Power Inductor







Overview

The BDAA Series is designed specifically to enhance both PFM and PWM application performance. Q (Rac) value at light load and the RDC value at heavy load are both exceptional. Furthermore, the saturated current performance is also optimal, helping to reduce the ripple current and enhance the efficiency.

Benefits

- 1. High Efficiency
- 2. Excellent Q, RDC and saturation current
- 3. Low profile and miniature size down to 2.0*1.6*1.0mm

Applications

- 1. Consumer Electronics: Smartphones, laptops, tablets, wearable devices, and gaming consoles.
- 2. Network server
- 3. DC-DC converters, inverters, and battery management systems.
- 4. HDD, SSD and PC peripheral devices

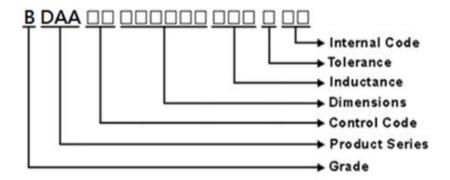
Product Information

| Series | L <u>(mm)</u> | W <u>(mm)</u> | T <u>(mm)</u> | Inductance (μH) |
|--------|---------------|---------------|---------------|-----------------|
| BDAA | 2 | 1.6 | 1.0 | 0.24 ~ 2.2 |
| | 2.0 | 1.6 | 1.0 | |
| | 2.0 | 1.6 | 1.2 | |
| | 2.5 | 2.0 | 1.0 | |
| | 2.5 | 2 | 1.2 | |
| | 3.2 | 2.5 | 1.0 | |
| | 3.2 | 2.5 | 1.2 | |





- 1 Scope: This specification applies to Molding power inductors
- 2 Part Numbering:



3 Rating:

Operating Temperature: - 40°C ~125°C(Including self-temperature rise)

4 Marking:

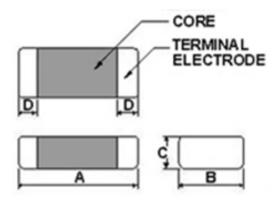
No Marking

5 Standard Testing Condition

| | Unless otherwise specified | In case of doubt |
|-------------|----------------------------------|------------------|
| Temperature | Ordinary Temperature(15 to 35°C) | 20 to 30°C |
| Humidity | Ordinary Humidity(25 to 85% RH) | 50 to 80 %RH |



6 Configuration and Dimensions:



Dimensions in mm

| TYPE | 252012 |
|------|----------|
| А | 2.5±0.2 |
| В | 2.0±0.2 |
| С | 1.2 Max. |
| D | 0.6±0.3 |

Net Weight (grms)

| Size Code | Net Weight (grms) |
|-----------|-------------------|
| 252012 | ≒0.036 |

7 Electrical Characteristics:

| Part No. | Inductance (uH) | Tolerance (±%) | Test Freq. | Irms(A) Max.(Typ) | Isat(A) Max.(Typ) | RDC(mΩ) Max.(Typ) |
|--------------------|--------------------|-------------------|------------|----------------------|----------------------|----------------------|
| BDAA00252012R24MC1 | 0.24 | 20 | 2MHz,1V | 6.2(7.3) | 9.0(10.5) | 15(11) |
| BDAA00252012R33MC1 | 0.33 | 20 | 2MHz,1V | 5.8(6.4) | 8.5(10) | 18(15) |
| BDAA00252012R47MC1 | 0.47 | 20 | 2MHz,1V | 3.8(4.5) | 5.6(7.0) | 33(28) |
| BDAA00252012R68MC1 | 0.68 | 20 | 2MHz,1V | 3.7(4.4) | 5.0(6.2) | 36(30) |
| BDAA002520121R0MC1 | 1.00 | 20 | 2MHz,1V | 3.6(4.1) | 4.4(5.5) | 42(35) |
| BDAA002520121R5MC1 | 1.50 | 20 | 2MHz,1V | 2.7(3.1) | 3.4(4.2) | 59(52) |
| BDAA002520122R2MC1 | 2.20 | 20 | 2MHz,1V | 2.5(2.9) | 2.9(3.5) | 86(80) |

NOTE:

^{1.} Operating temperature range - 4 0 $^{\circ}$ C ~ 1 2 5 $^{\circ}$ C(Including self - temperature rise)

^{2.}Isat for Inductance drop 30% from its value without current.

