

A	B	C	D	E	F	G
MD D	Description	Please follow Pulse Limits for the hazardous substances (RoHS, halogens) in the document "Pulse Hazardous Substances (HS) Limits (RPG002-03)" and "Vendor Survey Questionnaire, Material Composition (LDM-SAF-L0040)".	Reliability Test Spec according to WIHS7.5.33 (Reliability Test Working Instruction) Default test standard is Test Standard A if no definition.			
P2	Change the Logo					

图例:

- 材料: HKT322-BH Ø.12x15.0mm(TW);
- 接触面积: 50MM²;
- 表面未标注的R角/尖角按照Ø.2mm做注;
- 端子毛刺不超过0.03mm;
- 标注▽为重点检验尺寸,CPK为CPL尺寸,首数数量交货前miniCPK,CPL值≥1.33,每次交货需附尺寸检验报告;
- 可靠性: 端子触点以20mm每分钟速度下压0.40mm,正向力0.60N MIN.;下压0.60mm,正向力1.10~2.00N;端子下压0.65mm,耐久1000次,力量衰减不超过10%(量产品不超过20%)。
- 端子电镀规格: 镀银区域镀金10u" MIN.
非镀区域镀金3 u" MIN.
底衬叠层镍Ni 50u" MIN.
- 环境要求: 盐雾测试要求: 接触区域满足94+,其它区域BH(无氧化、黑皮、生锈、20X显微镜观察)
电镀后新露铜面积要达到95%以上,将产品焊接在PCB板上。
用拉力计检测及从尾部平拉离其基材,其能力每>3.0KgF/pln;
焊锡R质,产品无变色、起翘、黑皮等不良现象。
- 包装: T&R包装
- 其它: 产品符合HSF标准
- 冲制-电镀-烘烤-包装-(SMT).
- 冲压模号: MJ-287,零件印“3”字以示区分。

Force(N)

Displacement(mm)

(WORKING HEIGHT) 1.10
(WORKING POSITION) <2.95>
2.80
<0.95>
MAX. COMPRESSION

CONTACT AREA

Au Test Point

SOLDERTAILS AREA

PULSE (SUZHOU) WIRELESS PRODUCTS CO.LTD.		THIRD ANGLE PROJECTION	SHEET NUMBER			
99 HUOJU RD. SUZHOU NEW DISTRICT ZIJIANG P.R.CHINA			GENERAL TOLERANCE	1 / 1		
PRODUCT(S) SW0178N		SCALE 4.000	CUSTOMER NUMBER	JUN-28-18		
ITEM TX16056-001(CLIP)			DESIGN JACKIE	Nov-22-17		
			CHECKED MARK	Nov-22-17		
			APPROVED JAMES	Nov-22-17		
			DOCUMENT VERSION	P2	March-07-19	CHRIS
			PART VERSION	P1	JUN-28-18	JACKIE
			MOD DATE NAME			

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Functional Characteristics Key «Cpk requirement : Cpk»
◆ Process Capability Studies required total pcs »
◆ Ongoing Statistical Process Control Required (total pcs)
Critical dimension need to be measured, NO CPK requirement (total pcs)