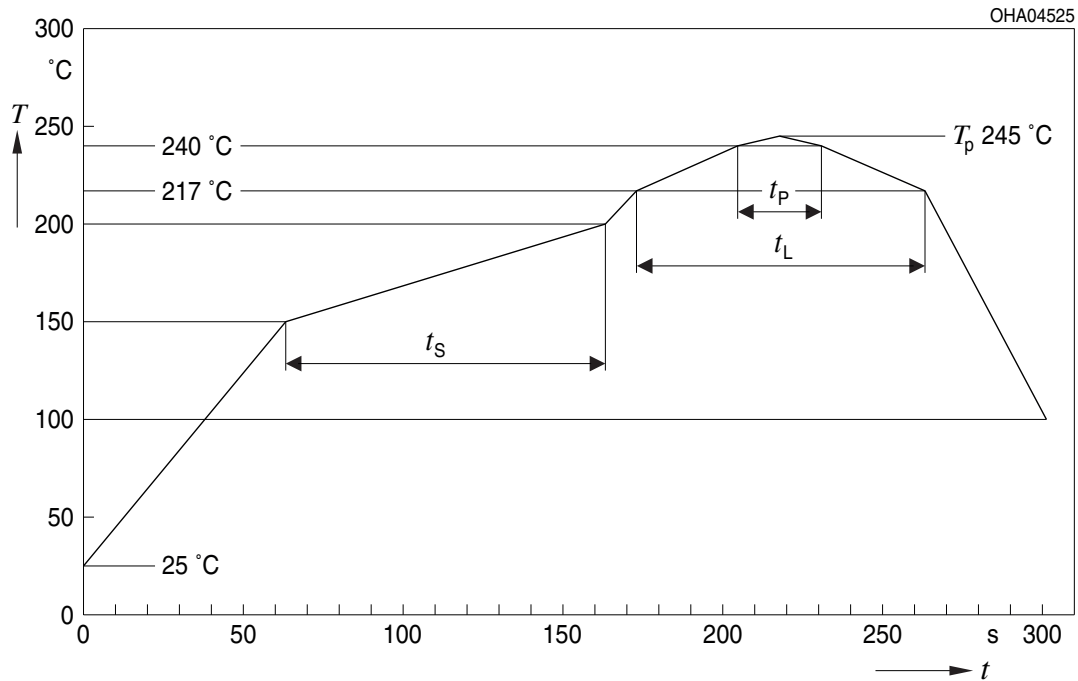
OHLPY440

For superior solder joint connectivity results we recommend soldering under standard nitrogen atmosphere. Package not suitable for ultra sonic cleaning.



## Reflow Soldering Profile

Product complies to MSL Level 2 acc. to JEDEC J-STD-020E



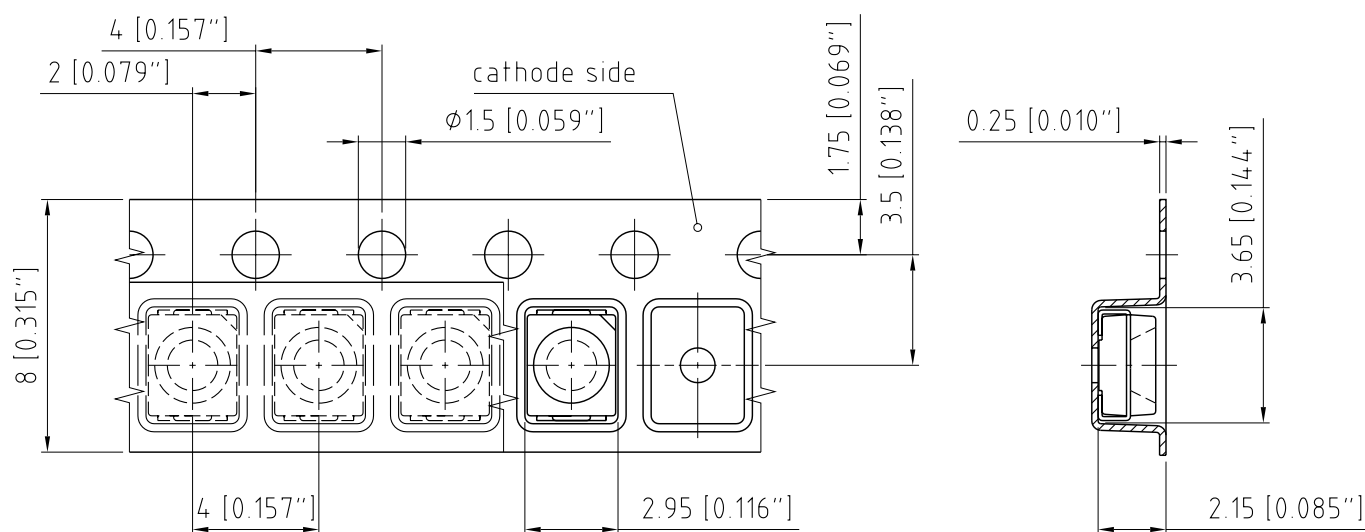
Profile Feature	Symbol	Pb-Free (SnAgCu) Assembly			Unit
		Minimum	Recommendation	Maximum	
Ramp-up rate to preheat <sup>*)</sup> 25 °C to 150 °C			2	3	K/s
Time $t_s$ $T_{Smin}$ to $T_{Smax}$	$t_s$	60	100	120	s
Ramp-up rate to peak <sup>*)</sup> $T_{Smax}$ to $T_p$			2	3	K/s
Liquidus temperature	$T_L$		217		$^{\circ}\text{C}$
Time above liquidus temperature	$t_L$		80	100	s
Peak temperature	$T_p$		245	260	$^{\circ}\text{C}$
Time within 5 °C of the specified peak temperature $T_p - 5\text{ K}$	$t_p$	10	20	30	s
Ramp-down rate* $T_p$ to 100 °C			3	6	K/s
Time 25 °C to $T_p$				480	s

