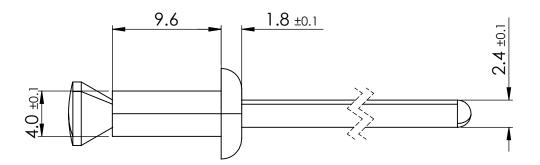
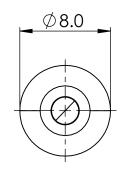
	HOLE SIZE	PANEL	TENSILE	SHEAR	PIN TENSILE
	±0.08	THICKNESS	STRENGTH min.	STRENGTH min.	FORCE min.
Ī	4.1	3.5-6.0	18KGF	20KGF	20KGF





NOTE

MATERIAL BODY: PA 6

PIN: PC

COLOUR: BLACK



ESSENTRA COMPONENTS

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UNLESS OTHERWISE STATED

DO NOT SCALE ALL DIMENSIONS IN mm

LINEAR TOLERANCE

(0) (0.0) (0.00) ±0.5 ±0.15 ±0.10 0-10mm ±0.5 ±0.20 ±0.15 >10-30 >30-50 ±0.5 ±0.30 ±0.20 >50-100 ±0.8 ±0.50 ±0.25 >100-200 ±1.5 ±0.80 ±0.40 >200-300 ±2.0 ±1.20 ±0.80

ANGULAR TOLERANCE ±0.5 DEGREES UNSPECIFIED RADII 0.25mm DRAFT ANGLE 0.5 DEGREES >300-500 ±3.0 ±2.00 ±1.00 DIMENSIONS IN BRACKETS [] ARE ±5.0 ±3.00 ±1.50 IN INCHES FOR REFERENCE ONLY

ORG. SCALE:

CREATE DATE: 14/05/2019

THIRD ANGLE PROJECTION

MATERIAL: SEE NOTES

3:1

1441494

Project: P090415-1

TITLE:

CLINCH RIVET

DWG. No.

CR40-2-1

1 of 1 ISSUE

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