OSRAM KW CDLMM2.TK **Datasheet**



OSLON™ Compact PM

KW CDLMM2.TK

Compact light source with isolated thermal pad for improved heat dissipation and small z-tolerance (+/- 35 µm). The OSLON™ Compact PM product family meets both excellent brightness in combination with outstanding luminance.





Applications

- Dynamic Forward Lighting

Features

- Package: Ceramic package

- Chip technology: UX:3

- Typ. Radiation: 120° (Lambertian emitter)

- Color: Cx = 0.3130, Cy = 0.3220 acc. to CIE 1931 (white)

- Corrosion Robustness Class: 3A

- Qualifications: AEC-Q102 Qualified

- ESD: 8 kV acc. to ANSI/ESDA/JEDEC JS-001 (HBM, Class 3B)





| Ordering | Information |
|-----------------|-------------|
|-----------------|-------------|

| Туре | Luminous Flux 1) $I_F = 700 \text{ mA}$ Φ_V | Ordering Code |
|-------------------------------|--|---------------|
| KW CDLMM2.TK-Y2Y6-4L14M3-2686 | 235 310 lm | Q65115A0781 |
| KW CDLMM2.TK-Y2Y6-4L35M2-2686 | 235 310 lm | Q65115A0783 |
| KW CDLMM2.TK-Y2Y6-5L26M1-2686 | 235 310 lm | Q65115A0785 |
| KW CDLMM2.TK-Y3Y6-4L14M3-2686 | 250 310 lm | Q65115A0782 |
| KW CDLMM2.TK-Y3Y6-4L35M2-2686 | 250 310 lm | Q65115A0784 |
| KW CDLMM2.TK-Y3Y6-5L26M1-2686 | 250 310 lm | Q65115A0786 |
| KW CDLMM2.TK-Y4Y6-5L26M1-2686 | 265 310 lm | Q65115A0787 |



| Maximum Ratings | | | |
|--|----------------------|------|---------|
| Parameter | Symbol | | Values |
| Operating Temperature 2) | T _{op} | min. | -40 °C |
| | op. | max. | 135 °C |
| Storage Temperature | T _{stg} | min. | -40 °C |
| | | max. | 135 °C |
| Junction Temperature | T_{j} | max. | 150 °C |
| Junction Temperature for short time applications* | T_{j} | max. | 175 °C |
| Forward current | I _E | min. | 50 mA |
| $T_s = 25 ^{\circ}C$ | · | max. | 1000 mA |
| Forward current pulsed D = 0.005 ; T _S = 25 °C | I _{F pulse} | max. | 2000 mA |
| Surge current | l _{FS} | max. | 2500 mA |
| $t \le 10 \ \mu s; \ D = 0.005 \ ; \ T_s = 25 \ ^{\circ}C$ | 10 | | |
| ESD withstand voltage acc. to ANSI/ESDA/JEDEC JS-001 (HBM, Class 3B) | V_{ESD} | | 8 kV |
| Reverse current 3) | I _R | max. | 200 mA |
| | | | |

^{*} The median lifetime (L70/B50) for Tj = 175° C is 100h.



Characteristics

 $I_F = 700 \text{ mA}; T_S = 25 \text{ }^{\circ}\text{C}$

| Parameter | Symbol | | Values | |
|--|-------------------------|------|-----------|--|
| Chromaticity Coordinate 4) | Сх | typ. | 0.3130 | |
| | Су | typ. | 0.3220 | |
| Viewing angle at 50% I _V | 2φ | typ. | 120 ° | |
| Forward Voltage 5) | V_{F} | min. | 2.80 V | |
| $I_{\rm F} = 700 \text{mA}$ | · | typ. | 3.19 V | |
| | | max. | 3.40 V | |
| Reverse voltage (ESD device) | V_{RESD} | min. | 45 V | |
| Reverse voltage 3) | V_R | max. | 1.2 V | |
| $I_R = 20 \text{ mA}$ | · · | | | |
| Real thermal resistance junction/solderpoint ⁶⁾ | R _{thJS real} | typ. | 5.9 K / W | |
| | tibo real | max. | 7.1 K / W | |
| Electrical thermal resistance junction/solderpoint ⁶⁾ | R _{thJS elec.} | typ. | 3.7 K / W | |
| with efficiency η_e = 38 % | thoo elec. | max. | 4.4 K / W | |

The Rth of the LED is valid on an exposed copper MC-PCB.



