



RADSOK® Power Connectors

High Current Interconnect Solutions

Amphenol

is one of the largest manufacturers of interconnect products in the world. The company designs, manufactures and markets electrical, electronic and fiber optic connectors, coaxial and flat-ribbon cable, and interconnect systems. Amphenol has long been the accepted leader in providing quality connectors and interconnect systems to the Industrial, Military and Telecommunication markets.



Company Introduction

Amphenol Industrial Operations



Amphenol Industrial Operations (AIO), a division of the Amphenol Corporation, is a prominent manufacturer of cylindrical connectors known around the world. Amphenol Industrial's product lines consist of rectangular, standard miniature, fiber optic, EMI/EMP filter, and a variety of special application connectors.

Manufacturing connectors since 1932, we take pride that Amphenol Industrial Operations is the undisputed leader in interconnect systems for harsh environment applications. Innovations like our RADSOK® contact technology can provide roughly 50% more current through the same size pin. Connectors utilizing this RADSOK® technology will outperform similar products in the market hands down.

The Sidney, NY facility, nestled at the foothills of the Catskill Mountains, is over 307,000 square feet. This complex houses over 1000+ employees incorporating state-of-the-art manufacturing technologies. The facility is both ISO9001 certified and qualified to MIL-STD-790 requirements.

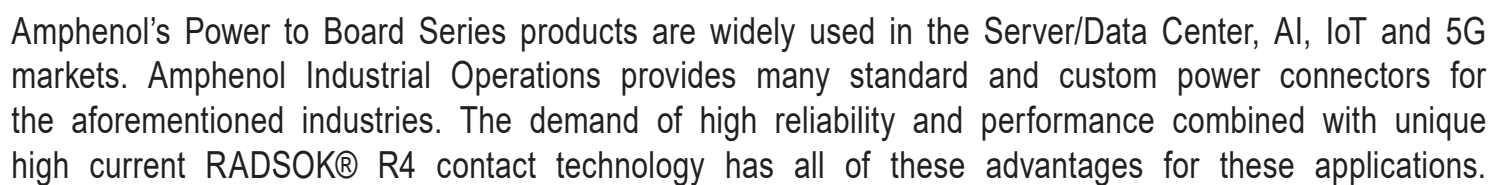
Amphenol Technology (Zhuhai) Co., Ltd.

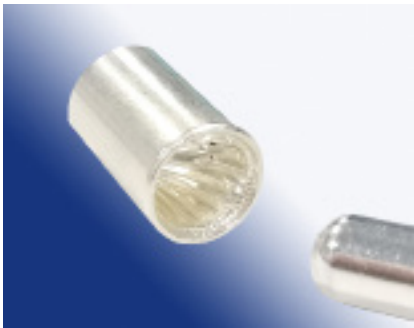


Established in 2007, Amphenol Technology (Zhuhai) Co., Ltd. is a manufacturing facility for Amphenol Industrial Operations, which serves a number of industrial markets, included but not limited to Factory Automation, Transportation, Heavy Equipment, Alternative Energy, Energy Storage, Server/Data Comm and Power Distribution.

Amphenol Technology (Zhuhai) Co., Ltd. covers an area of 28470m² and is equipped with CNC, plating, injection molding and assembly workshops. This plant specializes in the design and manufacturing of industrial connectors featuring high power, high density, medium to high voltage electrical properties, and harsh environment applications.

With industry leading engineering, design and manufacturing expertise, Amphenol Technology (Zhuhai) Co., Ltd. has earned more than 30 utility patents on its innovative interconnects. Many of the products produced have been certified by independent standards including UL, IEC/TUV, ATEX, IECEx and MA. The facility is also certified to ISO 9001, ISO 14001 and IATF 16949.

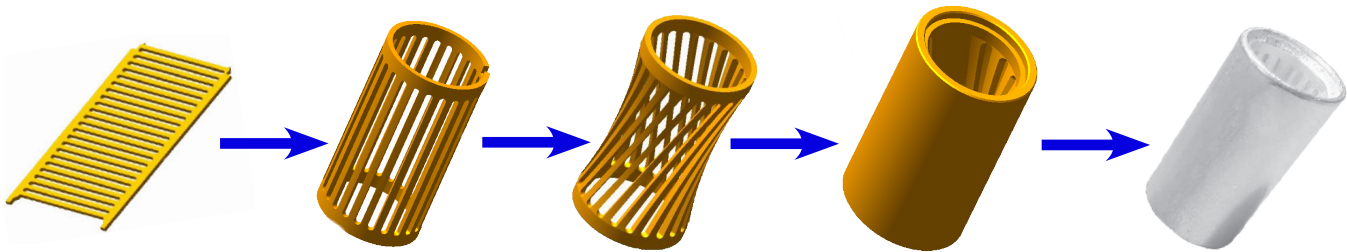




What is RADSOK®?

