

1702998

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PCB TWIN plug, nominal cross section: 2.5 mm², color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Au, contact connection type: Socket, number of potentials: 5, number of rows: 1, number of positions: 5, number of connections: 10, product range: TFKC 2,5/..-STF, pitch: 5.08 mm, connection method: Push-in spring connection, conductor/PCB connection direction: 0°, locking clip: - Locking clip, plug-in system: COMBICON MSTB 2,5, locking: Screw locking mechanism, mounting method: Screw flange, type of packaging: packed in cardboard

Your advantages

- · Gold-plated contacts ensure transfer quality remains stable over the long term
- · Time saving push-in connection, tools not required
- Potentials can be easily looped through ideal for BUS applications
- · Intuitive operation due to color-coded actuating push button
- · Can be combined with the MSTB 2,5 range
- · Screwable flange for superior mechanical stability

Commercial data

Item number	1702998
Packing unit	50 pc
Minimum order quantity	50 pc
Sales key	AA03
Product key	AACFMB
GTIN	4046356735544
Weight per piece (including packing)	12.29 g
Weight per piece (excluding packing)	12.09 g
Customs tariff number	85366990
Country of origin	BG



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Technical data

Product properties

Product type	PCB TWIN plug
Product family	TFKC 2,5/STF
Product line	COMBICON Connectors M
Number of positions	5
Pitch	5.08 mm
Number of connections	10
Number of rows	1
Number of potentials	5
Mounting type	Screw flange

Electrical properties

Properties

Nominal current I _N	12 A
Nominal voltage U _N	320 V
Contact resistance	1.5 mΩ
Rated voltage (III/3)	320 V
Rated surge voltage (III/3)	4 kV
Rated voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
Rated voltage (II/2)	630 V
Rated surge voltage (II/2)	4 kV

Conductor connection I2 / I3

Current carrying capacity	24 A

Plug-in contact I1

Current carrying capacity	12 A	

Connection data

Connection technology

Туре	Components DeviceNet compatible
Connector system	COMBICON MSTB 2,5
Nominal cross section	2.5 mm²
Contact connection type	Socket

Interlock

Locking type	Screw locking mechanism
Mounting type	Screw flange
Tightening torque	0.3 Nm

Conductor connection



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Connection method	Push-in spring connection
Connection direction of the conductor to plug-in direction	0 °
	0 °
Conductor/PCB connection direction	0 °
Conductor cross-section rigid	0.2 mm² 2.5 mm²
Conductor cross-section flexible	0.2 mm² 2.5 mm²
Conductor cross-section AWG	24 12
Conductor cross-section flexible, with ferrule without plastic sleeve	0.25 mm² 2.5 mm²
Conductor cross-section, flexible, with ferrule, with plastic sleeve	0.25 mm² 2.5 mm²
2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve	0.5 mm² 1.5 mm²
Cylindrical gauge a x b / diameter	2.8 mm x 2.0 mm / 2.0 mm
Stripping length	10 mm
pecifications for ferrules without insulating collar	
recommended crimping tool	1212034 CRIMPFOX 6
pecifications for ferrules with insulating collar	
recommended crimping tool	1212034 CRIMPFOX 6

Material specifications

Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	Completely gold-plated
Metal surface terminal point (top layer)	Gold (0.8 - 1.4 μm Au)
Metal surface terminal point (middle layer)	Nickel (2 - 3 µm Ni)
Metal surface contact area (top layer)	Gold (0.8 - 1.4 μm Au)
Metal surface contact area (middle layer)	Nickel (2 - 3 µm Ni)

Material data - housing

Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

Material data - actuating element

Color (Actuating element)	orange (2003)
Insulating material	PBT



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Insulating material group	Illa
CTI according to IEC 60112	275
Flammability rating according to UL 94	V0

Dimensions

Dimensional drawing	h
Pitch	5.08 mm
Width [w]	35.2 mm
Height [h]	22.1 mm
Length [I]	26 mm

Mounting

Flange

Tightening torque	0.3 Nm

Notes

Mechanical tests

Result

Conductor connection Specification

Test for conductor damage and slackening			
Specification	IEC 60999-1:1999-11		
Result	Test passed		
Repeated connection and disconnection			
Specification	IEC 60999-1:1999-11		
Result	Test passed		

