

1233124

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PCB connector, nominal cross section: 4 mm², color: black, nominal current: 24 A, rated voltage (III/2): 1000 V, contact surface: Sn, contact connection type: Socket, number of potentials: 6, number of rows: 1, number of positions: 6, number of connections: 6, product range: SPC 4/..-STTL, pitch: 6.35 mm, connection method: Push-in spring connection, conductor/PCB connection direction: 0 °, locking clip: - without locking clip, plug-in system: COMBICON PC 4, locking: Snap-in locking, mounting method: Latching flange, type of packaging: packed in cardboard

Your advantages

- · Intuitive locking mechanism prevents accidental disconnection
- · Time saving push-in connection, tools not required
- · Defined contact force ensures that contact remains stable over the long term
- · Optimized for tight installation situations: operation and conductor connection from one direction
- 600 V UL approval in the smallest of dimensions

Commercial data

| Item number | 1233124 |
|--------------------------------------|---------------|
| Packing unit | 50 pc |
| Minimum order quantity | 50 pc |
| Sales key | AA04 |
| Product key | AADFAC |
| GTIN | 4063151336141 |
| Weight per piece (including packing) | 21.826 g |
| Weight per piece (excluding packing) | 29 g |
| Customs tariff number | 85366990 |
| Country of origin | CN |



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Technical data

Product properties

| Product type | PCB connector |
|-----------------------|-----------------------|
| Product family | SPC 4/STTL |
| Product line | COMBICON Connectors L |
| Number of positions | 6 |
| Pitch | 6.35 mm |
| Number of connections | 6 |
| Number of rows | 1 |
| Number of potentials | 6 |

Electrical properties

Properties

| Nominal current I _N | 24 A |
|--------------------------------|---------|
| Nominal voltage U _N | 1000 V |
| Contact resistance | 0.81 mΩ |
| Rated voltage (III/3) | 1000 V |
| Rated surge voltage (III/3) | 8 kV |
| Rated voltage (III/2) | 1000 V |
| Rated surge voltage (III/2) | 8 kV |
| Rated voltage (II/2) | 1000 V |
| Rated surge voltage (II/2) | 6 kV |

Connection data

Connection technology

| Connector system | COMBICON PC 4 |
|-------------------------|---------------|
| Nominal cross section | 4 mm² |
| Contact connection type | Socket |

Interlock

| Locking type | Snap-in locking |
|---------------|-----------------|
| Mounting type | Latching flange |

Conductor connection

| Connection method | Push-in spring connection |
|---|---------------------------|
| Conductor/PCB connection direction | 0 ° |
| Conductor cross-section rigid | 0.2 mm² 4 mm² |
| Conductor cross-section flexible | 0.2 mm² 4 mm² |
| Conductor cross-section AWG | 24 10 |
| Conductor cross-section flexible, with ferrule without plastic sleeve | 0.25 mm² 4 mm² |
| Conductor cross-section, flexible, with ferrule, with plastic sleeve | 0.25 mm² 4 mm² |
| Cylindrical gauge a x b / diameter | 3.6 mm x 3.1 mm / 3.0 mm |



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| Stripping length | 10 mm 12 mm |
|--|---|
| Specifications for ferrules without insulating collar | |
| recommended crimping tool | 1212034 CRIMPFOX 6 |
| ferrules without insulating collar, according to DIN 46228-1 | Cross section: 0.5 mm²; Length: 10 mm |
| | Cross section: 0.75 mm ² ; Length: 10 mm |
| | Cross section: 1 mm²; Length: 10 mm |
| | Cross section: 1.5 mm²; Length: 10 mm 12 mm |
| | Cross section: 2.5 mm²; Length: 12 mm |
| | Cross section: 4 mm²; Length: 12 mm |
| Specifications for ferrules with insulating collar | |
| recommended crimping tool | 1212034 CRIMPFOX 6 |
| ferrules with insulating collar, according to DIN 46228-4 | Cross section: 0.25 mm²; Length: 10 mm 12 mm |
| | Cross section: 0.34 mm ² ; Length: 10 mm 12 mm |
| | Cross section: 0.5 mm²; Length: 10 mm 12 mm |
| | Cross section: 0.75 mm²; Length: 10 mm 12 mm |
| | Cross section: 1 mm²; Length: 10 mm 12 mm |
| | Cross section: 1.5 mm²; Length: 10 mm 12 mm |
| | Cross section: 2.5 mm²; Length: 10 mm 12 mm |
| | Cross section: 4 mm ² ; Length: 10 mm 12 mm |