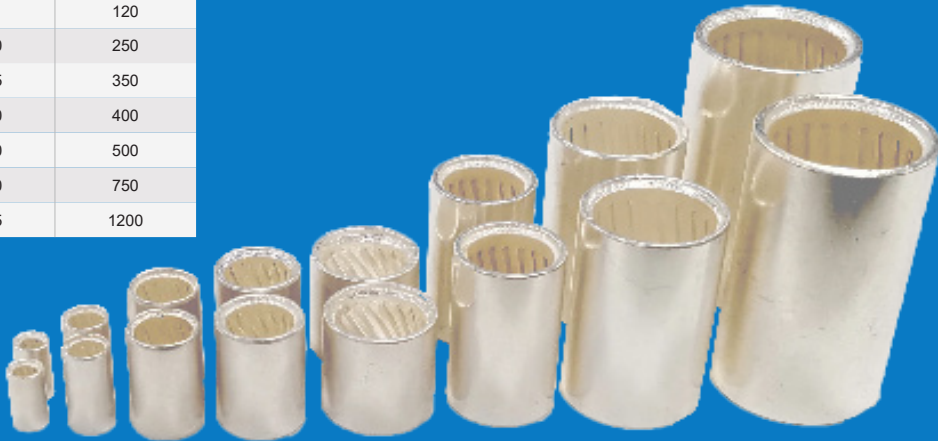
- A RADSOK® is a RADial SOcKet Contact.
- Developed from flat stamped grid twisted into a hyperbolic geometry to form socket contact with unique characteristics.

Process of Forming



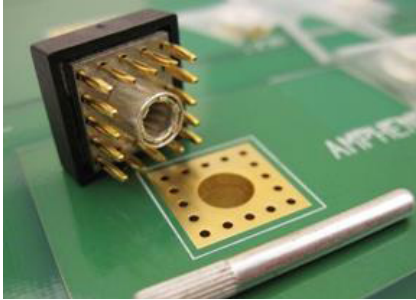
RADSOK® Sizes and Ampacity

Contact Size	MIL Standard (Amps)	RADSOK (Amps)
Size 12 (2.4mm)	23	35
Size 8 (3.6mm)	46	70
Size 4 (5.7mm)	80	120
Size 0 (9.1mm)	150	250
Size 2/0 (10.3mm)	175	350
Size 4/0 (12.0mm)	230	400
Size350 (14.0mm)	310	500
Size 700(18.0mm)	460	750
Size 1500 (23.1mm)	625	1200



RADSOK® Technology Advantages

RADSOK's hyperbolic contact configuration allows for more current to pass through the same size pin, while providing increased reliability, cycle durability and lower insertion force. The higher surface area contact also results in lower T-rise and voltage drop.

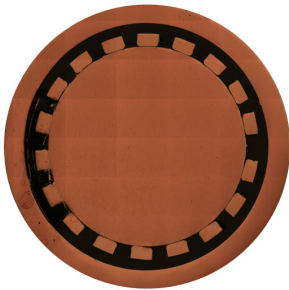


• HIGH RELIABILITY

Applications in Aerospace, Medical, Industrial, EV, Battery Storage, Data Center, Equipment, Clean Energy, Automotive, Mining, Marine, Military and other harsh environments depend on the high reliability of Amphenol's RADSOK® technology.

• LOW ENGAGEMENT AND SEPARATION FORCES

The hyperbolic lamella socket contact construction distributes normal forces over a high percentage of the mating pin surface. This creates a smooth, even engagement effort. This force distribution also contributes to excellent performance in vibration applications with resistance to typical fretting corrosion.

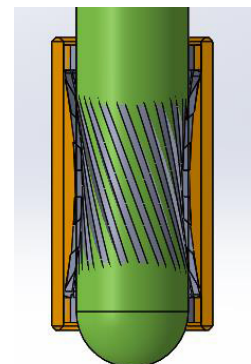


• LOW CONTACT RESISTANCE

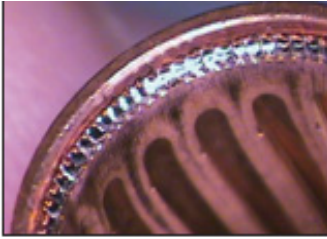
The large interface area between the socket lamella and pin surface results in very low contact resistance, enabling the RADSOK® to have higher current ratings compared to traditional power contact designs.

