

ODU THREADED CONNECTOR TECHNOLOGY





ODU AMC® CONNECTORS FOR MILITARY AND SECURITY APPLICATIONS



MORE THAN A CONNECTION

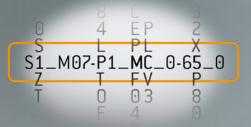
Contacts, connectors and cable assembly system solutions meeting the most demanding technical value-added services are characterized by their exclusive focus on meeting the customer's require-

- Precise implementation of application-specific requirements regarding design, functionality,
- Modified connector solutions derived from
- One-to-one local expertise and fair, friendly consulting

ODU PRODUCT FINDER

Use the intelligent part number search to get information about the ODU product portfolio.

In the detailed product presentation you will find information on suitable assembly tools and accessories.







ADVANCED CONNECTOR SOLUTIONS ODU THREADED CONNECTOR TECHNOLOGY



THREADED CONNECTORS

ODU offers a wide variety of robust technologies for applications in harsh environments. ODU's Threaded Connector technologies are especially designed for applications requiring an additional degree of security, or where environmental conditions including temperature, pressure or vibration would be problematic for other interconnect products.

KEY FEATURES AND CUSTOMER BENEFITS

- Lightweight, small and easy handling
- Wide temperatures range
- Various standard inserts available
- Individual contact configuration on request
- Reliable data transmission and excellent shielding performance
- System solution cable assembly and overmolding



ODU THREADED CONNECTOR TECHNOLOGY AT A GLANCE

Tested according MIL STANDARDS

HIGH VIBRATION

RACHET MECHANISM half turn locking

WATERTIGHT

SHIELDED

Triple start
THREADED

MATE CYCLES than MIL spec. connectors

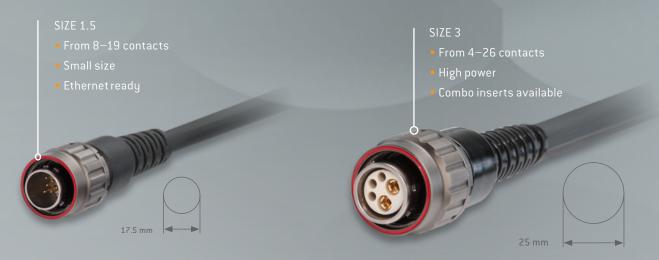
RUGGED solid construction

FULL MATE

MECHANICAL KEYING with matched color code

COMPACT design

2 SHELL SIZES

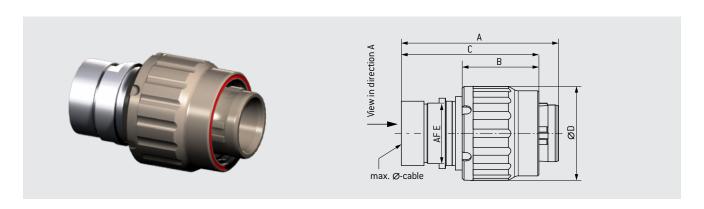


2 MECHANICAL (COLOR) CODINGS





PLUG - SOLDER CUP



| Size | А | В | С | ØD | AFE | Max. Ø-cable |
|------|------|------|------|------|------|--------------|
| 1.5 | 34.1 | 15.7 | 31.1 | 17.5 | 11.0 | 8.5 |
| 3 | 41.6 | 20.3 | 36.4 | 24.9 | 16.0 | 12.8 |