Material specifications

Material data - contact

| Note | WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201 |
|--|--|
| Contact material | Cu alloy |
| Surface characteristics | hot-dip tin-plated |
| Metal surface terminal point (top layer) | Tin (4 - 8 μm Sn) |
| Metal surface contact area (top layer) | Tin (4 - 8 μm Sn) |

Material data - housing

| Color (Housing) | black (9005) |
|---|--------------|
| Insulating material | PA |
| Insulating material group | I |
| CTI according to IEC 60112 | 600 |
| Flammability rating according to UL 94 | V0 |
| Glow wire flammability index GWFI according to EN 60695-2-12 | 850 |
| Glow wire ignition temperature GWIT according to EN 60695-2-13 | 775 |
| Temperature for the ball pressure test according to EN 60695-10-2 | 300 °C |

Material data - actuating element

| Color (Actuating element) | orange (2003) |
|---------------------------|---------------|
| Insulating material | PA |



1233124

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| Insulating material group | I |
|--|-----|
| CTI according to IEC 60112 | 600 |
| Flammability rating according to UL 94 | V0 |

Dimensions

| Dimensional drawing | h |
|---------------------|----------|
| Pitch | 6.35 mm |
| Width [w] | 39.3 mm |
| Height [h] | 18.1 mm |
| Length [I] | 36.85 mm |

Notes

| Notes on operation | In accordance with IEC 61984, COMBICON connectors have no |
|--------------------|---|
| | switching power (COC). During designated use, they must not be |
| | plugged in or disconnected when carrying voltage or under load. |

Mechanical tests

Conductor connection

| Specification | IEC 60999-1:1999-11 |
|---------------|---------------------|
| Result | Test passed |
| | |

Test for conductor damage and slackening

| Specification | IEC 60999-1:1999-11 |
|---------------|---------------------|
| Result | Test passed |

Repeated connection and disconnection

| Specification | IEC 60999-1:1999-11 | |
|---------------|---------------------|--|
| Result | Test passed | |

Pull-out test

| Specification | IEC 60999-1:1999-11 |
|---|-----------------------------|
| Conductor cross-section/conductor type/tractive force | 0.2 mm² / solid / > 10 N |
| setpoint/actual value | 0.2 mm² / flexible / > 10 N |
| | 4 mm² / solid / > 60 N |
| | 4 mm² / flexible / > 60 N |

Insertion and withdrawal forces

| Specification | IEC 60512-13-2:2006-02 |
|-------------------------------------|------------------------|
| Result | Test passed |
| No. of cycles | 25 |
| Insertion strength per pos. approx. | 8 N |