• HIGH MATING DURABILITY

RADSOK® contacts with silver plating finishes have demonstrated up to 10,000 mating cycles. Specialized plating and contact lubricants can extend cycle life up to 200,000 mating. Even with continuous exposure to harsh environmental abuse (salt, sand, and high humidity), RADSOK® contacts have been tested to maintain low contact resistance beyond 10,000 mating cycles.



R4 RADSOK® Technology

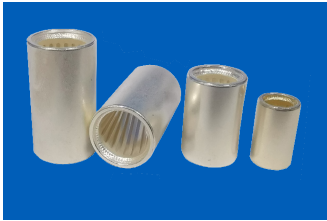


The R4 RADSOK®

Innovative Laser Welded construction of the RADSOK® cartridge provides the following benefits.

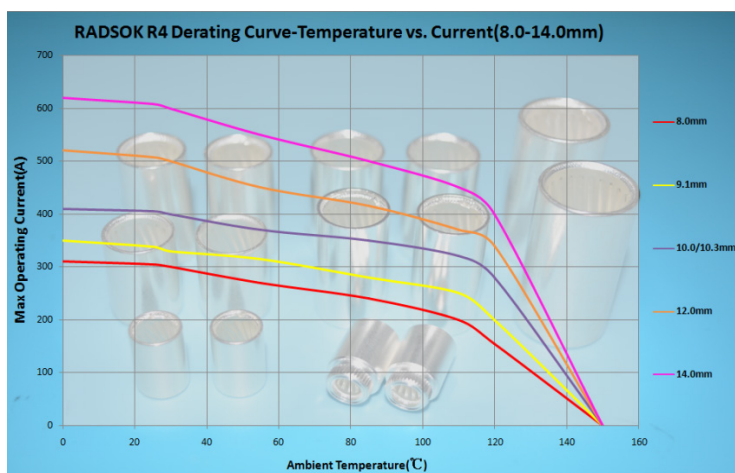
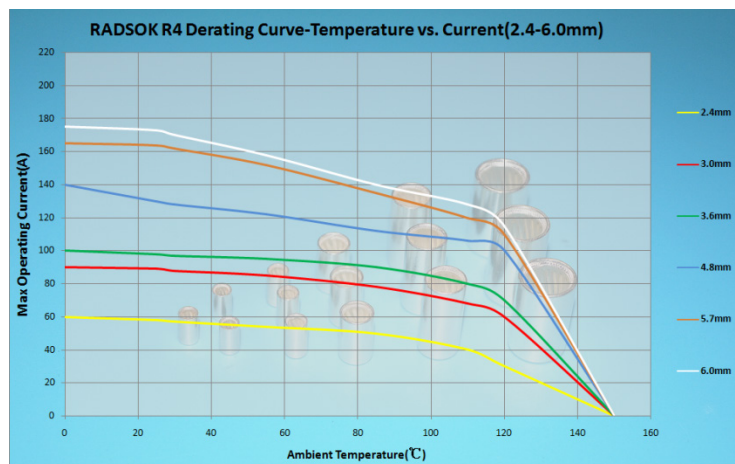
Features and Benefits

- Smaller outside diameter of RADSOK®, saving space of package
- High volume automated assembly processes
- Consistency in performance
- Improved mechanical strength
- Lower voltage drop and resistance
- Low temperature rise

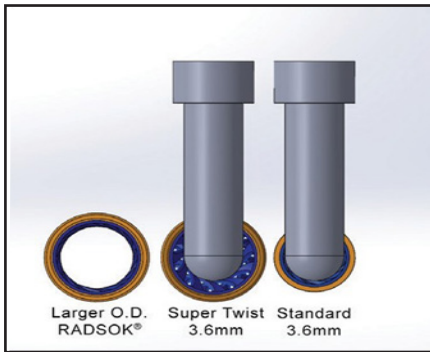


RADSOK® Derating Chart – Temperature vs. Current

Based on single conductors in free air, wire cross-section same size as pin contact cross-sectional area.