Brightness Groups

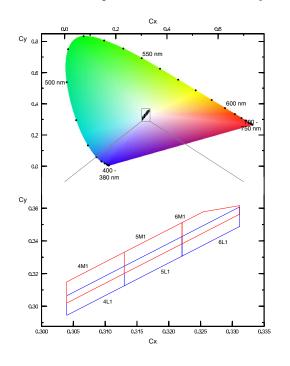
| Group | Luminous Flux $^{1)}$ I _F = 700 mA min. Φ_{V} | Luminous Flux $^{1)}$ $I_F = 700 \text{ mA}$ max. Φ_V | |
|-------|---|--|--|
| Y2 | 235 lm | 250 lm | |
| Y3 | 250 lm | 265 lm | |
| Y4 | 265 lm | 280 lm | |
| Y5 | 280 lm | 295 lm | |
| Y6 | 295 lm | 310 lm | |

Forward Voltage Groups

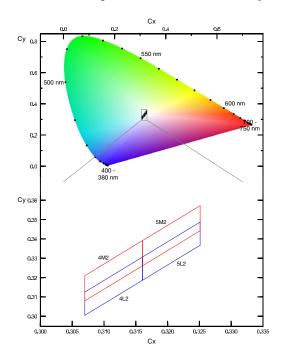
| Group Forward Voltage 5) | | Forward Voltage 5) | |
|--------------------------|--------------------------|--------------------------|--|
| | $I_{F} = 700 \text{ mA}$ | $I_{F} = 700 \text{ mA}$ | |
| | min. | max. | |
| | $V_{_{F}}$ | V_{F} | |
| 26 | 2.80 V | 3.10 V | |
| 86 | 3.10 V | 3.40 V | |



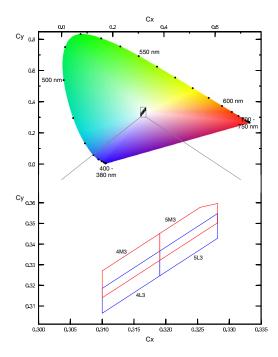
Chromaticity Coordinate Groups



Chromaticity Coordinate Groups



Chromaticity Coordinate Groups





| Group | Cx | Су | Group | Cx | Су | Group | Cx | Су |
|-------|--------|--------|-------|--------|--------|-------|--------|-------|
| 4L1 | 0.3040 | 0.2944 | 4M3 | 0.3100 | 0.3140 | 5M2 | 0.3160 | 0.326 |
| | 0.3040 | 0.3064 | | 0.3100 | 0.3270 | | 0.3160 | 0.339 |
| | 0.3130 | 0.3245 | | 0.3191 | 0.3451 | | 0.3251 | 0.357 |
| | 0.3130 | 0.3125 | | 0.3191 | 0.3321 | | 0.3251 | 0.344 |
| 4L2 | 0.3070 | 0.3005 | 5L1 | 0.3130 | 0.3125 | 5M3 | 0.3191 | 0.332 |
| | 0.3070 | 0.3125 | | 0.3130 | 0.3245 | | 0.3191 | 0.345 |
| | 0.3160 | 0.3306 | | 0.3221 | 0.3427 | | 0.3254 | 0.357 |
| | 0.3160 | 0.3186 | | 0.3221 | 0.3307 | | 0.3281 | 0.359 |
| 4L3 | 0.3100 | 0.3065 | 5L2 | 0.3160 | 0.3186 | | 0.3281 | 0.350 |
| | 0.3100 | 0.3185 | | 0.3160 | 0.3306 | 6L1 | 0.3221 | 0.330 |
| | 0.3191 | 0.3366 | | 0.3251 | 0.3487 | | 0.3221 | 0.342 |
| | 0.3191 | 0.3246 | | 0.3251 | 0.3367 | | 0.3311 | 0.360 |
| 4M1 | 0.3040 | 0.3019 | 5L3 | 0.3191 | 0.3246 | | 0.3311 | 0.348 |
| | 0.3040 | 0.3149 | | 0.3191 | 0.3366 | 6M1 | 0.3221 | 0.338 |
| | 0.3130 | 0.3330 | | 0.3281 | 0.3548 | | 0.3221 | 0.351 |
| | 0.3130 | 0.3200 | | 0.3281 | 0.3428 | | 0.3254 | 0.357 |
| 4M2 | 0.3070 | 0.3080 | 5M1 | 0.3130 | 0.3200 | | 0.3311 | 0.361 |
| | 0.3070 | 0.3210 | | 0.3130 | 0.3330 | | 0.3311 | 0.356 |
| | 0.3160 | 0.3391 | | 0.3221 | 0.3512 | | | |
| | 0.3160 | 0.3261 | | 0.3221 | 0.3382 | | | |

