

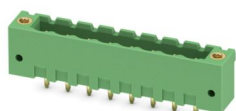
# MSTBV 2,5/ 8-GF-5,08 AU - PCB header



1994092

<https://www.phoenixcontact.com/us/products/1994092>

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PCB headers, nominal cross section: 2.5 mm<sup>2</sup>, color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Au, contact connection type: Pin, number of potentials: 8, number of rows: 1, number of positions: 8, number of connections: 8, product range: MSTBV 2,5/...-GF, pitch: 5.08 mm, mounting: Wave soldering, pin layout: Linear pinning, solder pin [P]: 3.9 mm, number of solder pins per potential: 1, plug-in system: COMBICON MSTB 2,5, Pin connector pattern alignment: Standard, locking: Screw locking mechanism, mounting method: Threaded flange, type of packaging: packed in cardboard

## Your advantages

- Gold-plated contacts ensure transfer quality remains stable over the long term
- Maximum flexibility when it comes to device design – one header for connectors with different connection technologies
- Well-known mounting principle allows worldwide use
- Vertical connection enables multi-row arrangement on the PCB
- Screwable flange for superior mechanical stability

## Commercial data

|                                      |               |
|--------------------------------------|---------------|
| Item number                          | 1994092       |
| Packing unit                         | 50 pc         |
| Minimum order quantity               | 50 pc         |
| Sales key                            | AA03          |
| Product key                          | AACSMD        |
| GTIN                                 | 4017918983420 |
| Weight per piece (including packing) | 5.069 g       |
| Weight per piece (excluding packing) | 4.488 g       |
| Customs tariff number                | 85366930      |
| Country of origin                    | DE            |

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## Technical data

### Product properties

|                           |                       |
|---------------------------|-----------------------|
| Product type              | PCB headers           |
| Product family            | MSTBV 2,5/..-GF       |
| Product line              | COMBICON Connectors M |
| Type                      | Standard              |
| Number of positions       | 8                     |
| Pitch                     | 5.08 mm               |
| Number of connections     | 8                     |
| Number of rows            | 1                     |
| Number of potentials      | 8                     |
| Mounting flange           | Threaded flange       |
| Pin layout                | Linear pinning        |
| Solder pins per potential | 1                     |

### Electrical properties

#### Properties

|                             |        |
|-----------------------------|--------|
| Nominal current $I_N$       | 12 A   |
| Nominal voltage $U_N$       | 320 V  |
| Contact resistance          | 2.9 mΩ |
| Rated voltage (III/3)       | 250 V  |
| Rated surge voltage (III/3) | 4 kV   |
| Rated voltage (III/2)       | 320 V  |
| Rated surge voltage (III/2) | 4 kV   |
| Rated voltage (II/2)        | 400 V  |
| Rated surge voltage (II/2)  | 4 kV   |

### Mounting

|               |                |
|---------------|----------------|
| Mounting type | Wave soldering |
| Pin layout    | Linear pinning |

#### Flange

|                   |        |
|-------------------|--------|
| Tightening torque | 0.3 Nm |
|-------------------|--------|

#### Attachment on the PCB

|                   |                                                                  |
|-------------------|------------------------------------------------------------------|
| Tightening torque | 0.3 Nm                                                           |
| Screw             | Sheet metal screw ISO 1481-ST 2,2x6,5 C or ISO 7049-ST 2,2x6,5 C |

### Material specifications

#### Material data - contact

|      |                                                                                  |
|------|----------------------------------------------------------------------------------|
| Note | WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201 |
|------|----------------------------------------------------------------------------------|

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|                                             |                        |
|---------------------------------------------|------------------------|
| Contact material                            | Cu alloy               |
| Surface characteristics                     | partially gold-plated  |
| Metal surface contact area (top layer)      | Gold (0.8 - 1.4 µm Au) |
| Metal surface contact area (middle layer)   | Nickel (1 - 3 µm Ni)   |
| Metal surface soldering area (top layer)    | Tin (5 - 7 µm Sn)      |
| Metal surface soldering area (middle layer) | Nickel (1 - 3 µm Ni)   |