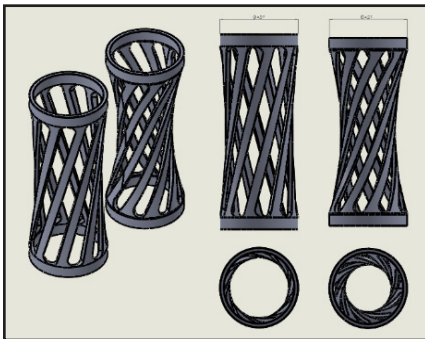


Super Twist RADSOK®



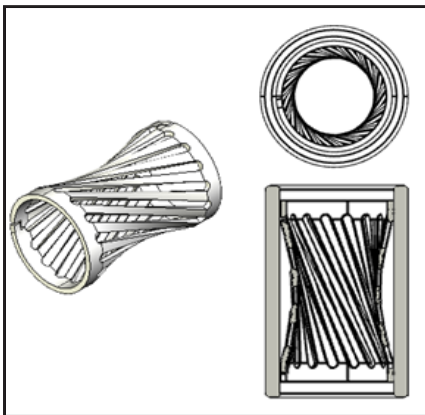
Design Background

The RADSOK® Super Twist contact was developed to enable greater radial misalignment tolerance or "float," in drawer and blind mate applications. Greater radial gatherability is achieved in the Super Twist (ST) contact by adding additional "twist" to a larger RADSOK® contact. Using a larger O.D RADSOK® creates additional I.D clearance for the mating male pin while maintaining electrical and mechanical performance.



Benefits of Using Super Twist RADSOK®

Radial misalignment tolerance is significantly increased. The RADSOK® Super Twist contacts are used in applications where mechanical system tolerance is difficult to control in manufacturing and/or assembly, for example, mating multiple positions on a bus bar with poor true positioning to a PCB or pluggable power supply assembly.



Super Twist Heavy Duty RADSOK (ST x.xx HD)

With RADSOK products integrated in many high vibration applications, we have engineered a Heavy Duty (HD) version RADSOK that can withstand higher Shock & Vibration demands. Ask if RADSOK HD is right for your application.

RADSOK® Power to Board Connectors

Item No.	Product	Shell Material	Package	Rated Current	Termination	Description	RoHS*
1	RADSERT™ 	Metal	T&R/Tray/ Bulk	35~1200A	Solder/SMT/ Knurl/Press Fit	✧ Board / Wire to Board ✧ Quick push/pull ✧ Low profile ✧ Low cost	Yes
2	PowerBlok™ 	Metal	T&R/Tray/ Tube	35~1200A	Compliant Pin/ Press Fit	✧ Board to Board ✧ Customized ✧ Quick push/pull ✧ Available with plastic cover & locking function	Yes
3	PowerBlok™ WTB 	Metal	T&R/Tube/ Bulk	35~70A	Solder/ Press Fit	✧ Wire to Board(6~12AWG) ✧ Quick push/pull ✧ Low profile ✧ Low cost	Yes
4	PGY™ 	Metal	Tube/Bulk	35~350A	Solder	✧ Board to Board ✧ Horizontal or vertical Insert ✧ Quick push/pull ✧ Available in plastic cover.	Yes
5	RadFin™ 	Metal	Tube/Bulk	100~350A	Solder	✧ Board to Board ✧ Horizontal Insert ✧ Quick push/pull ✧ Available in plastic cover ✧ Excellent heat dissipation	Yes
6	Amphe-PD 	Plastic	Bulk	55~120A	Solder/ Bolt On	✧ Two way connector ✧ Latching feature ✧ Voltage rating: ~1500V ✧ Low cost ✧ High temperature material ✧ Excellent heat dissipation	Yes
7	RADSOK® Pin 	Metal	Tray/Bulk	35~1200A	Solder/ Crimp/ Knurl/ Threaded	✧ Mates with Radsok connector ✧ Easily customize ✧ High current applications ✧ High reliability	Yes
8	Busbar 	Metal	Tray/Bulk	35~400A	Solder/ Knurl/Threaded/ Swage	✧ Busbar to Board ✧ Available in fixed and flexible Busbars ✧ Highly customized ✧ Excellent heat dissipation	Yes

Product Collection

High speed and high density electronics have driven demand for significant increases in the amount of power needed for power to board applications. To meet the need for higher current density interconnects Amphenol Industrial has developed the RADSOK® Power to Board series of connectors. RADSOK® Power to Board solutions facilitates the distribution of power with higher amperage, while allowing the design engineer to achieve size and weight reductions. Conventional interconnects are limited in their ability to deliver high current without consuming excessive board surface area. The RADSOK® Power to Board series of connectors incorporates a hyperbolic lamella socket contact construction that provides more contact surface area. The high performance contact enables higher current carrying capabilities with lower temperature rises than traditional contact systems. Amphenol's RADSOK® Power to Board product line offers many options for delivering high current and single-point connections to the PCB. Please contact your Amphenol Industrial representative for product extensions and custom applications.