IEC 60999-1:1999-11

Test passed

Pull-out test

Specification	IEC 60999-1:1999-11
Conductor cross-section/conductor type/tractive force setpoint/actual value	0.2 mm² / solid / > 10 N
	0.2 mm² / flexible / > 10 N
	2.5 mm² / solid / > 50 N
	2.5 mm² / flexible / > 50 N

Insertion and withdrawal forces



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Ambient temperature (operation)

Specification	IEC 60512-13-2:2006-02
Result	Test passed
No. of cycles	100
Insertion strength per pos. approx.	7 N
Withdraw strength per pos. approx.	6 N
esistance of inscriptions	
Specification	IEC 60068-2-70:1995-12
Result	Test passed
olarization and coding	
Specification	IEC 60512-7:1993-08 (Polarization)
Result	Test passed
sual inspection	
Specification	IEC 60512-1-1:2002-02
Result	Test passed
mension check	
Specification	IEC 60512-1-2:2002-02
	Test passed
ronmental and real-life conditions	Test passed IEC 60068-2-6:1995-03
ronmental and real-life conditions pration test Specification	
ronmental and real-life conditions pration test Specification Frequency	IEC 60068-2-6:1995-03
pration test Specification Frequency Sweep speed	IEC 60068-2-6:1995-03 10 - 500 - 10 Hz
ronmental and real-life conditions pration test Specification Frequency Sweep speed Amplitude	IEC 60068-2-6:1995-03 10 - 500 - 10 Hz 1 octave/min
ronmental and real-life conditions pration test Specification Frequency Sweep speed Amplitude Acceleration	IEC 60068-2-6:1995-03 10 - 500 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz)
ronmental and real-life conditions pration test Specification Frequency Sweep speed Amplitude Acceleration Test duration per axis	IEC 60068-2-6:1995-03 10 - 500 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 500 Hz)
ronmental and real-life conditions pration test Specification Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions	IEC 60068-2-6:1995-03 10 - 500 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 500 Hz) 2 h
ronmental and real-life conditions pration test Specification Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions	IEC 60068-2-6:1995-03 10 - 500 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 500 Hz) 2 h
ronmental and real-life conditions pration test Specification Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions prability test Specification	IEC 60068-2-6:1995-03 10 - 500 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 500 Hz) 2 h X-, Y- and Z-axis
ronmental and real-life conditions pration test Specification Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions prability test Specification	IEC 60068-2-6:1995-03 10 - 500 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 500 Hz) 2 h X-, Y- and Z-axis
ironmental and real-life conditions bration test Specification Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions urability test Specification Impulse withstand voltage at sea level	IEC 60068-2-6:1995-03 10 - 500 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 500 Hz) 2 h X-, Y- and Z-axis IEC 60512-5:1992-08 4.8 kV
ronmental and real-life conditions pration test Specification Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions prability test Specification Impulse withstand voltage at sea level Contact resistance R ₁	IEC 60068-2-6:1995-03 10 - 500 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 500 Hz) 2 h X-, Y- and Z-axis IEC 60512-5:1992-08 4.8 kV 1.5 mΩ
bration test Specification Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions arability test Specification Impulse withstand voltage at sea level Contact resistance R ₁ Contact resistance R ₂ Insertion/withdrawal cycles	IEC 60068-2-6:1995-03 10 - 500 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 500 Hz) 2 h X-, Y- and Z-axis IEC 60512-5:1992-08 4.8 kV 1.5 mΩ 1.6 mΩ
bration test Specification Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions urability test Specification Impulse withstand voltage at sea level Contact resistance R ₁ Contact resistance R ₂ Insertion/withdrawal cycles	IEC 60068-2-6:1995-03 10 - 500 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 500 Hz) 2 h X-, Y- and Z-axis IEC 60512-5:1992-08 4.8 kV 1.5 mΩ 1.6 mΩ
ironmental and real-life conditions bration test Specification Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions arability test Specification Impulse withstand voltage at sea level Contact resistance R ₁ Contact resistance R ₂ Insertion/withdrawal cycles imatic test	IEC 60068-2-6:1995-03 10 - 500 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 500 Hz) 2 h X-, Y- and Z-axis IEC 60512-5:1992-08 4.8 kV 1.5 mΩ 1.6 mΩ 100
ironmental and real-life conditions bration test Specification Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions urability test Specification Impulse withstand voltage at sea level Contact resistance R ₁ Contact resistance R ₂ Insertion/withdrawal cycles imatic test Specification	IEC 60068-2-6:1995-03 10 - 500 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 500 Hz) 2 h X-, Y- and Z-axis IEC 60512-5:1992-08 4.8 kV 1.5 mΩ 1.6 mΩ 100

