

1703477

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PCB TWIN plug, nominal cross section: 2.5 mm², color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Au, contact connection type: Socket, number of potentials: 5, number of rows: 1, number of positions: 5, number of connections: 10, product range: TFKC 2,5/..-STF, pitch: 5.08 mm, connection method: Push-in spring connection, conductor/PCB connection direction: 0 °, locking clip: - Locking clip, plug-in system: COMBICON MSTB 2,5, locking: Screw locking mechanism, mounting method: Screw flange, type of packaging: packed in cardboard

Your advantages

- · Gold-plated contacts ensure transfer quality remains stable over the long term
- · Time saving push-in connection, tools not required
- Potentials can be easily looped through ideal for BUS applications
- · Intuitive operation due to color-coded actuating push button
- · Can be combined with the MSTB 2,5 range
- · Screwable flange for superior mechanical stability

Commercial data

Item number	1703477
Packing unit	50 pc
Minimum order quantity	50 pc
Note	Made to order (non-returnable)
Product key	AACFMB
GTIN	4046356654661
Weight per piece (including packing)	12.06 g
Weight per piece (excluding packing)	12.06 g
Country of origin	BG



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Technical data

Product properties

Product type	PCB TWIN plug
Product family	TFKC 2,5/STF
Product line	COMBICON Connectors M
Number of positions	5
Pitch	5.08 mm
Number of connections	10
Number of rows	1
Number of potentials	5
Mounting type	Screw flange

Electrical properties

Properties

Nominal current I _N	12 A
Nominal voltage U _N	320 V
Contact resistance	1.5 mΩ
Rated voltage (III/3)	320 V
Rated surge voltage (III/3)	4 kV
Rated voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
Rated voltage (II/2)	630 V
Rated surge voltage (II/2)	4 kV

Conductor connection I2 / I3

Current carrying capacity	24 A

Plug-in contact I1

•	
Current carrying capacity	12 A

Connection data

Connection technology

Туре	Components DeviceNet compatible
Connector system	COMBICON MSTB 2,5
Nominal cross section	2.5 mm ²
Contact connection type	Socket

Interlock

Locking type	Screw locking mechanism
Mounting type	Screw flange
Tightening torque	0.3 Nm

Conductor connection



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Connection method	Push-in spring connection
Connection direction of the conductor to plug-in direction	0 °
	0 °
Conductor/PCB connection direction	0 °
Conductor cross-section rigid	0.2 mm² 2.5 mm²
Conductor cross-section flexible	0.2 mm² 2.5 mm²
Conductor cross-section AWG	24 12
Conductor cross-section flexible, with ferrule without plastic sleeve	0.25 mm² 2.5 mm²
Conductor cross-section, flexible, with ferrule, with plastic sleeve	0.25 mm² 2.5 mm²
2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve	0.5 mm ² 1.5 mm ²
Cylindrical gauge a x b / diameter	2.8 mm x 2.0 mm / 2.0 mm
Stripping length	10 mm
Specifications for ferrules without insulating collar	
recommended crimping tool	1212034 CRIMPFOX 6
Specifications for ferrules with insulating collar	
recommended crimping tool	1212034 CRIMPFOX 6

Material specifications

Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	Completely gold-plated
Metal surface terminal point (top layer)	Gold (0.8 - 1.4 μm Au)
Metal surface terminal point (middle layer)	Nickel (2 - 3 µm Ni)
Metal surface contact area (top layer)	Gold (0.8 - 1.4 μm Au)
Metal surface contact area (middle layer)	Nickel (2 - 3 µm Ni)

Material data - housing

Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

Material data - actuating element

Color (Actuating element)	orange (2003)
Insulating material	PBT



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Insulating material group	Illa
CTI according to IEC 60112	275
Flammability rating according to UL 94	V0

Dimensions

Dimensional drawing	h
Pitch	5.08 mm
Width [w]	35.2 mm
Height [h]	22.1 mm
Length [I]	26 mm

Mounting

Flange

Tightening torque	0.3 Nm

Notes

Mechanical tests

Result

Conductor connection Specification

Test for conductor damage and slackening			
Specification	IEC 60999-1:1999-11		
Result	Test passed		
Repeated connection and disconnection			
Specification	IEC 60999-1:1999-11		

