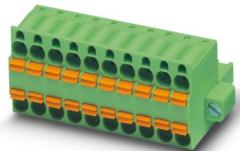


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PCB TWIN plug, nominal cross section: 2.5 mm<sup>2</sup>, color: black, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Au, contact connection type: Socket, number of potentials: 8, number of rows: 1, number of positions: 8, number of connections: 16, product range: TFKC 2,5/..-STF, pitch: 5.08 mm, connection method: Push-in spring connection, conductor/PCB connection direction: 0 °, locking clip: - Locking clip, plug-in system: COMBICON MSTB 2,5, locking: Screw locking mechanism, mounting method: Screw flange, type of packaging: packed in cardboard

## Your advantages

- Gold-plated contacts ensure transfer quality remains stable over the long term
- Time saving push-in connection, tools not required
- Potentials can be easily looped through – ideal for BUS applications
- Intuitive operation due to color-coded actuating push button
- Can be combined with the MSTB 2,5 range
- Screwable flange for superior mechanical stability

## Commercial data

Item number	1708234
Packing unit	50 pc
Minimum order quantity	50 pc
Note	Made to order (non-returnable)
Product key	AACFMB
GTIN	4046356982528
Weight per piece (including packing)	18.85 g
Weight per piece (excluding packing)	18.76 g
Country of origin	BG

## Technical data

### Product properties

Product type	PCB TWIN plug
Product family	TFKC 2,5/..-STF
Product line	COMBICON Connectors M
Number of positions	8
Pitch	5.08 mm
Number of connections	16
Number of rows	1
Number of potentials	8
Mounting type	Screw flange

### Electrical properties

#### Properties

Nominal current $I_N$	12 A
Nominal voltage $U_N$	320 V
Contact resistance	1.5 mΩ
Rated voltage (III/3)	320 V
Rated surge voltage (III/3)	4 kV
Rated voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
Rated voltage (II/2)	630 V
Rated surge voltage (II/2)	4 kV

#### Conductor connection I2 / I3

Current carrying capacity	24 A
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#### Plug-in contact I1

Current carrying capacity	12 A
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## Connection data

### Connection technology

Type	Components DeviceNet compatible
Connector system	COMBICON MSTB 2,5
Nominal cross section	2.5 mm <sup>2</sup>
Contact connection type	Socket

### Interlock

Locking type	Screw locking mechanism
Mounting type	Screw flange
Tightening torque	0.3 Nm

### Conductor connection

# TFKC 2,5/ 8-STF-5,08BKAUNZ44SO - PCB connector

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Connection method	Push-in spring connection
Connection direction of the conductor to plug-in direction	0 °
	0 °
Conductor/PCB connection direction	0 °
Conductor cross-section rigid	0.2 mm <sup>2</sup> ... 2.5 mm <sup>2</sup>
Conductor cross-section flexible	0.2 mm <sup>2</sup> ... 2.5 mm <sup>2</sup>
Conductor cross-section AWG	24 ... 12
Conductor cross-section flexible, with ferrule without plastic sleeve	0.25 mm <sup>2</sup> ... 2.5 mm <sup>2</sup>
Conductor cross-section, flexible, with ferrule, with plastic sleeve	0.25 mm <sup>2</sup> ... 2.5 mm <sup>2</sup>
2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve	0.5 mm <sup>2</sup> ... 1.5 mm <sup>2</sup>
Cylindrical gauge a x b / diameter	2.8 mm x 2.0 mm / 2.0 mm
Stripping length	10 mm

Specifications for ferrules without insulating collar

recommended crimping tool	1212034 CRIMPFOX 6
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Specifications for ferrules with insulating collar

recommended crimping tool	1212034 CRIMPFOX 6
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## Material specifications

### Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	Completely gold-plated
Metal surface terminal point (top layer)	Gold (0.8 - 1.4 µm Au)
Metal surface terminal point (middle layer)	Nickel (2 - 3 µm Ni)
Metal surface contact area (top layer)	Gold (0.8 - 1.4 µm Au)
Metal surface contact area (middle layer)	Nickel (2 - 3 µm Ni)

### Material data - housing

Color (Housing)	black (9005)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

### Material data – actuating element

Color (Actuating element)	orange (2003)
Insulating material	PBT

# TFKC 2,5/ 8-STF-5,08BKAUNZ44SO - PCB connector



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Insulating material group	IIIa
CTI according to IEC 60112	275
Flammability rating according to UL 94	V0