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| Withdraw strength per pos. approx. | 6 N | |
|--|---|--|
| Resistance of inscriptions | | |
| Specification | IEC 60068-2-70:1995-12 | |
| Result | Test passed | |
| olarization and coding | | |
| Specification | IEC 60512-13-5:2006-02 | |
| Result | Test passed | |
| figural inapportion | - | |
| isual inspection Specification | IEC 60512-1-1:2002-02 | |
| Result | Test passed | |
| | ι σει μαερσί | |
| imension check | | |
| Specification | IEC 60512-1-2:2002-02 | |
| Result | Test passed | |
| Specification Frequency | IEC 60068-2-6:2007-12 | |
| /ibration test | 150 00000 0 0 0007 40 | |
| Frequency | 10 - 150 - 10 Hz | |
| Sweep speed | 1 octave/min | |
| Amplitude | 0.35 mm (10 Hz 60.1 Hz) | |
| Acceleration | 50 m/s² (60.1 Hz 150 Hz) | |
| Test duration per axis | 2.5 h | |
| Test directions | X-, Y- and Z-axis | |
| urability test | | |
| Specification | IEC 60512-9-1:2010-03 | |
| Impulse withstand voltage at sea level | 9.8 kV | |
| Contact resistance R ₁ | 0.81 mΩ | |
| Contact resistance R ₂ | 0.95 mΩ | |
| Insertion/withdrawal cycles | 25 | |
| Insulation resistance, neighboring positions | > 5 MΩ | |
| limatic test | | |
| Specification | EN ISO 22479:2022-06 | |
| Corrosive stress | 0.2 dm ³ SO ₂ on 300 dm ³ /40 °C/1 cycle | |
| Thermal stress | 105 °C/168 h | |
| Power-frequency withstand voltage | 4.26 kV | |
| ambient conditions | | |
| Ambient temperature (operation) | -40 °C 105 °C (dependent on the derating curve) | |
| Ambient temperature (storage/transport) | -40 °C 70 °C | |
| Relative humidity (storage/transport) | 30 % 70 % | |
| Ambient temperature (assembly) | -5 °C 100 °C | |
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Electrical tests

| Specification | IEC 60512-5-1:2002-02 | |
|--|------------------------|--|
| Tested number of positions | 12 | |
| sulation resistance | | |
| Specification | IEC 60512-3-1:2002-02 | |
| Insulation resistance, neighboring positions | > 5 MΩ | |
| emperature cycles | | |
| Specification | IEC 60999-1:1999-11 | |
| Result | Test passed | |
| r clearances and creepage distances 1. Insulation coordination | | |
| Specification | IEC 61984:2008-10 | |
| Insulating material group | I | |
| Comparative tracking index (IEC 60112) | CTI 600 | |
| Rated insulation voltage (III/3) | 1000 V | |
| Rated surge voltage (III/3) | 8 kV | |
| minimum clearance value - non-homogenous field (III/3) | 8 mm | |
| minimum creepage distance (III/3) | 12.5 mm | |
| Rated insulation voltage (III/2) | 1000 V 8 kV 8 mm | |
| Rated surge voltage (III/2) | | |
| minimum clearance value - non-homogenous field (III/2) | | |
| minimum creepage distance (III/2) | 8 mm | |
| Rated insulation voltage (II/2) | 1000 V 6 kV | |
| Rated surge voltage (II/2) | | |
| minimum clearance value - non-homogenous field (II/2) | 5.5 mm | |
| minimum creepage distance (II/2) | 5.5 mm | |
| r clearances and creepage distances 2. Insulation coordination | | |
| Specification | IEC 60664-1:2020-05 | |
| Insulating material group | 1 | |
| Comparative tracking index (IEC 60112) | CTI 600 | |
| Rated insulation voltage (III/3) | 1000 V AC/DC | |
| Rated surge voltage (III/3) | 8 kV | |
| minimum clearance value - non-homogenous field (III/3) | 8 mm | |
| minimum creepage distance (III/3) | 12.5 mm | |
| Rated insulation voltage (III/2) | 1250 V DC | |
| Rated surge voltage (III/2) | 8 kV | |
| minimum clearance value - non-homogenous field (III/2) | 8 mm | |
| minimum creepage distance (III/2) | 8 mm | |
| Rated insulation voltage (II/2) | 1500 V DC | |
| Rated surge voltage (II/2) | 8 kV | |



