

SPECIFICATION FOR APPROVAL

Customer: STD	
Description : DC FAN	
Customer Part No.	REV.:
Delta Model No. : THB1548VG-00P0	REV.: 03
Sample Issue No. :	
Sample Issue Date: AUG.15 2025	
PLEASE SEND ONE COPY OF THIS SPEC	CIFICAITON BACK AFTER
YOU SIGNED APPROVAL FOR PRODUCT	TION PRE-ARRANGMENT.
APPROVED BY:	
DATE :	

DELTA ELECTRONICS, INC. TAOYUAN PLANT 252, SHANGYING ROAD, GUISHAN INDUSTRIAL ZONE, TAOYUAN CITY 33341, TAIWAN

TEL:886-(0)3-3591968 FAX:886-(0)3-3591991

*** SAMPLE HISTORY***

CUSTOMER: <u>STD</u>

CUSTOMER P/N:

DELTA MODEL: THB1548VG-00P0

	CHECKED						ISSUE
REV.	DESCRIPTION DRAWN	ME	EE	CE	APPROVED	DATE	
00	ISSUE SPEC	李洋欣 08/09'21	李洋欣 08/09'21	楊至軒 08/09'21		吳俊男 08/09'21	08/09'21
01	MODIFY THE FRAME FOR REMOVED DELTA LOGO WHICH ALREADY PRINTED ON THE LABEL, ALSO ADD UKCA MARK ON THE LABEL.	李洋欣 12/16 ['] 21	李洋欣 12/16'21	楊至軒 12/16'21		吳俊男 12/16'21	12/16'21
02	CORRECT THE LEAD WIRE LENGTH FROM 320 TO 330mm. CORRECT THE AIR PRESSURE FROM 58.12 TO 79.76mmH2O TO MEET CURRENT SAMPLE.	李洋欣 05/04'23	李洋欣 05/04'23	李冠霆 05/04'23		李坤洲 05/04'23	05/04'23
03	1. UPDATE PQ CURVE. 2. MODIFY INPUT POWER FROM 144.0 TO 115.2 W MAX. 3. ADD NOTE 3~5 ON PAGE 5. 4. ADD PAGE 8 FOR FAN CABLE ADDITIONAL PROCESS. 5. UPDATE APPLICATION NOTICE.	劉冠廷 08/15'25	劉冠廷 08/15'25	李冠霆 08/15'25		林則甫 08/15'25	08/15'25

DELTA ELECTRONICS, INC.

252, SHANGYING ROAD, GUISHAN INDUSTRIAL ZONE,

TAOYUAN CITY 33341, TAIWAN FAX : 886-(0)3-3591991

STATEMENT OF DEVIATION

TEL: 886-(0)3-3591968

■ NONE □ DESCRIPTION:		

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SPECIFICATION FOR APPROVAL

TEL: 886-(0)3-3591968

FAX: 886-(0)3-3591991

Customer: STD		
Description : DC F	AN	
Customer P/N :		rev.:
Delta model no. : T	HB1548VG-00P0	Delta Safety Model No.: THB1548VG-00
Sample revision. :	03	Issue no.:
Sample issue date	AUG.15 2025	Quantity :

1. SCOPE:

THIS SPECIFICATION DEFINES THE ELECTRICAL AND MECHANICAL CHARACTERISTICS OF THE DC BRUSHLESS AXIAL FLOW FAN.

2. CHARACTERS:

ITEM	DESCRIPTION	
RATED VOLTAGE	48.0V	
OPERATION VOLTAGE RANGE	36.0 - 60.0 VDC	
INPUT CURRENT(AVG.)★ (AT RATED VOLTAGE / FREE AIR)	2.00 (MAX. 2.40) A CURRENT ON LABEL : 3.00A	
INPUT POWER(AVG.)★ (AT RATED VOLTAGE / FREE AIR)	<u>3</u> 96.00 (MAX. 115.20) W	
SPEED (AT RATED VOLTAGE / FREE AIR)	6500 R.P.M. ± 10%	
MAX. AIR FLOW (AT ZERO STATIC PRESSURE)	12.859 (MIN. 11.573) M ³ /MIN. 454.45 (MIN. 409.00) CFM	
MAX. AIR PRESSURE (AT ZERO AIRFLOW)	79.76 (MIN. 64.60) mmH ₂ O 3.14 (MIN. 2.54) inchH ₂ O	
,	, , ,	
ACOUSTICAL NOISE (AVG.) INSULATION TYPE	75.4 (MAX. 79.4) dB-A UL: CLASS A	
INSULATION STRENGTH	10 MEG OHM MIN. AT 500 VDC (BETWEEN FRAME AND LEAD WIRES)	
DIELECTRIC STRENGTH	5 mA MAX. AT 500 VAC 50/60 Hz ONE MINUTE, (BETWEEN FRAME AND LEAD WIRES)	

