ABS07-LR

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3.2 x 1.5 x 0.9 mm **RoHS/RoHS II Compliant** MSL Level = N/A

Features

- Guaranteed ESR of $50k\Omega$ maximum for low power designs
- 0.9mm height ideal for high density circuit boards
- Seam sealed ceramic package offers excellent environmental
- & heat resistance
- Extended operating temperature of -40°C to +85°C for industrial applications

Applications

- Power sensitive designs requiring low ESR crystal
- Communication & measurement equipment
- Commercial, consumer & industrial applications
- Wireless communications

Key Electrical Specifications

Parameters	Min.	Typ.	Max.	Units	Notes
Frequency		32.768		kHz	
Operation Mode	Flexu	Flexural Mode (Tuning Fork)		°C	
Operating Temperature	-40		+85	°C	
Storage Temperature	-55		+125	°C	
Frequency Tolerance @+25°C	-20		+20	ppm	See options
Temperature Coefficient:	-0.040	-0.034	-0.028	ppm/°C2	
Turn-over temperature:	+20	+25	+30	°C	
Equivalent series resistance @+25°C			50	kΩ	
Shunt capacitance (C0)		1.1		pF	
Load capacitance (CL)		6, 7, 9, or 12.5		pF	See options
Drive Level		0.1	0.5	μW	
Q value		30000			
Aging@25°C±3°C	-3		3	ppm	First year
Insulation Resistance	500			ΜΩ	@ $100 \text{Vdc} \pm 15 \text{V}$



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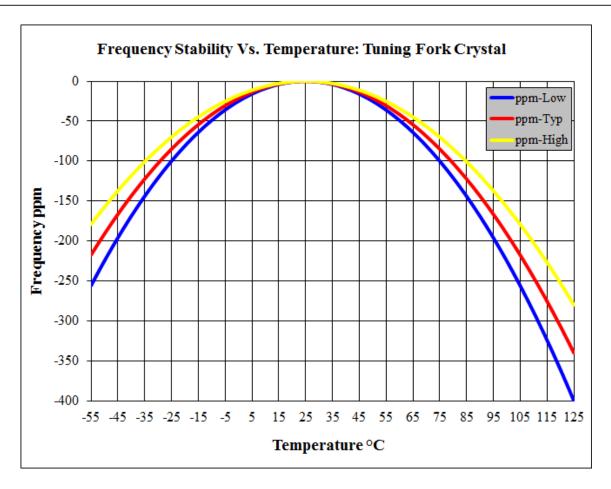


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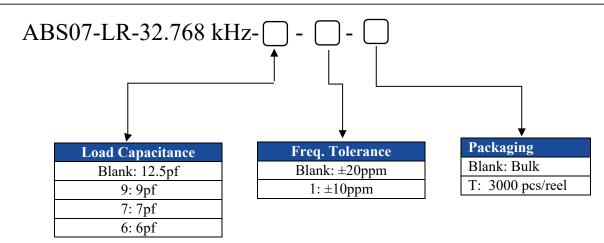


3.2 x 1.5 x 0.9 mm **RoHS/RoHS II Compliant** MSL Level = N/A

Typical Frequency vs. Temperature Characteristics



Options and Part Identification (left blank if standard)





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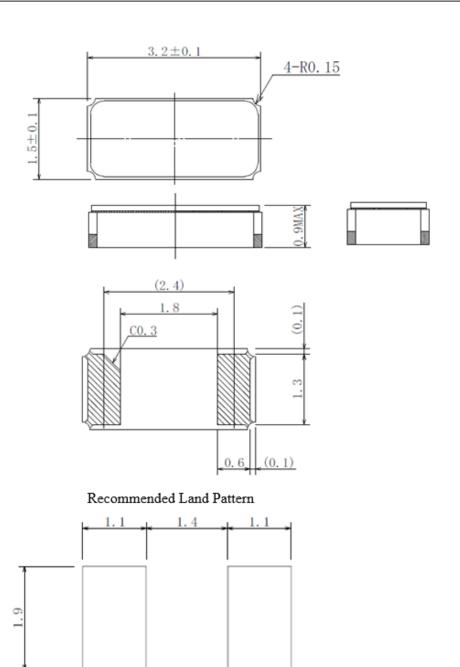


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3.2 x 1.5 x 0.9 mm RoHS/RoHS II Compliant MSL Level = N/A