-40 $^{\circ}\text{C}$... 100 $^{\circ}\text{C}$ (dependent on the derating curve)



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Packaging specifications

Type of packaging

Ambient temperature (storage/transport)	-40 °C 70 °C
Relative humidity (storage/transport)	30 % 70 %
Ambient temperature (assembly)	-5 °C 100 °C
ectrical tests	
Thermal test Test group C	
Specification	IEC 60512-5-1:2002-02
Tested number of positions	5
Insulation resistance	
Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	10 ¹² Ω
T	
Temperature cycles	150 00000 4 4000 44
Specification	IEC 60999-1:1999-11
Result	Test passed
Air clearances and creepage distances	
Specification	IEC 60664-1:2007-04
Insulating material group	I
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	320 V
Rated surge voltage (III/3)	4 kV
minimum clearance value - non-homogenous field (III/3)	3 mm
minimum creepage distance (III/3)	4 mm
Rated insulation voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
minimum clearance value - non-homogenous field (III/2)	3 mm
minimum creepage distance (III/2)	3 mm
Rated insulation voltage (II/2)	630 V
Rated surge voltage (II/2)	4 kV
minimum clearance value - non-homogenous field (II/2)	3 mm
minimum creepage distance (II/2)	3.2 mm

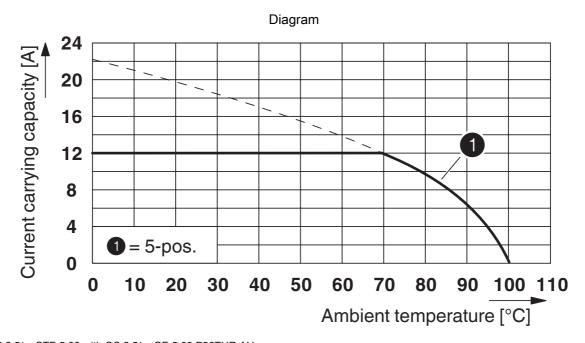
packed in cardboard



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Drawings



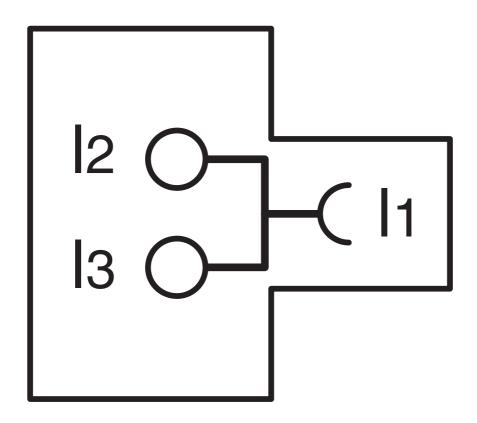
Type: TFKC 2,5/...-STF-5,08 with CC 2,5/...-GF-5,08 P26THR AU



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Circuit diagram





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Approvals

To download certificates, visit the product detail page: https://www.phoenixcontact.com/us/products/1702998

CULus Recognized Approval ID: E60425-19931011				
	Nominal voltage \mathbf{U}_{N}	Nominal current I _N	Cross section AWG	Cross section mm ²
В				
	300 V	10 A	26 - 12	-
D				
	300 V	10 A	26 - 12	-



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Classifications

ECLASS

	ECLASS-13.0	27460202
	ECLASS-15.0	27460202
ET	TIM	
⊏ I	IIVI	
	ETIM 9.0	EC002638
UNSPSC		
	UNSPSC 21.0	39121400



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Environmental product compliance

EU RoHS

20 1.01.0			
Fulfills EU RoHS substance requirements	Yes, No exemptions		
China RoHS			
Environment friendly use period (EFUP)	EFUP-E		
	No hazardous substances above the limits		
EU REACH SVHC			
REACH candidate substance (CAS No.)	No substance above 0.1 wt%		

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