IEC 60999-1:1999-11

Test passed

Test passed

Result

Full-Out test		
Specification	IEC 60999-1:1999-11	
Conductor cross-section/conductor type/tractive force setpoint/actual value	0.2 mm² / solid / > 10 N	
	0.2 mm² / flexible / > 10 N	
	2.5 mm² / solid / > 50 N	
	2.5 mm² / flexible / > 50 N	

Insertion and withdrawal forces



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Specification	IEC 60512-13-2:2006-02
Result	Test passed
No. of cycles	100
Insertion strength per pos. approx.	7 N
Withdraw strength per pos. approx.	6 N
esistance of inscriptions	
Specification	IEC 60068-2-70:1995-12
Result	Test passed
plarization and coding	
Specification	IEC 60512-7:1993-08 (Polarization)
Result	Test passed
sual inspection	
Specification	IEC 60512-1-1:2002-02
Result	Test passed
mension check	
Specification	IEC 60512-1-2:2002-02
Result	Test passed
	IFC 60068-2-6:1995-03
Specification	IEC 60068-2-6:1995-03
	IEC 60068-2-6:1995-03 10 - 500 - 10 Hz
Specification Frequency Sweep speed	10 - 500 - 10 Hz 1 octave/min
Specification Frequency Sweep speed Amplitude	10 - 500 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz)
Specification Frequency Sweep speed Amplitude Acceleration	10 - 500 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 500 Hz)
Specification Frequency Sweep speed Amplitude	10 - 500 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 500 Hz) 2 h
Specification Frequency Sweep speed Amplitude Acceleration	10 - 500 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 500 Hz)
Specification Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions	10 - 500 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 500 Hz) 2 h
Specification Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions	10 - 500 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 500 Hz) 2 h
Specification Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions urability test	10 - 500 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 500 Hz) 2 h X-, Y- and Z-axis
Specification Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions arability test Specification Impulse withstand voltage at sea level Contact resistance R ₁	10 - 500 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 500 Hz) 2 h X-, Y- and Z-axis
Specification Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions Tract directions	10 - 500 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 500 Hz) 2 h X-, Y- and Z-axis IEC 60512-5:1992-08 4.8 kV
Specification Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions arability test Specification Impulse withstand voltage at sea level Contact resistance R ₁	10 - 500 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 500 Hz) 2 h X-, Y- and Z-axis IEC 60512-5:1992-08 4.8 kV 1.5 mΩ
Specification Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions Inability test Specification Impulse withstand voltage at sea level Contact resistance R ₁ Contact resistance R ₂ Insertion/withdrawal cycles	10 - 500 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 500 Hz) 2 h X-, Y- and Z-axis IEC 60512-5:1992-08 4.8 kV 1.5 mΩ 1.6 mΩ
Specification Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions Inability test Specification Impulse withstand voltage at sea level Contact resistance R ₁ Contact resistance R ₂ Insertion/withdrawal cycles	10 - 500 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 500 Hz) 2 h X-, Y- and Z-axis IEC 60512-5:1992-08 4.8 kV 1.5 mΩ 1.6 mΩ
Specification Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions Trest directions	10 - 500 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 500 Hz) 2 h X-, Y- and Z-axis IEC 60512-5:1992-08 4.8 kV 1.5 mΩ 1.6 mΩ 100
Specification Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions Trest direction	10 - 500 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 500 Hz) 2 h X-, Y- and Z-axis IEC 60512-5:1992-08 4.8 kV 1.5 mΩ 1.6 mΩ 100
Specification Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions arability test Specification Impulse withstand voltage at sea level Contact resistance R ₁ Contact resistance R ₂ Insertion/withdrawal cycles imatic test Specification Corrosive stress	10 - 500 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 500 Hz) 2 h X-, Y- and Z-axis IEC 60512-5:1992-08 4.8 kV 1.5 mΩ 1.6 mΩ 100 ISO 6988:1985-02 1.0 dm³ SO ₂ on 300 dm³/40 °C/3 cycles
Specification Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions Test dire	10 - 500 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 500 Hz) 2 h X-, Y- and Z-axis IEC 60512-5:1992-08 4.8 kV 1.5 mΩ 1.6 mΩ 100 ISO 6988:1985-02 1.0 dm³ SO ₂ on 300 dm³/40 °C/3 cycles 100 °C/168 h
Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions urability test Specification Impulse withstand voltage at sea level Contact resistance R ₁ Contact resistance R ₂ Insertion/withdrawal cycles limatic test Specification Corrosive stress Thermal stress	10 - 500 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 500 Hz) 2 h X-, Y- and Z-axis IEC 60512-5:1992-08 4.8 kV 1.5 mΩ 1.6 mΩ 100 ISO 6988:1985-02 1.0 dm³ SO ₂ on 300 dm³/40 °C/3 cycles 100 °C/168 h



