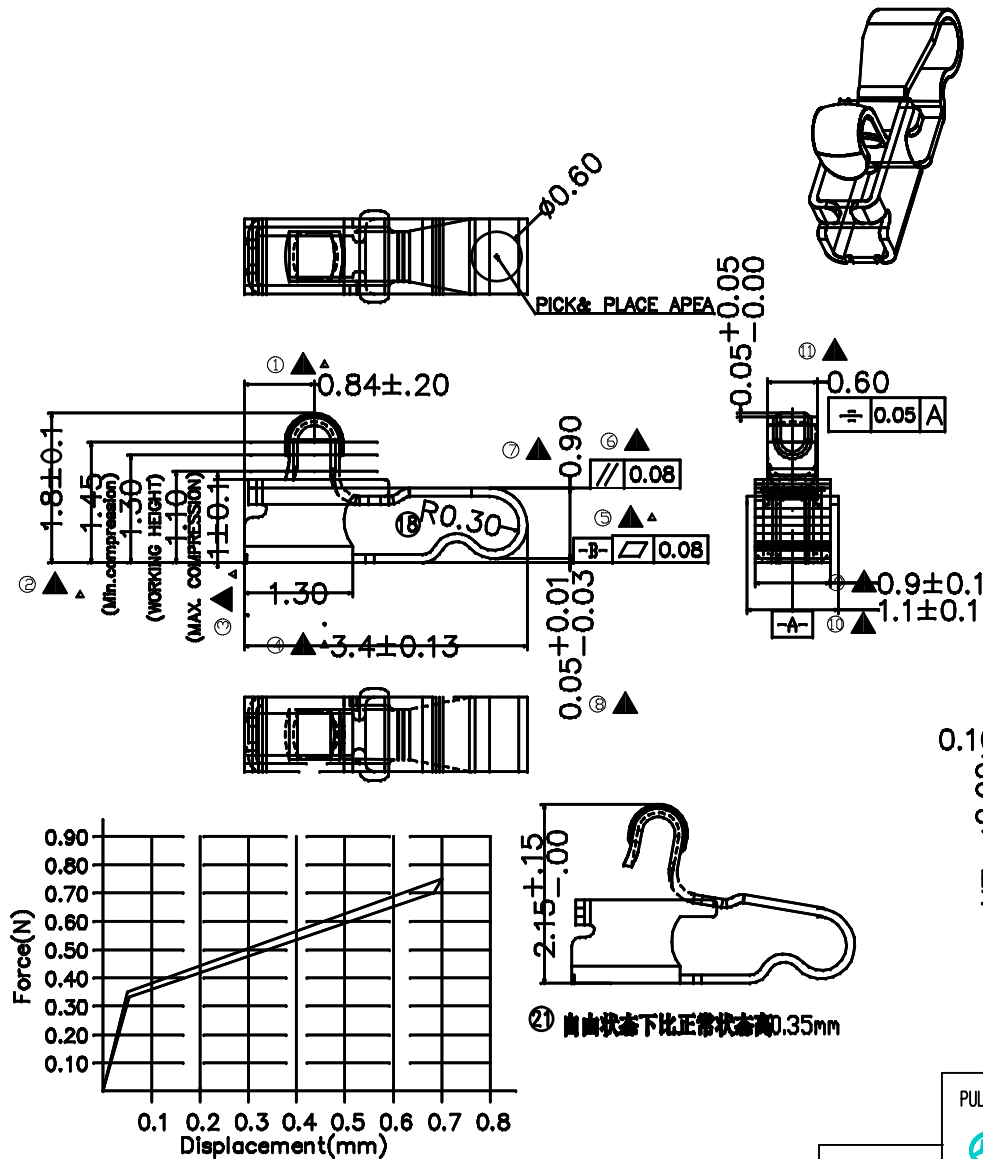
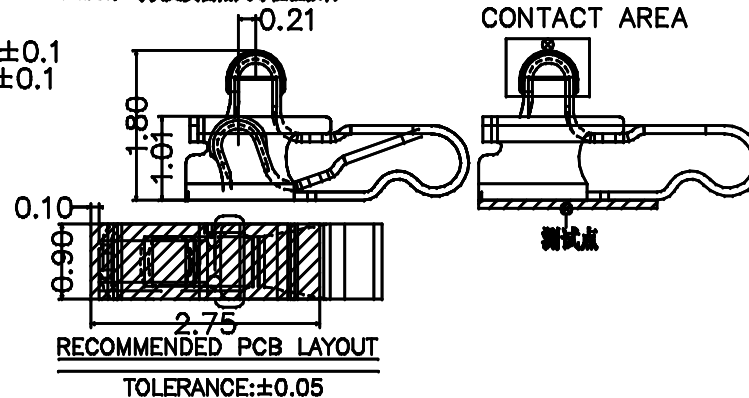


A		B	C	D	E	F	G
MD	Description		Please follow Pulse Limits for the hazardous substances (RoHS, halogens) in the document "Pulse Hazardous Substances (HS) Limits (RPGE002-03)" and "Vendor Survey Questionnaire, Material Composition (LDM-SAF-L0040)".	Reliability Test Spec according to WIHS7.5.33 (Reliability Test Working Instruction) Default test standard is Test Standard A if no definition			
P3	Change the Logo						



- NOTES:UNLESS OTHERWISE SPECIFIED
1. DIM. MARKED TO BE CHECKED.
 2. MATERIAL: C17480-H T=0.1±0.005
 3. NO CRACK APPEARS ON CONTACT BALL SHAPE.
 4. NO LINES APPEARS ON BENDING AREA.
 5. ALL UNSPECIFIED RADII TO BE 0.05 MAXIMUM .
 6. BURR:0.02MAX;CUMBER:3MM MAX/500MM; TWIST:20°/500MM.
 7. PRE-LOAD FORCE:0.35N ON CONTACT POINT
 8. WITH 20TIME/MINUTE TEST SPEED COMPRESSED TO 0.8MM, KEEP THREE SECONDS, FORCE VALUE IS GREATER THAN 0.75N
 - 9.镀金要求: 接触点区域: Au>= 5u" inches min "Ni">=47u"-120u" inches"

- 焊接区域: Au>= 1u" inches min"
水性耐孔剂测试孔。
- 10.产品毛刺不可超过0.02mm, 未标注的R角/尖角按照R0.2mm管控
 - 11.产品需符合HSF标准
 - 12.标注▽ 为重点尺寸, 首数批量交货需做MinCPK, CPK值 ≥1.67, 每次交货需附尺寸检验报告



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Functional Characteristics Key (Cpk requirement : Cpk) >

- Process Capability Studies required (total pcs)
- Ongoing Statistical Process Control Required (total pcs)
- Critical dimension need to be measured, no CPK requirement (total pcs)

.X± 0.15
.XX± 0.10
.XXX± 0.05
X"± 5"

PULSE (SUZHOU) WIRELESS PRODUCTS CO.LTD.		THIRD ANGLE PROJECTION		SHEET NUMBER		1 / 1			
		99 HUOJU RD. SUZHOU NEW DISTRICT 215009 P.R.CHINA		GENERAL TOLERANCE					
PRODUCT(S)		SW0172N		CUSTOMER NUMBER					
ITEM		TX15004-001(CLIP)		SCALE		4,000			
				DESIGN		JACKIE		JUN-28-18	
				CHECKED		MARK		Nov-22-17	
				APPROVED		JAMES		Nov-22-17	
				DOCUMENT NUMBER		SW0172N		P3	
				PART VERSION		P01		March-07-19	
				DOCUMENT VERSION		P3		Chris	
				MOD		DATE		NAME	