^{3.}Irms for a 40°C temperature rise from 25°C ambient.

^{4.}All test data is referenced to 25°C ambient

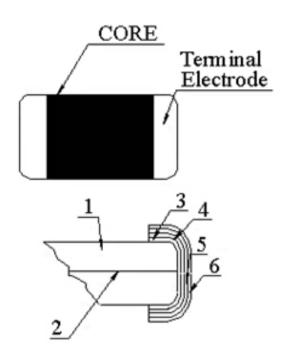
^{5.} Absolute maximum voltage 20VDC

^{6.} Rated current: Isat or Irms, whichever is smaller



8 BDAA00252012Series

8.1 Construction:



8.2 Material List:

| Item | Part | Description |
|------|------------------|--------------|
| 1 | Core | Metal Powder |
| 2 | Wire | Copper wire |
| 3 | Sputter/Plating | Cu |
| 4 | Silver Electrode | Ag |
| 5 | Plating | Ni |
| 6 | Plating | Sn |



9 Reliability Of Molding power inductors

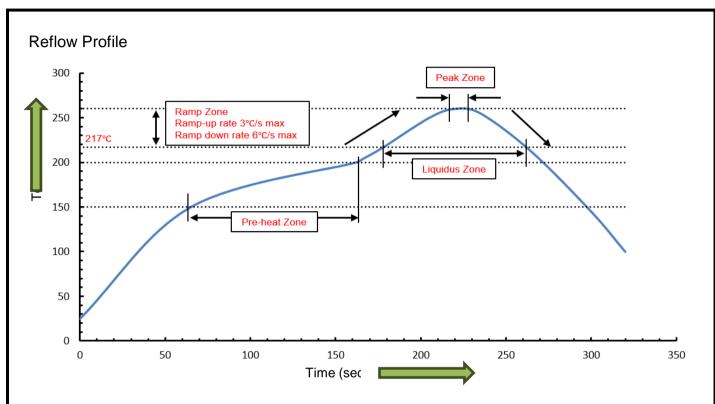
1-1.Mechanical Performance

| No | ltem | Specification | Test Method |
|-------|------------------------------|---------------------------------|---|
| 1-1-1 | Flexure Strength | The forces applied on the right | Test device shall be soldered on the substrate |
| | | conditions must not damage | Substrate Dimension: 100x40x1.6mm |
| | | the terminal electrode and the | Deflection: 2.0mm |
| | | metal body | Keeping Time: 30sec |
| | | | · |
| 1-1-2 | Vibration | Appearance:No damage (for | Test device shall be soldered on the substrate |
| | | microscope of CASTOR MZ-45 20X) | Oscillation Frequency: 10 to 55 to 10Hz for 1min |
| | | Inductance change shall be | Amplitude: 1.5mm |
| | | within ±20% | Time: 2hrs for each axis (X, Y & Z), total 6hrs |
| 1-1-3 | Resistance to Soldering Heat | Appearance: No damage | Pre-heating: 150°C, 1min |
| | | More than 75% of the terminal. | Solder Composition: Sn/Ag3.0/Cu0.5(Pb-Free) |
| | | electrode should be covered | Solder Temperature: 260±5°C |
| | | with solder. | Immersion Time: 10±1sec |
| | | Inductance: within ±20% of | |
| | | initial value | |
| 1-1-4 | Solder ability | The electrodes shall be at | Pre-heating: 150°C, 1min |
| | | least 95% covered with new | Solder Composition: Sn/Ag3.0/Cu0.5(Pb-Free) |
| | | solder coating | Solder Temperature: 245±5°C |
| | | | Immersion Time: 4±1sec |
| | | | |
| 1-1-5 | Terminal Strength Test | No split termination | Test device shall be soldered on the substrate, |
| | | Chip | then apply a force in the direction of the arrow. |
| | | F F | Force : 5N |
| | | | Keeping Time: 10±1sec |
| | | Mounting Pad | |