All temperatures refer to the center of the package, measured on the top of the component

\* slope calculation  $DT/Dt$ :  $Dt$  max. 5 s; fulfillment for the whole T-range



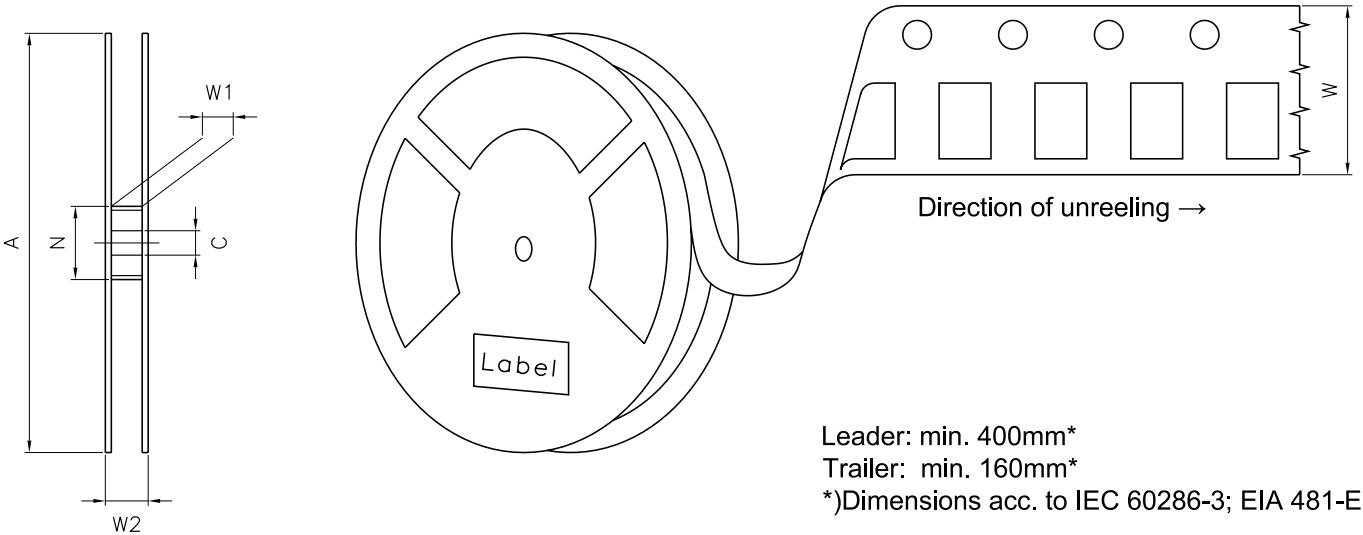
## Taping <sup>8)</sup>



C63062-A1844-B3-04



Tape and Reel <sup>9)</sup>



Reel Dimensions

A	W	N <sub>min</sub>	W <sub>1</sub>	W <sub>2 max</sub>	Pieces per PU
180 mm	8 + 0.3 / - 0.1 mm	60 mm	8.4 + 2 mm	14.4 mm	2000



Barcode-Product-Label (BPL)