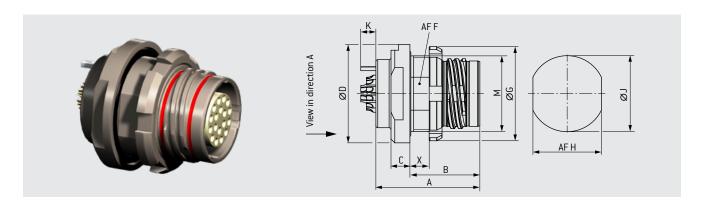
Available codings: Brown and Red

CONTACT CONFIGURATIONS

| Size | Part number | Layout viewed from direction A | | umber of ler contacts | Max. current (A) single contact load | DWV Voltage ¹ (VAC) | Max. wire size solder cup | Suitable for |
|------|---|--------------------------------------|----------|--------------------------|--------------------------------------|-----------------------------------|------------------------------|------------------------------|
| | Coding 1 (Brown) 756.271.081.210.120 Coding 2 (Red): 756.271.081.210.220 | (a) | | 10 x pin | 5 | 1200 | 10 x AWG 22 | Signal |
| 1.5 | Coding 1 (Brown) 756.271.081.219.120 Coding 2 (Red) 756.271.081.219.220 | | : | 19 x pin | 2 | 1000 | 19 x AWG 26 | Signal |
| | Coding 1 (Brown) 756.271.081.208.120 Coding 2 (Red) 756.271.081.208.220 | (2 1 8 3 7 4 5 6 | 8 x pin | | 5 | 1200 | 8 x AWG 22 | CAT 5 Gigabit Ethernet |
| | Coding 1 (Brown) 756.271.082.204.120 Coding 2 (Red) 756.271.082.204.220 | 41 | 4 | x socket | 20 | 1650 | 4 x AWG 14 | Power |
| | Coding 1 (Brown) 756.271.082.205.120 | © 5 | 5 | 2 x socket | 30 | 1350 | 2 x AWG 12 | Power |
| 3 | Coding 2 (Red) 756.271.082.205.220 | (a) | 5 | 3 x pin | 5 | 1350 | 3 x AWG 22 | Signal |
| 3 | Coding 1 (Brown) 756.271.082.218.120 Coding 2 (Red) 756.271.082.218.220 | | 18 x pin | | 7 | 1200 | 18 x AWG 20 | Signal |
| | Coding 1 (Brown) 756.271.082.226.120 Coding 2 (Red) 756.271.082.226.220 | | 26 x pin | | 5 | 1000 | 26 x AWG 22 | Signal |

Notes: Consult factory for availability. For various applications, the safety requirement regarding the operating voltage is even more severe. This must be evaluated during the time of equipment engineering.

RECEPTACLE STYLE 8 — SOLDER CUP



| Size | A | В | С | ØD | AF F | ØG | AF H | ØΊ | К | М | X max. |
|------|------|------|-----|------|------|------|------|------|-----|------------|--------|
| 1.5 | 20.5 | 14.0 | 4.0 | 18.9 | 13.0 | 17.9 | 13.1 | 14.1 | 3.5 | M14 x 0.75 | 4.0 |
| 3 | 27.5 | 18.5 | 5.0 | 26.0 | 18.0 | 24.9 | 18.1 | 20.1 | 4.0 | M20 x1.00 | 5.1 |

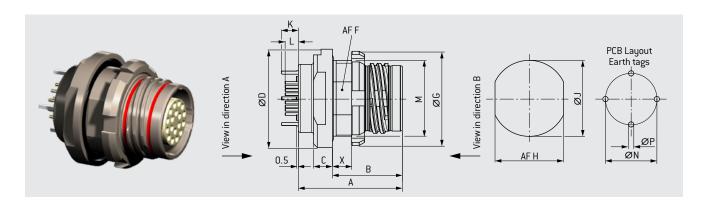
Available codings: Brown and Red

CONTACT CONFIGURATIONS

| Size | Part number | Layout viewed from direction A | Ĭ | Number of der contacts | Max. current (A) single contact load | DWV Voltage ¹ (VAC) | Max. wire size Solder cup | Suitable for |
|------|--|--------------------------------------|---|---------------------------|--------------------------------------|-----------------------------------|------------------------------|--------------|
| | Coding 1 (Brown) 756.271.081.110.111 Coding 2 (Red) 756.271.081.110.211 | 0 | 1 | 0 x socket | 5 | 1200 | 10 x AWG 22 | Signal |
| 1.5 | Coding 1 (Brown) 756.271.081.119.111 Coding 2 (Red): 756.271.081.119.211 | | 1 | 9 x socket | 2 | 1000 | 19 x AWG 26 | Signal |
| | Coding 1 (Brown) 756.271.081.108.111 Coding 2 (Red): 756.271.081.108.211 | 8 x socket | | 5 | 1200 | 8 x AWG 22 | CAT 5 Gigabit Ethernet | |
| | Coding 1 (Brown) 756.271.082.104.111 Coding 2 (Red): 756.271.082.104.211 | 1 4 | | 4 x pin | 20 | 1650 | 4 x AWG 14 | Power |
| | Coding 1 (Brown) 756.271.082.105.111 | 5 0 | 5 | 2 x pin | 30 | 1350 | 2 x AWG 12 | Power |
| 3 | Coding 2 (Red) 756.271.082.105.211 | 4 0 | 5 | 3 x socket | 5 | 1350 | 3 x AWG 22 | Signal |
| 3 | Coding 1 (Brown) 756.271.082.118.111 Coding 2 (Red) 756.271.082.118.211 | | 1 | 8 x socket | 7 | 1200 | 18 x AWG 20 | Signal |
| | Coding 1 (Brown) 756.271.082.126.111 Coding 2 (Red) 756.271.082.126.211 | 982.126.111 g 2 (Red) 26 x s | | 6 x socket | 5 | 1000 | 26 x AWG 22 | Signal |