## Material data - housing

|                                        |              |
|----------------------------------------|--------------|
| Color (Housing)                        | green (6021) |
| Insulating material                    | PBT          |
| Insulating material group              | IIIa         |
| CTI according to IEC 60112             | 225          |
| Flammability rating according to UL 94 | V0           |

## Notes

|                    |                                                                                                                                                                                          |
|--------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Notes on operation | In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load. |
|--------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

## Dimensions

|                       |          |
|-----------------------|----------|
| Dimensional drawing   |          |
| Pitch                 | 5.08 mm  |
| Width [w]             | 50.8 mm  |
| Height [h]            | 15.9 mm  |
| Length [l]            | 8.57 mm  |
| Installed height      | 12 mm    |
| Solder pin length [P] | 3.9 mm   |
| Pin dimensions        | 1 x 1 mm |

## PCB design

|               |        |
|---------------|--------|
| Hole diameter | 1.4 mm |
|---------------|--------|

## Mechanical tests

### Visual inspection

|               |                       |
|---------------|-----------------------|
| Specification | IEC 60512-1-1:2002-02 |
| Result        | Test passed           |

### Dimension check

|               |                       |
|---------------|-----------------------|
| Specification | IEC 60512-1-2:2002-02 |
| Result        | Test passed           |

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## Resistance of inscriptions

|               |                        |
|---------------|------------------------|
| Specification | IEC 60068-2-70:1995-12 |
| Result        | Test passed            |

## Polarization and coding

|               |                        |
|---------------|------------------------|
| Specification | IEC 60512-13-5:2006-02 |
| Result        | Test passed            |

## Contact holder in insert

|                                                |                        |
|------------------------------------------------|------------------------|
| Specification                                  | IEC 60512-15-1:2008-05 |
| Contact holder in insert<br>Requirements >20 N | Test passed            |

## Insertion and withdrawal forces

|                                     |             |
|-------------------------------------|-------------|
| Result                              | Test passed |
| No. of cycles                       | 100         |
| Insertion strength per pos. approx. | 7 N         |
| Withdraw strength per pos. approx.  | 7 N         |

## Electrical tests

### Thermal test | Test group C

|                            |                       |
|----------------------------|-----------------------|
| Specification              | IEC 60512-5-1:2002-02 |
| Tested number of positions | 20                    |

### Insulation resistance

|                                              |                       |
|----------------------------------------------|-----------------------|
| Specification                                | IEC 60512-3-1:2002-02 |
| Insulation resistance, neighboring positions | > 5 MΩ                |

### Air clearances and creepage distances |

|                                                        |                     |
|--------------------------------------------------------|---------------------|
| Specification                                          | IEC 60664-1:2007-04 |
| Insulating material group                              | IIIa                |
| Comparative tracking index (IEC 60112)                 | CTI 225             |
| Rated insulation voltage (III/3)                       | 250 V               |
| Rated surge voltage (III/3)                            | 4 kV                |
| minimum clearance value - non-homogenous field (III/3) | 3 mm                |
| minimum creepage distance (III/3)                      | 4 mm                |
| Rated insulation voltage (III/2)                       | 320 V               |
| Rated surge voltage (III/2)                            | 4 kV                |
| minimum clearance value - non-homogenous field (III/2) | 3 mm                |
| minimum creepage distance (III/2)                      | 3.2 mm              |
| Rated insulation voltage (II/2)                        | 400 V               |
| Rated surge voltage (II/2)                             | 4 kV                |
| minimum clearance value - non-homogenous field (II/2)  | 3 mm                |
| minimum creepage distance (II/2)                       | 4 mm                |

## Environmental and real-life conditions

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## Vibration test

|                        |                             |
|------------------------|-----------------------------|
| Specification          | IEC 60068-2-6:2007-12       |
| Frequency              | 10 - 500 - 10 Hz            |
| Sweep speed            | 1 octave/min                |
| Amplitude              | 0.35 mm (10 Hz ... 60.1 Hz) |
| Acceleration           | 5g (60.1 Hz ... 500 Hz)     |
| Test duration per axis | 2 h                         |
| Test directions        | X-, Y- and Z-axis           |

