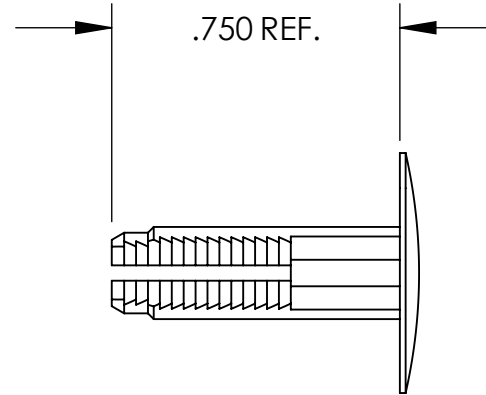
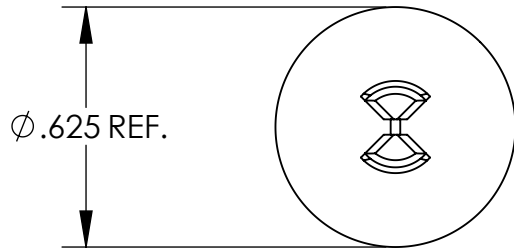


UNCONTROLLED DOCUMENT

NOTE:
HOLE SIZE .250
GRIP RANGE .780 - 1.375



TOLERANCES UNLESS NOTED

$\pm .005$ ON DIMENSIONS THRU .625
 $\pm .008$ ON DIMENSIONS .626 THRU 1.000
 $\pm .010$ ON DIMENSIONS 1.001 THRU 1.500
 $\pm .015$ ON DIMENSIONS LARGER THAN 1.500
 $\pm .015$ ON FRACTIONAL DIMENSIONS

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