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RADSERT™**Technical Information**

- Accessory plastic lead-in available
- T&R packaging is available
- Contact plating available in gold and silver
- Operating temperatures range: -40~125°C
- Durability: 100+ mating cycles
- Surface mount compatible

Application

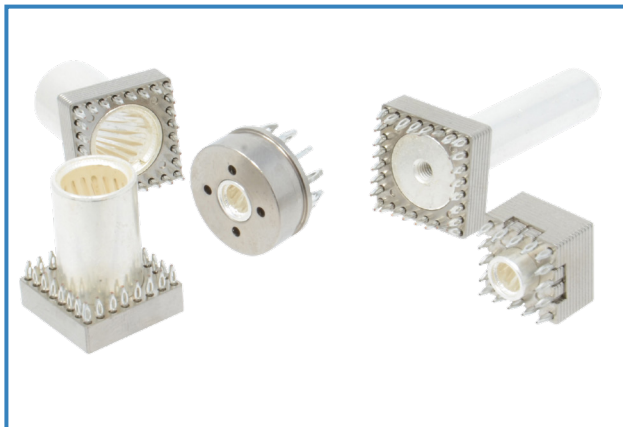
Easily configured to fit any applications

**RADSERT™ Product Details**

RADSERT™ Type	Example	Part Number	Rated Current	Application	Mated Part
Above Board (Solder)		C10-737495~499-001 ST Contact Sizes: 2.4/3.0/3.6/5.7/8.0mm	35~200+A		Thread type: C10-737401~406-XXX Knurl type: C10-737407~412-XXX Crimp type: C10-737413~418-XXX Solder type: C10-737582~587-XXX or Busbar Pins
Thru Board 1 (Solder)		C10-737490~494-001 ST Contact Sizes: 2.4/3.0/3.6/5.7/8.0mm	35~200+A		Thread type: C10-737401~406-XXX Knurl type: C10-737407~412-XXX Crimp type: C10-737413~418-XXX Solder type: C10-737582~587-XXX or Busbar Pins
Thru Board 2 (Knurl)		C10-737500~504-001 ST Contact Sizes: 2.4/3.0/3.6/5.7/8.0mm			

2

POWERBLOK™ Press-Fit Type

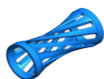


Technical Information

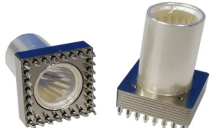
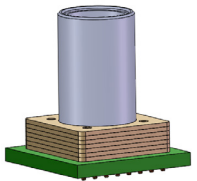
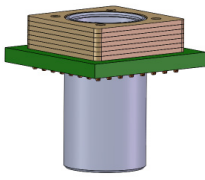
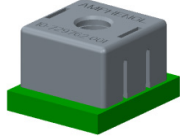
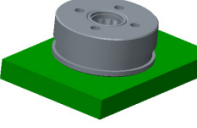
- Accessory plastic lead-in cap available
- Eye-of-the-needle compliant pin
- Tube or tray packaging
- Contact plating available in gold and silver
- Operating temperatures range: -40~125 °C
- Durability: 100+ mating cycles

Application

Easily configured to fit any applications

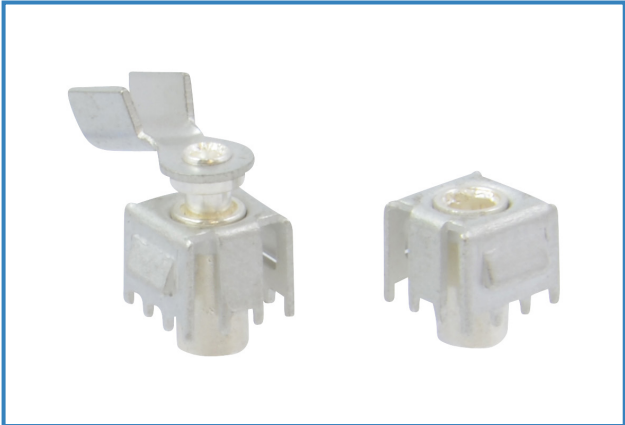


POWERBLOK™ (Press-Fit) Product Data

POWERBLOK™ Type	Example	Part Number	Rated Current	Application	Mated Part
Above Board (Press-Fit)		Configured to customer applications	35~400+A		Configured to customer applications
Thru Board 1 (Press-Fit)					
Thru Board 2 (Press-Fit)		ST_2.4mm: C10-707897-001 ST_3.0mm: C10-700300-001 ST_6.0mm: C10-729762-001 or configured to customer applications	35~120+A		Configured to customer applications
Thru Board 3 (Press-Fit)		ST_3.6mm HD: Configured to customer applications	35~70+A		Configured to customer applications