KW CDLMM2.TK DATASHEET



Group Name on Label

Example: Y2-4L1-26

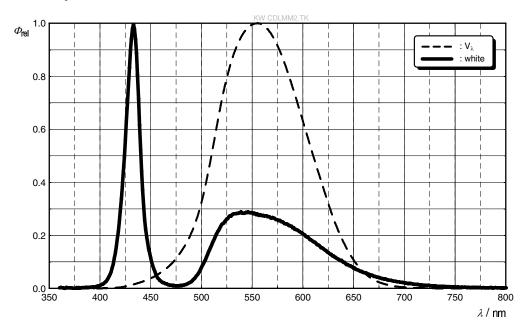
| Brightness | Color Chromaticity | Forward Voltage |
|------------|--------------------|-----------------|
|------------|--------------------|-----------------|

Y2 26 4L1



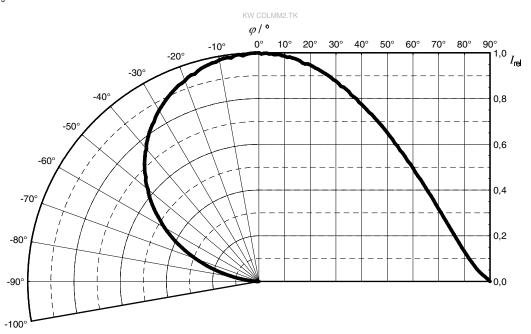
Relative Spectral Emission 7)

$$\Phi_{rel} = f(\lambda); I_F = 700 \text{ mA}; T_J = 25 \text{ °C}$$



Radiation Characteristics 7)

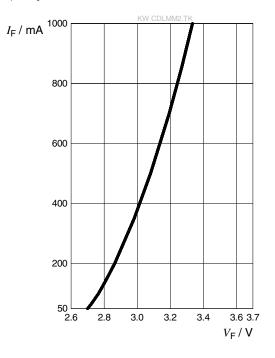
$$I_{rel} = f(\phi); T_J = 25 \, ^{\circ}C$$





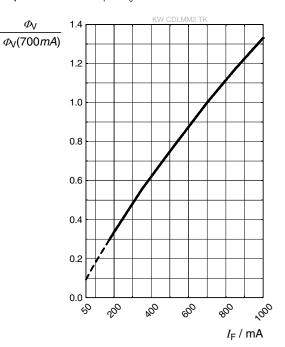
Forward current 7)

$$I_F = f(V_F); T_J = 25 \text{ }^{\circ}\text{C}$$



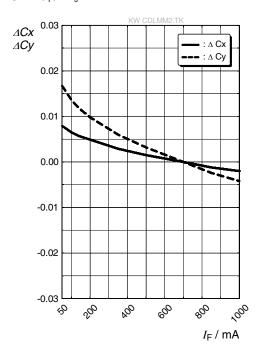
Relative Luminous Flux 7), 8)

$$\Phi_{V}/\Phi_{V}(700 \text{ mA}) = f(I_{F}); T_{J} = 25 \text{ }^{\circ}\text{C}$$



Chromaticity Coordinate Shift 7)

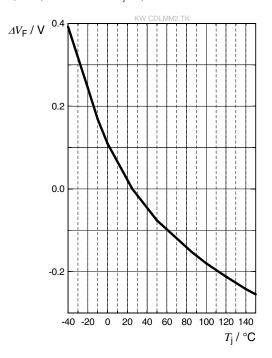
 ΔCx , $\Delta Cy = f(I_F)$; $T_J = 25 \, ^{\circ}C$





