

SPECIFICATION CONTROL DRAWING

55PC1132

TITLE

THREE CONDUCTOR CABLE, SHIELDED, JACKETED, 600 VOLT

Date

1-7-94

Revision

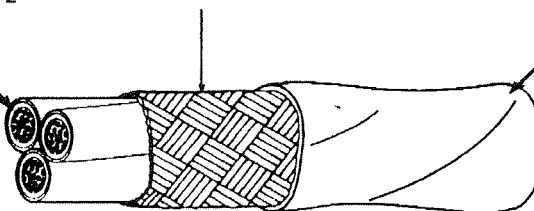
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This specification sheet forms a part of the latest issue of Raychem Specification 55PC.

COMPONENT WIRES - 55PC0112

SHIELD - SILVER-COATED COPPER

JACKET - RADIATION-CROSSLINKED,
MODIFIED ETFE



CONSTRUCTION DETAILS

PART NUMBER	CONDUCTOR SIZE (AWG)	SHIELD SIZE (AWG)	JACKET THICKNESS (in.)		DIAMETER (in.)			WEIGHT (lbs/1000 ft.)	
			LOWER SPEC LIMIT	TARGET WALL	LOWER SPEC LIMIT	TARGET VALUE	UPPER SPEC LIMIT	TARGET VALUE	UPPER SPEC LIMIT
55PC1132-24-*	24	38	.0055	.0070	.104	.108	.113	11.23	11.67
55PC1132-22-*	22	38	.0060	.0075	.118	.122	.127	14.85	15.39
55PC1132-20-*	20	38	.0060	.0075	.135	.139	.144	20.30	20.91
55PC1132-18-*	18	38	.0060	.0075	.155	.160	.165	28.14	28.94
55PC1132-16-*	16	38	.0060	.0080	.172	.177	.182	34.67	35.57
55PC1132-14-*	14	38	.0060	.0080	.203	.208	.214	50.00	51.12
55PC1132-12-*	12	38	.0060	.0080	.244	.249	.255	73.31	74.78

CABLE RATINGS AND ADDITIONAL REQUIREMENTS

TEMPERATURE RATING: 200°C

Maximum continuous conductor temperature

VOLTAGE RATING: 600 volts (rms)

CROSSLINKING PROOF TEST: 300 ± 3°C for 1 hour

DIELECTRIC WITHSTAND: 1500 volts (rms), 60 Hz

JACKET COLOR: White preferred

JACKET ELONGATION AND TENSILE STRENGTH:

Elongation, 50% (minimum)

Tensile Strength, 5000 lbf/in² (minimum)

JACKET FLAWS:

Spark Test, 1000 volts (rms), 60 Hz, 100% test

Impulse Dielectric Test, 6.0 kV (peak), 100 % test

SHIELD COVERAGE: 85% (minimum)

VOLTAGE WITHSTAND TEST (POST ENVIRONMENTAL):

1000 volts (rms), 60 Hz, 1 minute

PART NUMBER:

The "*" in the part numbers above shall be replaced by a color code designator with a slash separating the component wire colors and a dash separating the component wire colors from the jacket color.

Example: AWG 22, red, blue and yellow component wires;
white jacket: 55PC1132-22-2/6/4-9

COLOR AND COLOR CODE DESIGNATORS SHALL BE IN ACCORDANCE WITH MIL-STD-681.

Raychem

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