3

POWERBLOK™ Wire to Board (WTB) Type



Technical Information

- Tube or tray packaging
- Contact plating available in gold and silver
- Operating temperatures range: -40~125 °C
- Durability: 100+ mating cycles
- Plastic locking clips available

Application

Power wire to Board, Datacom, Server, Telecom

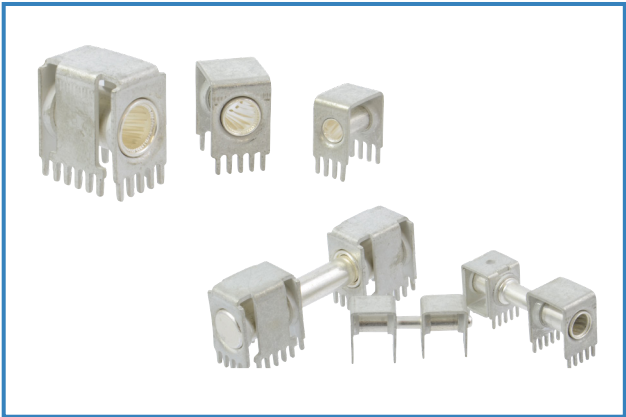


POWERBLOK™ WTB Product Data

WTB Type	Example	Part Number	Rated Current	Application	Mated Part
Thru Board (Solder)		2.4mm: C10-752001-000	35A		C10-729455-000
		3.6mm: C10-729923-000(short) C10-731162-000(long)	70A		C10-729922-000 (for 8AWG) C10-747999-000 (for 10AWG)

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PGY™



Technical Information

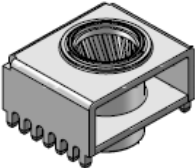
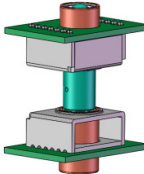
- Orthogonal, co-planar & right angle connections between PCBs or PCB to busbar
- Legs of the PGY distribute high power evenly
- Available in plastic cover for insulating
- Operating temperatures range: -40~125℃
- Durability: 100+ mating cycles

Application

Power to Board, Datacom, Server, Telecom

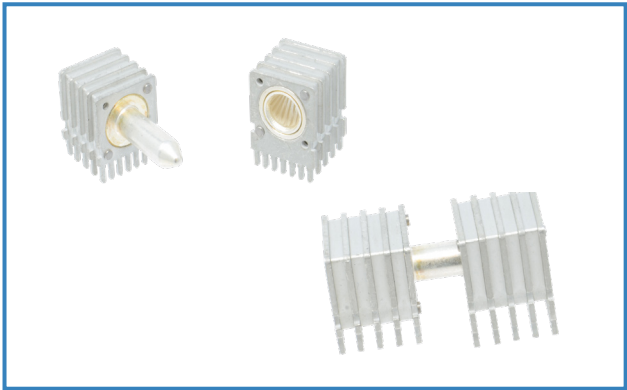


PGY™ Product Data

PGY™ Type	Example	Sizes	Rated Current	Application	Mated Part
Above Board (Solder)		3.6mm, 5.7mm	35~120+A		Configured to customer applications
Above Board HD Version (Solder)		ST_3.6mm HD: Configured to customer applications	35~70+A		
Thru Board (Solder)		8.0mm, 10.3mm	200~350+A		

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RADFIN™

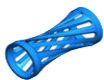


Technical Information

- Orthogonal, co-planar & right angle connections between PCBs or PCB to busbar
- Legs of the PGY distribute high power evenly
- Available in plastic cover for insulating
- Operating temperatures range: -40~125℃
- Durability: 100+ mating cycles

Application

Power to Board, Datacom, Server, Telecom



RADFIN™ Product Data

RADFIN™ Type	Example	Part Number	Rated Current	Application	Mated Part
Above Board (Solder)		ST_6.0mm C10-754532-000 or C10-761948-000	120A		Configured to customer applications
		ST_8.0mm C10-752978-000	200A		
		ST_10.3mm C10-754532-000	350A		

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Amphe-PD™



Technical Information

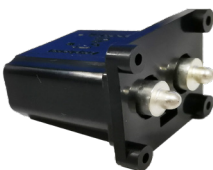
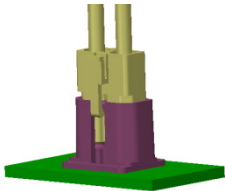
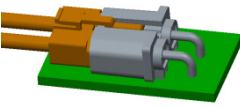
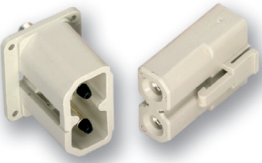
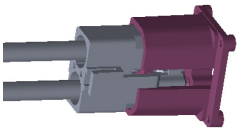
- Current Rating: 55A~120A
- Voltage Rating: 1000V AC
- UL certified. Color available in black and gray
- Operating temperatures range: -40~125 °C
- Applicable cable: 4~12AWG
- Crimp cable, soldering, bolt on termination