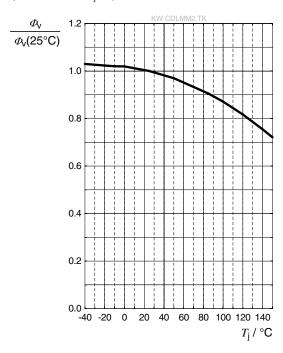
Forward Voltage 7)

$$\Delta V_{_F} = V_{_F} - V_{_F} (25 \ ^{\circ}C) = f(T_{_j}); \ I_{_F} = 700 \ mA$$



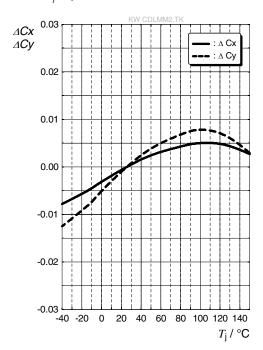
Relative Luminous Flux 7)

$$\Phi_{V}/\Phi_{V}(25 \text{ °C}) = f(T_{i}); I_{F} = 700 \text{ mA}$$



Chromaticity Coordinate Shift 7)

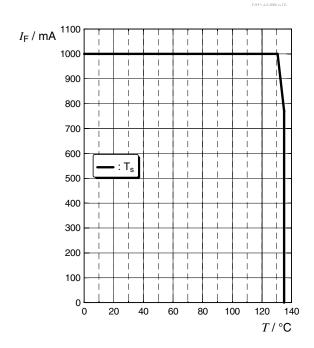
 ΔCx , $\Delta Cy = f(T_i)$; $I_F = 700 \text{ mA}$





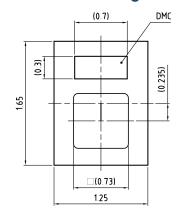
Max. Permissible Forward Current 6)

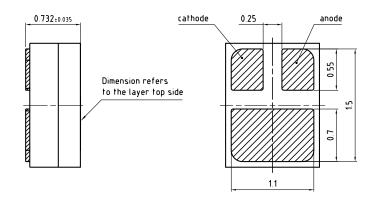
 $I_F = f(T)$





Dimensional Drawing 9)





general tolerance ± 0.05 lead finish Au

C67062-A0440-A1-01

Further Information:

Approximate Weight: 7.8 mg

Corrosion test: Class: 3A

Test condition: 40°C / 90 % RH / 15 ppm H₂S / 14 days (stricter than IEC

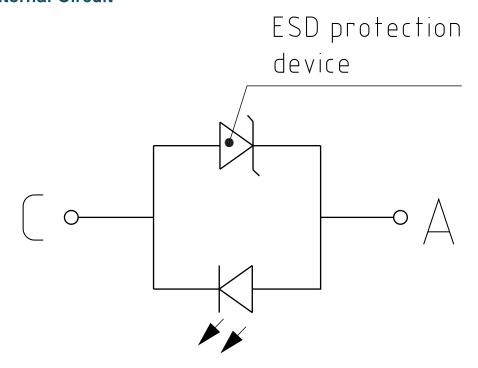
60068-2-43)

ESD advice: The device is protected by ESD device which is connected in parallel to the

Chip.

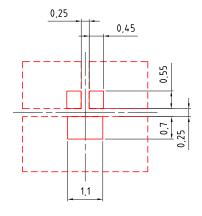


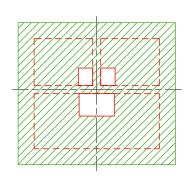
Electrical Internal Circuit

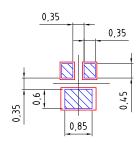




Recommended Solder Pad 9)

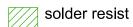


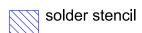












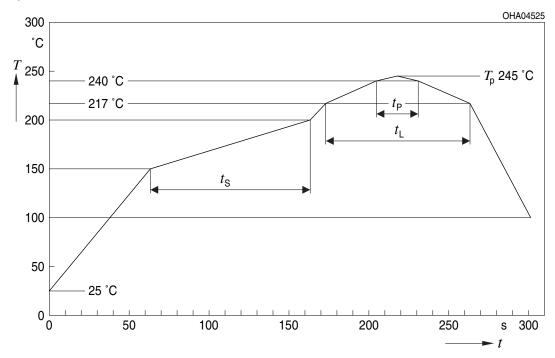
E062.3010.287-01

For superior solder joint connectivity results we recommend soldering under standard nitrogen atmosphere.