[★]AVG. IS THE AVERAGE VALUE DURING STEADY OPERATION, AND MAX. IS MAXIMUM AVERAGE VALUE INCLUDED PRODUCTION TOLERANCE. ABOUT THE PEAK VALUE, NEED TO USE OSCILLOSCOPE TO MEASURE.

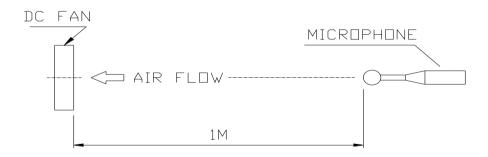
(continued)

DELTA MODEL: THB1548VG-00P0

LIFE EXPECTANCE (L10) (AT LABEL VOLTAGE)	70,000 HOURS CONTINUOUS OPERATION AT 40 °C WITH 15 ~ 65 %RH.
ROTATION	CLOCKWISE VIEW FROM NAME PLATE SIDE
LOCKED ROTOR PROTECTION	THE CURRENT WILL SHUT DOWN, WHEN ROTOR LOCKED AND FIXED.

NOTES:

- 1. ALL READINGS ARE MEASURED AFTER STABLY WARMING UP THROUGH 10 MINUTES.
- 2. STANDARD AIR PROPERTY IS AIR AT (Td) 25°C TEMPERATURE, (RH) 65% RELATIVE HUMIDITY, AND (Pb) 760 mmHg BAROMETRIC PRESSURE.
- 3. THE VALUES WRITTEN IN PARENS, (), ARE LIMITED SPEC.
- 4. ACOUSTICAL NOISE MEASURING CONDITION:



NOISE IS MEASURED AT RATED VOLTAGE IN FREE AIR IN SEMI-ANECHOIC CHAMBER WITH MICROPHONE AT A DISTANCE OF ONE METER FROM THE FAN INTAKE.

DELTA MODEL: THB1548VG-00P0

3.MECHANICAL:

3-1. DIMENSIONS	SEE DIMENSIONS DRAWING
3-2. FRAMF	DIE-CAST ALUMINUM
3-3. IMPELLER	
3-4. BEARING SYSTEM	
	890 GRAMS(REF.)
3-3. WEIGHT	030 GIVAING(IVLI .)

4. ENVIRONMENTAL:

4-1. OPERATING TEMPERATURE	
4-2. STORAGE TEMPERATURE	40 TO +70 DEGREE C
4-3. OPERATING HUMIDITY	5 TO 90 % RH
4-4. STORAGE HUMIDITY	5 TO 95 % RH

5. PROTECTION:

5-1. LOCKED ROTOR PROTECTION
IMPEDANCE OF MOTOR WINDING PROTECTS MOTOR FROM FIRE IN
96 HOURS OF LOCKED ROTOR CONDITION AT THE RATED VOLTAGE.

5-2. POLARITY PROTECTION

BE CAPABLE OF WITHSTANDING IF REVERSE CONNECTION FOR POSITIVEAND NEGATIVE LEADS.