Application

Datacom, Factory Automation/Robotics, Server, Power Suppliers



Amphe-PD™ Product Data

PD Type	Example	Part Number	Rated Current	Application	Mated Part
Vertical Receptacle (Solder)		3.6mm: C10-752155-000 C10-747781-000	~69A or customized higher		Depends on wire gauge and specific applications.
Horizontal Receptacles (Solder)		3.6mm: C10-752109-000	~69A or customized higher		
Connectors (Bolt On)		3.6mm, 5.7mm Color available in black, gray	55~120A		Depends on wire gauge and specific applications.
Connector & Cable Assembly		3.6mm, 5.7mm Color available in black, gray	55~120A		

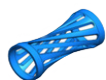
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RADSOK® Contact**Technical Information**

- Current Rating: 35A~1200A
- Operating temperatures range: -40~125℃
- Crimp, solder, knurling, press-fit knurl or compliant pin, male/female thread

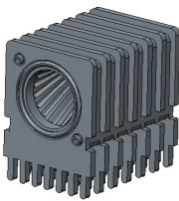
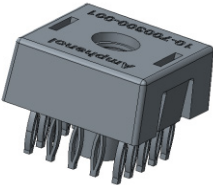
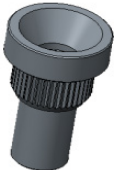
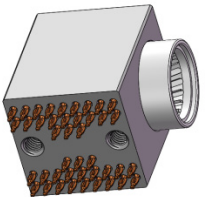
Application

Easily configured to fit any applications

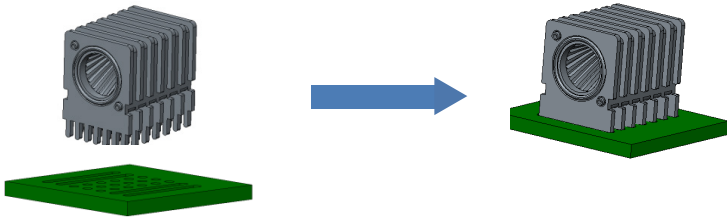
**RADSOK® Contact Data**

RADSOK® Contact Type	Example	Part Number	Rated Current	Application	Mated Part
Thread Type		C10-737401~406-XXX	35~200A or customized higher	/	Depends on wire gauge and specific application.
Knurl Type		C10-737407~412-XXX	35~200A or customized higher	/	
Crimp Type		C10-737413~418-XXX	35~200A(0~12AWG) or customized higher	/	
Solder Type		C10-737582~587-XXX	35~200A or customized higher	/	
Press-fit Compliant Pin Type		Configured to customer applications	35~200A or customized higher	/	

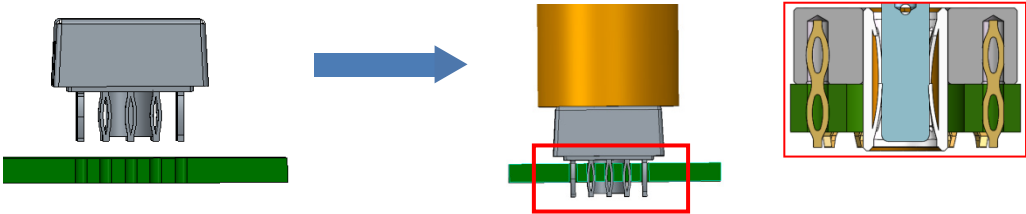
 PCB and Busbar Termination Options

Type	Solder (SMT/THT)	Press-Fit Compliant Pin	Press-Fit Knurling	+ Screw
Configurations				
Recommended PCB/Busbar Thickness	$t \geq 1.6\text{mm}$	$t \geq 2.0\text{mm}$	$t \geq 3.0\text{mm}$	$t \geq 2.0\text{mm}$