Mechanical Dimensions



Dimensions: mm



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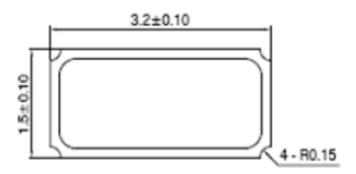


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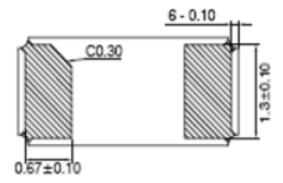


3.2 x 1.5 x 0.9 mm RoHS/RoHS II Compliant MSL Level = N/A

Alternative Mechanical Dimensions #1:







Dimensions: mm

Sealing Method = Seam Sealing



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<1.6 mm

1.6 mm - 2.5 mm

>2.5 mm



3.2 x 1.5 x 0.9 mm **RoHS/RoHS II Compliant** MSL Level = N/A



Reflow Profile [JEDEC J-STD-020]

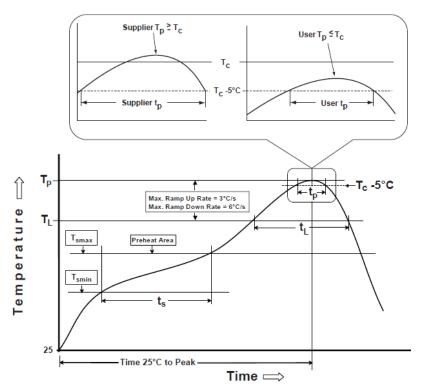


Table 1 **SnPb Eutectic Process** Classification Temperatures (Tc) Package Volume mm³ Volume mm³ Thickness <350 <u>></u>350

	<2.5 mm	235 °C	220 °C						
	<u>></u> 2.5 mm	220 °C	220 °C						
Tab	le 2								
Pb-Free Process									
Cla	ssification	Temperatur	es (Tc)						
	Package 'hickness	Volume mm³ <350	Volume mm ³ 350-2000	Volume m >2000					

260 °C

250 °C

245 °C

260 °C

245 °C

245 °C

260 °C

260 °C

250 °C

Profile Feature	Sn-Pb Eutectic Assembly	Pb-Free Assembly
Preheat / soak		
Temperature minimum (T _{smin})	100°C	150°C
Temperature maximum (T _{smax})	150°C	200°C
Time $(T_{smin} \text{ to } T_{smax})$ (t_s)	60 - 120 sec.	60 - 120 sec.
Average ramp-up rate (T _{smax} to T _P)	3°C/sec. max	3°C/sec. max
Liquidous temperature (T _L)	183°C	217°C
Time at liquidous (t _L)	60 - 150 sec.	60 - 150 sec.
Peak package body temperature (T _P)*	see Table 1	see Table 2
Time (t _p)** within 5°C of the specified classification temperature (T _C)	20 sec.	30 sec.
Ramp-down rate (T _p to T _{smax})	6°C/sec. max	6°C/sec. max
Time 25°C to peak temperature	6 min. max	8 min. max
Reflow cycles	2 max	2 max

^{*}Tolerance for peak profile temperature (T_P) is defined as a supplier minimum and a user maximum.



^{**}Tolerance for time at peak profile temperature (t_p) is defined as supplier minimum and a user maximum.

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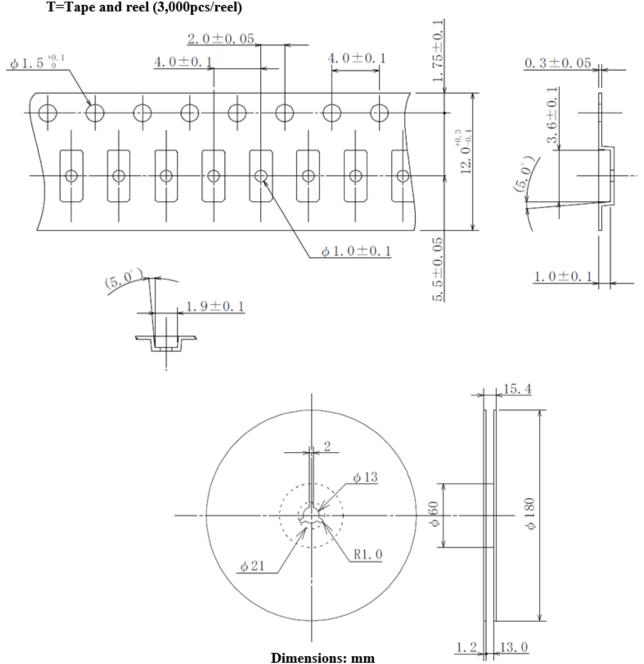
Check Inventory