## Durability test

|                                              |                       |
|----------------------------------------------|-----------------------|
| Specification                                | IEC 60512-9-1:2010-03 |
| Impulse withstand voltage at sea level       | 4.8 kV                |
| Contact resistance $R_1$                     | 2.9 mΩ                |
| Contact resistance $R_2$                     | 3 mΩ                  |
| Insertion/withdrawal cycles                  | 100                   |
| Insulation resistance, neighboring positions | > 5 MΩ                |

## Climatic test

|                                   |                                                                            |
|-----------------------------------|----------------------------------------------------------------------------|
| Specification                     | DIN 50018-EN:1997-06                                                       |
| Corrosive stress                  | 1.0 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /40 °C/3 cycles |
| Thermal stress                    | 100 °C/168 h                                                               |
| Power-frequency withstand voltage | 4.8 kV                                                                     |

## Shocks

|                 |                                   |
|-----------------|-----------------------------------|
| Specification   | IEC 61373:2010-05                 |
| Pulse shape     | Semi-sinusoidal                   |
| Acceleration    | 30g                               |
| Shock duration  | 18 ms                             |
| Test directions | X-, Y- and Z-axis (pos. and neg.) |

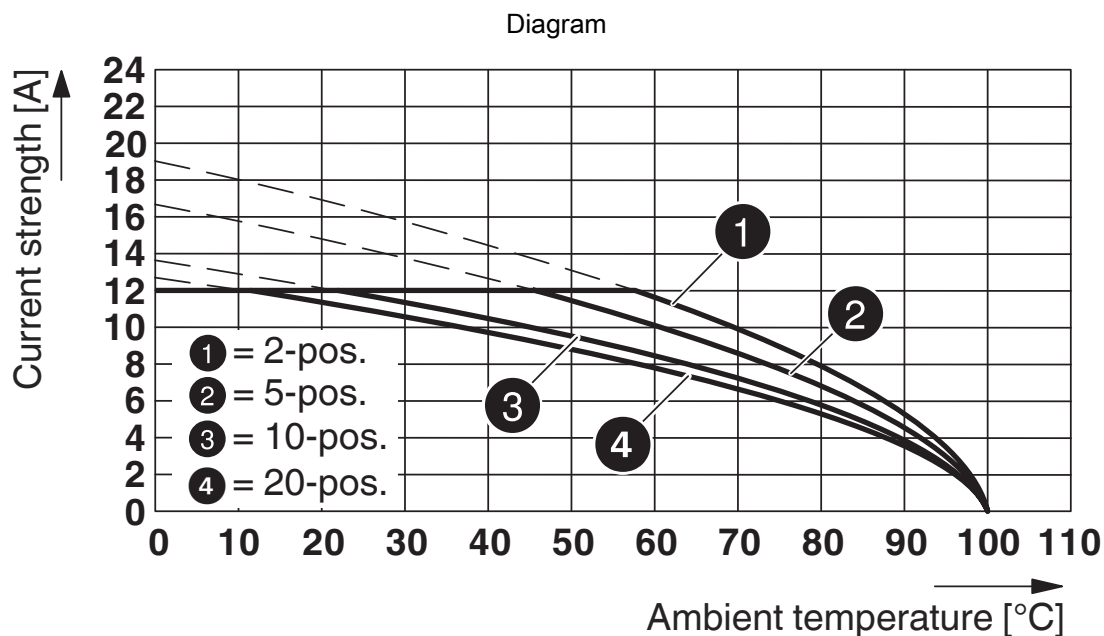
## Ambient conditions

|                                         |                                                     |
|-----------------------------------------|-----------------------------------------------------|
| Ambient temperature (operation)         | -40 °C ... 100 °C (dependent on the derating curve) |
| Ambient temperature (storage/transport) | -40 °C ... 70 °C                                    |
| Relative humidity (storage/transport)   | 30 % ... 70 %                                       |
| Ambient temperature (assembly)          | -5 °C ... 100 °C                                    |