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Packaging specifications

Type of packaging

Ambient temperature (storage/transport)	-40 °C 70 °C
Relative humidity (storage/transport)	30 % 70 %
Ambient temperature (assembly)	-5 °C 100 °C
ectrical tests	
Thermal test Test group C	
Specification	IEC 60512-5-1:2002-02
Tested number of positions	5
Insulation resistance	
Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	10 ¹² Ω
Temperature cycles	
Specification	IEC 60999-1:1999-11
Result	Test passed
Air clearances and creepage distances	
Specification	IEC 60664-1:2007-04
Insulating material group	1
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	320 V
Rated surge voltage (III/3)	4 kV
minimum clearance value - non-homogenous field (III/3)	3 mm
minimum creepage distance (III/3)	4 mm
Rated insulation voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
minimum clearance value - non-homogenous field (III/2)	3 mm
minimum creepage distance (III/2)	3 mm
Rated insulation voltage (II/2)	630 V
Rated surge voltage (II/2)	4 kV
minimum clearance value - non-homogenous field (II/2)	3 mm
minimum creepage distance (II/2)	3.2 mm

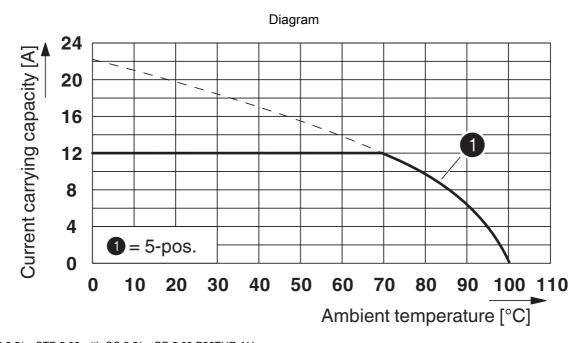
packed in cardboard



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Drawings



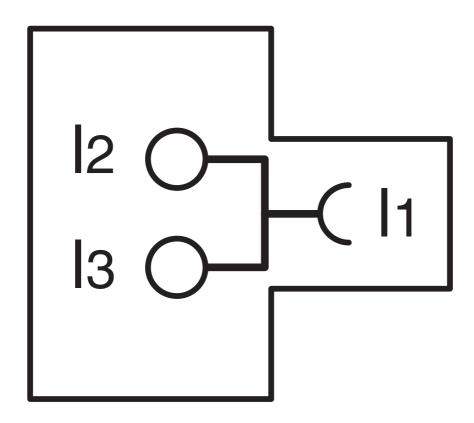
Type: TFKC 2,5/...-STF-5,08 with CC 2,5/...-GF-5,08 P26THR AU



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Circuit diagram





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Approvals

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CULus Recognized Approval ID: E60425-19931011				
	Nominal voltage U_N	Nominal current I _N	Cross section AWG	Cross section mm ²
В				
	300 V	10 A	26 - 12	-
D				
	300 V	10 A	26 - 12	-

	VDE approval of drawings Approval ID: 40050694				
		Nominal voltage U_N	Nominal current I _N	Cross section AWG	Cross section mm ²
keine					
		250 V	12 A	-	0.2 - 2.5



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Classifications

ECLASS

	ECLASS-13.0	27460202		
	ECLASS-15.0	27460202		
ЕТ	ETIM			
⊏ I	IIVI			
	ETIM 9.0	EC002638		
UNSPSC				
	UNSPSC 21.0	39121400		



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Environmental product compliance

EU RoHS

Fulfills EU RoHS substance requirements	Yes, No exemptions		
China RoHS			
Environment friendly use period (EFUP)	EFUP-E		
	No hazardous substances above the limits		
EU REACH SVHC			
REACH candidate substance (CAS No.)	No substance above 0.1 wt%		

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