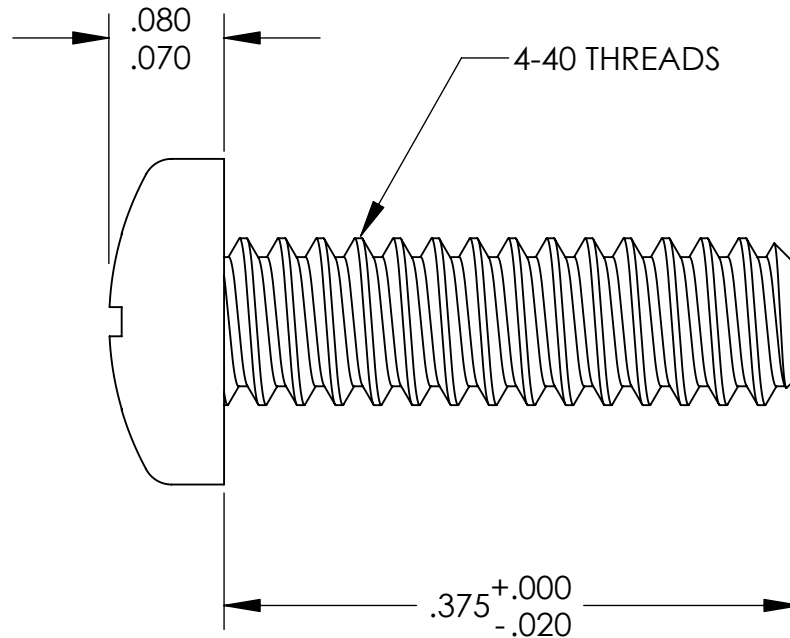
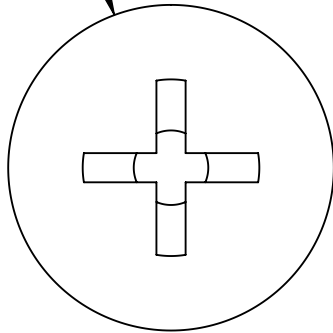


UNCONTROLLED DOCUMENT

$\phi$ .219  
.205



TOLERANCES UNLESS NOTED

$\pm$ .005 ON DIMENSIONS THRU .625  
 $\pm$ .008 ON DIMENSIONS .626 THRU 1.000  
 $\pm$ .010 ON DIMENSIONS 1.001 THRU 1.500  
 $\pm$ .015 ON DIMENSIONS LARGER THAN 1.500  
 $\pm$ .015 ON FRACTIONAL DIMENSIONS

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