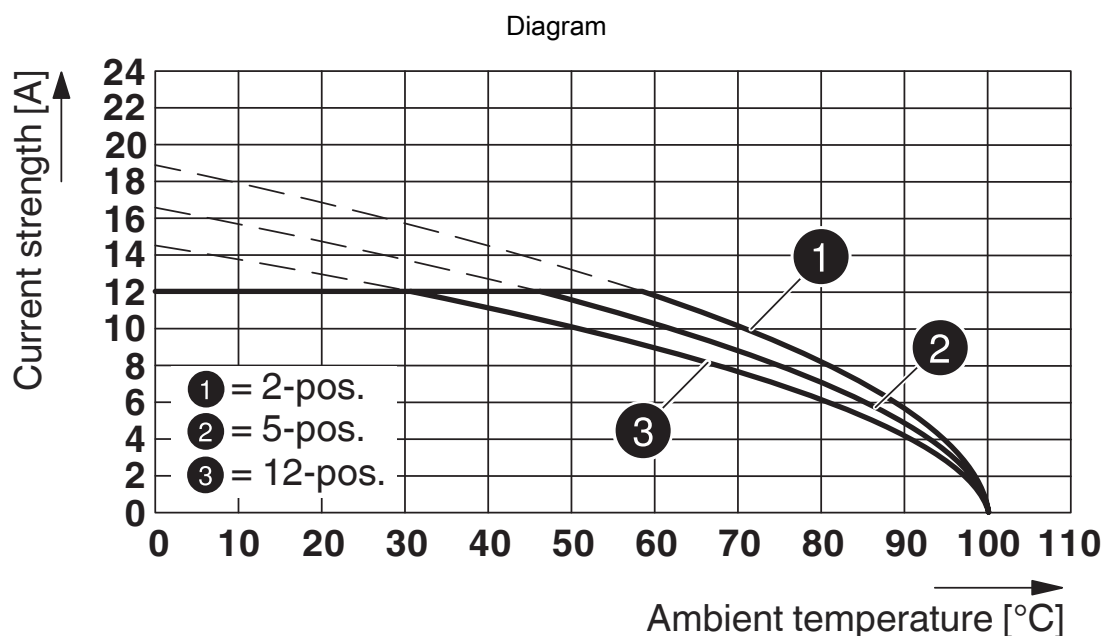
## Packaging specifications

|                      |                     |
|----------------------|---------------------|
| Type of packaging    | packed in cardboard |
| Outer packaging type | Carton              |