Reflow Soldering Profile

Product complies to MSL Level 2 acc. to JEDEC J-STD-020E



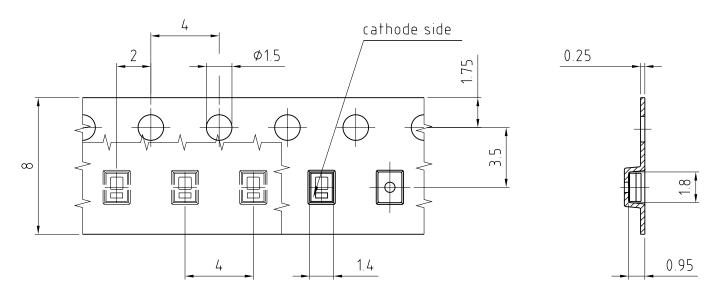
| Profile Feature | Symbol | Pb | Pb-Free (SnAgCu) Assembly | | |
|---|--------------------------------|---------|---------------------------|---------|-----|
| | | Minimum | Recommendation | Maximum | |
| Ramp-up rate to preheat*) | | | 2 | 3 | K/s |
| 25 °C to 150 °C | | | | | |
| Time t _s | t_s | 60 | 100 | 120 | S |
| T_{Smin} to T_{Smax} | | | | | |
| Ramp-up rate to peak*) | | | 2 | 3 | K/s |
| T_{Smax} to T_{P} | | | | | |
| Liquidus temperature | T_{L} | | 217 | | °C |
| Time above liquidus temperature | $t_{\scriptscriptstyle \perp}$ | | 80 | 100 | S |
| Peak temperature | T _P | | 245 | 260 | °C |
| Time within 5 °C of the specified peak temperature T _p - 5 K | t _P | 10 | 20 | 30 | S |
| Ramp-down rate* T _p to 100 °C | | | 3 | 6 | K/s |
| Time 25 °C to T _P | | | | 480 | S |

All temperatures refer to the center of the package, measured on the top of the component

^{*} slope calculation DT/Dt: Dt max. 5 s; fulfillment for the whole T-range



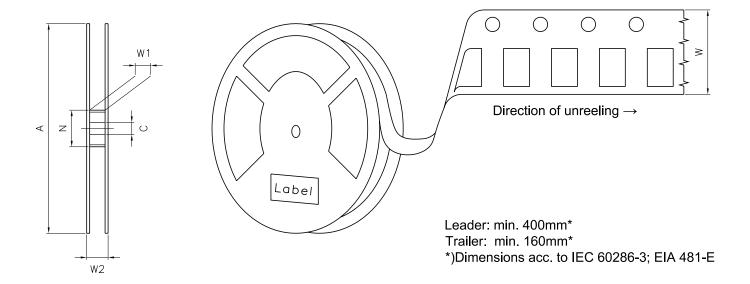
Taping 9)



C67062-A0440-B8-01



Tape and Reel 10)

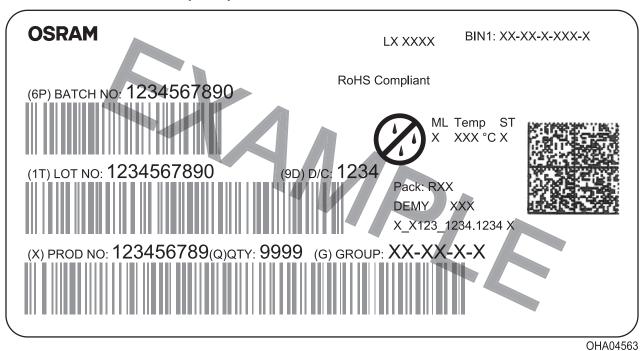


Reel Dimensions

| Α | W | N_{\min} | W_1 | $W_{2 max}$ | Pieces per PU |
|--------|--------------------|------------|------------|-------------|---------------|
| 180 mm | 8 + 0.3 / - 0.1 mm | 60 mm | 8.4 + 2 mm | 14.4 mm | 4000 |



Barcode-Product-Label (BPL)



Dry Packing Process and Materials 9)



Moisture-sensitive product is packed in a dry bag containing desiccant and a humidity card according JEDEC-STD-033.