3.2 x 1.5 x 0.9 mm **RoHS/RoHS II Compliant** MSL Level = N/A

Packaging:

T=Tape and reel (3,000pcs/reel)



ATTENTION: Abracon LLC's products are COTS - Commercial-Off-The-Shelf products; suitable for Commercial, Industrial and, where designated, Automotive Applications. Abracon's products are not specifically designed for Military, Aviation, Aerospace, Life-dependent Medical applications or any application requiring high reliability where component failure could result in loss of life and/or property. For applications requiring high reliability and/or presenting an extreme operating environment, written consent and authorization from Abracon LLC is required. Please contact Abracon LLC for more information.



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3.0 Note

- i) The parts are manufactured in accordance with this specification. If other conditions and specifications which are required for this specification, please contact ABRACON for more information.
- ii) ABRACON will supply the parts in accordance with this specification unless we receive a written request to modify prior to an order placement.
- iii) In no case shall ABRACON be liable for any product failure from in appropriate handling or operation of the item beyond the scope of this specification.
- iv) When changing your production process, please notify ABRACON immediately.
- v) ABRACON's products are COTS Commercial-Off-The-Shelf products; suitable for Commercial, Industrial and, where designated, Automotive Applications. ABRACON's products are not specifically designed for Military, Aviation, Aerospace, Life-dependent Medical applications or any application requiring high reliability where component failure could result in loss of life and/or property. For applications requiring high reliability and/or presenting an extreme operating environment, written consent, and authorization from ABRACON LLC. is required. Please contact ABRACON LLC for more information.
- vi) Specification and Marking scheme is subject to change without notice.

4.0 ABRACON LLC - TERMS & CONDITION OF SALE

The following are the terms and conditions under which Abracon LLC ("AB") agrees to sell, to the entity named on the face hereof ("Buyer"), the products specified on the face hereof (the "Products"). Notwithstanding Buyer's desire to use standardized RFQs, purchase order forms, order forms, acknowledgment forms and other documents which may contain terms in addition to or at variance with these terms, it is expressly understood and agreed that other forms shall neither add to, nor vary, these terms whether or not these terms are referenced therein. Buyer may assent to these terms by written acknowledgment, implication and/or by acceptance or payment of goods ordered any of which will constitute assent.

- 1. Prices: Prices shown on the face hereof are in US dollars, with delivery terms specified herein and are exclusive of any other charges including, without limitation, fees for export, special packaging, freight, insurance and similar charges. AB reserves the right to increase the price of Products by written notice to Buyer at least thirty (30) days prior to the original date of shipment. When quantity price discounts are quoted by AB, the discounts are computed separately for each type of product to be sold and are based upon the quantity of each type and each size ordered at any one time. If any discounted order is reduced by Buyer with AB's consent, the prices shall be adjusted to the higher prices, if applicable, for the remaining order.
- 2. <u>Taxes</u>: Unless otherwise specified in the quotation, the prices do not include any taxes, import or export duties, tariffs, customs charges or any such other levies. Buyer agrees to reimburse AB the amount of any federal, state, county, municipal, or other taxes, duties, tariffs, or custom charges AB is required to pay. If Buyer is exempt from any such charges, Buyer must provide AB with appropriate documentation.
- 3. Payment Terms: For each shipment, AB will invoice Buyer for the price of the Products plus all applicable taxes, packaging, transportation, insurance and other charges. Unless otherwise stated in a separate agreement or in AB's quotation, payments are due within thirty (30) days from the date of invoice, subject to AB's approval of Buyer's credit application. All invoicing disputes must be submitted in writing to AB within ten (10) days of the receipt of the invoice accompanied by a reasonably detailed explanation of the dispute. Payment of the undisputed amounts shall be made timely. AB reserves the right to require payment in advance or C.O.D. and otherwise modified credit terms. When partial shipments are made, payments for such shipments shall become due in accordance with the above terms upon submission of invoices. If, at the request of Buyer, shipment is postponed for more than thirty (30) days, payment will become due thirty days after notice to Buyer that Products



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are ready for shipment. Any unpaid due amounts will be subject to interest at one decimal five percent (1.5%) per month, or, if less, the maximum rate allowed by law.

