

# SEK-18 SV MA LP STR55 PR-IN 50P PL2



Part number	09 18 550 6329
Specification	SEK-18 SV MA LP STR55 PR-IN 50P PL2
HARTING eCatalogue	https://harting.com/09185506329

Image is for illustration purposes only. Please refer to product description.

## Identification

Category	Connectors
Series	SEK Low-profile
Element	Male connector
Description of the contact	Straight

### Version

Termination method	Press-in termination
Connection type	PCB to cable PCB to PCB
Number of contacts	50
Termination length	5.5 mm

### Technical characteristics

Contact rows	2
Contact spacing (termination side)	2.54 mm
Rated current	1 A
Insulation resistance	>10 <sup>9</sup> Ω
Contact resistance	≤20 mΩ
Limiting temperature	-55 +105 °C
Insertion force	≤100 N
Withdrawal force	≤100 N
Performance level	2 acc. to IEC 60603-13
Mating cycles	≥250

Page 1 / 3 | Creation date 2025-04-26 | Please note that the data specified here were taken as extracts from the online catalogue. Please refer to the user documentation for the complete and up-to-date information and data. Please also note that the user is responsible for validating functionality, conformity with applicable laws and directives, as well as for the electrical safety in the particular application.

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## Technical characteristics

Test voltage U <sub>r.m.s.</sub>	1 kV
Isolation group	Illa (175 ≤ CTI < 400)
PCB thickness	1.6 mm +1.6

# Material properties

Material (insert)	Thermoplastic resin (PBT)
Colour (insert)	Grey
Material (contacts)	Copper alloy
Surface (contacts)	Noble metal over Ni Mating side Ni Termination side
Material flammability class acc. to UL 94	V-0
RoHS	compliant
ELV status	compliant
China RoHS	е
REACH Annex XVII substances	Not contained
REACH ANNEX XIV substances	Not contained
REACH SVHC substances	Not contained
California Proposition 65 substances	Yes
California Proposition 65 substances	Nickel
Fire protection on railway vehicles	EN 45545-2 (2020-08)
Requirement set with Hazard Levels	R26

# Specifications and approvals

Specifications	IEC 60603-13
UL / CSA	UL 1977 ECBT2.E102079 CSA-C22.2 No. 182.3 ECBT8.E102079
Railway classification	F3/I3

## Commercial data

Packaging size	50	
Net weight	6.64 g	
Country of origin	Romania	
European customs tariff number	85366990	
GTIN	5713140210967	
eCl@ss	27460201 PCB connector (board connector)	

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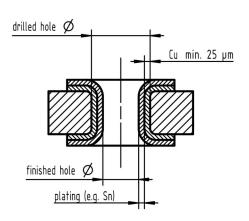
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### Commercial data

ETIM	EC002637
UNSPSC 24.0	39121415

## Recommended configuration of plated through holes



Tin plated PCB (HAL) acc. to EN 60352-5	Drilled hole Ø	1,15-0,03 mm
	Cu	min. 25 μm
	Sn	max. 15 μm
	plated hole Ø	0,94 - 1,09 mm
	Drilled hole Ø	1,15-0,03 mm
Chemical tin plated	Cu	min. 25 μm
PCB	Sn	min. 0,8µm
	plated hole Ø	1,00 - 1,10 mm
	Drilled hole Ø	1,15-0,03 mm
	Си	min. 25 μm
Gold /Nickel plated   PCB	Ni	3 – 7 µm
	Au	0,05 - 0,12 µm
	plated hole Ø	1,00 - 1,10 mm
Silver plated PCB	Drilled hole Ø	1,15-0,03 mm
	Си	min. 25 μm
	Ag	0,1 - 0,3 µm
	plated hole Ø	1,00 - 1,10 mm
	Drilled hole Ø	1,15-0,03 mm
Copper plated PCB (OSP)	Си	min. 25 μm
FLD (USF)	plated hole Ø	1,00 - 1,10 mm

In addition to the hot-air-level (HAL) other pcb surfaces are getting more important. Due to their different properties, such as mechanical strength and coefficient of friction we recommend the above mentioned configuration of pcb through holes.