Notes: Consult factory for availability. For various applications, the safety requirement regarding the operating voltage is even more severe. This must be evaluated during the time of equipment engineering.

RECEPTACLE STYLE 8 - PCB



| Size | Α | В | С | ØD | AF F | ØG | AF H | ØJ | K | L | М | ØN | ØP | X max. |
|------|------|------|-----|------|------|------|------|------|-----|-----|------------|------|-----|--------|
| 1.5 | 20.5 | 14.0 | 4.0 | 18.9 | 13.0 | 17.9 | 13.1 | 14.1 | 3.5 | 2.2 | M14 x 0.75 | 9.7 | 1.2 | 4.0 |
| 3 | 27.5 | 18.5 | 5.0 | 26.0 | 18.0 | 24.9 | 18.1 | 20.1 | 4.5 | 4.2 | M20 x 1.00 | 13.6 | 1.4 | 5.1 |

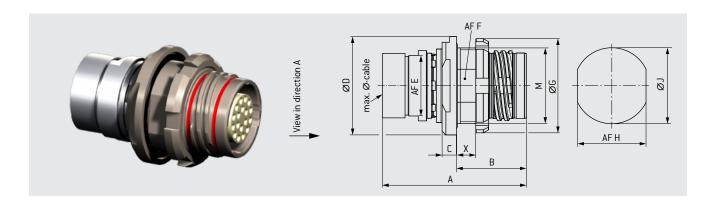
Available codings: Brown and Red

CONTACT CONFIGURATIONS

| Size | Part number | Layout viewed from direction A | | umber of B contacts | Max. current (A) single contact load | DWV Voltage ¹ (VAC) | Suitable for | PCB Layout only Contacts Viewed from direction B |
|------|--|--------------------------------------|-------------|------------------------|--------------------------------------|-----------------------------------|------------------------------|--|
| | Coding 1 (Brown) 756.271.081.110.131 Coding 2 (Red) 756.271.081.110.231 | | 10 | 3 x socket | 5 | 1200 | Signal | 0 1 2 3 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 |
| 1.5 | Coding 1 (Brown) 756.271.081.119.131 Coding 2 (Red) 756.271.081.119.231 | | 19 | 9 x socket | 2 | 1000 | Signal | |
| | Coding 1 (Brown) 756.271.081.108.131 Coding 2 (Red) 756.271.081.108.231 | (8 d 2) (6 S 4) | 8 x socket | | 5 | 1200 | CAT 5 Gigabit Ethernet | 007 |
| | Coding 1 (Brown) 756.271.082.104.131 Coding 2 (Red) 756.271.082.104.231 | 1 4 | | 4x pin | 20 | 1650 | Power | 4-90 |
| | Coding 1 (Brown) 756.271.082.105.131 | 5 0 | _ | 2 x pin | 30 | 1350 | Power | |
| | Coding 2 (Red) 756.271.082.105.231 | 4 0 | 5 | 3 x socket | 5 | 1350 | Signal | 019 |
| 3 | Coding 1 (Brown) 756.271.082.118.131 Coding 2 (Red) 756.271.082.118.231 | | 18 | 3 x socket | 7 | 1200 | Signal | 12-397 0 0 0 0 1 1 0 0 0 0 1 1 0 0 0 0 1 |
| | Coding 1 (Brown) 756.271.082.126.131 Coding 2 (Red) 756.271.082.126.231 | | 26 x socket | | 5 | 1000 | Signal | |

Notes: Consult factory for availability. For various applications, the safety requirement regarding the operating voltage is even more severe. This must be evaluated during the time of equipment engineering.