6. RE OZONE DEPLETING SUBSTANCES:

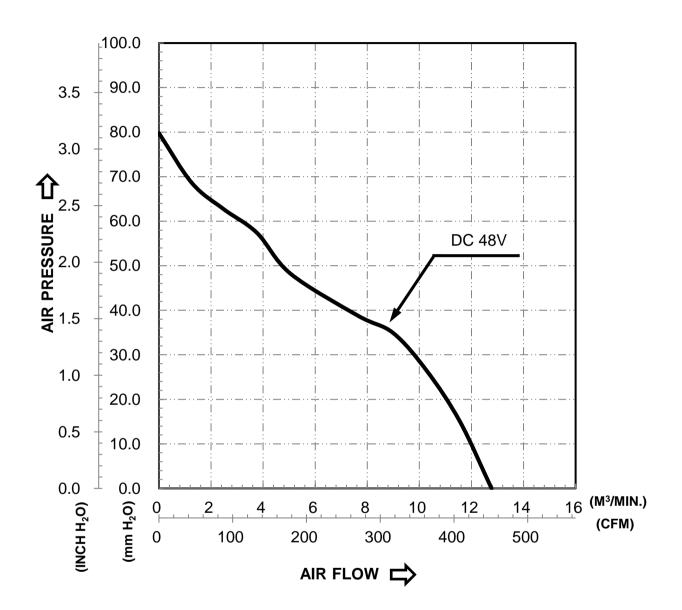
6-1. NO CONTAINING PBBs, PBBOs, CFCs, PBBEs, PBDPEs AND HCFCs.

7. PRODUCTION LOCATION

7-1. PRODUCTS WILL BE PRODUCED IN CHINA OR THAILAND.

DELTA MODEL: THB1548VG-00P0

8. P & Q CURVE: 3

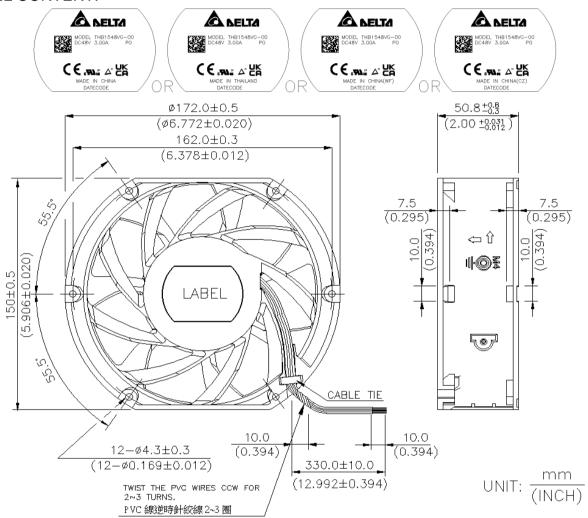


*TEST CONDITION: INPUT VOLTAGE-----OPERATION VOLTAGE TEMPERATURE-----ROOM TEMPERATURE HUMIDITY-----65%RH

DELTA MODEL: THB1548VG-00P0

9. DIMENSION DRAWING:

LABEL CONTENT:



NOTES:

- 1. THIS PRODUCT IS ROHS COMPLIANT
- 2. LEAD WIRE UL1007 AWG #24

RED WIRE----(+)

BLACK WIRE----(-)

BLUE WIRE----(F00)

YELLOW WIRE----(PWM)

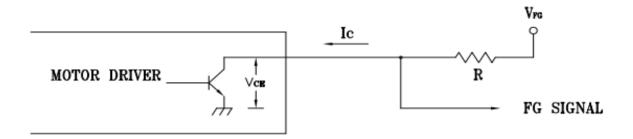
3. RECOMMENDED OPERATING SEQUENCE FAN START : VCC ON --> PWM INPUT FAN STOP: PWM 0% DUTYF --> VCC OFF

- 4. IF THE CUSTOMER NEEDS TO CRIMP THE TERMINAL BY HIMSELF, PLEASE ENSURE THAT THE MACHINE IS WELL GROUNDED BEFORE CRIMPING THE TERMINAL TO AVOID ACCIDENTAL ABNORMAL VOLTAGE AFFECTING THE FAN.
- 5. TO ENSURE FAN GND'S STABILITY ,THE CONTROL VOLTAGE CAN BE ONLY ALLOWED BY SWITCHING ON THE POSITIVE SIDE

DELTA MODEL: THB1548VG-00P0

10.FREQUENCY GENERATOR (FG) SIGNAL:

10-1. OUTPUT CIRCUIT - OPEN COLLECTOR MODE:



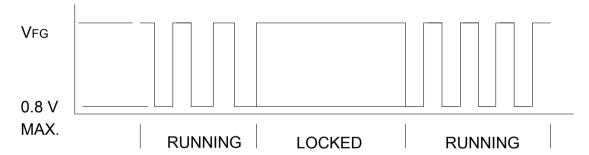
CAUTION:

THE LEAD WIRE OF FG SIGNAL CAN NOT TOUCH THE LEAD WIRE OF POSITIVE OR NEGATIVE.