## Dimensions

Dimensional drawing	
Pitch	5.08 mm
Width [w]	50.44 mm
Height [h]	22.1 mm
Length [l]	26 mm

## Mounting

Flange	
Tightening torque	0.3 Nm

## Notes

Notes on operation	In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load.
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## Mechanical tests

Conductor connection	
Specification	IEC 60999-1:1999-11
Result	Test passed

Test for conductor damage and slackening	
Specification	IEC 60999-1:1999-11
Result	Test passed

Repeated connection and disconnection	
Specification	IEC 60999-1:1999-11
Result	Test passed

Pull-out test	
Specification	IEC 60999-1:1999-11
Conductor cross-section/conductor type/tractive force setpoint/actual value	0.2 mm <sup>2</sup> / solid / > 10 N 0.2 mm <sup>2</sup> / flexible / > 10 N 2.5 mm <sup>2</sup> / solid / > 50 N 2.5 mm <sup>2</sup> / flexible / > 50 N

Insertion and withdrawal forces	
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# TFKC 2,5/ 8-STF-5,08BKAUNZ44SO - PCB connector

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Specification	IEC 60512-13-2:2006-02
Result	Test passed
No. of cycles	100
Insertion strength per pos. approx.	7 N
Withdraw strength per pos. approx.	6 N

## Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

## Polarization and coding

Specification	IEC 60512-7:1993-08 (Polarization)
Result	Test passed

## Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

## Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

## Environmental and real-life conditions

### Vibration test

Specification	IEC 60068-2-6:1995-03
Frequency	10 - 500 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Acceleration	5g (60.1 Hz ... 500 Hz)
Test duration per axis	2 h
Test directions	X-, Y- and Z-axis

### Durability test

Specification	IEC 60512-5:1992-08
Impulse withstand voltage at sea level	4.8 kV
Contact resistance $R_1$	1.5 m $\Omega$
Contact resistance $R_2$	1.6 m $\Omega$
Insertion/withdrawal cycles	100

### Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	1.0 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /40 °C/3 cycles
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	2.21 kV

### Ambient conditions

Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)
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# TFKC 2,5/ 8-STF-5,08BKAUNZ44SO - PCB connector



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Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C

## Electrical tests

### Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	5

### Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	$10^{12} \Omega$

### Temperature cycles

Specification	IEC 60999-1:1999-11
Result	Test passed

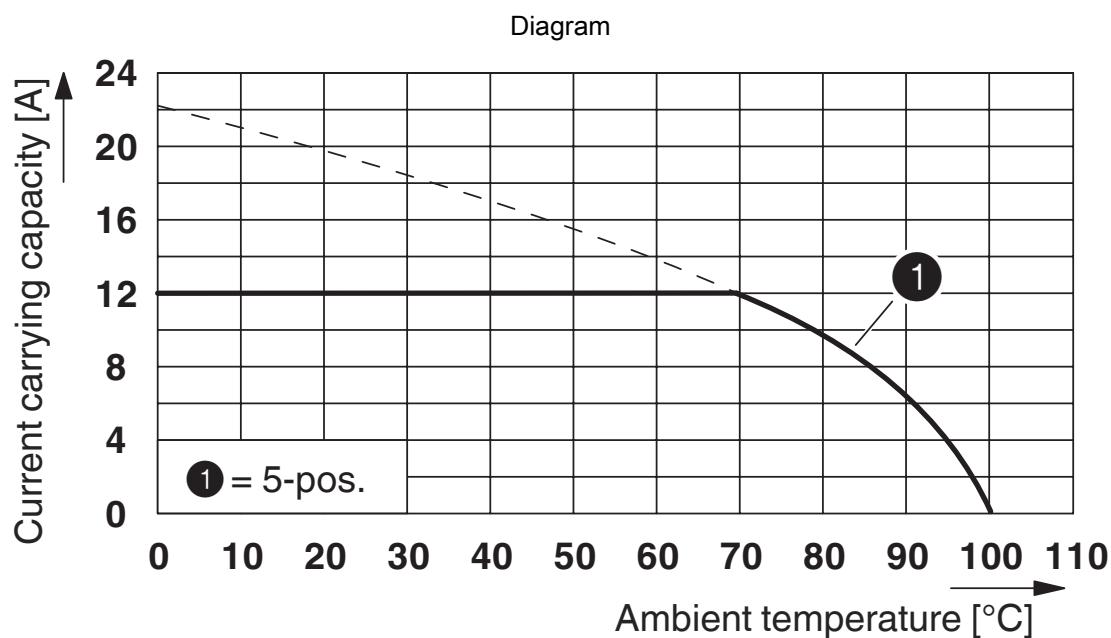
### Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	I
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	320 V
Rated surge voltage (III/3)	4 kV
minimum clearance value - non-homogenous field (III/3)	3 mm
minimum creepage distance (III/3)	4 mm
Rated insulation voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
minimum clearance value - non-homogenous field (III/2)	3 mm
minimum creepage distance (III/2)	3 mm
Rated insulation voltage (II/2)	630 V
Rated surge voltage (II/2)	4 kV
minimum clearance value - non-homogenous field (II/2)	3 mm
minimum creepage distance (II/2)	3.2 mm

