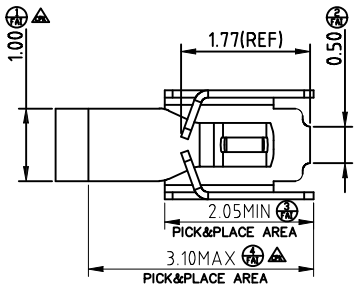
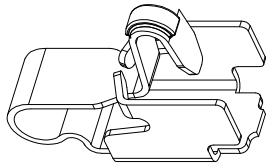
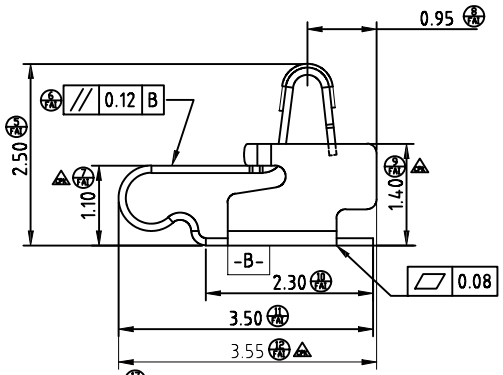
MOD	Description	Please follow Pulse Limits for the hazardous substances (RoHS, halogens) in the document "Pulse Hazardous Substances (HS) Limits (RPGE002-03)" and "Vendor Survey Questionnaire, Material Composition (LDM-SAF-L0040)".	Reliability Test Spec accorinding to WIHS7.5.33 (Reliability Test Working Instruction) Default test standard is Test Standard A if no definition
P3	Change the Logo		

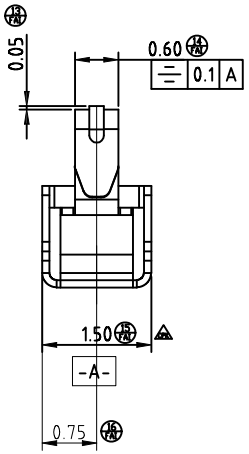


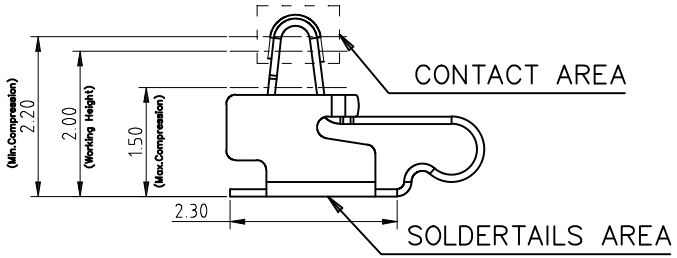


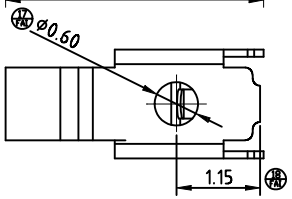
NOTES:UNLESS OTHERWISE SPECIFIED

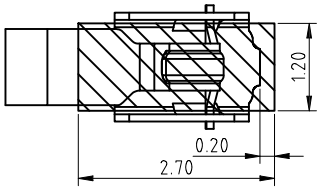
1. MATERIAL: Copper Alloy
   THICKNESS 0.10±0.01mm
2. NO CRACK APPEARS ON CONTACT BALL SHAPE.
3. NO LINES APPEARS ON BENDING AREA.
4. ALL UNSPECIFIED RADII TO BE 0.05 MAXIMUM .
5. BURR:0.03MAX;CUMBER:1.5MM MAX/500MM; TWIST:20°/500MM.
6. PRE-LOAD FORCE:0.40N ON CONTACT POINT
7. PLATING: 10u"MIN GOLD PLATING ON CONTACT AREA,
   3u"MIN GOLD PLATING ON SOLDER AREA,
   50u" MIN NICKEL PLATING OVER ALL



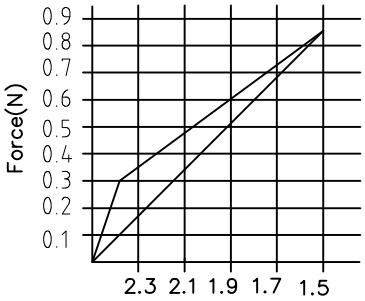


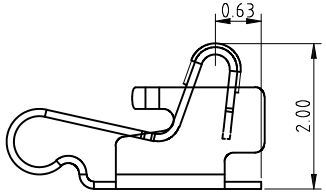






RECOMMENDED PCB LAYOUT
DEFAULT TOLERANCE IS ±0.05MM





STATE AT WORKING HIGHT 2.00

*Normal tolerance ±0.1mm

.X±	0.15
.XX±	0.10
.XXX±	0.05
X.° ±	5°

PULSE (SUZHOU) WIRELESS PRODUCTS CO.LTD.

Pulse A YAGEO Company

99 HUOJU RD. SUZHOU
NEW DISTRICT
215009
P.R.CHINA

PRODUCT(S)
SW0183N

ITEM
TX80104-001(CLIP)

THIRD ANGLE PROJECTION

SCALE 4.000

DOCUMENT NUMBER SW0183N

PART VERSION P01

DOCUMENT VERSION P3

SHEET NUMBER		1 / 1			
GENERAL TOLERANCE					
CUSTOMER NUMBER					
DESIGN	JACKIE	JUN-28-18			
CHECKED	MARK	Nov-22-17			
APPROVED	JAMES	Nov-22-17	P3	March-07-19	CHRIS
			P2	Oct-26-18	Chris
			P1	JUN-28-18	JACKIE
			MOD	DATE	NAME

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Functional Characteristics Key (Cpk requirement : Cpk))

- Process Capability Studies required(total pcs)
- Ongoing Statistical Process Control Required (total pcs)
- Critical dimension need to be measured, no CPK requirement (total pcs)