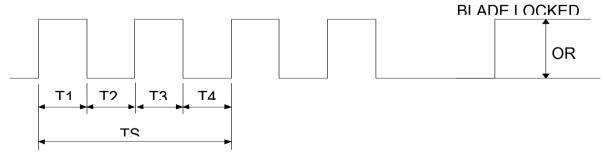
10-2. SPECIFICATION:

VFG= 5.0 TYP.(Vcc MAX.) Ic = 5mA MAX. VCE= 0.8V MAX. $R \ge VFG /Ic$

10-3. FREQUENCY GENERATOR WAVEFORM:



FAN RUNNING FOR 4 POLES



N=R.P.M

TS=60/N(SEC)

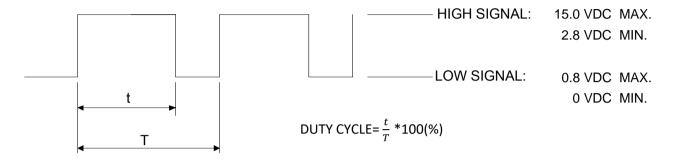
*VOLTAGE LEVEL AFTER BLADE LOCKED

*4 POLES

DELTA MODEL: THB1548VG-00P0

11. PWM CONTROL SIGNAL:

11-1 SIGNAL VOLTAGE RANGE:



- THE PREFERRED OPERATING POINT FOR THE FAN IS 25KHZ.
- AT 100% DUTY CYCLE, THE ROTOR WILL SPIN AT MAXIMUM SPEED.
- AT 0% DUTY CYCLE, THE ROTOR WILL SPIN AT MINIMUM SPEED.
- WITH CONTROL SIGNAL LEAD DISCONNECTED, THE FAN WILL SPIN AT MAXIMUN SPEED.

11-2 THE REQUIREMENT OF WAVEFORM QUALITY OF PWM SIGNAL

- THE RECOMMENDED PWM SIGNAL FROM SYSTEM IS TTL (tr =500ns, tf =500ns), EVEN IF THE PWM LEAD OF FAN IS DISCONNECTED.
- THE MAXIMUM PERMISSIBLE OF WAVEFORM DISTORTION:

V_{IH}: (V₊ - 0.5) * 90%

RISE TIME: tr < 500ns

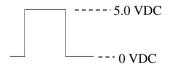
 V_{IL} : $(V_{+} - 0.5) * 10\%$ FALL TIME : $t_{f} < 500$ ns

V_{IL}

11-3 SPEED VS PWM CONTROL SIGNAL:
(AT 25°C, RATED VOLTAGE & PWM SIGNAL AS FOLLOW)

*PWM SIGNAL PWM FREQUENCY = 25KHz

DUTY CYCLE (%)	SPEED (R.P.M.)	CURRENT(A) (AVG.)★
100	6500±10%	2.00 (MAX. 2.40)
0	0	0.02 (MAX. 0.03)



- ★AVG. IS THE AVERAGE VALUE DURING STEADY OPERATION, AND MAX. IS MAXIMUM AVERAGE VALUE INCLUDED PRODUCTION TOLERANCE. ABOUT THE PEAK VALUE, NEED TO USE OSCILLOSCOPE TO MEASURE.
- MIN. STARTED DUTY CYCLE(at 25°C, 48.0VDC): 10 %

WHEN THE FAN BLADE IS IN THE COMPETE STOP STATE AND THEN PROVIDE PWM TO START THE FAN IN ORDER TO ENSURE THAT THE FAN START-UP IS NORMAL FROM A DEAD STOP.