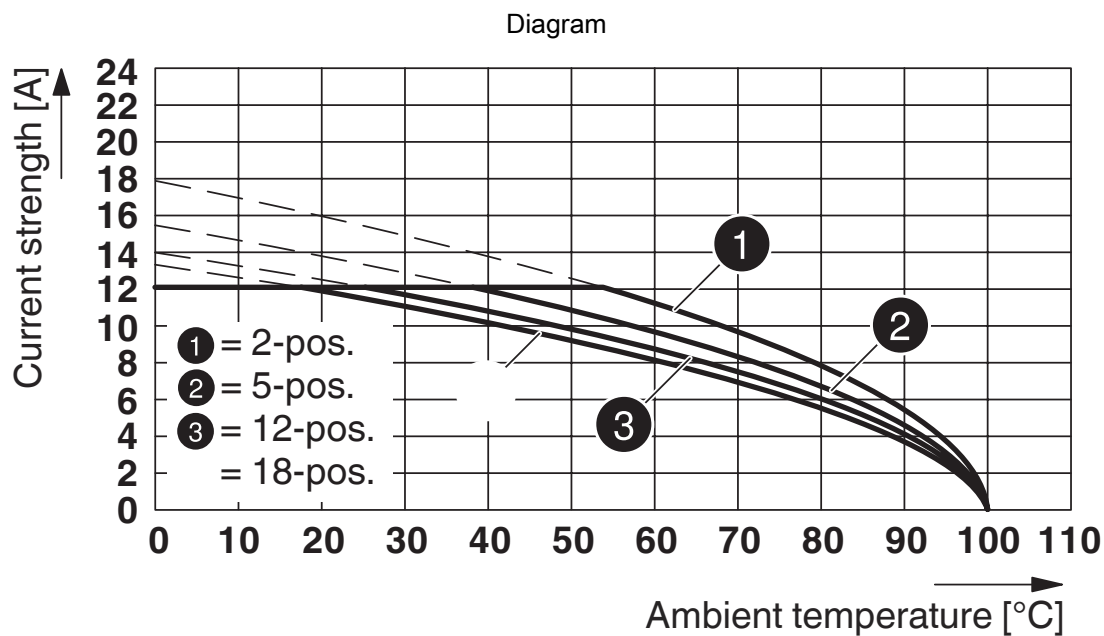
## Drawings



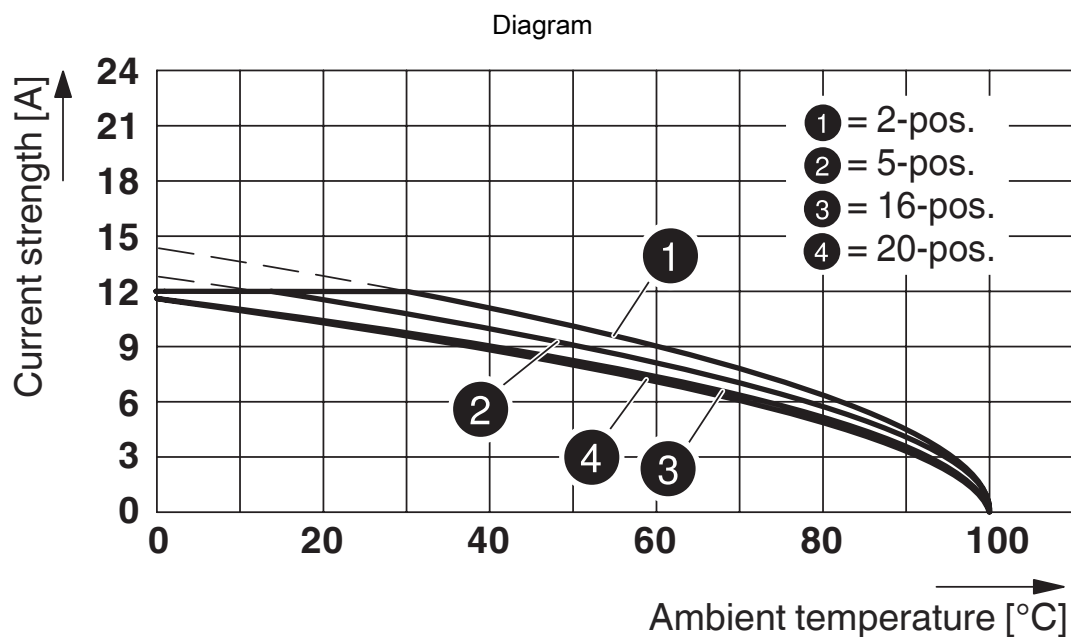
Type: FRONT-MSTB 2,5/...-STF-5,08 AU with MSTBV 2,5/...-GF-5,08 AU