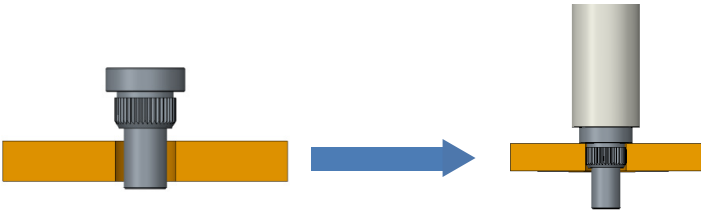
Solder/Surface Mount
or Through Hole



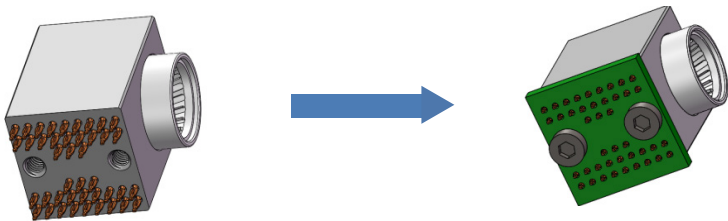
Press-Fit with Compliant Pin



Press-Fit with Knurl Feature



Screw Termination to PCB Pad





Why Choose RADSOK®?

- Patented technology, over 20 years of manufacturing experience.
- RADSOK® contacts provide more than 50% current through the same size terminal.
- High reliability, high durability, low contact resistance, low insertion and extraction force, low T-rise.
- Available in solder, press-fit, knurl, wire crimp cable and screw termination.
- Flexible and easily configured to meet design requirements.

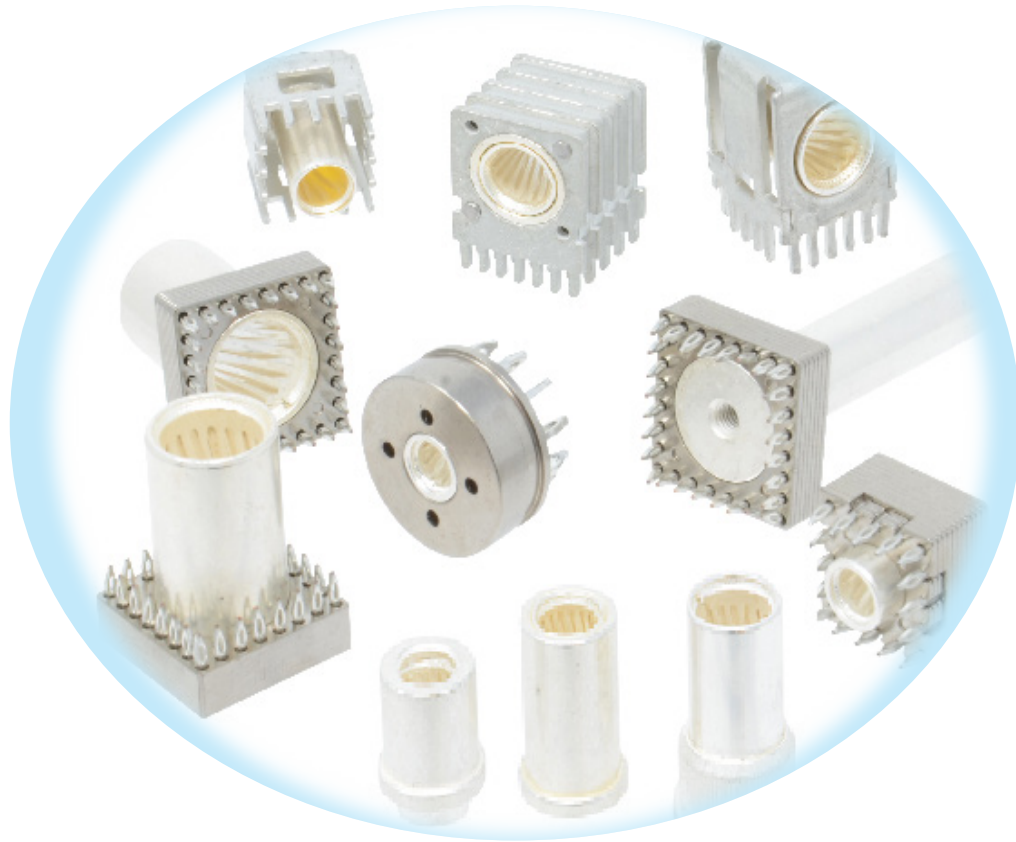
Our technical team can recommend a RADSOK solution optimized for your project requirements.

Submit your request to tech@amphenol-aio.com Please include application detail per the following questionnaire.

Please include space constraints and special environmental requirements if applicable.

Item	Information/Spec./Data
Company Name	
Application	
Project Name	
Project Schedule	
Estimated Annual Usage	
Rated Current	
Rated Voltage	
Thickness of Board	
Mating Cycle	
Operating Temperature	
Vibration Test Condition	
Other Requirements	

Amphenol



Amphenol Industrial Operations

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