1-2.Environmental Performance

| No | Item | Specification | | Test Method | | | |
|-------|------------------------|--|---|-------------------------------|-------------------|--|--|
| 1-2-1 | Temperature Cycle | emperature Cycle Appearance: No damage | | One cycle: | | | |
| | | Inductance:within±20% of | Step | Temperature (℃) | Time (min) | | |
| | | initial value | 1 | -40±3 | 30 | | |
| | | | 2 | 25±2 | 3 | | |
| | | | 3 | 125±3 | 30 | | |
| | | | 4 | 25±2 | 3 | | |
| | | | Total: 100 | cycles | • | | |
| | | | Measured | after exposure in the room co | ndition for 24hrs | | |
| 1-2-2 | Humidity Resistance | | Temperatu | ıre: 60±2°C | | | |
| | | | Relative H | umidity: 90 ~ 95% / Time: 100 | 00hrs | | |
| | | | Measured | after exposure in the room co | ndition for 24hrs | | |
| 1-2-3 | High | | Temperatu | ıre: 125±3°ℂ | | | |
| | Temperature Resistance | | Relative H | umidity: 0% / Time: 1000hrs | | | |
| | | | Measured after exposure in the room condition for 2 | | | | |
| 1-2-4 | Low | | Temperatu | ıre: -40±3°ℂ | | | |
| | Temperature Resistance | | Relative Humidity: 0% / Time: 1000hrs | | | | |
| | | | Measured | after exposure in the room co | ndition for 24hrs | | |





Refer to J-STD-020F

| Profile Feature | Pre-heat Zone | Ramp-up Zone | Liquidus Zone | Peak Zone | Ramp-down Zone |
|-----------------|------------------|-----------------|------------------|--------------|-------------------|
| Temperature | 150~200°C | 217°C~Tp | above 217°C | above 255°C | Tp~217°C |
| Time | 60~120sec | | 60~150sec | <30sec | |
| Rate | | < 3°C/sec | | | < 6°C/sec |

Note:

- 1. Tp<260°C
- 2. Time [25°C to peak temperature] < 8 minutes
- 3. Reflow soldering must not be performed more than 3 times.
- 4. For superior solder joint connectivity results, soldering under standard nitrogen atmosphere is recommended.



10 Packaging:

10.1 Packaging -Cover Tape

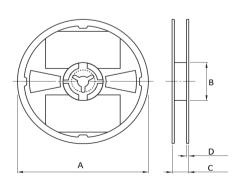
The force for tearing off cover tape is 10 to 100 grams in the arrow direction.



10.2 Packaging Quantity

| TYPE | PCS/REEL |
|--------|----------|
| 252012 | 3000 |

10.3 Reel Dimensions



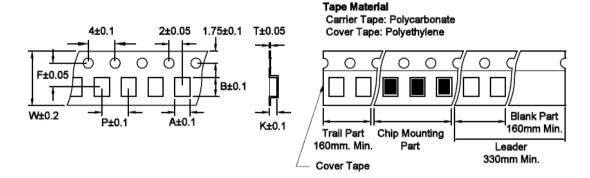
Dimensions in mm

| TYPE | Α | В | С | D |
|--------|-----|----|----|-----|
| 252012 | 178 | 60 | 12 | 1.5 |



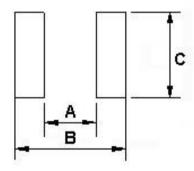
10 Packaging:

10.4 Tape Dimensions in mm



| TYPE | А | В | Т | W | Р | F | K |
|--------|------|------|------|---|---|-----|------|
| 252012 | 2.30 | 2.80 | 0.22 | 8 | 4 | 3.5 | 1.35 |

11 Recommended Land Pattern:



Dimensions in mm

| TYPE | А | В | С |
|--------|-----|-----|-----|
| 252012 | 1.2 | 2.8 | 2.3 |

12 Note:

- 1. The storage period is within 12 months. Products should be stored in the warehouse on the following condition: (Temperature: 5~40°C; Humidity: 20%~75%RH). Solderability should be checked if the period is exceeded.
- 2. Please make sure that your product has been evaluated and confirmed against your specifications when our product is mounted to your product.
- 3. Do not knock nor drop.
- 4. All the items and parameters in this product specification have been prescribed on the premise that our product is used for the purpose,under the condition and in the environment agreed upon between you and us. You are requested not to use our product deviating from such agreement.
- 5. Please keep the distance between transformer/coil and other components (refer to the standard IEC 950)