Type: TMSTBP 2,5/...-STF-5,08 AU with MSTBV 2,5/...-GF-5,08 AU

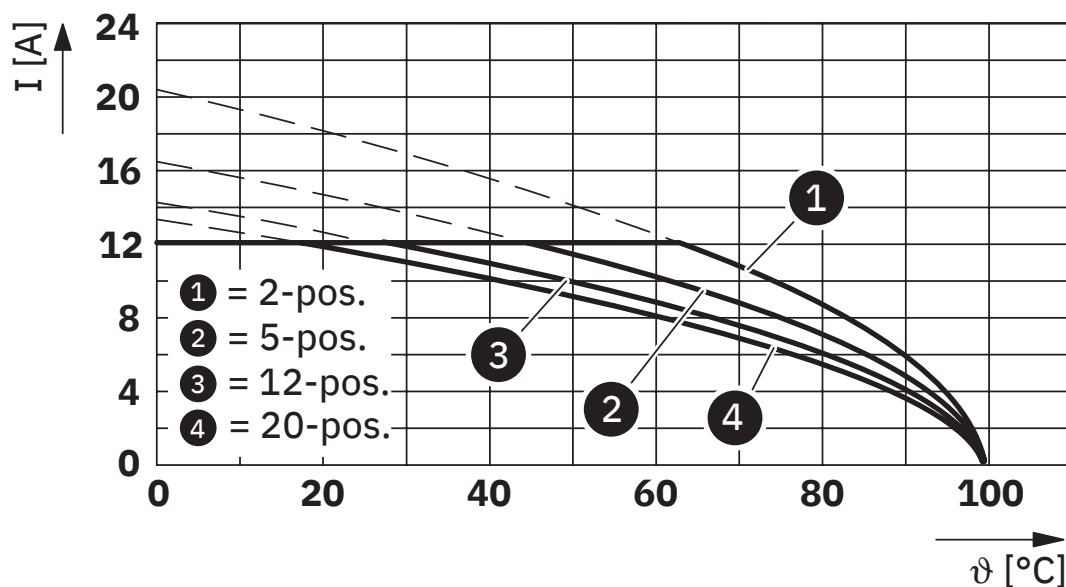


Type: MSTBT 2,5/...-STF-5,08 AU with MSTBV 2,5/...-GF-5,08 AU



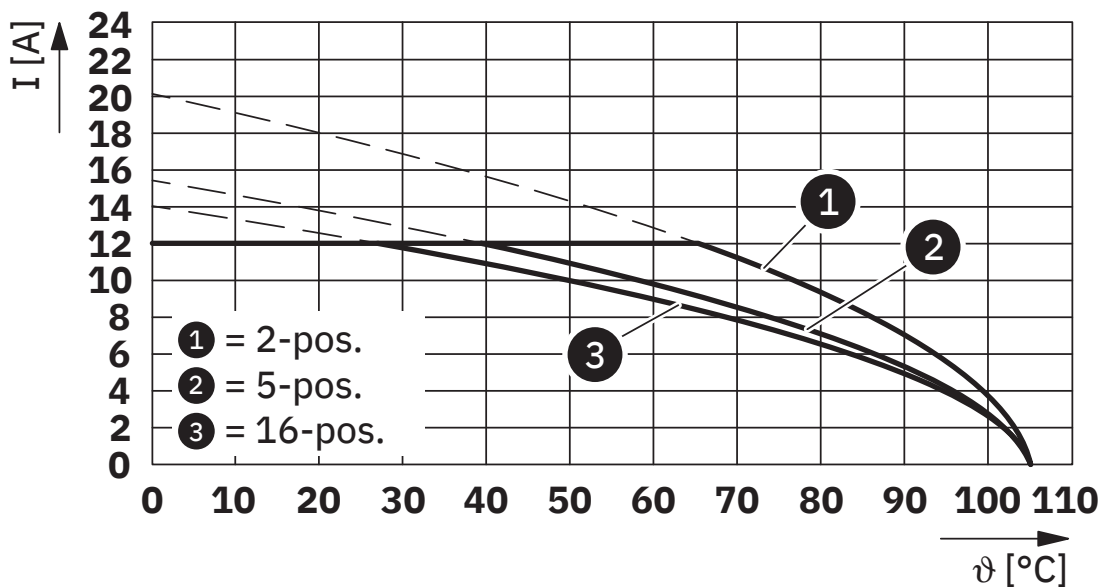
Type: MVSTBR 2,5/...-STF-5,08 AU with MSTBV 2,5/...-GF-5,08 AU

