

1391646

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PCB connector, nominal cross section: 6 mm², color: green, nominal current: 32 A, rated voltage (III/2): 1000 V, contact surface: Sn, contact connection type: Socket, number of rows: 1, number of positions: 3, product range: PC 5/..-STF1, pitch: 15.24 mm, connection method: Screw connection with tension sleeve, screw head form: H1L Slotted Phillips recess, conductor/PCB connection direction: 0 °, locking clip: - without locking clip, plug-in system: COMBICON PC 5, locking: Screw locking mechanism, mounting method: Screw flange, type of packaging: packed in cardboard

Your advantages

- · Well-known connection principle allows worldwide use
- · Low temperature rise, thanks to maximum contact force
- · Allows connection of two conductors
- · Integrated double steel spring provides additional safety in the event of temperature and power fluctuations
- · Screwable flange for superior mechanical stability

Commercial data

Item number	1391646
Packing unit	50 pc
Minimum order quantity	50 pc
Note	Made to order (non-returnable)
Sales key	AA04
Product key	AADABC
GTIN	4063151772109
Weight per piece (including packing)	2.22 g
Weight per piece (excluding packing)	2.22 g
Customs tariff number	85366990
Country of origin	DE



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Technical data

Product properties

Product type	PCB connector
Product family	PC 5/STF1
Product line	COMBICON Connectors L
Number of positions	3
Pitch	15.24 mm
Number of rows	1

Electrical properties

Properties

•	
Nominal current I _N	32 A
Nominal voltage U _N	1000 V
Contact resistance	$0.5~\text{m}\Omega$
Rated voltage (III/3)	1000 V
Rated surge voltage (III/3)	8 kV
Rated voltage (III/2)	1000 V
Rated surge voltage (III/2)	8 kV
Rated voltage (II/2)	1000 V
Rated surge voltage (II/2)	6 kV

Connection data

Connection technology

Connector system	COMBICON PC 5
Nominal cross section	6 mm²
Contact connection type	Socket

Interlock

Locking type	Screw locking mechanism
Mounting type	Screw flange
Tightening torque	0.3 Nm 0.7 Nm

Conductor connection

Connection method	Screw connection with tension sleeve
Conductor/PCB connection direction	0 °
Conductor cross-section rigid	0.2 mm² 10 mm²
Conductor cross-section flexible	0.2 mm² 6 mm²
Conductor cross-section AWG	24 10
Conductor cross-section flexible, with ferrule without plastic sleeve	0.25 mm² 6 mm²
Conductor cross-section, flexible, with ferrule, with plastic sleeve	0.25 mm² 4 mm²
2 conductors with same cross section, solid	0.2 mm² 2.5 mm²
2 conductors with same cross section, flexible	0.2 mm ² 4 mm ²



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2 conductors with same cross section, flexible, with ferrule without plastic sleeve	0.25 mm² 1.5 mm²
2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve	0.25 mm² 2.5 mm²
Cylindrical gauge a x b / diameter	3.6 mm x 3.1 mm / 3.4 mm
Stripping length	10 mm
Drive form screw head	Slotted Phillips recess (H1L)
Tightening torque	$0.5~{\rm Nm} \dots 0.8~{\rm Nm}~(\le 4~{\rm mm^2~is}~0.5~{\rm Nm}~{\rm to}~0.6~{\rm Nm}, > 4~{\rm mm^2~is}~0.7~{\rm Nm}~{\rm to}~0.8~{\rm Nm})$

Material specifications

Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	hot-dip tin-plated
Metal surface terminal point (top layer)	Tin (4 - 8 μm Sn)
Metal surface contact area (top layer)	Tin (4 - 8 µm Sn)

Material data - housing

Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

Dimensions

Dimensional drawing	h
Pitch	15.24 mm
Width [w]	53.32 mm
Height [h]	19.7 mm
Length [I]	35.25 mm

Mounting

Flange

T: 14 : 4	
Tightening torque	0.3 Nm 0.7 Nm



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Notes

Not	es on operation	In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load.

Mechanical tests

Specification

Test for conductor damage and slackening

Result	Test passed
Pull-out test	
Specification	IEC 60999-1:1999-11

IEC 60999-1:1999-11

Specification	IEC 60999-1:1999-11
Conductor cross-section/conductor type/tractive force setpoint/actual value	$0.2 \text{ mm}^2 / \text{ solid } / > 10 \text{ N}$
	0.2 mm^2 / flexible / > 10 N
	$10 \text{ mm}^2 / \text{ solid } / > 90 \text{ N}$
	6 mm² / flexible / > 80 N

Insertion and withdrawal forces

Specification	IEC 60512-13-2:2006-02
Result	Test passed
No. of cycles	25
Insertion strength per pos. approx.	9 N
Withdraw strength per pos. approx.	5 N