RECEPTACLE STYLE 6 — SOLDER CUP



| Size | А | В | С | ØD | AF E | AF F | ØG | AF H | Ø٦ | М | X max. | Max. Ø-cable |
|------|------|------|-----|------|------|------|------|------|------|------------|--------|--------------|
| 1.5 | 30.3 | 13.0 | 4.0 | 18.9 | 11.0 | 13.0 | 17.9 | 13.1 | 14.1 | M14 x 0.75 | 3.0 | 8.5 |
| 3 | 38.1 | 18.5 | 5.3 | 26.0 | 16.0 | 18.0 | 24.9 | 18.1 | 20.1 | 20 x 1.00 | 5.1 | 12.5 |

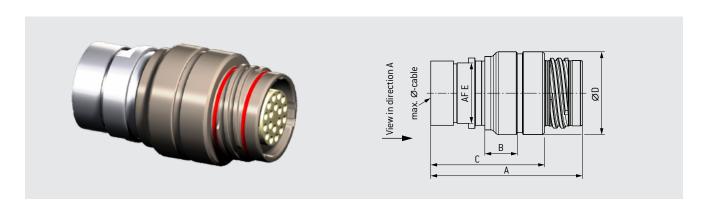
Available codings: Brown and Red

CONTACT CONFIGURATIONS

| Size | Part number | Layout viewed from direction A | | lumber of der contacts | Max. current (A) single contact load | DWV Voltage ¹ (VAC) | Max. wire size solder cup | Suitable for |
|------|--|--------------------------------------|-------------|---------------------------|--------------------------------------|-----------------------------------|------------------------------|------------------------------|
| | Coding 1 (Brown) 756.271.081.310.110 Coding 2 (Red) 756.271.081.310.210 | | 10 x socket | | 5 | 1200 | 10 x AWG 22 | Signal |
| 1.5 | Coding 1 (Brown) 756.271.081.319.110 Coding 2 (Red) 756.271.081.319.210 Coding 1 (Brown) 756.271.081.308.110 Coding 2 (Red) 756.271.081.308.210 | 1 | 9 x socket | 2 | 1000 | 19 x AWG 26 | Signal | |
| | | (8 1 2) (7 3) (6 5 4) | 8 x socket | | 5 | 1200 | 8 x AWG 22 | CAT 5 Gigabit Ethernet |
| | Coding 1 (Brown) 756.271.082.304.110 Coding 2 (Red) 756.271.082.304.210 | 1 4 | | 4 x pin | 20 | 1650 | 4 x AWG 14 | Power |
| | Coding 1 (Brown) 756.271.082.305.110 | 5 0 | 5 | 2 x pin | 30 | 1350 | 2 x AWG 12 | Power |
| 3 | Coding 2 (Red) 756.271.082.305.210 | 4 0 | 3 | 3 x socket | 5 | 1350 | 3 x AWG 22 | Signal |
| J | Coding 1 (Brown) 756.271.082.318.110 Coding 2 (Red) 756.271.082.318.210 | | 1 | 8 x socket | 7 | 1200 | 18 x AWG 20 | Signal |
| | Coding 1 (Brown) 756.271.082.326.110 Coding 2 (Red) 756.271.082.326.210 | | 26 x socket | | 5 | 1000 | 26 x AWG 22 | Signal |

Notes: Consult factory for availability. For various applications, the safety requirement regarding the operating voltage is even more severe. This must be evaluated during the time of equipment engineering.