- 4. <u>Delivery and Shipment</u>: Shipment dates are estimates only. Failure to deliver by a specified date shall neither entitle Buyer to any compensation nor impose any liability on AB. AB reserves the right to ship and bill ten percent more or less than the exact quantity specified on the face hereof. All shipments will be made Ex Works as per Incoterms 2000 from AB's place of shipment. In the absence of specific instructions, AB will select the carrier. Claims against AB for shortages must be made in writing within ten (10) days after the arrival of the shipment. AB is not required to notify Buyer of the shipment. Buyer shall pay all freight charges, insurance and other shipping expenses. Freight charges, insurance and other shipping expenses itemized in advance of actual shipment, if any, are estimates only that are calculated on the basis of standard tariffs and may not reflect actual costs. Buyer must pay actual costs.
- 5. Purchase Order Changes and Cancellations: Purchase orders for standard AB Products may not be canceled within sixty (60) days of the original shipping date. Purchase orders for non-standard AB Products are non-cancelable and non-returnable. All schedule changes must be requested at least thirty (30) days prior to original shipping date. Maximum schedule change "push-out" shall be no more than thirty (30) days from original shipping date. AB may terminate or cancel this order, in whole or in part, at any time prior to the completion of performance by written notice to Buyer without incurring any liability to Buyer for breach of contract or otherwise. AB reserves the right to allocate Products in its sole discretion among Buyer and other potential buyers, or defer or delay the shipment of any Product, which is in short supply due to any reason.
- 6. <u>Title and Risk of Loss</u>: AB's responsibility for any loss or damage ends, and title passes, when Products are delivered Ex Works as per Incoterms 2000 at AB's designated shipping location to carrier, to Buyer or to Buyer's agent, whichever occurs first.
- 7. Packing: Packaging shall be AB's standard shipping materials or as specified on the face hereof. Any cost of non-standard packaging and handling requested by Buyer shall be abided by AB provided Buyer gives reasonable prior notice and agrees in writing to pay additional costs.
- 8. <u>Security Interest</u>: Buyer hereby grants AB a purchase money security interest in the Products sold and in the proceeds of resale of such Products until such time as Buyer has paid all charges. AB retains all right and remedies available to AB under the Uniform Commercial Code.
- 9. <u>Specifications</u>: Specifications for each Product are the specifications specified in the published datasheets of such Product, as of the date of AB's quotation (the "Specifications"). Except as otherwise agreed, AB reserves the right to modify the Specifications at any time without adversely affecting the functionality.
- 10. Acceptance: Unless Buyer notifies AB in writing within ten (10) days from the date of receipt of Products that the Products fail to conform to the Specifications, the Products will be deemed accepted by Buyer. No such claim of non-conformity shall be valid if (i) the Products have been altered, modified or damaged by Buyer, (ii) the rejection notice fails to explain the non-conformance in reasonable detail and is not accompanied by a test report evidencing the non-conformity, or (iii) rejected Products are not returned to AB within thirty (30) days of rejection; provided, that no Product returns may be made without a return material authorization issued by AB.
- Limited Warranties and Disclaimers: AB warrants to Buyer that each Product, for a period of twelve (12) months from shipment date thereof, will conform to the Specifications and be free from defects in materials and workmanship. AB's sole liability and Buyer's exclusive remedy for Products that fail to conform to this limited warranty ("Defective Products") is limited to repair or replacement of such Defective Products, or issue a credit or rebate of no more than the purchase price of such Defective Products, at AB's sole option and election. This warranty shall not apply: (i) if Products have been damaged or submitted to abnormal conditions (mechanical, electrical, or thermal) during transit, storage, installation, or use; or (ii) if Products are subject to Improper Use (as defined below); or (iii) if the non-conformance of Products results from misuse, neglect, improper testing, storage, installation, unauthorized repair, alteration, or excess usage at or beyond the maximum values (temperature limit, maximum voltage, and other Specification limits) defined by AB; (iv) to any other default not attributable to AB; or (v) removal, alteration, or tampering of the original AB product labeling. This warranty does not extend



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- 13. <u>Improper Use</u>: Buyer agrees and covenants that, without AB's prior written approval, Products will not be used in life support systems, human implantation, nuclear facilities or systems or any other application where Product failure could lead to loss of life or catastrophic property damage (each such use being an "Improper Use"). Buyer will indemnify and hold AB harmless from any loss, cost, or damage resulting from Improper Use of the Products.
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