

1985865

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Printed circuit board terminal, nominal current: 13.5 A, rated voltage (III/2): 320 V, nominal cross section: 1.5 mm², number of potentials: 2, number of rows: 1, number of positions per row: 2, product range: MKDSN 1,5/..-HT, pitch: 5.08 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, mounting: THR soldering / wave soldering, conductor/PCB connection direction: 0 °, color: black, Pin layout: Linear pinning, Solder pin [P]: 3.5 mm, number of solder pins per potential: 1, type of packaging: packed in cardboard. This article can be soldered in the reflow furnace together with SMD components.

# Your advantages

- · Well-known connection principle allows worldwide use
- · Low temperature rise, thanks to maximum contact force
- · Allows connection of two conductors
- · Extremely small design for the respective conductor cross-section
- · Designed for integration into the SMT soldering process
- The latching on the side enables various numbers of positions to be combined

### Commercial data

Item number	1985865
Packing unit	260 pc
Minimum order quantity	260 pc
Sales key	AA12
Product key	AALGCC
GTIN	4017918929268
Weight per piece (including packing)	2.21 g
Weight per piece (excluding packing)	3.1 g
Customs tariff number	85369010
Country of origin	DE



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# Technical data

# Product properties

Product type	Printed circuit board terminal
Product family	MKDSN 1,5/HT
Product line	COMBICON Terminals S
Туре	PC termination block
Number of positions	2
Pitch	5.08 mm
Number of connections	2
Number of rows	1
Number of potentials	2
Pin layout	Linear pinning
Solder pins per potential	1

# Electrical properties

### Properties

Nominal current I <sub>N</sub>	13.5 A
Nominal voltage U <sub>N</sub>	320 V
Rated voltage (III/3)	200 V
Rated surge voltage (III/3)	4 kV
Rated voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
Rated voltage (II/2)	320 V
Rated surge voltage (II/2)	4 kV

# Connection data

# Connection technology

Nominal cross section 1.5 mm <sup>2</sup>	

### Conductor connection

Conductor connection	
Connection method	Screw connection with tension sleeve
Conductor cross-section rigid	0.14 mm² 1.5 mm²
Conductor cross-section flexible	0.14 mm² 1.5 mm²
Conductor cross-section AWG	26 16
Conductor cross-section flexible, with ferrule without plastic sleeve	0.25 mm <sup>2</sup> 1 mm <sup>2</sup>
Conductor cross-section, flexible, with ferrule, with plastic sleeve	0.25 mm² 1.5 mm²
2 conductors with same cross section, solid	0.14 mm² 0.75 mm²
2 conductors with same cross section, flexible	0.14 mm² 0.75 mm²
2 conductors with same cross section, flexible, with ferrule without plastic sleeve	0.25 mm <sup>2</sup> 0.5 mm <sup>2</sup>



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2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve	0.5 mm² 0.75 mm²
Stripping length	6 mm
Drive form screw head	Slotted (L)
Tightening torque	0.5 Nm 0.6 Nm

# Mounting

Mounting type	THR soldering / wave soldering
Pin layout	Linear pinning
Description	
Processing notes	
Process Process	Reflow/wave soldering
	Reflow/wave soldering MSL 3

# Material specifications

Solder cycles in the reflow

### Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	Tin-plated
Metal surface terminal point (top layer)	Tin (5 - 7 µm Sn)
Metal surface terminal point (middle layer)	Nickel (2 - 3 µm Ni)
Metal surface soldering area (top layer)	Tin (5 - 7 µm Sn)
Metal surface soldering area (middle layer)	Nickel (2 - 3 µm Ni)

### Material data - housing

Color (Housing)	black (9005)
Insulating material	PA
Insulating material group	Illa
CTI according to IEC 60112	250 - 399
Flammability rating according to UL 94	V0

### Notes

Note on application	For safe conductor connection, always adhere to a defined tightening torque. Particularly in the case of PCB terminal blocks
	with two or three positions, the individual solder pin for each
	contact point cannot compensate for this. That is why the
	terminal blocks must be supported during conductor connection
	(held with one hand, support on the housing).