IN-LINE RECEPTACLE — SOLDER CUP



| Size | А | В | С | ØD | AF E | Max. Ø-cable |
|------|------|------|------|------|------|--------------|
| 1.5 | 32.3 | 12.0 | 25.3 | 15.6 | 11.0 | 8.5 |
| 3 | 40.1 | 15.8 | 30.1 | 21.9 | 16.0 | 12.8 |

Available codings: Brown and Red

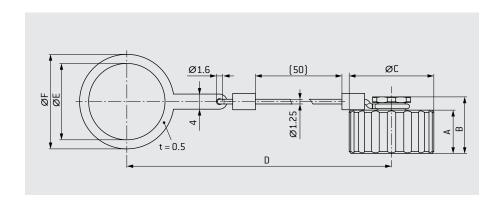
CONTACT CONFIGURATIONS

| Size | Part number | Layout viewed from direction A | | umber of er contacts | Max. current (A) Single contact load | DWV Voltage ¹ (VAC) | Max. wire size solder cup | Suitable for |
|------|---|--------------------------------------|-------------|-------------------------|---|-----------------------------------|------------------------------|--------------|
| | Coding 1 (Brown) 756.271.081.410.110 Coding 2 (Red) 756.271.081.410.210 | 0 | 10 |) x socket | 5 | 1200 | 10 x AWG 22 | Signal |
| 1.5 | Coding 1 (Brown) 756.271.081.419.110 Coding 2 (Red) 756.271.081.419.210 | | 19 x socket | | 2 | 1000 | 19 x AWG 26 | Signal |
| | Coding 1 (Brown) 756.271.081.408.110 Coding 2 (Red) 756.271.081.408.210 | 8 x socket | | 5 | 1200 | 8 x AWG 22 | CAT 5 Gigabit Ethernet | |
| | Coding 1 (Brown) 756.271.082.404.110 Coding 2 (Red) 756.271.082.404.210 | 1 4 | | 4 x pin | 20 | 1650 | 4 x AWG 14 | Power |
| | Coding 1 (Brown) 756.271.082.405.110 | 5 0 | 5 | 2 x pin | 30 | 1350 | 2 x AWG 12 | Power |
| 3 | Coding 2 (Red) 756.271.082.405.210 | 4 0 | 5 | 3 x socket | 5 | 1350 | 3 x AWG 22 | Signal |
| | Coding 1 (Brown) 756.271.082.418.110 Coding 2 (Red) 756.271.082.418.210 | | 18 x socket | | 7 | 1200 | 18 x AWG 20 | Signal |
| | Coding 1 (Brown) 756.271.082.426.110 Coding 2 (Red) 756.271.082.426.210 | | 26 x socket | | 5 | 1000 | 26 x AWG 22 | Signal |

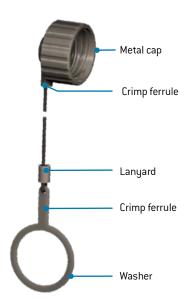
Notes: Consult factory for availability. For various applications, the safety requirement regarding the operating voltage is even more severe. This must be evaluated during the time of equipment engineering.

PROTECTIVE CAPS

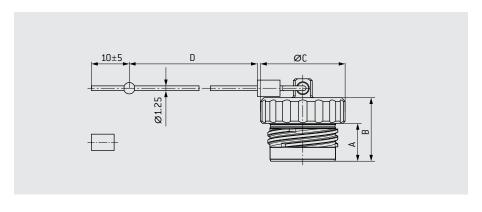
FOR THREADED CONNECTOR RECEPTACLES



| Size | Part number | А | В | ØC | D | ØE | ØF |
|------|---------------------|------|------|------|-----|------|----|
| 1.5 | 756.271.081.500.000 | 8.5 | 12.0 | 16.0 | 90 | 14.1 | 18 |
| 3 | 756.271.082.500.000 | 11.5 | 15.0 | 22.5 | 100 | 20.2 | 25 |



FOR THREADED CONNECTOR PLUGS



| Size | Part number | А | В | ØC | D |
|------|---------------------|------|------|------|-----|
| 1.5 | 756.271.081.600.000 | 13.0 | 18.0 | 16.0 | 200 |
| 3 | 756.271.081.600.000 | 16.8 | 21.8 | 22.5 | 200 |



MATERIALS AND SURFACES

| Part | Material and surfaces |
|---------------|--|
| Сар | Aluminum / Anthracite Tin-nickel over nickel |
| Lanyard | Aramid / Black |
| Crimp ferrule | Brass, copper / Zinc-nickel, Black |
| Washer | Aluminum / Anthracite Tin-nickel over nickel |

ENVIRONMENTAL CHARACTERISTICS

| Туре | Performance |
|-----------------------|----------------------|
| Tightness | IP68 (1 m / 120 min) |
| Operating temperature | −51 °C up to +125 °C |

CABLE ASSEMBLY CAPABILITIES



ODU also offers a comprehensive assembly service. From connector, cable and cable overmolding to watertight potting — we supply your complete system from one source.