DELTA MODEL: THB1548VG-00P0

12. FAN CABLE ADDITIONAL PROCESS OUTSIDE DELTA 3



12-1. HANDLING:

12-1-1. DO NOT PRESS ROTOR OR PULL CABLE IN ANY PROCESS.



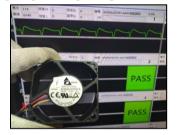


- 12-1-2. WEARING ELECTROSTATIC GLOVES BEFORE WORKING, MAKE SURE HOUSING ASSAMBLING MECHINE, WORKING TABLE WITH ELECTROSTATIC PROTECTION.
- 12-1-3. DO NOT WEAR OR DROP THE FAN DURING ALL PROCESS, PLEASE SCRAPE DROOPPED FAN TO AVOID BEARING DAMAGE.

12-2. TESTING:

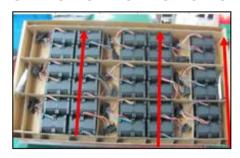
12-2-1. MAKE SURE FAN SPEED AND FUNCTION WORKS WELL AFTER ASSAMBLY.

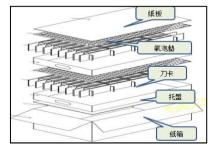




12-3. PACKING:

12-3-1. BE SURE OF FAN DERECTION AND HOUSING POSITION, CAN'T INTERFER CARTON OR POTTION OR OTHER MATERIAL.





12-3-2. MAKE SURE DESICCANT, QUANTITY AND P/N IS CORRECT BEFORE PACKING.







Application Notice

- 1. Delta will not guarantee the performance of the products if the application condition falls outside the parameters set forth in the specification.
- 2. A written request should be submitted to Delta prior to approval if deviation from this specification is required.
- 3. Please exercise caution when handling fans. Damage may be caused when pressure is applied to the impeller, if the fans are handled by the lead wires, or if the fan was hard-dropped to the production floor.
- 4. Except as pertains to some special designs, there is no guarantee that the products will be free from any such safety problems or failures as caused by the introduction of powder, droplets of water or encroachment of insect into the hub.
- 5. The above-mentioned conditions are representative of some unique examples and viewed as the first point of reference prior to all other information.
- 6. It is very important to establish the correct polarity before connecting the fan to the power source. Positive (+) and Negative (-). Damage may be caused to the fans if connection is with reverse polarity, if there is no foolproof method to protect against such error specifically mentioned in this spec.
- 7. Delta fans without special protection are not suitable where any corrosive fluids are introduced to their environment.
- 8. Please ensure all fans are stored according to the storage temperature limits specified. Do not store fans in a high humidity environment. We highly recommend performance testing is conducted before shipping, if the fans have been stored over 6 months.
- 9. Not all fans are provided with the Lock Rotor Protection feature. If you impair the rotation of the impeller for the fans that do not have this function, the performance of those fans will lead to failure.
- 10. Please be cautious when mounting the fan. Incorrect mounting of fans may cause excess resonance, vibration and subsequent noise.
- 11. It is important to consider safety when testing the fans. A suitable fan guard should be fitted to the fan to guard against any potential for personal injury.
- 12. Except where specifically stated, all tests are carried out at room (ambient) temperature and relative humidity conditions of 25°C, 65% RH. The test value is only for fan performance itself.
- 13. Be certain to connect an " $4.7\mu F$ or greater" capacitor to the fan externally when the application calls for using multiple fans in parallel, to avoid any unstable power.
- 14. Be sure that the machine is well grounded before doing crimping terminal of cable wire in order to avoid any impact due to an unexpected abnormal voltage to the fan .
- 15. Products supplied by Delta will be free from defect in material and workmanship, conform to specifications and not malfunction, within twelve months upon delivery. In case of any breach Delta will repair or replace defective or non-conforming Products returned for service or, if not economic feasible, accept returns for credit. This warranty excludes defects or non-conformance caused by any abuse, use beyond general or intended usages, out-of-specification usages, improper operations, improper working condition or storage environment, force majeure events or factors not attributable to Delta. The foregoing are sole and full liability of Delta in connection with Product quality and liability.

Doc. No: FMBG-ES Form 001 Rev. 0001 Date: June 24, 2009