Torque test

Specification	IEC 60999-1:1999-11

Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

Polarization and coding

Specification	IEC 60512-13-5:2006-02
Result	Test passed

Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

Environmental and real-life conditions

Vibration test

Specification	IEC 60068-2-6:2007-12



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Rated insulation voltage (III/2)

Rated surge voltage (III/2)

	40, 450, 4011
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz 60.1 Hz)
Acceleration	5g (60.1 Hz 150 Hz)
Test duration per axis	2.5 h
Test directions	X-, Y- and Z-axis
Durability test	
Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	7.3 kV
Contact resistance R ₁	0.5 mΩ
Contact resistance R ₂	0.5 mΩ
Insertion/withdrawal cycles	25
Insulation resistance, neighboring positions	> 5 MΩ
Climatic test	
Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm ³ SO ₂ on 300 dm ³ /40 °C/1 cycle
Thermal stress	105 °C/168 h
Power-frequency withstand voltage	3.31 kV
mbient conditions	
Ambient temperature (operation)	-40 °C 105 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C 70 °C
Relative humidity (storage/transport)	30 % 70 %
Ambient temperature (assembly)	-5 °C 100 °C
ctrical tests	
hermal test Test group C	
Specification	IEC 60512-5-1:2002-02
Tested number of positions	12
sulation resistance	
Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ
ir clearances and creepage distances 1. Insulation coordination	IEC 61984:2008-10
Specification	
Insulating material group	I CTI COO
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	1000 V
Rated surge voltage (III/3)	8 kV
minimum clearance value - non-homogenous field (III/3)	8 mm
minimum creepage distance (III/3)	12.5 mm