## Packaging specifications

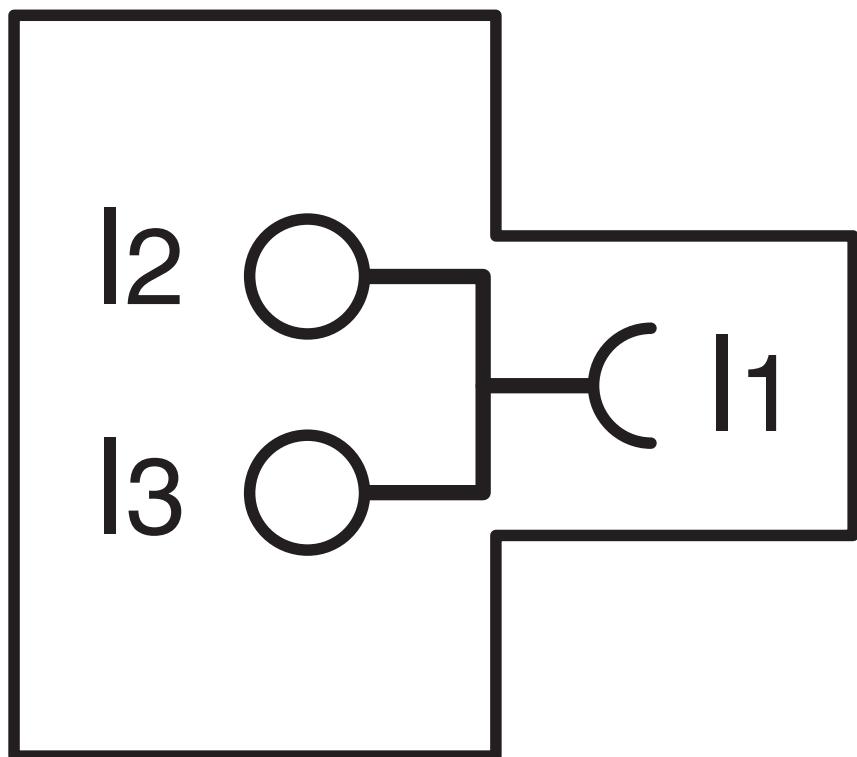
Type of packaging	packed in cardboard
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## Drawings



Type: TFKC 2,5/...-STF-5,08 with CC 2,5/...-GF-5,08 P26THR AU

Circuit diagram



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## Approvals

ⓘ To download certificates, visit the product detail page: <https://www.phoenixcontact.com/us/products/1708234>

 <b>cULus Recognized</b> Approval ID: E60425-19931011				
	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $mm^2$
B	300 V	10 A	26 - 12	-
D	300 V	10 A	26 - 12	-

 <b>VDE approval of drawings</b> Approval ID: 40050694				
	Nominal voltage $U_N$	Nominal current $I_N$	Cross section AWG	Cross section $mm^2$
keine	250 V	12 A	-	0.2 - 2.5

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## Classifications

### ECLASS

ECLASS-13.0	27460202
ECLASS-15.0	27460202

### ETIM

ETIM 9.0	EC002638
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### UNSPSC

UNSPSC 21.0	39121400
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## Environmental product compliance

### EU RoHS

Fulfills EU RoHS substance requirements	Yes, No exemptions
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### China RoHS

Environment friendly use period (EFUP)	EFUP-E
	No hazardous substances above the limits

### EU REACH SVHC

REACH candidate substance (CAS No.)	No substance above 0.1 wt%
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