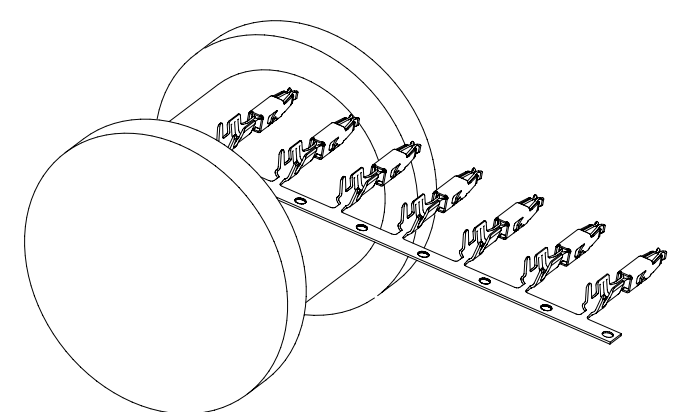
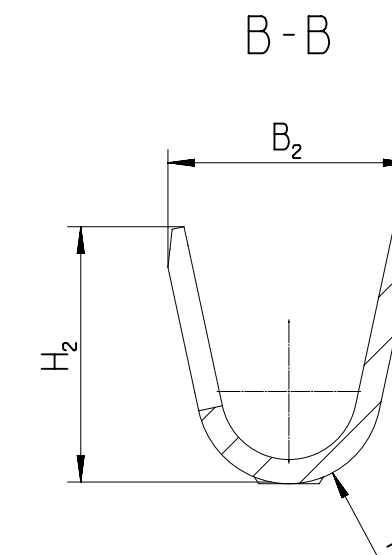
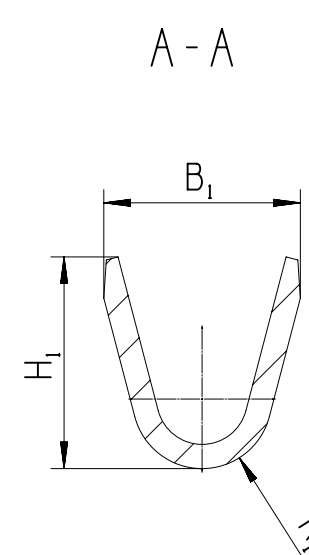
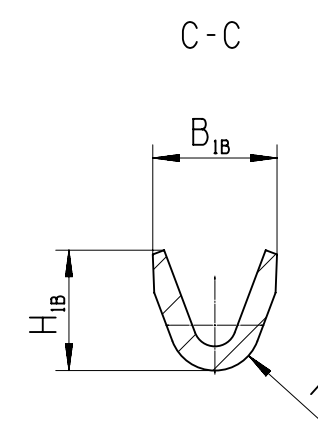