Notes

The evaluation of eye safety occurs according to the standard IEC 62471:2006 (photo biological safety of lamps and lamp systems). Within the risk grouping system of this IEC standard, the device specified in this data sheet fall into the class moderate risk (exposure time 0.25 s). Under real circumstances (for exposure time, conditions of the eye pupils, observation distance), it is assumed that no endangerment to the eye exists from these devices. As a matter of principle, however, it should be mentioned that intense light sources have a high secondary exposure potential due to their blinding effect. When looking at bright light sources (e.g. headlights), temporary reduction in visual acuity and afterimages can occur, leading to irritation, annoyance, visual impairment, and even accidents, depending on the situation.

Subcomponents of this device contain, in addition to other substances, metal filled materials. Metal filled materials can be affected by environments that contain traces of aggressive substances. Therefore, we recommend that customers avoid device exposure to aggressive substances during storage, production, and use.

For further application related information please visit https://ams-osram.com/support/application-notes



Disclaimer

Attention please!

The information describes the type of component and shall not be considered as assured characteristics. Terms of delivery and rights to change design reserved. Due to technical requirements components may contain dangerous substances.

For information on the types in question please contact our Sales Organization.

If printed or downloaded, please find the latest version on our website.

Packing

Please use the recycling operators known to you. We can also help you – get in touch with your nearest sales office. By agreement we will take packing material back, if it is sorted. You must bear the costs of transport. For packing material that is returned to us unsorted or which we are not obliged to accept, we shall have to invoice you for any costs incurred.

Product and functional safety devices/applications or medical devices/applications

Our components are not developed, constructed or tested for the application as safety relevant component or for the application in medical devices.

Our products are not qualified at module and system level for such application.

In case buyer – or customer supplied by buyer – considers using our components in product safety devices/ applications or medical devices/applications, buyer and/or customer has to inform our local sales partner immediately and we and buyer and /or customer will analyze and coordinate the customer-specific request between us and buyer and/or customer.



Glossary

- Brightness: Brightness values are measured during a current pulse of typically 1 ms, with an internal reproducibility of ±8 % and an expanded uncertainty of ±11 % (acc. to GUM with a coverage factor of k = 3).
- Operating Temperature: The Operating Temperatur Top is referenced to the Solderpoint Ts of this device. Proper current derating must be observed to maintain junction temperature below the maximum.
- Reverse Operation: This product is intended to be operated applying a forward current within the specified range. Applying any continuous reverse bias or forward bias below the voltage range of light emission shall be avoided because it may cause migration which can change the electro-optical characteristics or damage the LED.
- Chromaticity coordinate groups: Chromaticity coordinates are measured during a current pulse of typically 1 ms, with an internal reproducibility of ±0.005 and an expanded uncertainty of ±0.01 (acc. to GUM with a coverage factor of k = 3).
- Forward Voltage: The forward voltage is measured during a current pulse of typically 1 ms, with an internal reproducibility of ±0.05 V and an expanded uncertainty of ±0.1 V (acc. to GUM with a coverage factor of k = 3).
- 6) Thermal Resistance: Rth max is based on statistic values (6σ) used for Derating.
- Typical Values: Due to the special conditions of the manufacturing processes of semiconductor devices, the typical data or calculated correlations of technical parameters can only reflect statistical figures. These do not necessarily correspond to the actual parameters of each single product, which could differ from the typical data and calculated correlations or the typical characteristic line. If requested, e.g. because of technical improvements, these typ. data will be changed without any further notice.
- Characteristic curve: In the range where the line of the graph is broken, you must expect higher differences between single devices within one packing unit.
- Tolerance of Measure: Unless otherwise noted in drawing, tolerances are specified with ±0.1 and dimensions are specified in mm.
- Tape and Reel: All dimensions and tolerances are specified acc. IEC 60286-3 and specified in mm.



Revision History

| Version | Date | Change |
|---------|------------|--|
| 1.0 | 2023-08-28 | Initial Version Features |
| 1.1 | 2023-10-10 | Electro - Optical Characteristics (Diagrams) |
| 1.2 | 2024-04-15 | Electro - Optical Characteristics (Diagrams) |
| 1.3 | 2025-05-13 | Ordering Information |



EU RoHS and China RoHS compliant product 此产品符合欧盟 RoHS 指令的要求; 按照中国的相关法规和标准, 不含有毒有害物质或元素。

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Tobelbader Strasse 30, 8141 Premstaetten, Austria Phone +43 3136 500-0 ams-osram.com © All rights reserved