1000 V

8 kV



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minimum clearance value - non-homogenous field (III/2) 8 mm minimum creepage distance (III/2) 1000 V Rated insulation voltage (II/2) 6 kV minimum clearance value - non-homogenous field (III/2) 5.5 mm minimum creepage distance (III/2) 5.5 mm Air clearances and creepage distances 2. Insulation coordination Specification IEC 60664-1:2007-04 Insulating material group I Comparative tracking index (IEC 60112) CTI 600 Rated insulation voltage (III/3) 1250 V DC Rated surge voltage (III/3) 8 kV minimum clearance value - non-homogenous field (III/3) 8 mm minimum creepage distance (III/2) 1500 V DC Rated surge voltage (III/2) 1500 V DC Rated surge voltage (III/2) 10 kV minimum clearance value - non-homogenous field (III/2) 11 mm minimum creepage distance (III/2) 11 mm minimum creepage distance (III/2) 11 mm Rated insulation voltage (III/2) 1500 V DC Rated surge voltage distance (III/2) 11 mm Rated insulation voltage (III/2) 1500 V DC		
Rated insulation voltage (III/2) Rated surge voltage (III/2) minimum clearance value - non-homogenous field (III/2) minimum creepage distance (III/2) Air clearances and creepage distances 2. Insulation coordination Specification IEC 60664-1:2007-04 Insulating material group I Comparative tracking index (IEC 60112) Rated insulation voltage (III/3) Rated surge voltage (III/3) Rated surge voltage (III/3) minimum clearance value - non-homogenous field (III/3) Rated insulation voltage (III/2) Rated surge voltage (III/2) Rated surge voltage (III/2) Rated insulation voltage (III/2) Rated surge voltage (III/2) Rated surge voltage (III/2) Rated surge voltage (III/2) Rated surge voltage (III/2) Rated insulation voltage (III/2) minimum clearance value - non-homogenous field (III/2) minimum creepage distance (III/2) 11 mm Rated insulation voltage (III/2) 11 mm Rated insulation voltage (III/2) 1500 V DC	minimum clearance value - non-homogenous field (III/2)	8 mm
Rated surge voltage (II/2) minimum clearance value - non-homogenous field (II/2) 5.5 mm Air clearances and creepage distances 2. Insulation coordination Specification IEC 60664-1:2007-04 Insulating material group Comparative tracking index (IEC 60112) Rated insulation voltage (III/3) Rated surge voltage (III/3) minimum clearance value - non-homogenous field (III/3) Rated insulation voltage (III/2) Rated surge voltage (III/2) To minimum creepage distance (III/2) Rated surge voltage (III/2) Rated surge voltage (III/2) To kV minimum clearance value - non-homogenous field (III/2) Rated surge voltage (III/2) Rated surge voltage (III/2) Rated insulation voltage (III/2) minimum clearance value - non-homogenous field (III/2) To kV minimum creepage distance (III/2) Rated insulation voltage (III/2) Rated insulation voltage (III/2) Rated insulation voltage (III/2) To V DC	minimum creepage distance (III/2)	8 mm
minimum clearance value - non-homogenous field (II/2) 5.5 mm Air clearances and creepage distances 2. Insulation coordination Specification IEC 60664-1:2007-04 Insulating material group I Comparative tracking index (IEC 60112) CTI 600 Rated insulation voltage (III/3) 1250 V DC Rated surge voltage (III/3) 8 kV minimum clearance value - non-homogenous field (III/3) 8 mm Rated insulation voltage (III/2) 1500 V DC Rated surge voltage (III/2) 10 kV minimum clearance value - non-homogenous field (III/2) 11 mm minimum creepage distance (III/2) 11 mm Rated insulation voltage (III/2) 11 mm Rated insulation voltage (III/2) 11 mm Rated insulation voltage (III/2) 1500 V DC	Rated insulation voltage (II/2)	1000 V
minimum creepage distance (III/2) Air clearances and creepage distances 2. Insulation coordination Specification IEC 60664-1:2007-04 Insulating material group Comparative tracking index (IEC 60112) Rated insulation voltage (III/3) Rated surge voltage (III/3) minimum clearance value - non-homogenous field (III/3) Rated insulation voltage (III/2) Rated surge voltage (III/2) To w D C Rated surge voltage (III/2) Rated insulation voltage (III/2) To w D C Rated surge voltage (III/2) To w D C Rated surge voltage (III/2) To minimum clearance value - non-homogenous field (III/2) To minimum creepage distance (III/2) To minimum creepage distance (III/2) To w D C	Rated surge voltage (II/2)	6 kV
Air clearances and creepage distances 2. Insulation coordination Specification IEC 60664-1:2007-04 Insulating material group I Comparative tracking index (IEC 60112) CTI 600 Rated insulation voltage (III/3) 1250 V DC Rated surge voltage (III/3) 8 kV minimum clearance value - non-homogenous field (III/3) 8 mm minimum creepage distance (III/3) 16 mm Rated insulation voltage (III/2) 1500 V DC Rated surge voltage (III/2) 10 kV minimum clearance value - non-homogenous field (III/2) 11 mm minimum creepage distance (III/2) 11 mm Rated insulation voltage (III/2) 11 mm Rated insulation voltage (III/2) 11 mm	minimum clearance value - non-homogenous field (II/2)	5.5 mm
Specification IEC 60664-1:2007-04 Insulating material group I Comparative tracking index (IEC 60112) CTI 600 Rated insulation voltage (III/3) 1250 V DC Rated surge voltage (III/3) 8 kV minimum clearance value - non-homogenous field (III/3) 8 mm minimum creepage distance (III/3) 16 mm Rated insulation voltage (III/2) 1500 V DC Rated surge voltage (III/2) 10 kV minimum clearance value - non-homogenous field (III/2) 11 mm minimum creepage distance (III/2) 11 mm Rated insulation voltage (III/2) 11 mm Rated insulation voltage (III/2) 11 mm	minimum creepage distance (II/2)	5.5 mm
Insulating material group Comparative tracking index (IEC 60112) Rated insulation voltage (III/3) Rated surge voltage (III/3) minimum clearance value - non-homogenous field (III/3) Rated insulation voltage (III/2) Rated surge voltage (III/2) Rated surge voltage (III/2) Rated surge voltage (III/2) Rated surge voltage (III/2) 10 kV minimum clearance value - non-homogenous field (III/2) 11 mm minimum creepage distance (III/2) 11 mm Rated insulation voltage (III/2) 11 mm	Air clearances and creepage distances 2. Insulation coordination	
Comparative tracking index (IEC 60112) Rated insulation voltage (III/3) Rated surge voltage (III/3) Rated surge voltage (III/3) minimum clearance value - non-homogenous field (III/3) Rated insulation voltage (III/2) Rated surge voltage (III/2) Rated surge voltage (III/2) To kV minimum clearance value - non-homogenous field (III/2) minimum clearance value - non-homogenous field (III/2) To kV minimum creepage distance (III/2) Rated insulation voltage (III/2) 11 mm Rated insulation voltage (III/2) 1500 V DC	Specification	IEC 60664-1:2007-04
Rated insulation voltage (III/3) Rated surge voltage (III/3) Rated surge voltage (III/3) Rinimum clearance value - non-homogenous field (III/3) Rated insulation voltage (III/2) Rated surge voltage (III/2) Rated surge voltage (III/2) Rated surge voltage (III/2) Rated surge voltage (III/2) Rated insulation voltage (III/2) 11 mm Rated insulation voltage (III/2) 1500 V DC	Insulating material group	T
Rated surge voltage (III/3) 8 kV minimum clearance value - non-homogenous field (III/3) 8 mm minimum creepage distance (III/3) 16 mm Rated insulation voltage (III/2) 1500 V DC Rated surge voltage (III/2) 10 kV minimum clearance value - non-homogenous field (III/2) 11 mm minimum creepage distance (III/2) 11 mm Rated insulation voltage (II/2) 1500 V DC	Comparative tracking index (IEC 60112)	CTI 600
minimum clearance value - non-homogenous field (III/3) 8 mm minimum creepage distance (III/3) 16 mm Rated insulation voltage (III/2) 1500 V DC Rated surge voltage (III/2) 10 kV minimum clearance value - non-homogenous field (III/2) 11 mm minimum creepage distance (III/2) 11 mm Rated insulation voltage (II/2) 1500 V DC	Rated insulation voltage (III/3)	1250 V DC
minimum creepage distance (III/3) Rated insulation voltage (III/2) Rated surge voltage (III/2) 1500 V DC Rated surge voltage (III/2) 10 kV minimum clearance value - non-homogenous field (III/2) 11 mm minimum creepage distance (III/2) 11 mm Rated insulation voltage (II/2) 1500 V DC	Rated surge voltage (III/3)	8 kV
Rated insulation voltage (III/2) Rated surge voltage (III/2) minimum clearance value - non-homogenous field (III/2) minimum creepage distance (III/2) Rated insulation voltage (II/2) 1500 V DC	minimum clearance value - non-homogenous field (III/3)	8 mm
Rated surge voltage (III/2) minimum clearance value - non-homogenous field (III/2) minimum creepage distance (III/2) 11 mm Rated insulation voltage (II/2) 1500 V DC	minimum creepage distance (III/3)	16 mm
minimum clearance value - non-homogenous field (III/2) 11 mm minimum creepage distance (III/2) 11 mm Rated insulation voltage (II/2) 1500 V DC	Rated insulation voltage (III/2)	1500 V DC
minimum creepage distance (III/2) Rated insulation voltage (II/2) 11 mm 1500 V DC	Rated surge voltage (III/2)	10 kV
Rated insulation voltage (II/2) 1500 V DC	minimum clearance value - non-homogenous field (III/2)	11 mm
	minimum creepage distance (III/2)	11 mm
Pated surge voltage (II/2) 8 kV	Rated insulation voltage (II/2)	1500 V DC
rated surge voltage (III2)	Rated surge voltage (II/2)	8 kV
minimum clearance value - non-homogenous field (II/2) 8 mm	minimum clearance value - non-homogenous field (II/2)	8 mm
minimum creepage distance (II/2) 8 mm	minimum creepage distance (II/2)	8 mm

