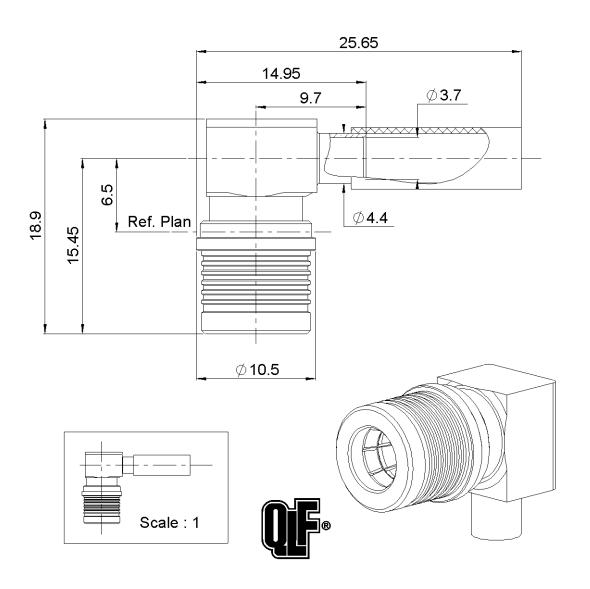




RIGHT ANGLE PLUG SOLDER TYPE CABLE .141

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All dimensions are in mm.



COMPONENTS	MATERIALS	PLATING (μm)		
Body	BRASS	BBR		
Center contact	BRASS	NPGR		
Outer contact	BRONZE	BBR		
Insulator	PTFE			
Gasket	SILICONE RUBBER			
Others parts	BRASS	BBR		
-	-	-		
-	-	-		



Technical Data Sheet

RIGHT ANGLE PLUG SOLDER TYPE CABLE .141

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PACKAGING

Standard	Unit	Other
100	Contact us	Contact us

ELECTRICAL CHARACTERISTICS

Impedance			50	(2
Frequency			0-6	GHz
VSWR	1.02	+	0.0200	x F(GHz) Maxi
Insertion loss			0.05	√F(GHz) dB Maxi
RF leakage	- (***80	- F(GHz)) dB Maxi
Voltage rating			335	Veff Maxi
Dielectric withstanding voltag	е		1000	Veff mini
Insulation resistance			5000	$M\Omega$ mini

MECHANICAL CHARACTERISTICS

Center contact retention

Axial force - Mating End 18 N mini Axial force - Opposite end 27 N mini Torque NA N.cm mini

Recommended torque

Mating NA N.cm Panel nut NA N.cm Clamp nut NA N.cm A/F clamp nut 0.0000 mm

Mating life 100 Cycles mini 8.0900 g

Weight

ENVIRONMENTAL

Operating temperature	-40/+105	°C
Hermetic seal	NA	Atm.cm3/s
Panel leakage	NA	

SPECIFICATION

CABLE ASSEMBLY

Stripping	а	b	С	d	е	f
mm	3.17	0	0	0	0	0
mm	3.17	0	14*	0	0	0

^{*} for jacketed câble

Assembly instruction: NA

Recommended cable(s)

RG 402 KS₂

CONF FIL2PA373

Characteristics indicated on this data sheet are those that can be achieved with the highest performance cable. Intrinsic limitations of the cable may diminish the performance of the assembly

Cable retention

- pull off 270 N mini - torque NA N.cm

TOOLING

Part Number	Description	Hexagon
R282053000	STRIPPING TOOL	
R282067000	POINTER GAUGE	
R282740000	SOLDERING MOUNTING	
R282744240	SOLDERING POSITIONER	
R282761000	ASSEMBLY FIXTURE FOR	WQMA END CAP

OTHER CHARACTERISTICS

*Interface ingress protection: IP68 (IEC60529) mated condition

Intermod.: -120dBc at 1.8GHz (2 x 20W) *RF leakage(interface) 3<F<6GHz: >70dB

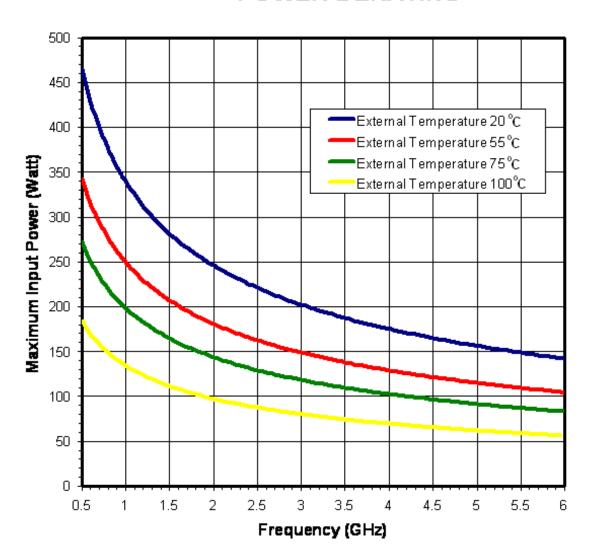




RIGHT ANGLE PLUG SOLDER TYPE CABLE .141

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POWER DERATING







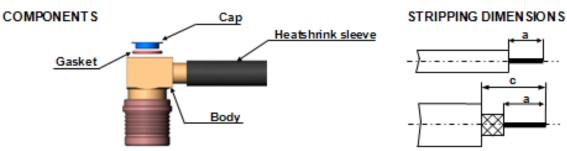


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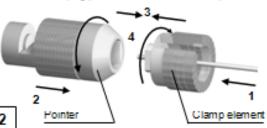
SERIES WQMA

PART NUMBER R123W154000



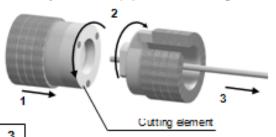
We recommend a cable thermal preconditioning before assembly

For cables with a jacket, remove this one according to the quotation C before using the recommended tool. Insert the cable into the clamping element. Present the pointer in front of the clamping element. Push the cable until it stops, while holding the clamping element pushed on the hollow part of the pointer. Turn the clamping part until the release of the pointer.



Present the cutting element in front of the cutting element. Push and turn both elements, back part opposite to the front

Once they reach the stop, pull without revolving.

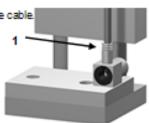


Insert the cable into the body. Secure the positioner into the assembly jig. Place the sub-assembly into the assembly jig. Tighten.



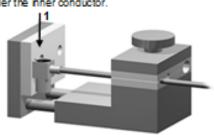
Put three rings of solder around the cable

Solder the body onto the cable.



After cooling, remove the assembly from the jig. Remove the positioner.

Solder the inner conductor.



Place the connector into the tool. Place the gasket and the

cap into the body.

Press on the cap flush or slightly below the surface of the body assembly. Slide the sleeve over the body and heatshrink