OSRAM

LX XXXX


BIN1: XX-XX-X-XXX-X

RoHS Compliant

(6P) BATCH NO: 1234567890




(1T) LOT NO: 1234567890




(X) PROD NO: 123456789

(Q) QTY: 9999


(G) GROUP: XX-XX-X-X





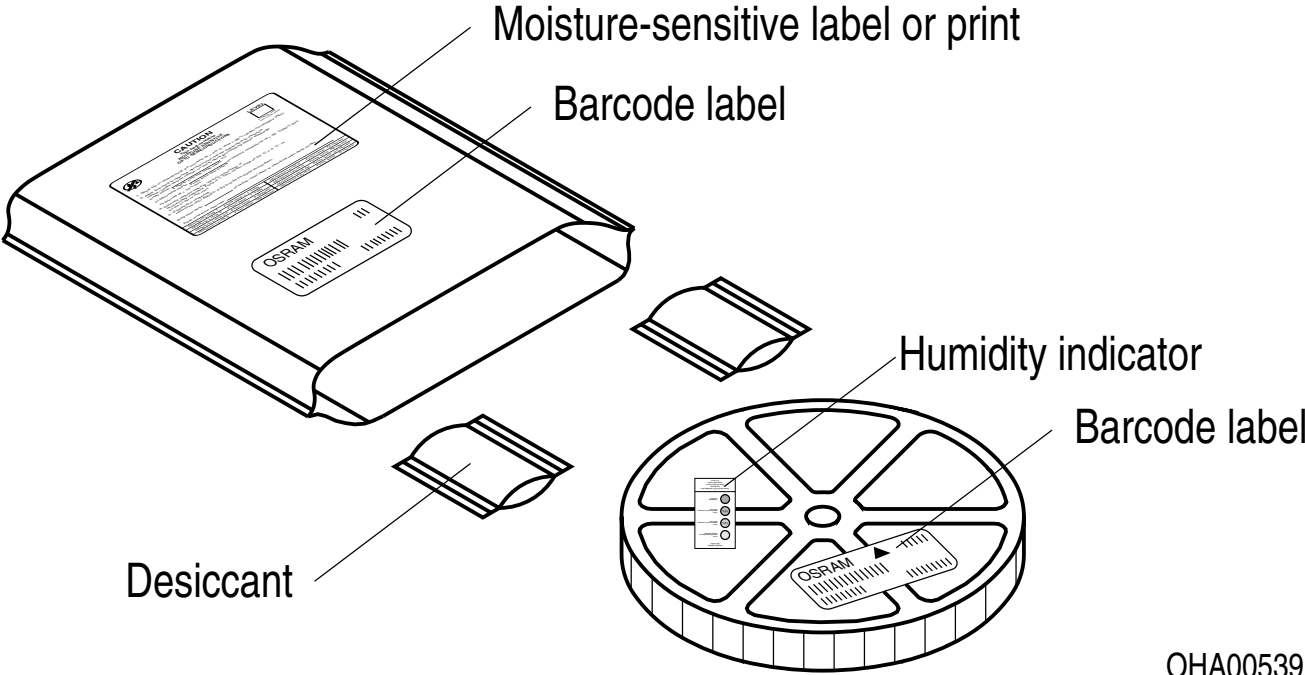
ML Temp ST  
X XXX °C X

Pack: RXX  
DEMY XXX  
X\_X123\_1234.1234 X



OHA04563

Dry Packing Process and Materials <sup>8)</sup>



OHA00539

Moisture-sensitive product is packed in a dry bag containing desiccant and a humidity card according JEDEC-STD-033.



## Type Designation System

<b>Wavelength</b> ( $\lambda_{\text{dom typ.}}$ )		<b>Emission Color</b>		<b>Color coordinates according CIE 1931/Emission color:</b>		
A:	617 nm	amber		W:	white	
S:	633 nm	super red		UW:	ultra white	
T:	528 nm	true green		CB:	color on demand blue	
Y:	587 nm	yellow		CG:	color on demand green	
O:	606 nm	orange		CL:	color on demand lagune	
G:	570 nm	green				
P:	560 nm	pure green				
R:	625 nm	red				
B:	470 nm	blue				
H:	645 nm	hyper-red				
V:	505 nm	verde green				
L: Light emitting diode				Package Type		
				T: TOPLED		
L	A		T	6	7	6
Lead / Package Properties						
6: folded leads						
7: reverse gullwing leads						
T: folded leads, improved corrosion stability Au-LF), w/o TiO2 jetting						
V: folded leads and UX:3 w/ improved corrosion stability (Au-LF), TiO2 jetting						
Encapsulant Type / Lens Properties						
7: Colorless clear or white volume conversion (resin encapsulation)						
S: Silicone (with or without diffuser)						
Chip Technology:						
1: TSN						
3: standard InGaN						
4: AlGaAs						
5: HOP 2000						
6: Standard InGaP						
9: TSN low current						
B: HOP 2000						
C: ATON						
D: Small ThinGaN/ Thinfilm (e.g. 6mil)						
F: Thinfilm InGaAlP						
G: ThinGaN(Thinfilm InGaN)						
K: InGaAlP low current						
S: standard InGaN low current						
0: TSN						