Packaging specifications

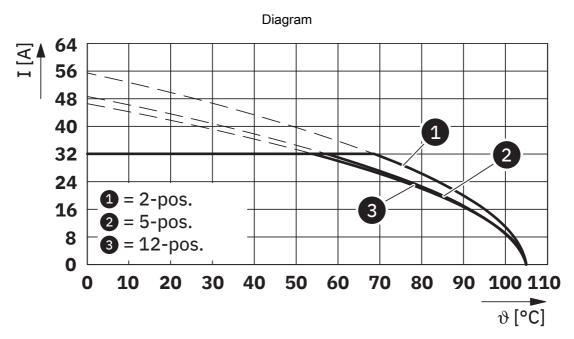
Type of packaging	packed in cardboard
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Drawings



Type: PC 5/...-STF1-15,24 with PCV 5/...-GF-15,24



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Approvals

To download certificates, visit the product detail page: https://www.phoenixcontact.com/us/products/1391646

cULus Recogn Approval ID: E6042	CULus Recognized Approval ID: E60425-19920722				
	Nominal voltage U_N	Nominal current I _N	Cross section AWG	Cross section mm ²	
В					
Multi-conductor connection	600 V	41 A	24 - 12	-	
Standard	600 V	41 A	24 - 8	-	

SUL Recognized Approval ID: E60425-19	UL Recognized Approval ID: E60425-19920722			
	Nominal voltage U_N	Nominal current I _N	Cross section AWG	Cross section mm ²
F				
Multi-conductor connection	1000 V	41 A	24 - 12	-
Standard	1000 V	41 A	24 - 8	-
С				
Multi-conductor connection	600 V	41 A	24 - 12	-
Standard	600 V	41 A	24 - 8	-

CUL Recognized Approval ID: E60425-19920722				
	Nominal voltage U _N	Nominal current I _N	Cross section AWG	Cross section mm ²
С				
Multi-conductor connection	1000 V	41 A	24 - 12	-
Standard	1000 V	41 A	24 - 8	-



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Classifications

ECLASS

	ECLASS-13.0	27460202	
	ECLASS-15.0	27460202	
ETIM			
	ETIM 9.0	EC002638	
UNSPSC			
	UNSPSC 21.0	39121400	



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Environmental product compliance

EU RoHS

Yes, No exemptions
EFUP-E
No hazardous substances above the limits
No substance above 0.1 wt%

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