# **Dimensions**



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Dimensional drawing	h p
Pitch	5.08 mm
Width [w]	10.16 mm
Height [h]	13.5 mm
Length [I]	8.1 mm
Installed height	10 mm
Solder pin length [P]	3.5 mm
Pin dimensions	0.5 x 1 mm
CB design	
Hole diameter	1.3 mm

# Mechanical tests

Test for conductor damage and slackening

Specification	IEC 60999-1:1999-11
Result	Test passed
Pull-out test	
Specification	IEC 60999-1:1999-11
Conductor cross-section/conductor type/tractive force setpoint/actual value	0.14 mm² / solid / > 10 N
	0.14 mm² / flexible / > 10 N
	1.5 mm² / solid / > 40 N
	1.5 mm² / flexible / > 40 N

# Electrical tests

Temperature-rise test

Insulating material group

The sum of ambient temperature and temperature rise of the PCB terminal block shall not exceed the upper limiting
temperature.
IEC 60947-7-4:2019-01
IEC 60512-3-1:2002-02
> 5 MΩ

Illa



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Comparative tracking index (IEC 60112)	CTI 250 - 399
Rated insulation voltage (III/3)	200 V
Rated surge voltage (III/3)	4 kV
minimum clearance value - non-homogenous field (III/3)	3 mm
minimum creepage distance (III/3)	3.2 mm
Rated insulation voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
minimum clearance value - non-homogenous field (III/2)	3 mm
minimum creepage distance (III/2)	3.2 mm
Rated insulation voltage (II/2)	320 V
Rated surge voltage (II/2)	4 kV
minimum clearance value - non-homogenous field (II/2)	3 mm
minimum creepage distance (II/2)	3.2 mm

# Environmental and real-life conditions

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Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz 60.1 Hz)
Acceleration	5g (60.1 Hz 150 Hz)
Test duration per axis	2.5 h
Test directions	X-, Y- and Z-axis

### Glow-wire test

Specification	IEC 60695-2-10:2013-04
Temperature	850 °C
Time of exposure	5 s

### Aging

Specification	IEC 60947-7-4:2019-01

# Ambient conditions

Ambient temperature (operation)	-40 °C 105 °C (Depending on the current carrying capacity/derating curve)
Ambient temperature (storage/transport)	-40 °C 70 °C
Relative humidity (storage/transport)	30 % 70 %
Ambient temperature (assembly)	-5 °C 100 °C

# Packaging specifications

Type of packaging	packed in cardboard
Outer packaging type	Dry bag



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# Drawings

# Dimensional drawing 8,1 2,54 5,08 Diagram Diagram

Type: MKDSN 1,5/...-5,08 HT BK

 $1 = 1,5 \text{ mm}^2$  $2 = 1,0 \text{ mm}^2$ 

100 110

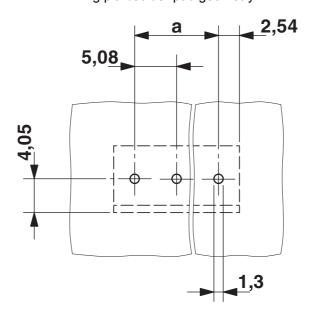
ϑ [°C]



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# Drilling plan/solder pad geometry





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# **Approvals**

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CULus Recognized Approval ID: E60425-19770427				
	Nominal voltage $U_N$	Nominal current I <sub>N</sub>	Cross section AWG	Cross section mm <sup>2</sup>
В				
Screw connection	300 V	10 A	30 - 14	-
2 conductors with the same cross-section	300 V	10 A	- 18	-
D				
Screw connection	300 V	10 A	30 - 14	-
2 conductors with the same cross-section	300 V	10 A	- 18	-

DNV GL
Approval ID: TAE00001EV

	VDE approval of drawings Approval ID: 40055535				
		Nominal voltage U <sub>N</sub>	Nominal current I <sub>N</sub>	Cross section AWG	Cross section mm <sup>2</sup>
keine					
		400 V	17.5 A	-	0.2 - 1.5



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# Classifications

# **ECLASS**

	ECLASS-13.0	27460101			
	ECLASS-15.0	27460101			
	ГІМ				
	ETIM 9.0	EC002643			
UNSPSC					
	UNSPSC 21.0	39121400			



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# Environmental product compliance

### EU RoHS

Fulfills EU RoHS substance requirements	Yes, No exemptions
China RoHS	
Environment friendly use period (EFUP)	EFUP-E
	No hazardous substances above the limits
EU REACH SVHC	
REACH candidate substance (CAS No.)	No substance above 0.1 wt%

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