

NOTES:

TAPE AND REEL SPECIFICATIONS:

1. TAPE:

MAT'L - ALL CONDUCTIVE POLYSTYRENE CARRIER
ANSI/EIA-481 STANDARD

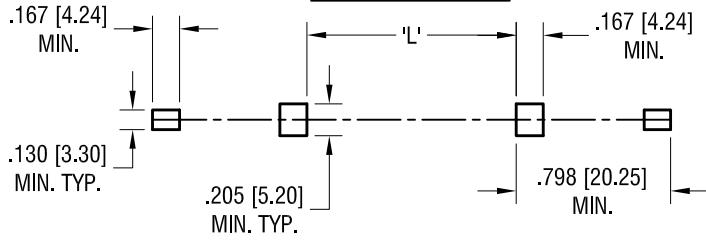
2. REEL:

13.00 [330.2] DIA. 75 PIECES
OF PART NO. 254 REV.C PER REEL.

9.25.24	UPDATED REEL DIAMETER. CHANGE AS PER PCN 24-043.	C
9.15.23	P/N 254 REVISED TO REV.C POCKET DESIGN FOR NEW REV.C CHANGE AS PER ECN 23-157	B
9.20.18	ROTATE POCKET ON 180° CHANGE AS PER ECN 18-036	A
DATE	DESCRIPTION	REV.

KEYSTONE ELECTRONICS CORP.			
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PART NAME			
BATTERY HOLDER ON TAPE AND REEL			
MATERIAL			
AS NOTED			
FINISH		DRN BY	DATE
AS NOTED		NT	3.01.18
		APP'D	SCALE
		RH	X
TOLERANCES	INCH [MM]	CODE	DWG NO.
DECIMAL	± .015 [± 0.38]	C	254TR
ANGULAR	± 1°		
UNLESS OTHERWISE SPECIFIED			

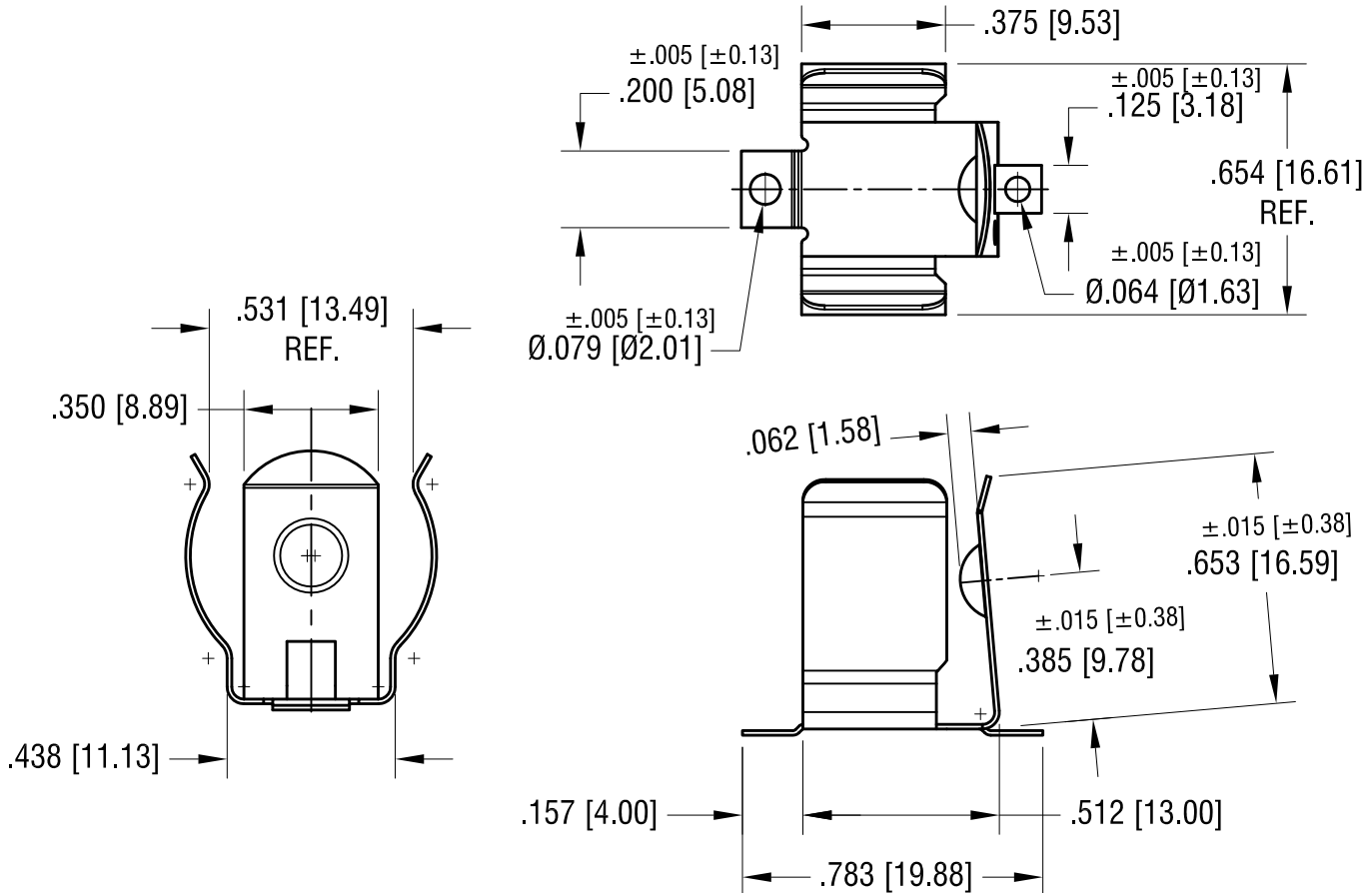
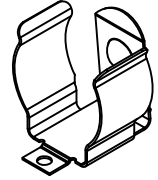
MOUNTING LAYOUT



BATTERY	'L'
CR123A	.144 [3.66] MAX.
18350	.197 [5.00] MAX.
18650 *	1.58 [40.20] MAX.
17500	0.99 [25.20] MAX.

* FOR BATTERIES WITH
BUILT-IN CIRCUIT PROTECTION
(67mm LONG)

ACTUAL SIZE



NOTE:

1. HEAT TREAT TO SPRING TEMPER

PCB PROTECTION CIRCUITS ARE REQUIRED
WHEN USED WITH LITHIUM-ION BATTERIES

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9.14.23	MTG. SOLDER CONTACTS REMOVED CHANGE AS PER ECN 23-154	C
8.15.22	B1 WAS .060, ADD RELIEF B2 CHANGE AS PER ECN 22-141	B
6.14.21	REMOVE HOLE FOR WIRE CHANGE AS PER ECN 21-053	A
DATE	DESCRIPTION	REV.
PART NAME 16mm - 19mm SM BATTERY CLIP		
MATERIAL .012 [0.30] TH'K ANNEALED SPRING STEEL		
FINISH TIN NICKEL PLATE		DRN BY NT DATE 1.17.18
TOLERANCES INCH [MM] DECIMAL $\pm .010$ [± 0.25] ANGULAR $\pm 2^\circ$ UNLESS OTHERWISE SPECIFIED		APP'D RH SCALE 2X
CODE C		DWG NO. 254