Diagram



Type: MSTB 2,5/...-STF(-5,08) AU with MSTBV 2,5/...-GF(-5,08) AU

Diagram

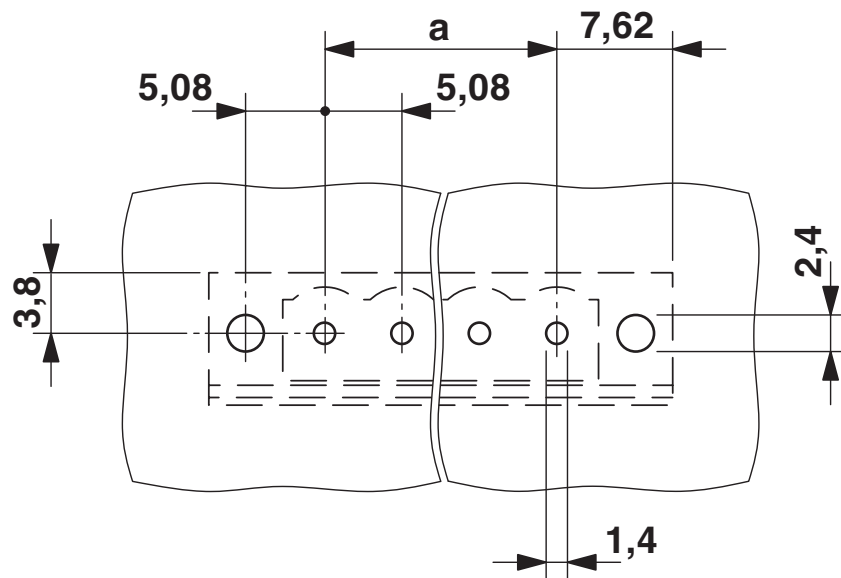


Type: FK2 2,5/...-STF-5,08 AU with MSTBV 2,5/...-GF-5,08 AU

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Drilling plan/solder pad geometry



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## Approvals

To download certificates, visit the product detail page: <https://www.phoenixcontact.com/us/products/1994092>

|  <b>cULus Recognized</b><br>Approval ID: E60425-19931011 |                       |                       |                   |                             |
|-------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|-----------------------|-------------------|-----------------------------|
|                                                                                                                                           | Nominal voltage $U_N$ | Nominal current $I_N$ | Cross section AWG | Cross section $\text{mm}^2$ |
| Use group B                                                                                                                               | 300 V                 | 12 A                  | -                 | -                           |
| Use group D                                                                                                                               | 300 V                 | 10 A                  | -                 | -                           |

|  <b>VDE approval of drawings</b><br>Approval ID: 40050648 |                       |                       |                   |                             |
|--------------------------------------------------------------------------------------------------------------------------------------------|-----------------------|-----------------------|-------------------|-----------------------------|
|                                                                                                                                            | Nominal voltage $U_N$ | Nominal current $I_N$ | Cross section AWG | Cross section $\text{mm}^2$ |
|                                                                                                                                            | 250 V                 | 12 A                  | -                 | -                           |

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## Classifications

### ECLASS

|             |          |
|-------------|----------|
| ECLASS-13.0 | 27460201 |
|-------------|----------|

### ETIM

|          |          |
|----------|----------|
| ETIM 9.0 | EC002637 |
|----------|----------|

### UNSPSC

|             |          |
|-------------|----------|
| UNSPSC 21.0 | 39121400 |
|-------------|----------|

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## Environmental product compliance

|                                         |                                          |
|-----------------------------------------|------------------------------------------|
| EU RoHS                                 |                                          |
| Fulfills EU RoHS substance requirements | Yes, No exemptions                       |
| China RoHS                              |                                          |
| Environment friendly use period (EFUP)  | EFUP-E                                   |
|                                         | No hazardous substances above the limits |
| EU REACH SVHC                           |                                          |
| REACH candidate substance (CAS No.)     | No substance above 0.1 wt%               |

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