OVERMOLDING



| Size | А | В | С | ØD | ØE | Max. Ø-Cable |
|------|-----|------|------|------|-------------|--------------|
| 1.5 | 60 | 39 | 21.5 | 15.0 | 10.0 | 8.5 |
| 3 82 | 0.2 | F.4 | 20.0 | 24.0 | 13.0 | < 11.0 |
| | 54 | 29.0 | 21.9 | 17.5 | 11.0 – 12.8 | |

 $\label{thm:convergence} \mbox{The ODU Threaded Connectors are designed for overmolding. A straight overmolding is available.}$

If you need special overmoldings, please consult the factory for additional information about customized solutions (e.g. 90 degree). A heatshrinkable bend relief is also possible.

PERFORMANCE ATTRIBUTES

ENVIRONMENTAL

| Туре | Performance | Standard |
|----------------------------|---|--|
| Waterproofness | IP68 (1m / 120 min) | MIL-STD-810G w / Change 1:2014 Method 512.6 |
| Sand and dust | Blowing sand and dust, settling dust | MIL-STD-810G w / Change 1:2014 Method 510.6 |
| Operating temperature | −51 °C up to +125 °C | MIL-STD-810G w / Change 1:2014 Method 501.6 |
| Humidity cyclic | 85 % up to 95 % 28 °C up to 71 °C | EIA-363-31E:2017 Method V |
| Corrosion resistance | 96 h salt mist, 5 % salt solution, 35 °C | MIL-STD-810G w / Change 1:2014 Method 509.6 |
| Fungus | European and American fungus | MIL-STD-810G w / Change 1:2014 Method 508.7 |
| Solar radiation (sunshine) | Temperature after categories A1 | MIL-STD-810G w / Change 1:2014 Method 505.6 |
| Contamination by fluids | Several substances ¹ | MIL-STD-810G w / Change 1:2014 Method 504.2 |

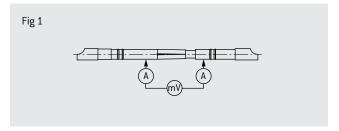
¹Substances listed at ODU datasheet 009.410.281.001.000

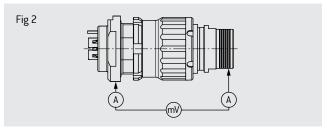
MECHANICAL

| Туре | Performance | Standard |
|--------------------------|---------------------|---|
| Mechanical durability | 2,000 mating cycles | IEC 60512-9-1:2010 EIA-364-09D:2018 |
| Vibration, sine | 30.0 g | MIL-STD-202H:2015 method 204, Test condition G |
| Vibration, random | 37.8 g | EIA-364-28F:2011 Condition V, Letter J |
| Mechanical shock | 300 g | EIA-364-27F:2011 Condition D |

ELECTRICAL

| Туре | Performance | Standard |
|----------------------------|--|--------------------|
| Contact resistance (Fig 1) | Contact-Ø/resistance Ø 0.5 mm <5 m0hm Ø 0.7 mm <4 m0hm Ø 0.9 mm <4 m0hm Ø 2.0 mm <3 m0hm Ø 2.5 mm <1 m0hm | IEC-60512-2-1:2002 |
| Shell resistance (| < 10 m0hm | IEC-60512-2-1:2002 |
| Insulation resistance | > 2000 M0hm | IEC-60512-3-1:2002 |