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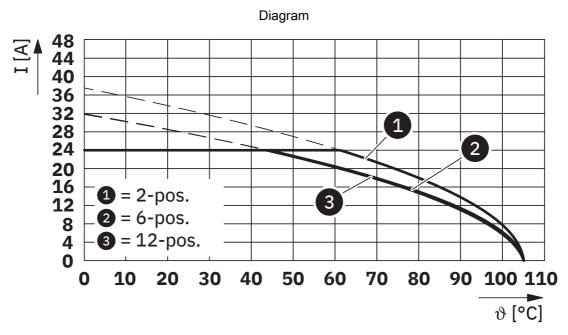
| minimum clearance value - non-homogenous field (II/2) | 8 mm |
|---|---------------------|
| minimum creepage distance (II/2) | 8 mm |
| Packaging specifications | |
| Type of packaging | packed in cardboard |



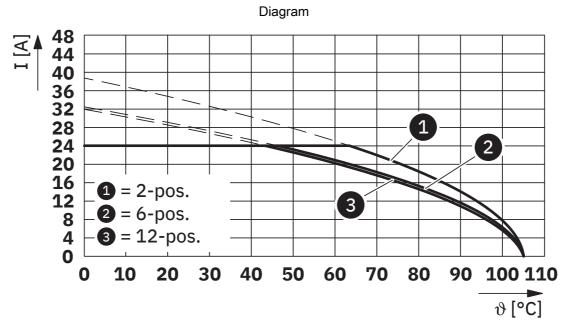
https://www.phoenixcontact.com/us/products/1233124



Drawings



Type: SPC 4/...-STTL-6,35 with PC 4/...-G-6,35 P... THR

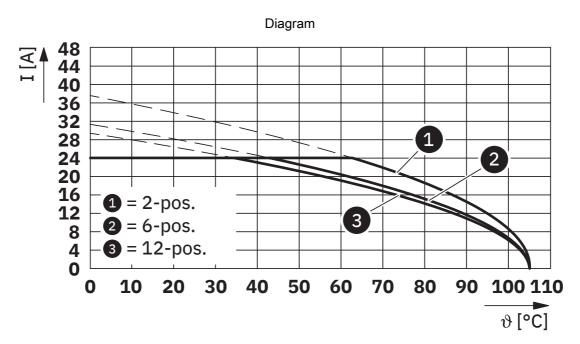


Type: SPC 4/...-STTL-6,35 with PCV 4/...-G-6,35 P... THR



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Type: SPC 4/...-STTL-6,35 with PC 4/...-GU-6,35 P... THR



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Approvals

To download certificates, visit the product detail page: https://www.phoenixcontact.com/us/products/1233124

| UL Recognized Approval ID: E60425-20240415 | | | | |
|--|-----------------------|--------------------------------|-------------------|-------------------------------|
| | Nominal voltage U_N | Nominal current I _N | Cross section AWG | Cross section mm ² |
| F | | | | |
| | 600 V | 23 A | 24 - 10 | - |

| c Alus cl | CULus Recognized Approval ID: E60425-20240415 | | | | |
|------------------|---|--------------------------------|--------------------------------|-------------------|-------------------------------|
| | | Nominal voltage U _N | Nominal current I _N | Cross section AWG | Cross section mm ² |
| В | | | | | |
| | | 600 V | 23 A | 24 - 10 | - |
| С | | | | | |
| | | 600 V | 23 A | 24 - 10 | - |
| D | | | | | |
| | | 600 V | 5 A | 24 - 10 | - |



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Classifications

ECLASS

| | ECLASS-13.0 | 27460202 | |
|--------|-------------|----------|--|
| | ECLASS-15.0 | 27460202 | |
| FI | TIM | | |
| | IIVI | | |
| | ETIM 9.0 | EC002638 | |
| UNSPSC | | | |
| | UNSPSC 21.0 | 39121400 | |



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Environmental product compliance

EU RoHS

| Fulfills EU RoHS substance requirements | Yes, No exemptions |
|---|--|
| China RoHS | |
| Environment friendly use period (EFUP) | EFUP-E |
| | No hazardous substances above the limits |
| EU REACH SVHC | |
| REACH candidate substance (CAS No.) | No substance above 0.1 wt% |

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