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## Notes

The evaluation of eye safety occurs according to the standard IEC 62471:2006 (photo biological safety of lamps and lamp systems). Within the risk grouping system of this IEC standard, the device specified in this data sheet fall into the class **exempt group (exposure time 10000 s)**. Under real circumstances (for exposure time, conditions of the eye pupils, observation distance), it is assumed that no endangerment to the eye exists from these devices. As a matter of principle, however, it should be mentioned that intense light sources have a high secondary exposure potential due to their blinding effect. When looking at bright light sources (e.g. headlights), temporary reduction in visual acuity and afterimages can occur, leading to irritation, annoyance, visual impairment, and even accidents, depending on the situation.

Subcomponents of this device contain, in addition to other substances, metal filled materials including silver. Metal filled materials can be affected by environments that contain traces of aggressive substances. Therefore, we recommend that customers minimize device exposure to aggressive substances during storage, production, and use. Devices that showed visible discoloration when tested using the described tests above did show no performance deviations within failure limits during the stated test duration. Respective failure limits are described in the IEC60810.

For further application related information please visit [www.osram-os.com/appnotes](http://www.osram-os.com/appnotes)



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## Disclaimer

### Attention please!

The information describes the type of component and shall not be considered as assured characteristics. Terms of delivery and rights to change design reserved. Due to technical requirements components may contain dangerous substances.

For information on the types in question please contact our Sales Organization.

If printed or downloaded, please find the latest version on our website.

### Packing

Please use the recycling operators known to you. We can also help you – get in touch with your nearest sales office. By agreement we will take packing material back, if it is sorted. You must bear the costs of transport. For packing material that is returned to us unsorted or which we are not obliged to accept, we shall have to invoice you for any costs incurred.

### Product and functional safety devices/applications or medical devices/applications

Our components are not developed, constructed or tested for the application as safety relevant component or for the application in medical devices.

Our products are not qualified at module and system level for such application.

In case buyer – or customer supplied by buyer – considers using our components in product safety devices/ applications or medical devices/applications, buyer and/or customer has to inform our local sales partner immediately and we and buyer and /or customer will analyze and coordinate the customer-specific request between us and buyer and/or customer.



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## Glossary

- 1) **Brightness:** Brightness values are measured during a current pulse of typically 25 ms, with an internal reproducibility of  $\pm 8\%$  and an expanded uncertainty of  $\pm 11\%$  (acc. to GUM with a coverage factor of  $k = 3$ ).
- 2) **Reverse Operation:** This product is intended to be operated applying a forward current within the specified range. Applying any continuous reverse bias or forward bias below the voltage range of light emission shall be avoided because it may cause migration which can change the electro-optical characteristics or damage the LED.
- 3) **Wavelength:** The wavelength is measured at a current pulse of typically 25 ms, with an internal reproducibility of  $\pm 0.5$  nm and an expanded uncertainty of  $\pm 1$  nm (acc. to GUM with a coverage factor of  $k = 3$ ).
- 4) **Forward Voltage:** The forward voltage is measured during a current pulse of typically 8 ms, with an internal reproducibility of  $\pm 0.05$  V and an expanded uncertainty of  $\pm 0.1$  V (acc. to GUM with a coverage factor of  $k = 3$ ).
- 5) **Thermal Resistance:**  $R_{th\ max}$  is based on statistic values ( $6\sigma$ ).
- 6) **Typical Values:** Due to the special conditions of the manufacturing processes of semiconductor devices, the typical data or calculated correlations of technical parameters can only reflect statistical figures. These do not necessarily correspond to the actual parameters of each single product, which could differ from the typical data and calculated correlations or the typical characteristic line. If requested, e.g. because of technical improvements, these typ. data will be changed without any further notice.
- 7) **Characteristic curve:** In the range where the line of the graph is broken, you must expect higher differences between single devices within one packing unit.
- 8) **Tolerance of Measure:** Unless otherwise noted in drawing, tolerances are specified with  $\pm 0.1$  and dimensions are specified in mm.
- 9) **Tape and Reel:** All dimensions and tolerances are specified acc. IEC 60286-3 and specified in mm.



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## Revision History

Version	Date	Change
1.0	2022-12-02	Initial Version
1.1	2023-02-13	Ordering Information Brightness Groups Wavelength Groups

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EU RoHS and China RoHS compliant product

此产品符合欧盟 RoHS 指令的要求；  
按照中国的相关法规和标准，  
不含有毒有害物质或元素。

**Published by ams-OSRAM AG**

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