MATERIAL AND SURFACE TREATMENTS

| | Material | STANDARD | | Surface | Standard | Flammability |
|-------------------------------------|--------------------------|---------------------|--------|----------------------------------|---------------------|------------------|
| | Material | EU | US | Sullace | Stanuaru | riallilliability |
| Housing/nut | Aluminum AIMgSiSn1Bi | EN-AW 6023 | - | Antracite Tin-nickei over nickel | - | - |
| Backshell | Aluminum Almgsisitibi | EIN-AW 6023 | - | Nickel | SAE-AMS2404J:2018 | - |
| EMI -locking ring | Copper alloy | - | - | Gold over nickel | - | - |
| Crimp sleeve | CuZn38Pb1.5 | CW608N (2.0371) | C35300 | Nickel | - | - |
| Grounding ring | CuZn39Pb3 | CW614N (2.0401) | C38500 | Sn over electroless Ni | - | - |
| Potting sleeve | PC | - | - | - | - | - |
| Insulator | PEEK | - | - | - | - | UL94 (V0) |
| Pin contact | CuZn39Pb3 | CW614N (2.0401) | C38500 | | MIL-DTL-45204D:2007 | - |
| Socket contact | CuZn39Pb3 | CW614N (2.0401) | C38500 | | | - |
| Socket contacts | CuZn39Pb3 (contact body) | CW614N (2.0401) | C38500 | 1.27 µm Gold over nickel | | - |
| (Power socket contact 5 way size 3) | CuBe2 (lamella) | CW102C (2.1248) | C17300 | | | - |
| Wave spring | Stainless steel | EN 10270-3 (1.4568) | S17700 | - | - | - |
| Ratchet ring | PEEK | - | - | - | - | UL94 (V0) |
| 0-rings | FVMQ (floursilikon) | - | - | - | - | - |
| Potting | potting compound | - | - | - | - | UL94 (V0) |
| Overmoulding material | TPU | - | - | - | - | UL94 (HB) |
| Shrink boots | Polyester-elastomer | - | - | - | - | acc. to VG95343 |

ODU PERFORMANCE PORTFOLIO

INGRESS PROTECTION

ODU has the expertise to develop and manufacture interconnect products that satisfy stringent ingress protection requirements. Our knowledge of materials, sealing methods and techniques, supported by FEM simulation, allow our products to go places others cannot.







HIGH-SPEED DATA TECHNOLOGY

requirements of data transmission connectors are growing exponentially. High-speed data transfer and high-frequency transmission in one connector ensure optimal signal integrity throughout the entire product life cycle.







HYBRID CAPABILITIES









HYBRID CONNECTORS
VERSATILE AND EASY TO USE

ODU provides a wide range of custom connector solutions with multiple pin-counts and contact combinations. ODU's customer-orientated connector systems ensure a reliable transmission of power, signal, data and media for a large variety of demanding applications. ODU provides all relevant areas of expertise and key technologies including design and development, machine tool and special machine construction, injection, stamping, turning, surface technology, assembly and cable assembly.



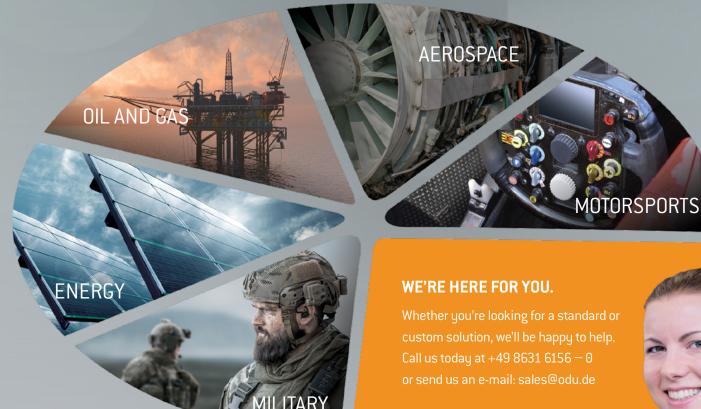


The trends that are ODU:

- Combined transmission of various media in one interface:
 electrical (signals, power, data) physical (liquids, gases)
- I nw total cost of ownership
- Optimized use of space
- Fase of installation
- High mating cucles
- Small form factor











All dimensions are in mm.

Some figures are for illustrative purposes only. Subject to change without notice. Errors and omissions excepted. We reserve the right to change our products and their technical specifications at any time in the interest of technical improvement. This publication supersedes all prior publications.

ODU THREADED CONNECTOR TECHNOLOGY / B / 0923 / EN