		6		5		4						
G ± 0.05	RECOMMENDED APPLICATION MIL BLADE THICKNESS EMPOFLENE STIFT DICKE	MATERIAL	SURFACE OBERFLÄCHE	CROSS- SECTION QUERSCH. mm²	R	CRIMP TYPE	TERMINAL AND KONTAKT FIDELINUM.	PART REV	DATE DATUM	WEIGHT MASSE G	SEALED UNGEFÄHRT	
0.2 MM	0.8 MM	CUNISI C19002 / C19100	FSN	150	1.45 ^{+0.3} _{-0.2}	2	13544.265	02	01A0U7	0.30	US	
				0.75 - 1.00	1.45 ^{+0.3} _{-0.2}	2	13544.265	02	01A0U7	0.28	US	
				0.35 - 0.50	1.45 ^{+0.3} _{-0.2}	2	13544.261	02	01A0U7	0.27	US	
			CUFE2P C19400	AU	150	1.45 ^{+0.3} _{-0.2}	2	15346006	02	01A0U7	0.30	US
					0.75 - 1.00	1.45 ^{+0.3} _{-0.2}	2	15345998	02	01A0U7	0.28	US
					0.35 - 0.50	1.45 ^{+0.3} _{-0.2}	2	15345992	02	01A0U7	0.27	US
		CUFE2P C19400		FSN	0.13	1.45 ^{+0.3} _{-0.2}	3	13976948	01	02A2U2	0.25	US
					0.13	1.45 ^{+0.3} _{-0.2}	3	13987183	01	02A2U2	0.26	S
					150	1.45 ^{+0.3} _{-0.2}	2	15346002	02	01A0U7	0.30	US
			CUFE2P C19400	FSN	0.75 - 1.00	1.45 ^{+0.3} _{-0.2}	2	15345994	02	01A0U7	0.28	US
					0.35 - 0.50	1.45 ^{+0.3} _{-0.2}	2	15345988	02	01A0U7	0.27	US
					2x0.35/ 2x0.50	1.45 ^{+0.3} _{-0.2}	1	15346009	02	01A0U7	0.29	US
0.05 MM	0.6 MM	CUFE2P C19400		FSN	0.13	1.45 ^{+0.3} _{-0.2}	3	13975445	01	25.4.12	0.25	US
					0.13	1.45 ^{+0.3} _{-0.2}	3	13987178	01	28SE12	0.26	S
					0.50 - 1.00	1.4 ^{+0.3} _{-0.2}	2	13720177	01	14A008	0.28	US
			CUFE2P C19400	AU	0.20 - 0.35	1.4 ^{+0.3} _{-0.2}	2	13720176	01	14A008	0.27	US
					0.50 - 1.00	1.4 ^{+0.3} _{-0.2}	2	13720178	01	14A008	0.28	US
					0.20 - 0.35	1.4 ^{+0.3} _{-0.2}	2	13720181	01	14A008	0.27	US
		CUFE2P C19400		FSN	150	1.4 ^{+0.3} _{-0.2}	2	15153885	03	01A0U7	0.30	US
					0.75 - 1.00	1.4 ^{+0.3} _{-0.2}	2	15414401	03	01A0U7	0.28	US
					0.35 - 0.50	1.4 ^{+0.3} _{-0.2}	2	15414399	03	01A0U7	0.27	US
			CUFE2P C19400	AU	0.13	1.4 ^{+0.3} _{-0.2}	3	13973366	01	02A2U2	0.25	US
					0.13	1.4 ^{+0.3} _{-0.2}	3	13988120	01	28SE12	0.26	S
					150	1.4 ^{+0.3} _{-0.2}	2	15457989	03	01A0U7	0.30	US
CUFE2P C19400	FSN	0.75 - 1.00		1.4 ^{+0.3} _{-0.2}	2	15396705	04	01A0U7	0.28	US		
		0.35 - 0.50		1.4 ^{+0.3} _{-0.2}	2	15396704	04	01A0U7	0.27	US		
		2x0.35/ 2x0.50		1.4 ^{+0.3} _{-0.2}	1	15396706	04	01A0U7	0.29	US		
	CUFE2P C19400	FSN	0.13	1.4 ^{+0.3} _{-0.2}	3	13804.118	01	22A2P10	0.25	US		
			0.13	1.4 ^{+0.3} _{-0.2}	3	13987171	01	28SE12	0.26	S		

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	H
	G
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	E



NOTES:
BEMERKUNG:

ENGAGE FORCE: WITH GAPSIZE 0-0.1MM CHECKED WITH GAUGE PART-NO.: 10903465
STECKKRAFT: MIT SPALTMASS 0-0.1MM GEMESSEN MIT LEHRE PART-NO.: 10903465

ENGAGE FORCE: WITH GAPSIZE 0.2±0.05MM CHECKED WITH GAUGE PART-NO.: 10757844
STECKKRAFT: MIT SPALTMASS 0.2±0.05MM GEMESSEN MIT LEHRE PART-NO.: 10757844

PERMISSIBLE DISASSEMBLING TOOL PART-NO.:
ZULAESSIGES ENTRIEGELUNGSWERKZEUG PART-NO.:

CRIMP MANUFACTURING PARAMETERS AND TOOLING
ACCORDING TO DELPHI-SPECIFICATION

CRIMPVERARBEITUNGSPARAMETER UND WERKZEUGE
GEMAESS DELPHI-SPECIFICATION

SLEEVE MATERIAL: X10CRNi188, SAE 301, DIN EN 1051
UEBERFEDER MATERIAL: X10CRNi188, SAE 301, DIN EN 1051

RETENTION FORCE SPRING TO BODY IN WITHDRAWAL DIRECT MINIMUM 110N.
REFER TO ESD# 51044201 FOR PULL TEST GEOMETRY.

HALTEKRAFT FEDER AN KONTAKTTEIL IN WIEDERRUF UNMITTELBAR MIN. 110N
SIEHE ESD# 51044201 FUER PULL TEST GEOMETRIE.

USE MATH DATA	U	NX
3		

er:	z8wiz	Date:	9-Nov-18	Time:	11:47:12
rt:	539674				